

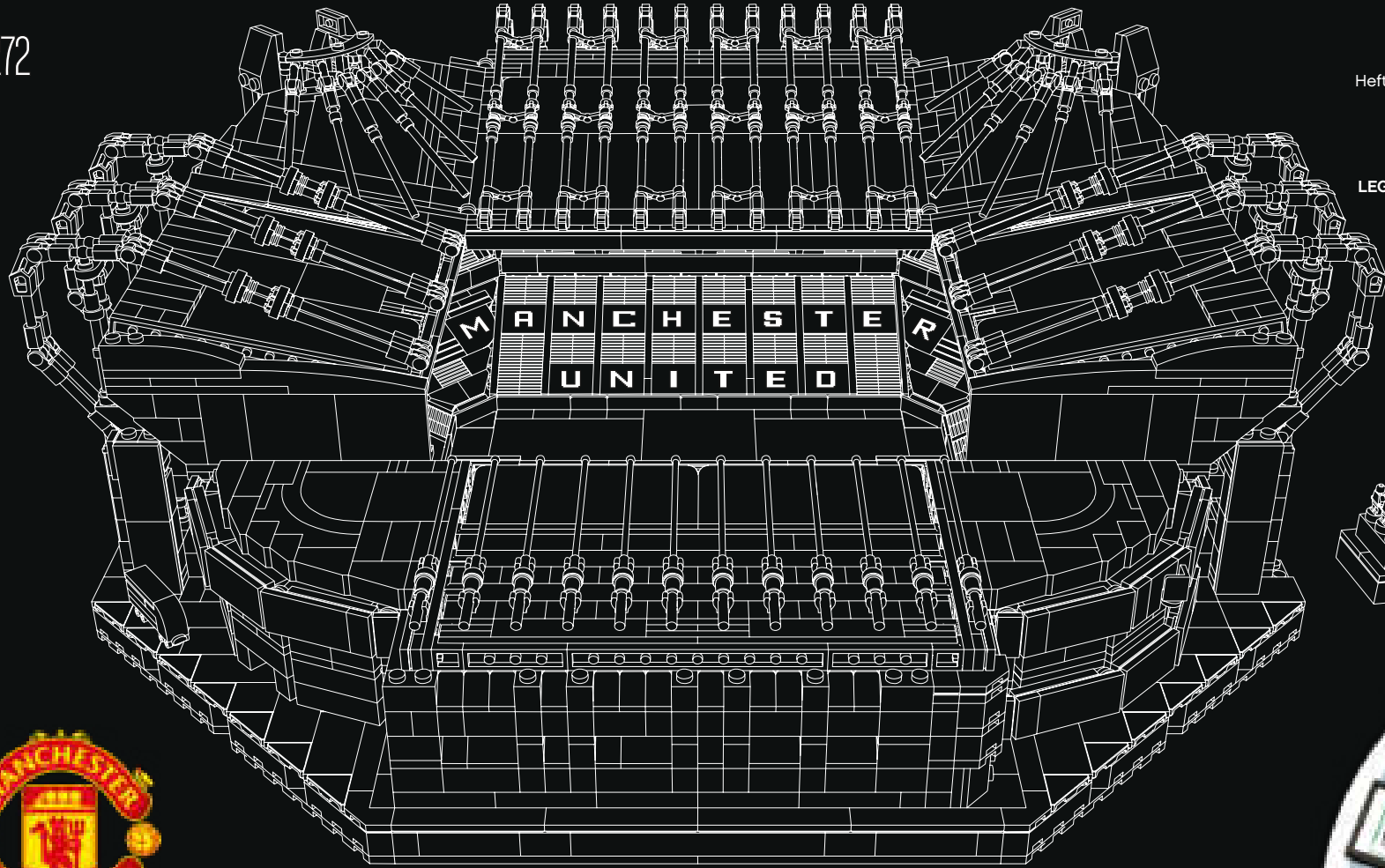


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THE GREATEST FOOTBALL STORY EVER TOLD

HUMBLE BEGINNINGS

The Manchester United story begins in 1878 when workers in the Carriage and Wagon department of the Lancashire and Yorkshire Railway depot form Newton Heath (L&YR) Cricket & Football Club.

1878

1902

1910

1938

1941

A NEW NAME

Having joined the Football League in 1892, the club struggles financially and only survives when local brewery owner, John Henry Davies, takes control. A new name is needed and Manchester United is born.

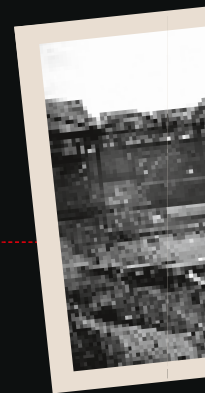
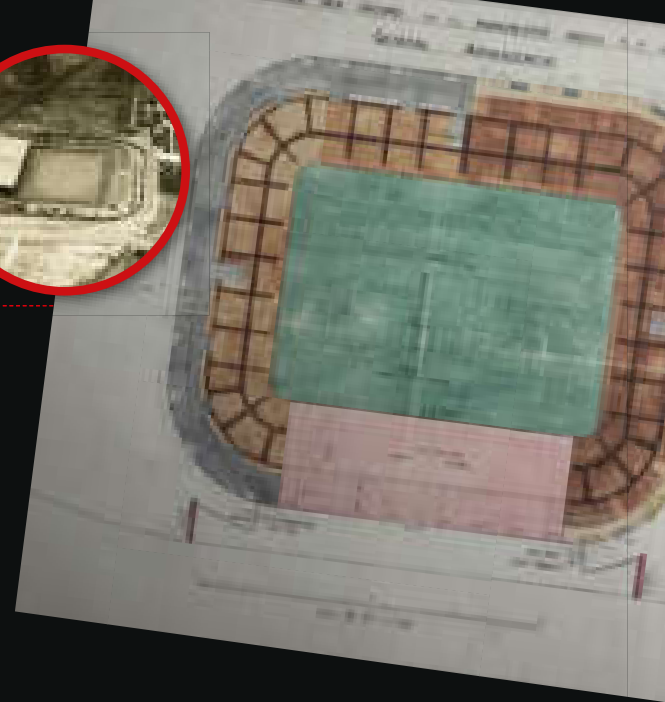
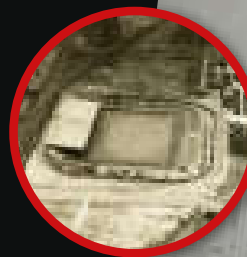
NO PLACE LIKE HOME

In February 1910, Old Trafford opens its doors for the first time and a crowd of over 45,000 watch United play Liverpool. The club are crowned League champions at the end of their first full season at their new home.

BOMB DAMAGE

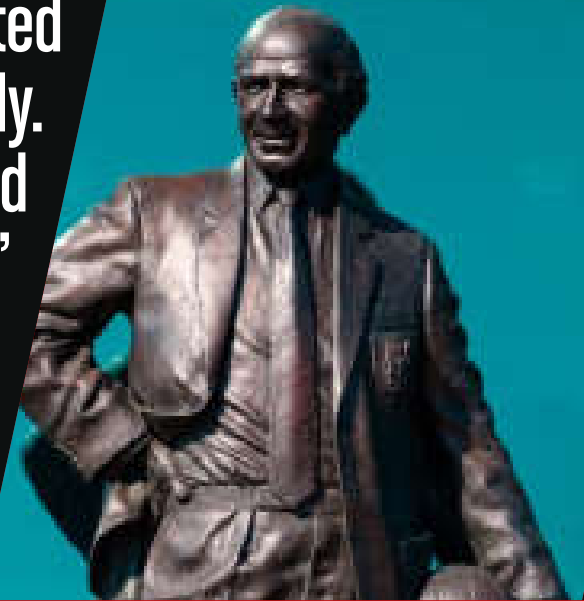
Old Trafford sustains heavy bomb damage during the Second World War. After a bombing raid in 1941, the original main stand from 1910 is completely destroyed.

Roofs added over the South Stand corners.



“I never wanted Manchester United to be second to anybody. Only the best would be good enough.”

- Sir Matt Busby



In 1996 a bronze statue of Sir Matt Busby is erected on the exterior of the East Stand of Old Trafford overlooking Sir Matt Busby Way.

A NEW ERA BEGINS

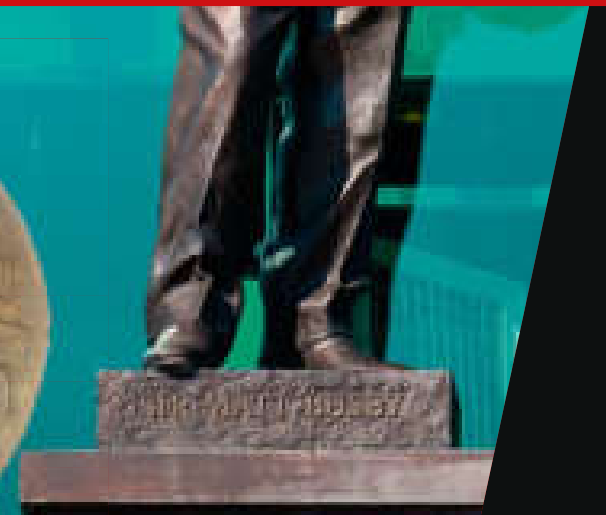
Both the stadium and the team need restoring when the young Matt Busby joins United in 1945. Initially on a five-year contract, he is still managing the club 24 years later!

1945

MATCHBALL

After almost 40 years without winning a major trophy, Matt Busby leads the Reds to an FA Cup final victory over Blackpool at Wembley.

1948





MUNICH AIR DISASTER

The bright future of the Busby Babes is cut tragically short on a German runway on 6th February, 1958. Returning from a European Cup quarter-final game in Belgrade, the plane crashes with eight United players amongst the 23 people killed.

RIISING FROM THE ASHES

After building one of the greatest teams ever seen in England, Matt Busby has to start all over again in the 1960s. Bobby Charlton, who survived the Munich Air Disaster, is soon joined by Denis Law and George Best. This famous trinity helps United win the League in 1965 and 1967.

1952 - 1957

BUSBY BABES

Perhaps Matt Busby's greatest legacy at United is the thrilling young team who rise through the ranks to win back-to-back League titles in 1956 and 1957 with some of the finest football ever played at Old Trafford.



1958

1960

MEMORIAL

The first memorial to the Munich Air Disaster is unveiled by Matt Busby. It was located over the Director's entrance in the main stand.





This shirt was worn by Noel Cantwell whilst captaining United to a 3-1 win over Leicester City and a first FA Cup win since 1948.

1963

A new cantilevered stand, with the first private boxes in British football, is built for the 1966 World Cup.

1965

1968

The stadium sign and merchandise store at the south east corner are built.

1973



EUROPEAN TRIUMPH

United become the first English team to win the European Cup, defeating SL Benfica 4-1 at Wembley after extra-time.



In 2008 a statue of the United Trinity of George Best, Denis Law and Bobby Charlton is unveiled outside the East Stand.

THE UNITED TRINITY
BEST LAW CHARLTON

NEW BOSS, NEW BEGINNINGS

After a turbulent decade with fluctuating results on the pitch the club's next manager needs to be a proven winner. Alex Ferguson has won everything in Scottish football with Aberdeen, including a European Cup Winners' Cup final against Real Madrid. He arrives at Old Trafford in November 1986 and immediately sets about revamping United and building a squad that will bring unprecedented success to the club.



1986

1987

By the late 1980s only the Stretford End remains un-cantilevered. The lighting towers are taken down and replaced by roof-edge mounted floodlights.

1992

Every major stadium in the UK becomes all-seated, which reduces Old Trafford's capacity to around 45,000.



“...now there is only one way to go
and that is forward”

- Sir Alex Ferguson



In 2012 a bronze statue of Sir Alex Ferguson is unveiled outside the entrance to the stand named after him.



The three-tier North Stand is completed for Euro '96 and boosts capacity to 56,387.

1992 - 1993

1996

A CLASS OF THEIR OWN

The arrival of a first League title in 26 years is followed by the rise of a group of gifted youngsters. Just like the Busby Babes decades earlier in the 1950s, United's success in the '90s is driven by a fresh young group of players known as the Class of '92.



THE PERFECT SEASON

Everything comes together for United in the 1998/99 season. Wins in the League and FA Cup gives the club a domestic double, but it is a European triumph that makes this season so memorable. Losing 0-1 to Bayern Munich with only three minutes of added time to go, the Reds score twice to be crowned champions of Europe.



1998 - 1999



A second tier is added to the East Stand, progressively opening from January 2000, with work on a similar extension to the Stretford End complete for the start of 2000-01 season. This brings Old Trafford's capacity to 68,210.



Modern new extensions are opened in the two northern quadrants, increasing the stadium capacity to over 76,000.

2001/2002

2005 - 2006

2013

GOODBYE SIR ALEX

Having won the League for a record 20th time, 2013 is also the year United had to say goodbye to its most successful manager. Sir Alex Ferguson, who had the North Stand named after him in 2011, retires after 26 years in charge of the club.



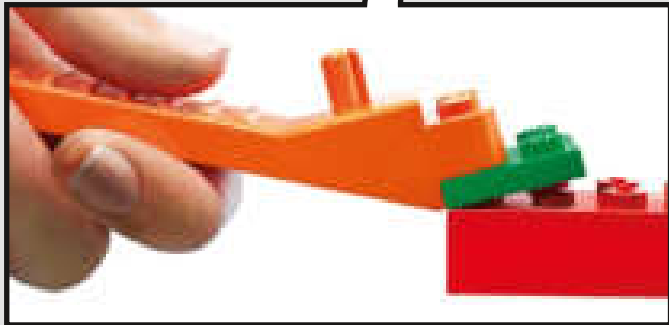
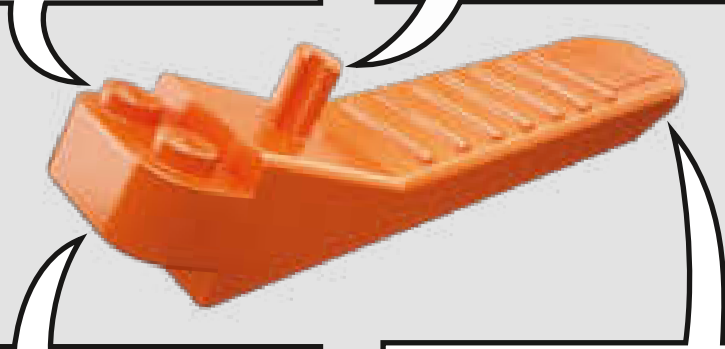
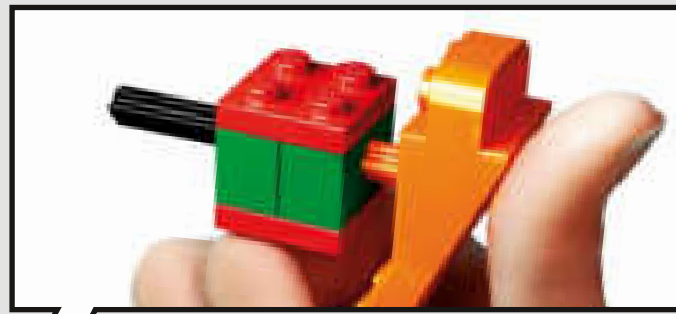
110 YEARS AND STILL GOING STRONG

Dubbed the “Theatre of Dreams” by United legend Sir Bobby Charlton, Old Trafford continues to be the physical and spiritual home of Manchester United.

2020









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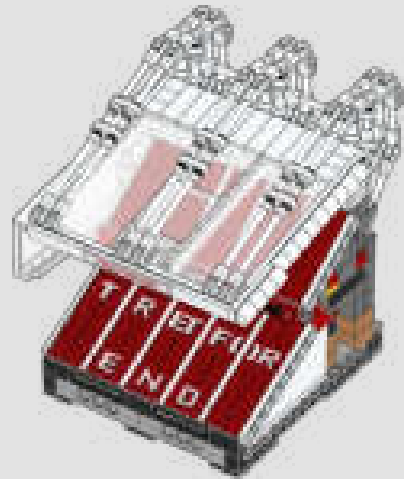
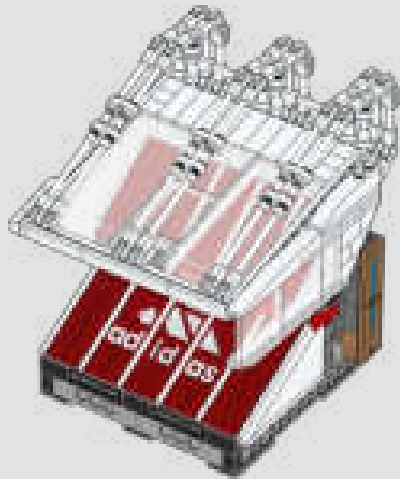
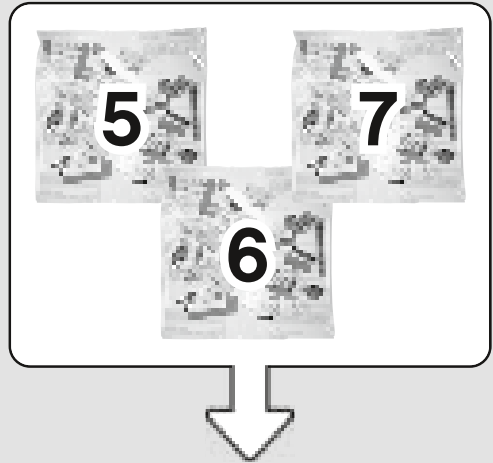
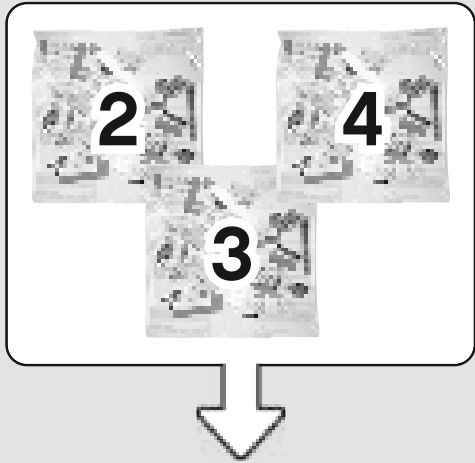


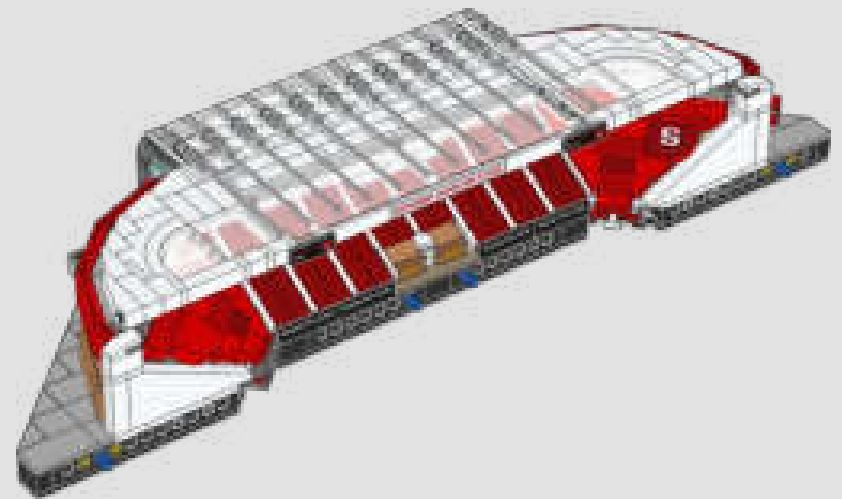
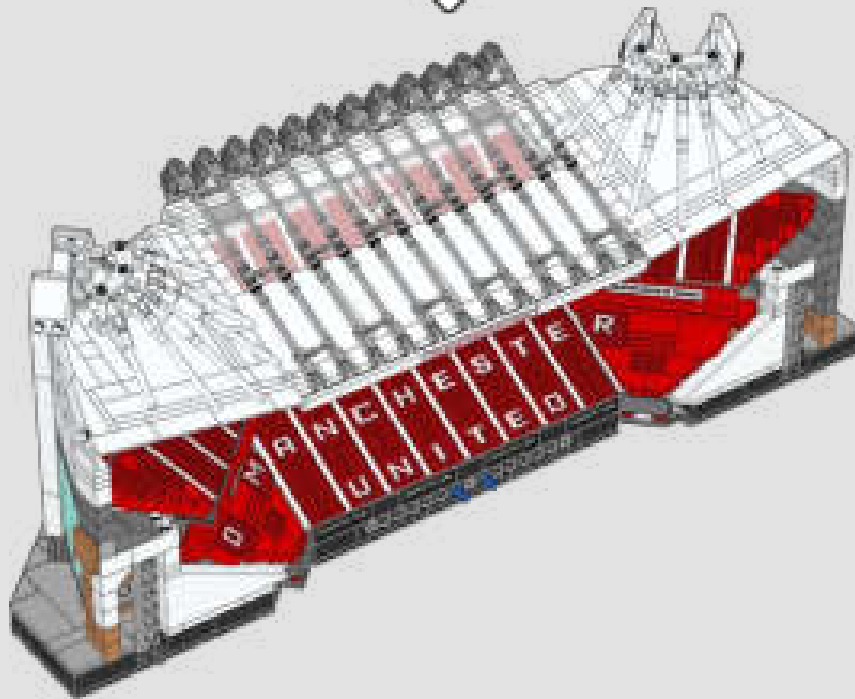
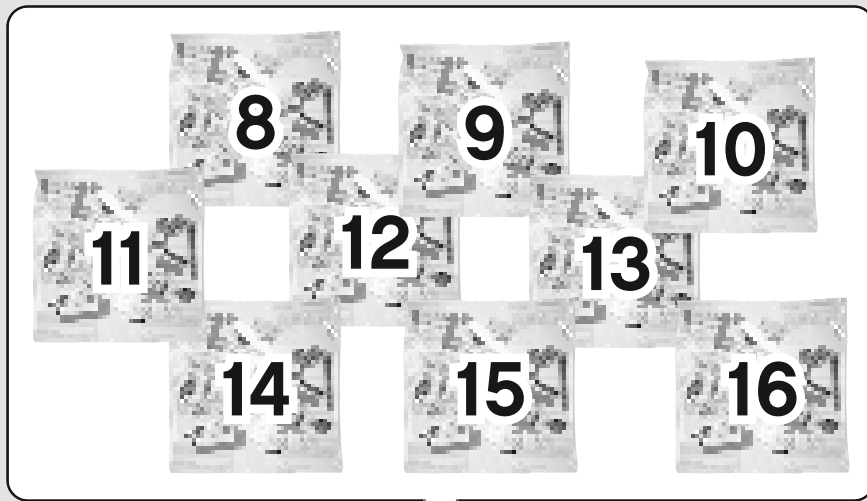
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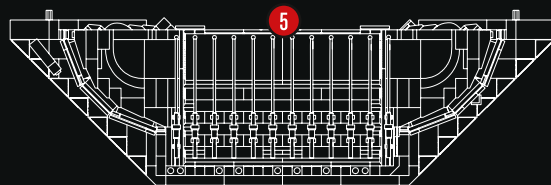
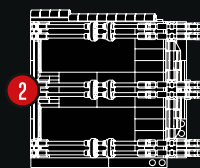
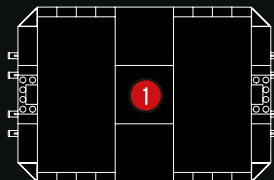
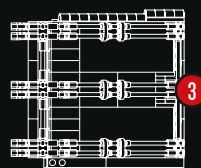
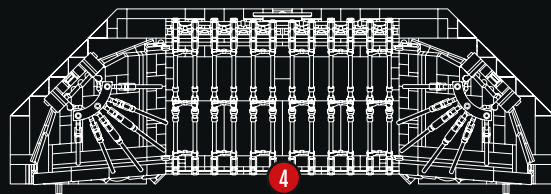
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BUILDING YOUR OWN OLD TRAFFORD

To ensure an enjoyable building experience, we have divided our model of the Old Trafford stadium into five separate sections. Simply assemble each section in the order shown here and connect them together.



NOW

- 1 PITCH 2 EAST STAND 3 STRETFORD END 4 SIR ALEX FERGUSON STAND 5 SIR BOBBY CHARLTON STAND



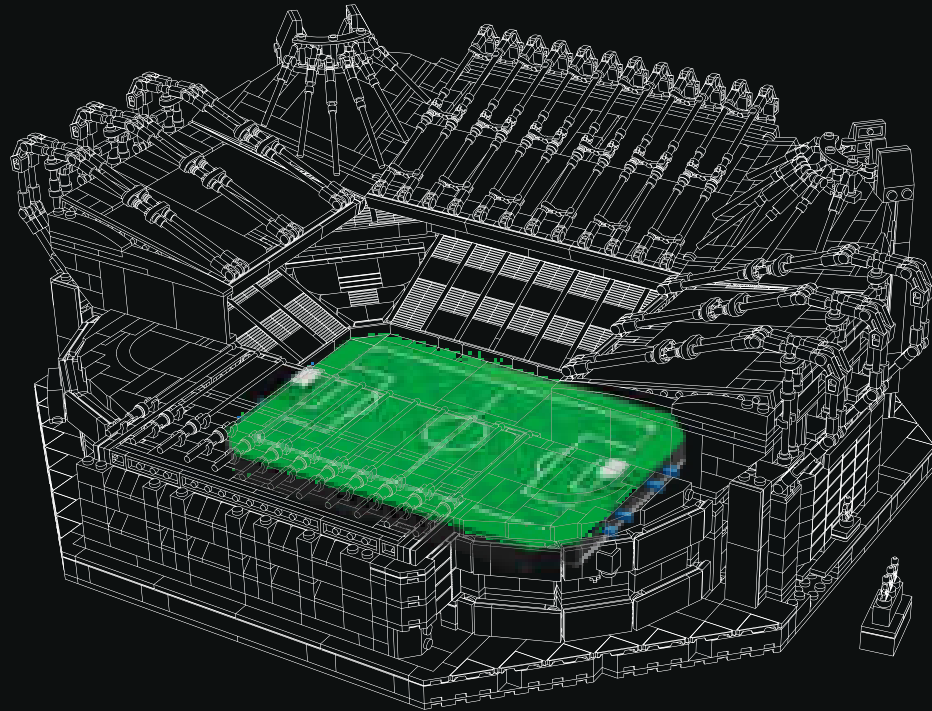
A WORD FROM THE LEGO® DESIGNER

"It's always a challenge to recreate something as massive as a football stadium in a scaled LEGO model. I also understood that it's the small details that make Old Trafford so special, so it was important to include elements like the statues of Sir Alex Ferguson, Sir Matt Busby and the United Trinity in the final model."



THE PITCH

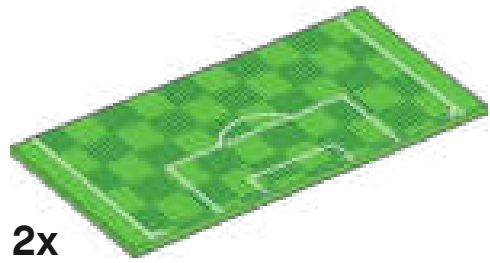
The Old Trafford playing surface measures approximately 105 m (344 ft.) long by 68 m (243 ft.) wide and is a hybrid pitch made up of both natural grass and synthetic fibres. These fibres intertwine with the grass 20 cm (7.8 in.) beneath the surface to strengthen the playing area and make it more robust and stable.



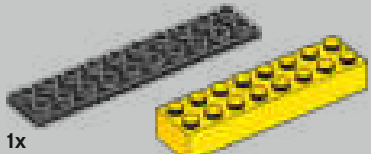
DID YOU KNOW?

The ground staff at Old Trafford spray the pitch with garlic every week to keep parasites from damaging the roots of the grass.



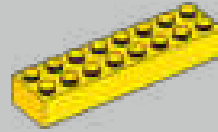
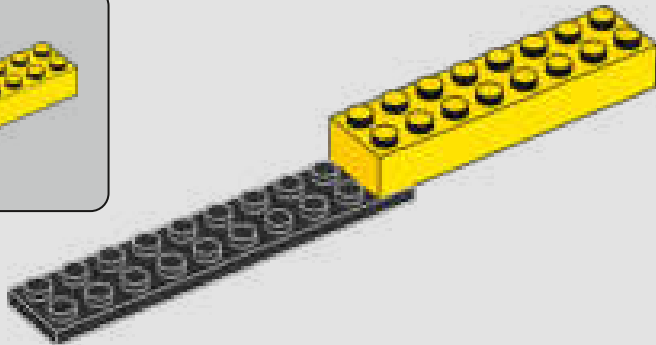


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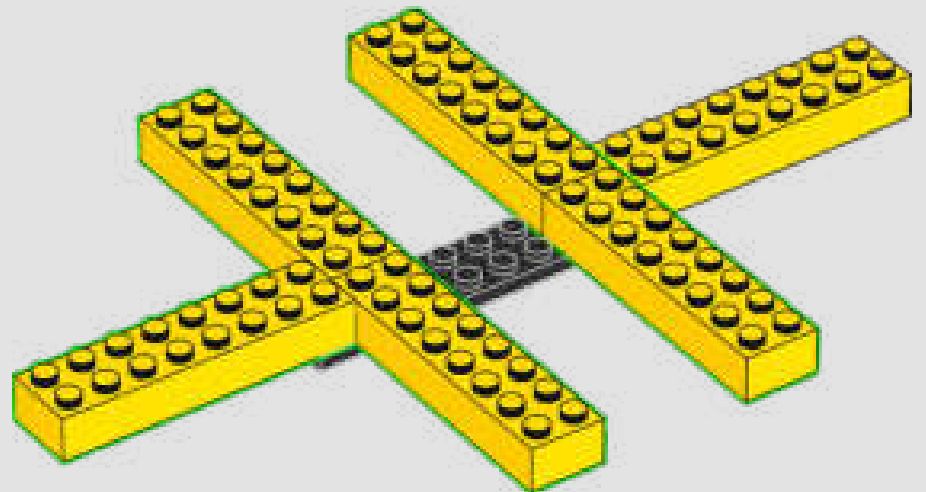
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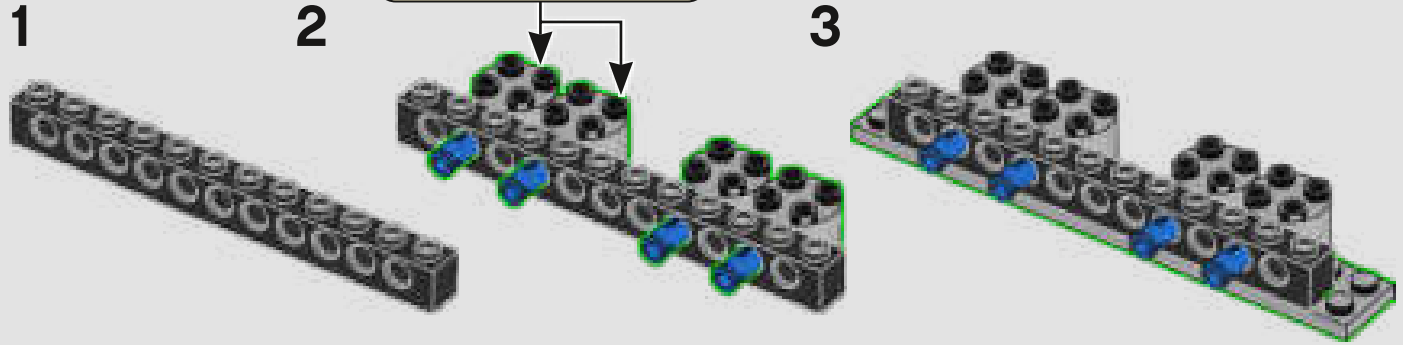
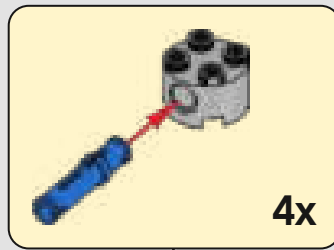
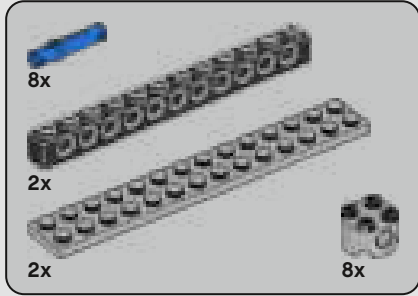
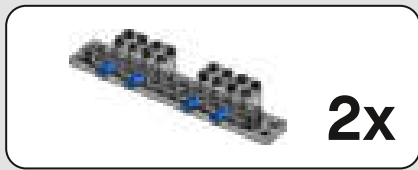
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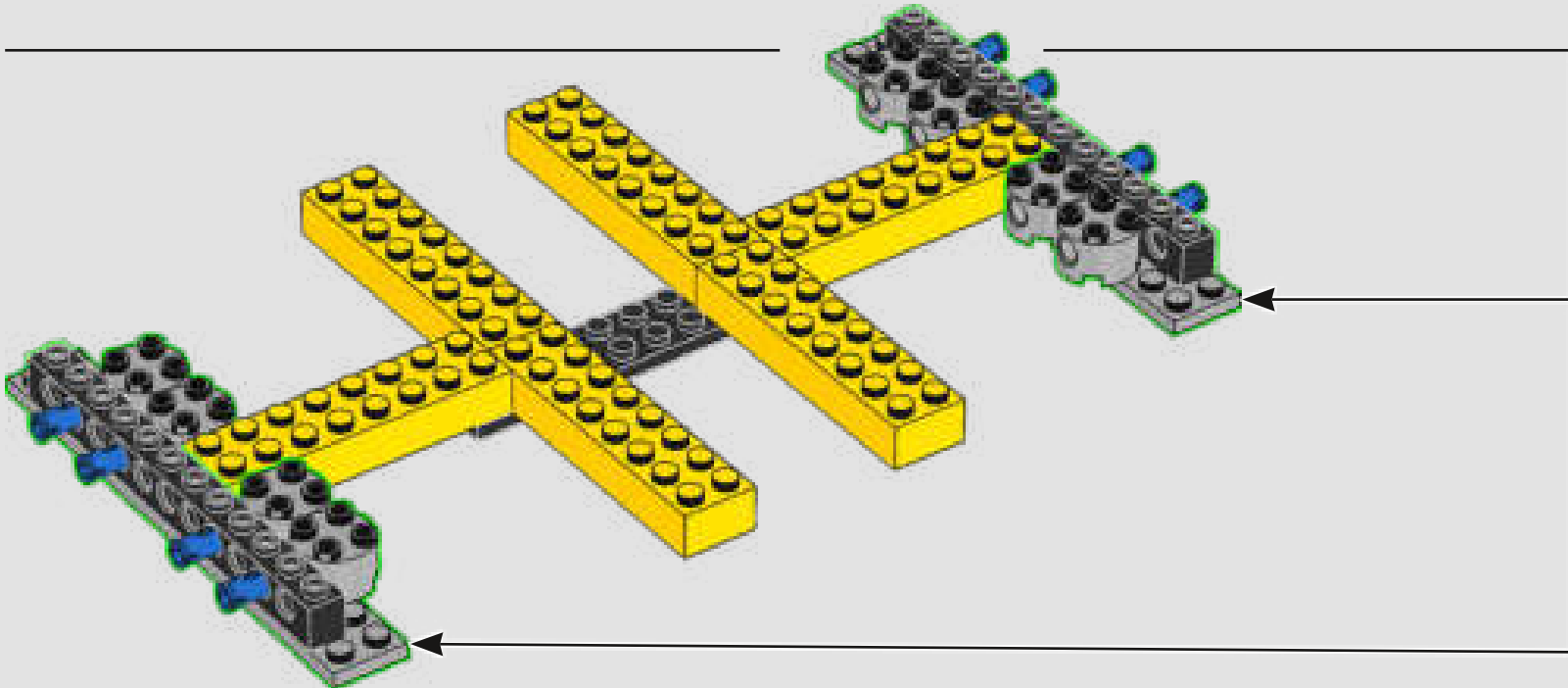
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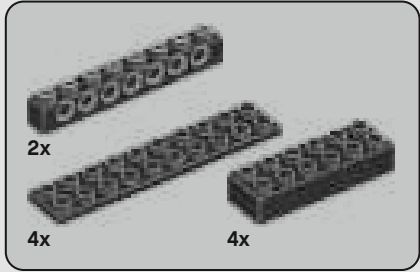




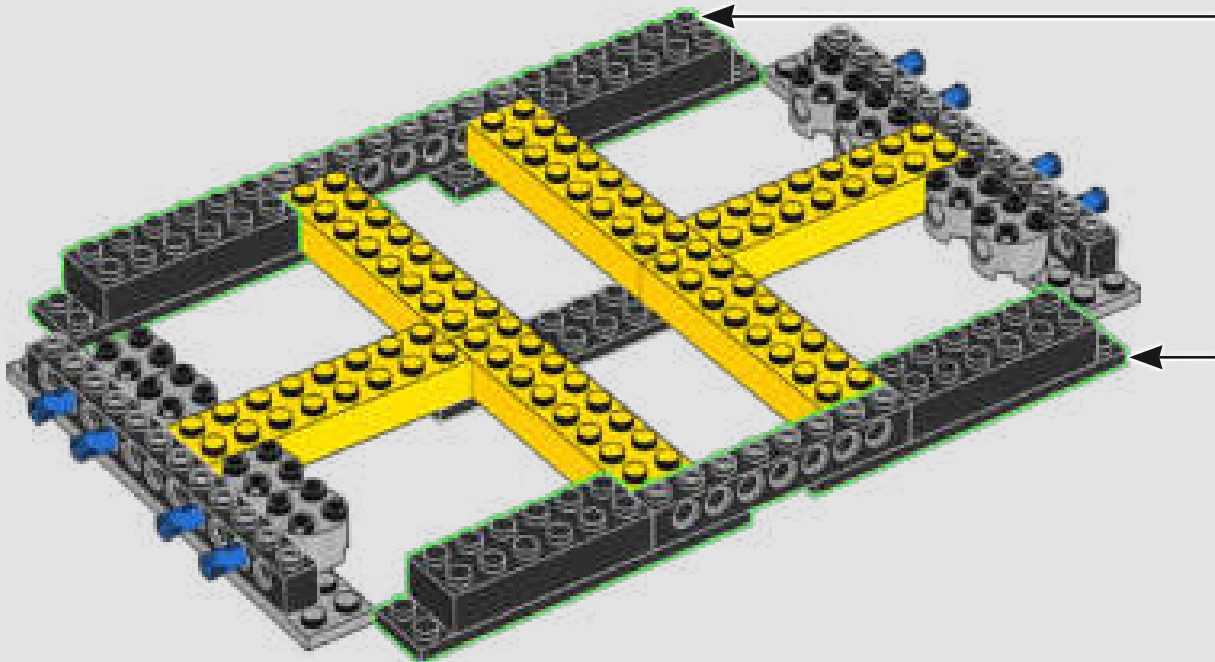
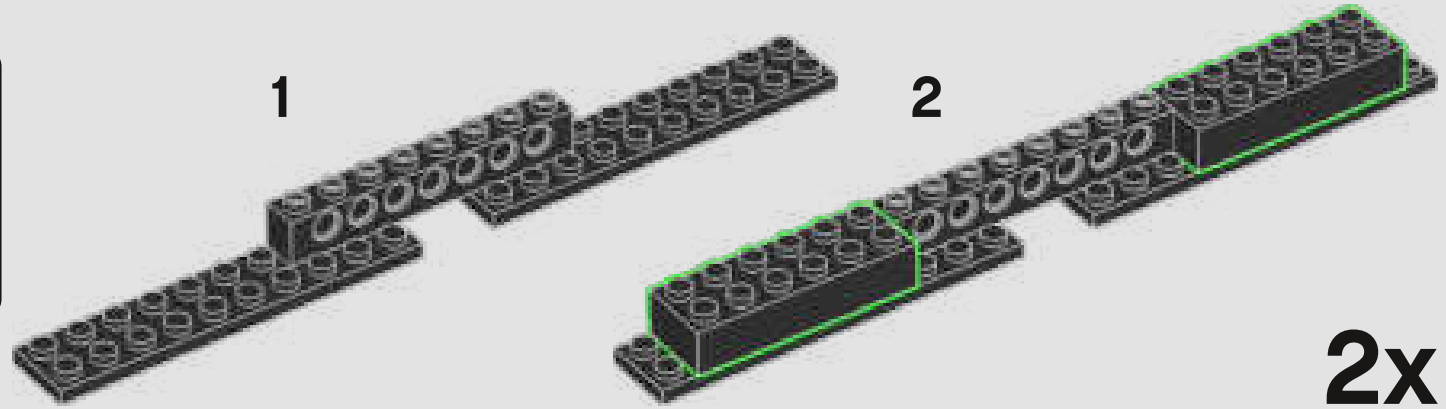
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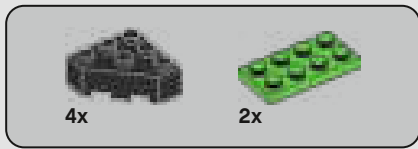
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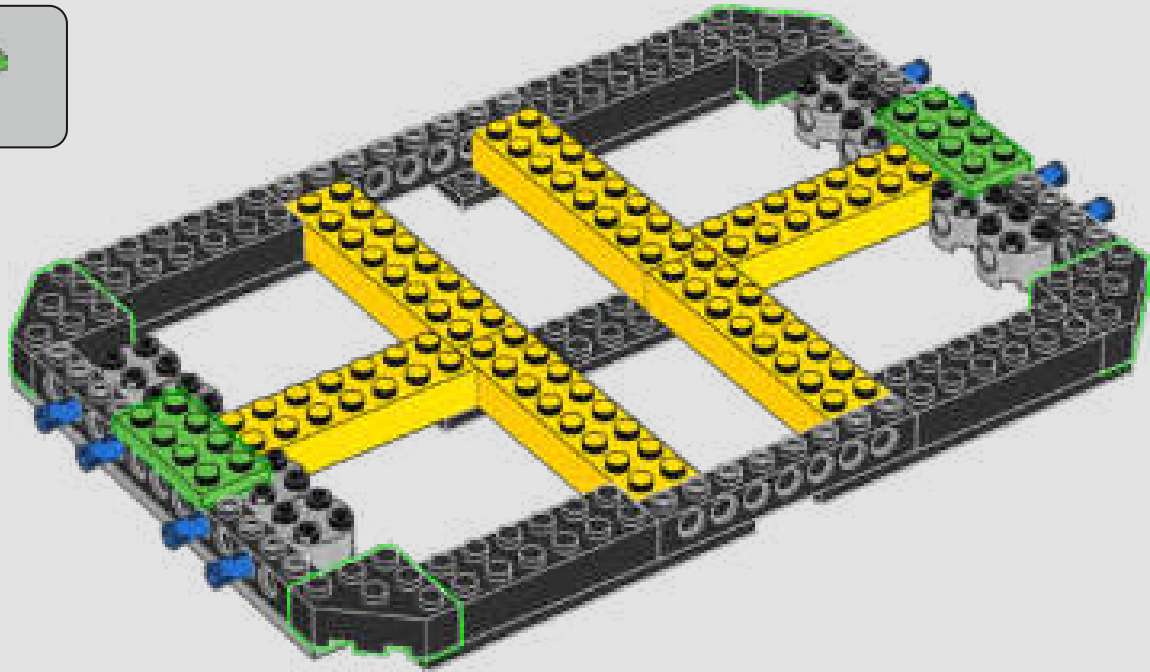


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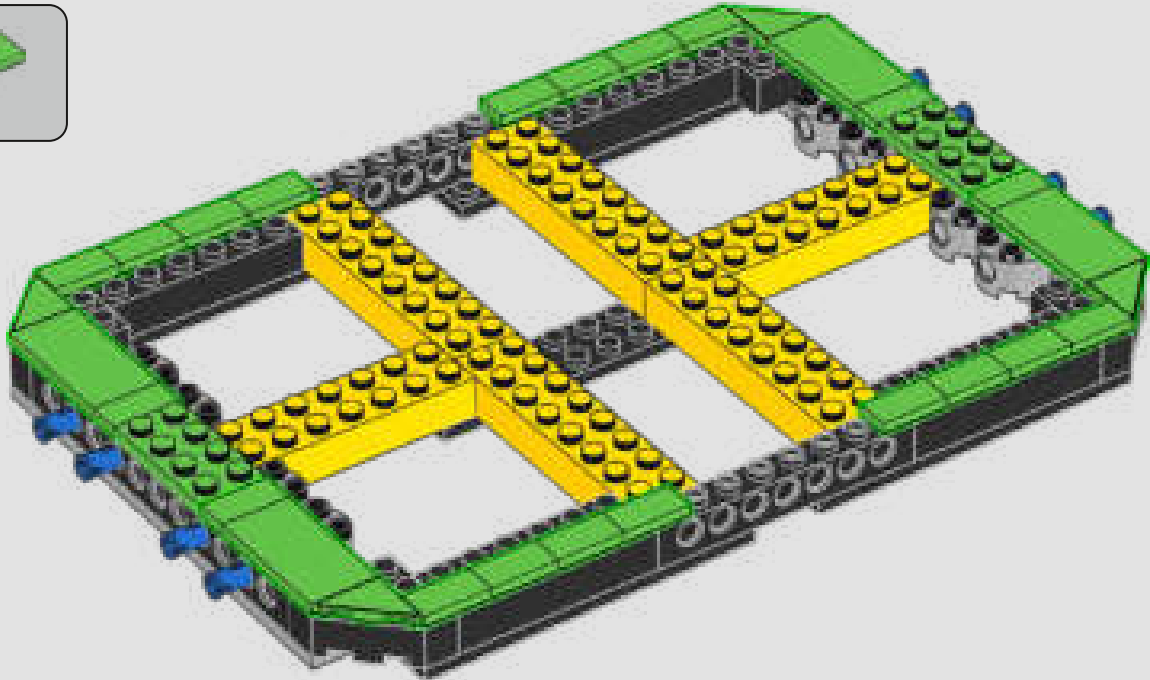


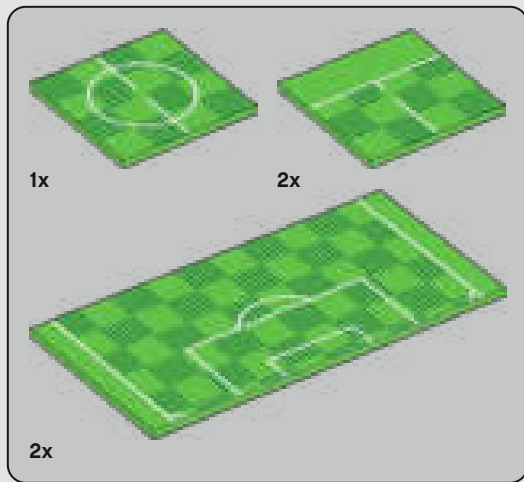


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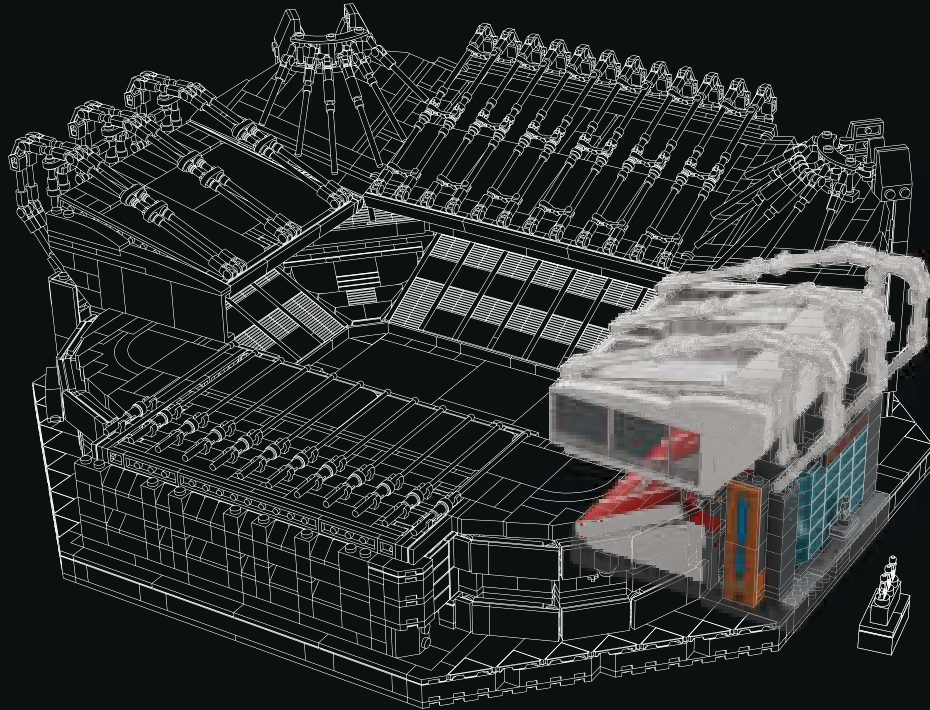


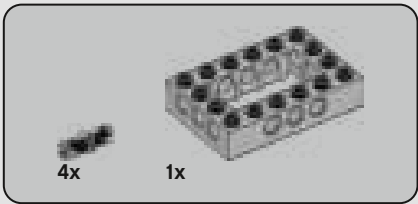
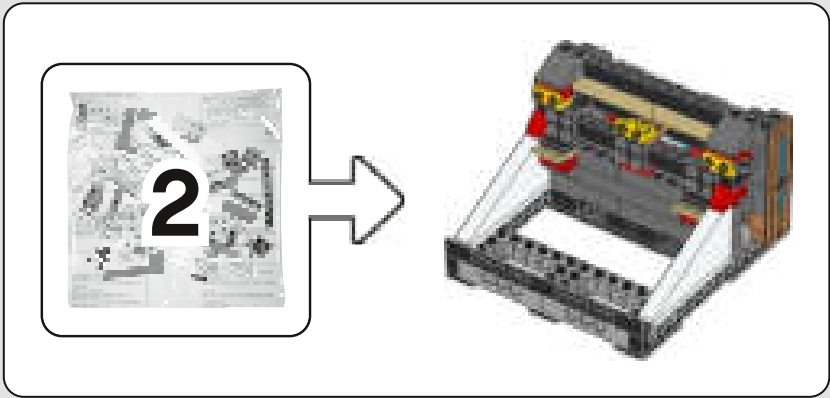
EAST STAND

The East Stand houses the club's administrative centre and megastore. A bronze statue of Sir Matt Busby overlooks the stand's forecourt and faces towards the statue of the United Trinity of Charlton, Law and Best.

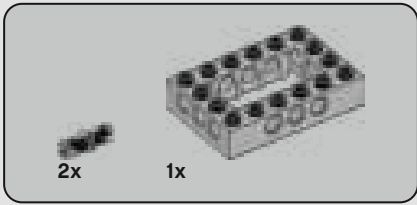
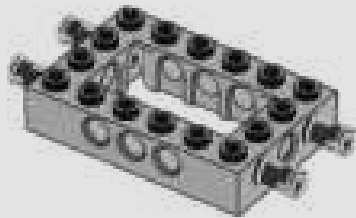
DID YOU KNOW?

The East Stand is more commonly known as the Scoreboard End, as this was the location of the stadium's scoreboard before the stand was rebuilt in the 1970s.

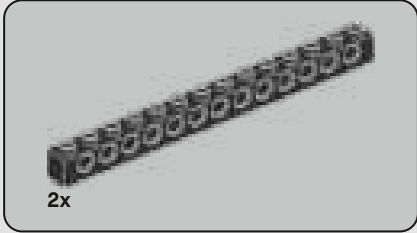
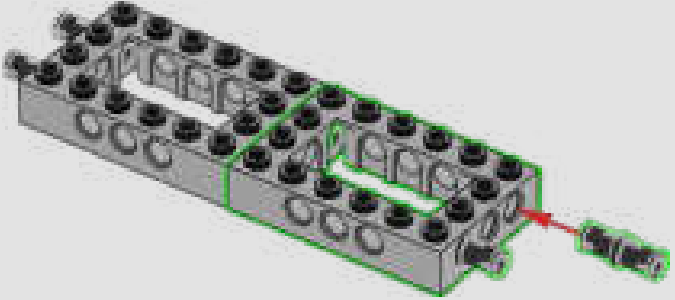




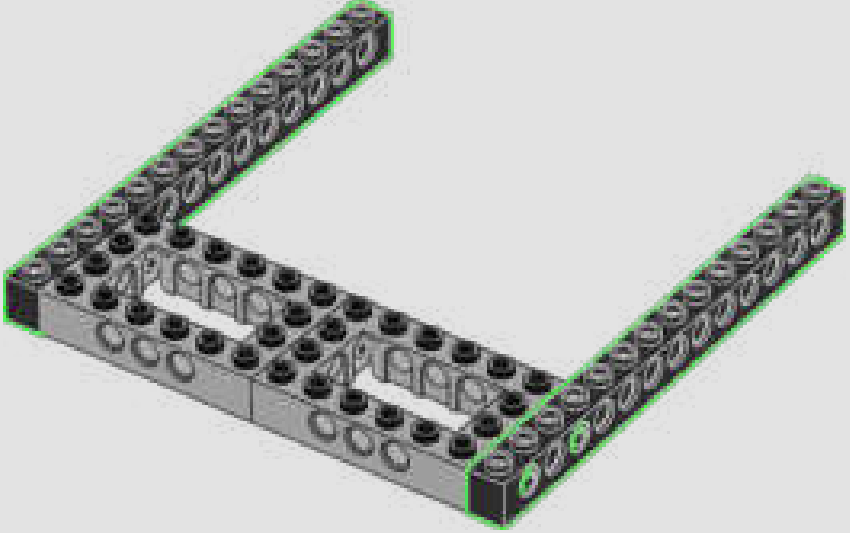
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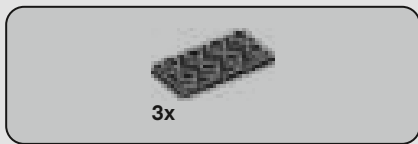


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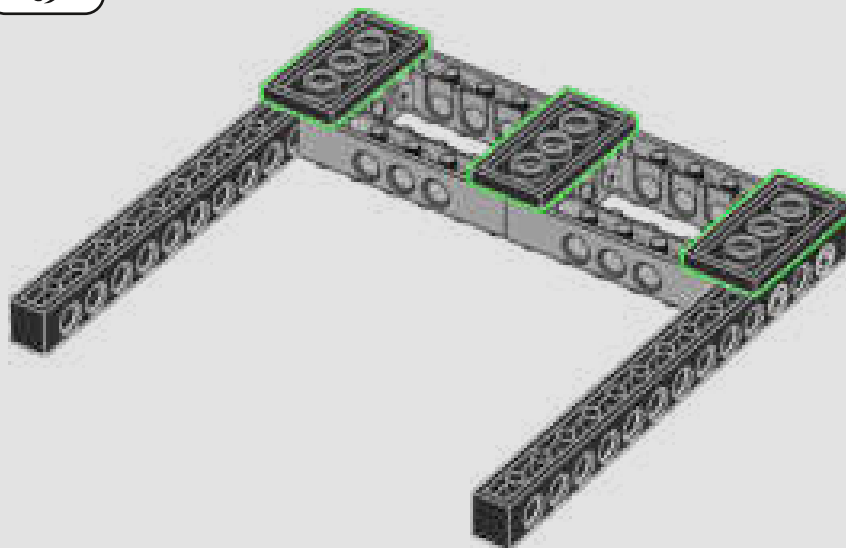


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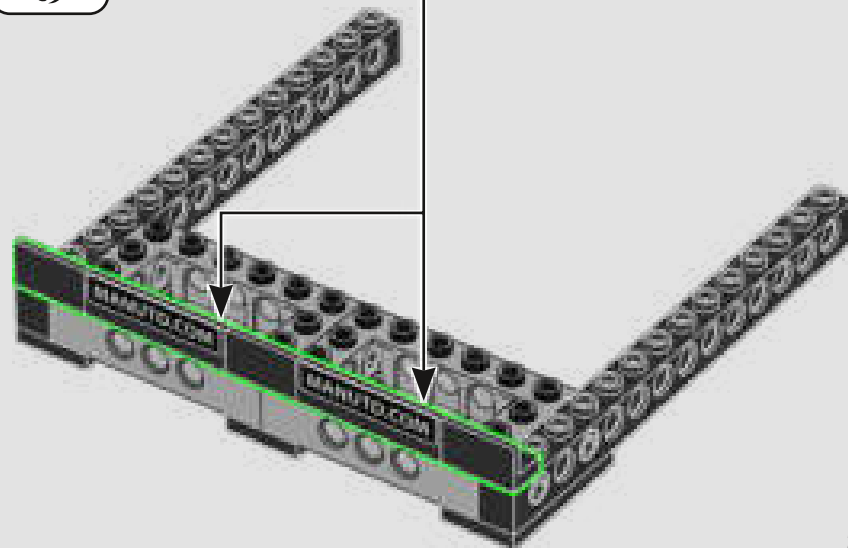
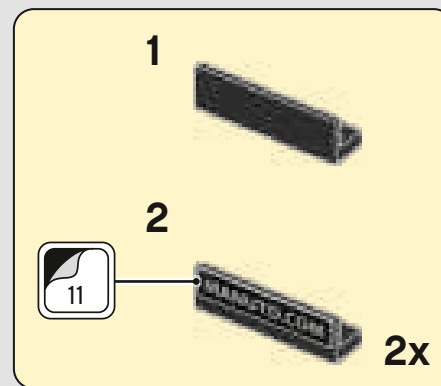


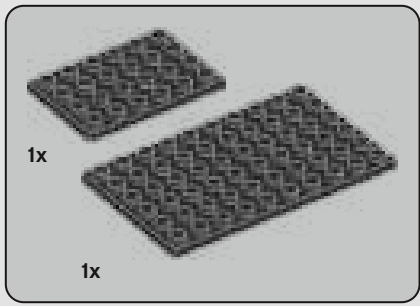


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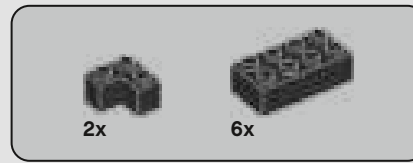
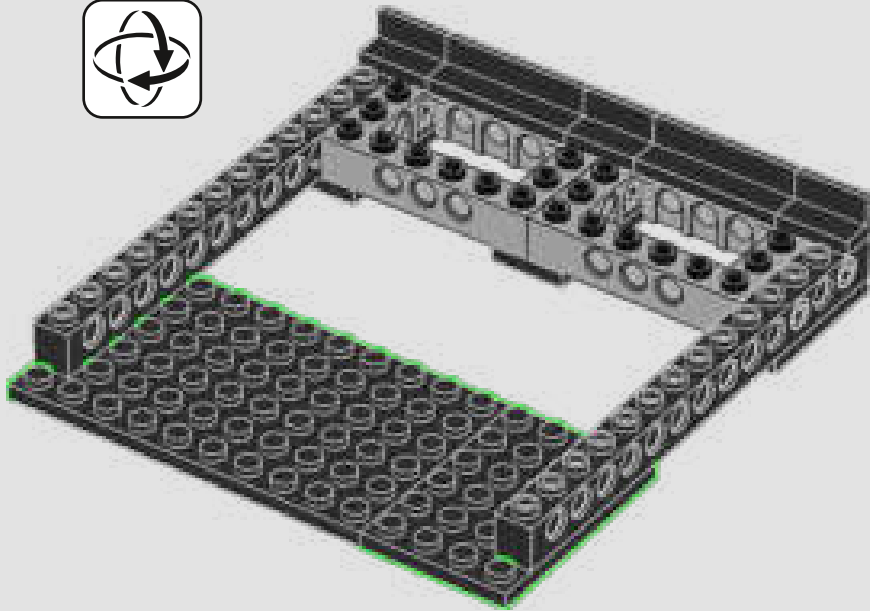


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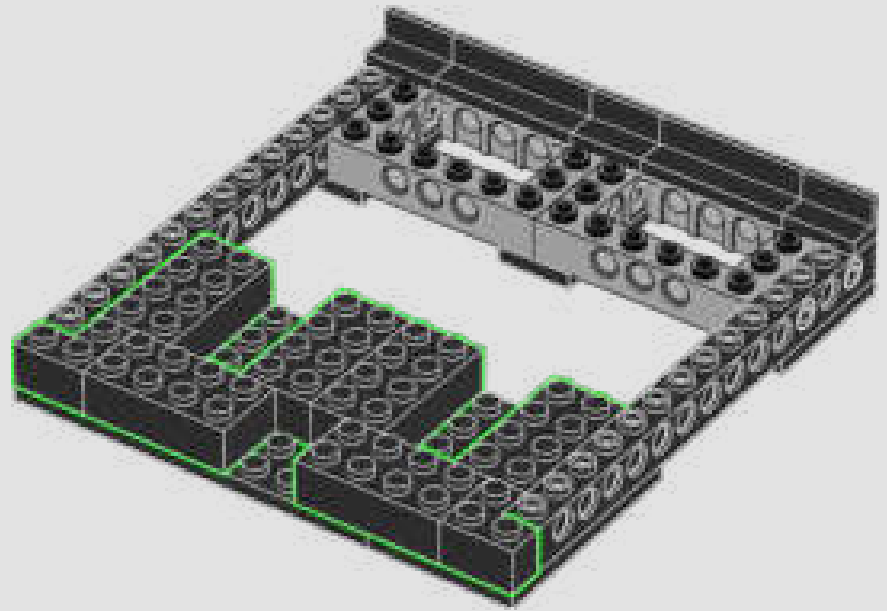


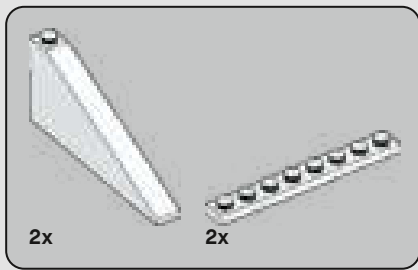


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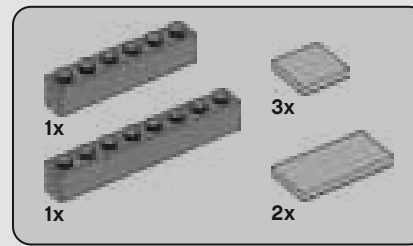
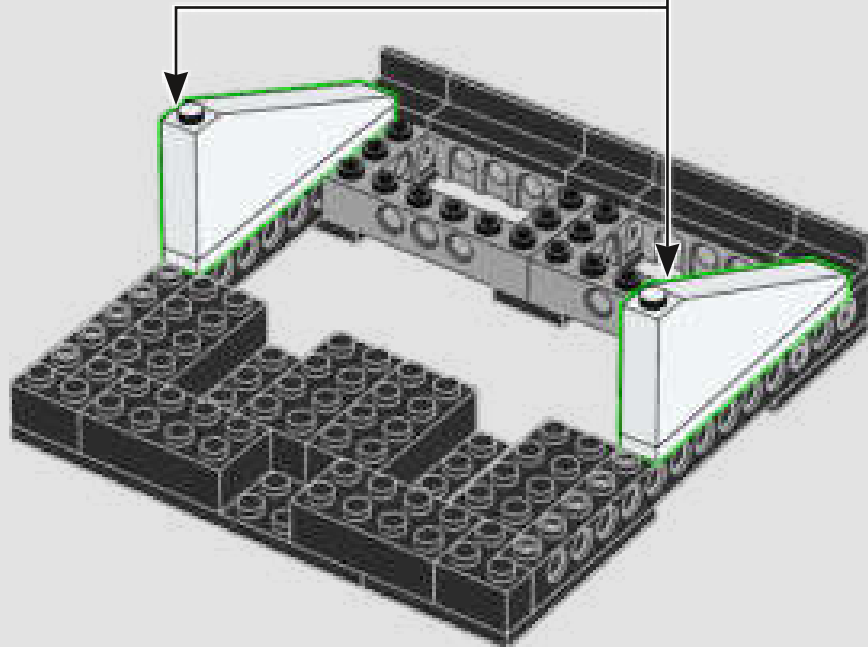
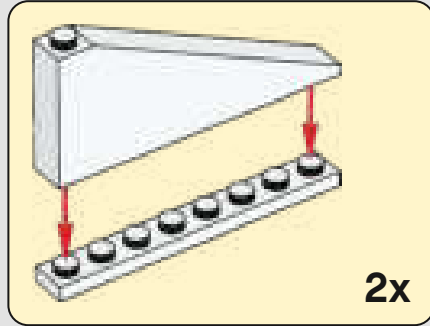


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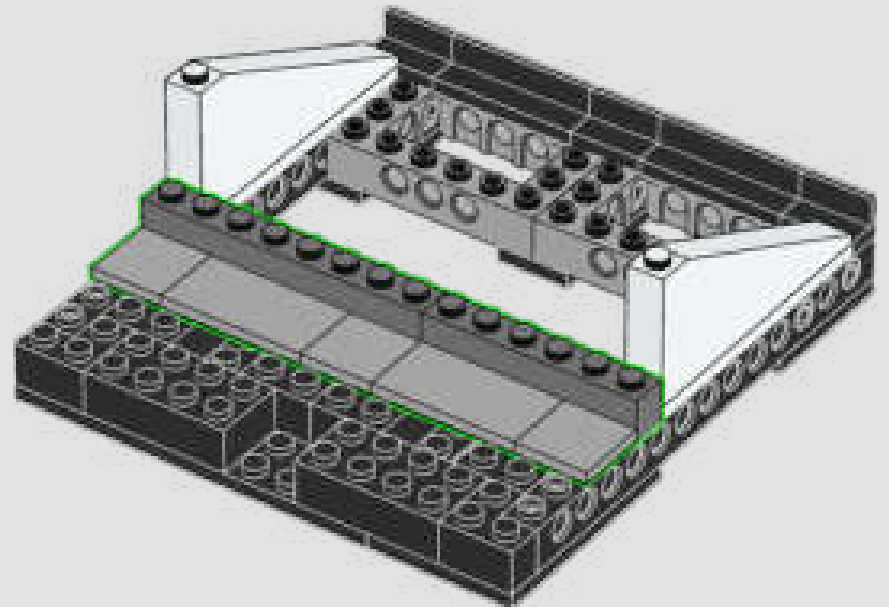


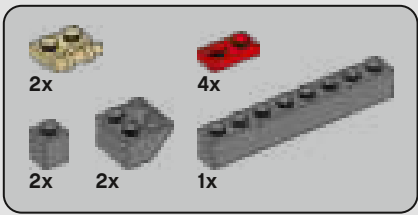


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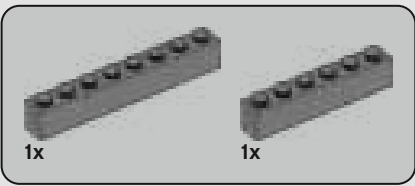
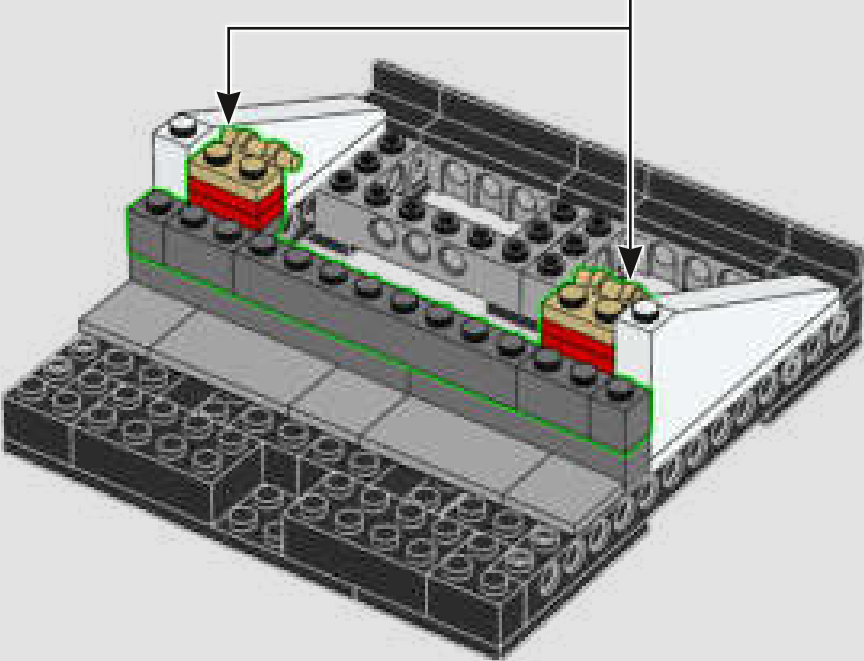
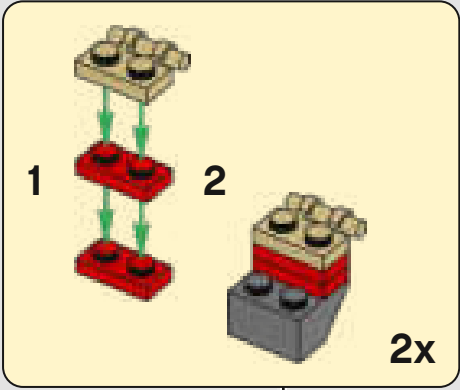


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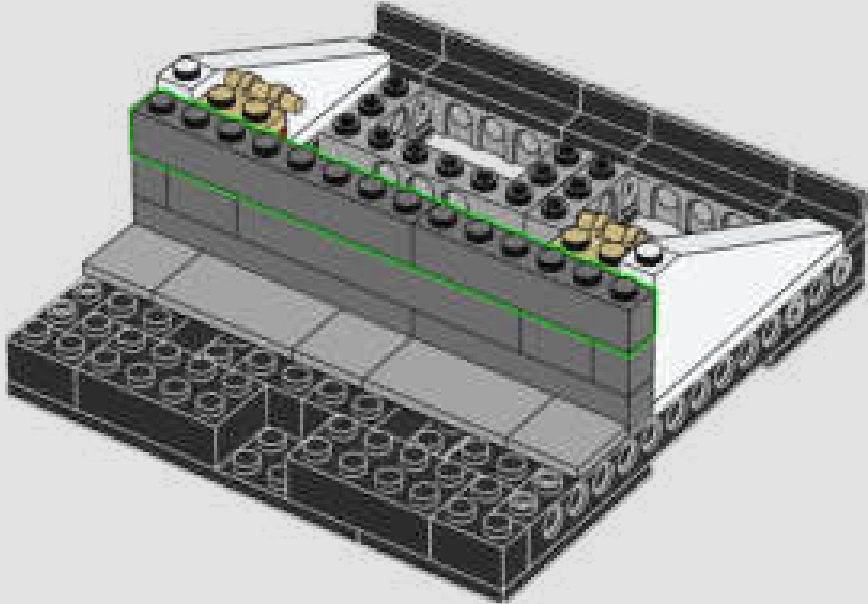


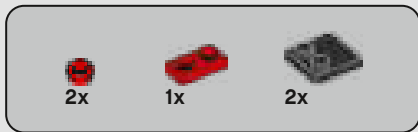


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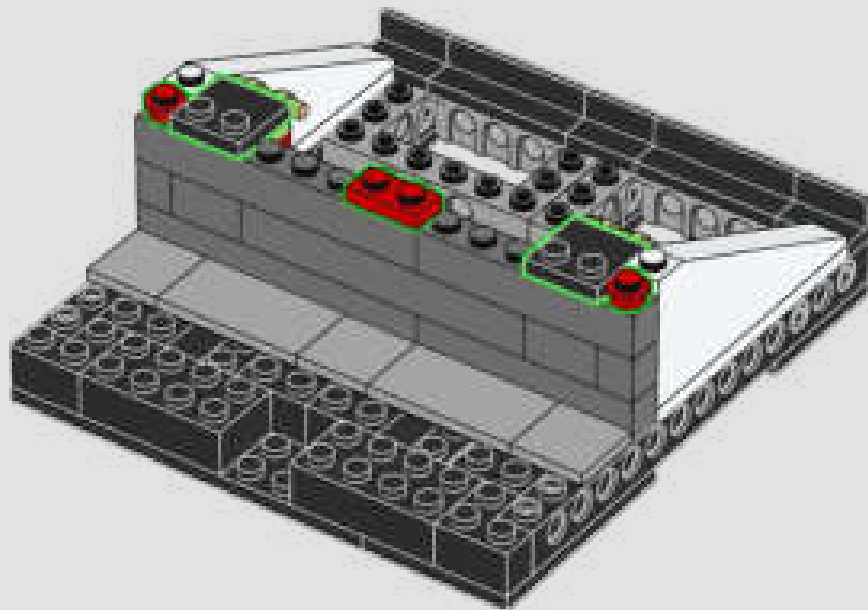


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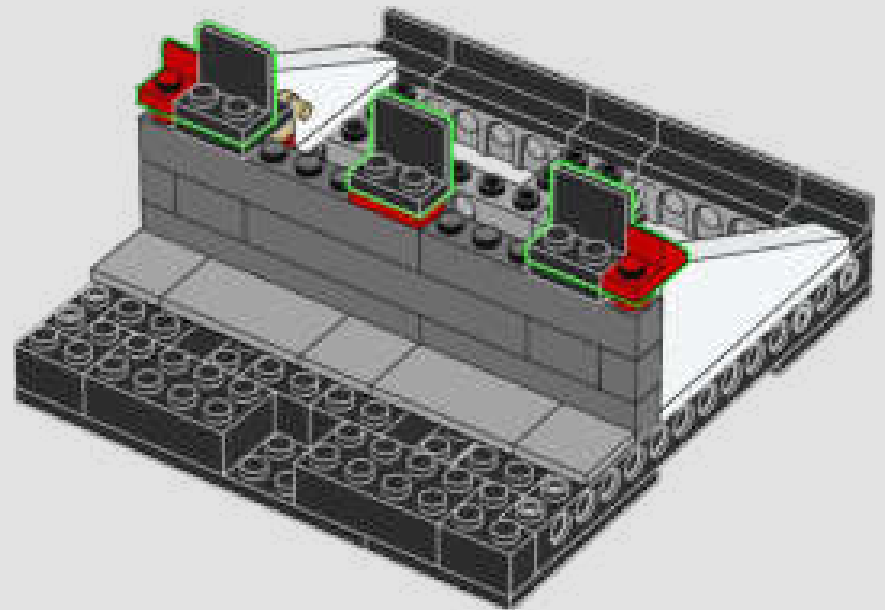


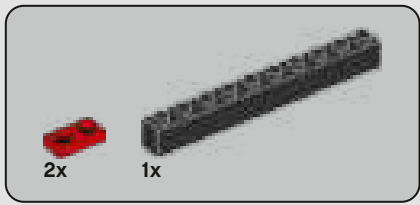


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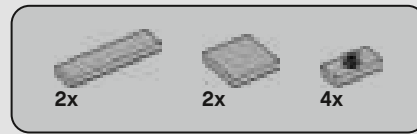
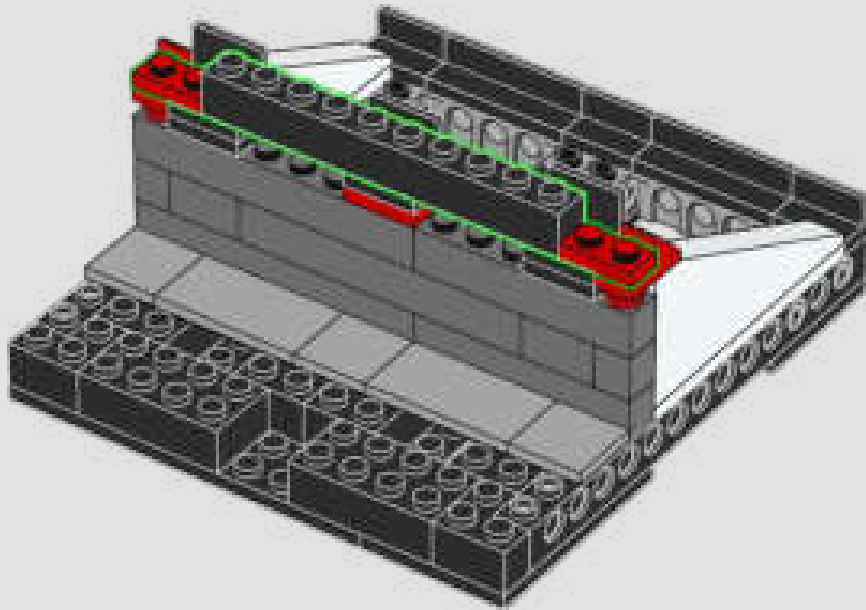


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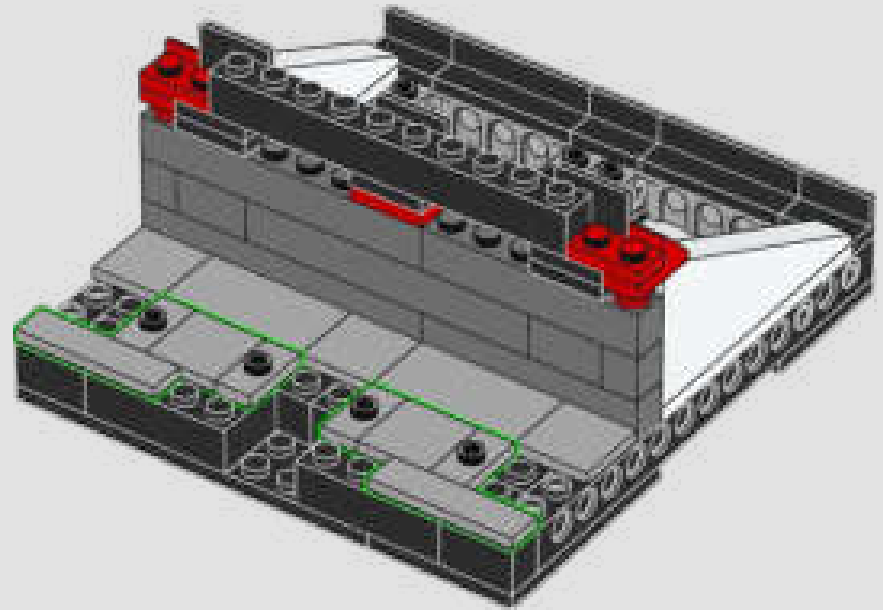


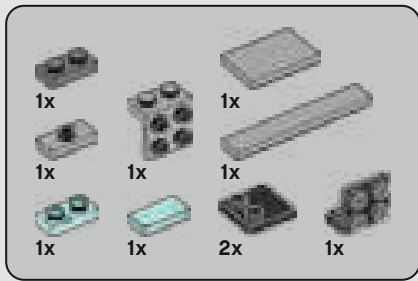


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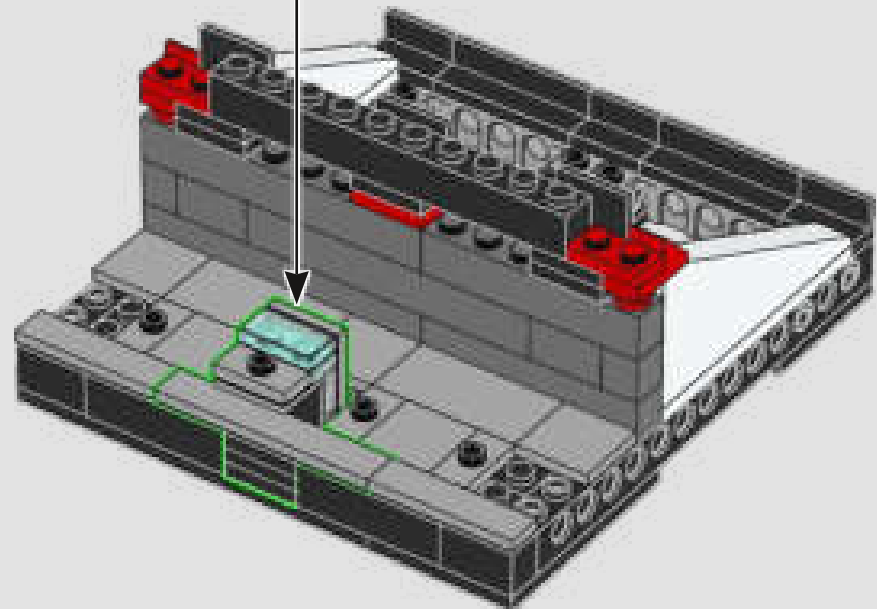
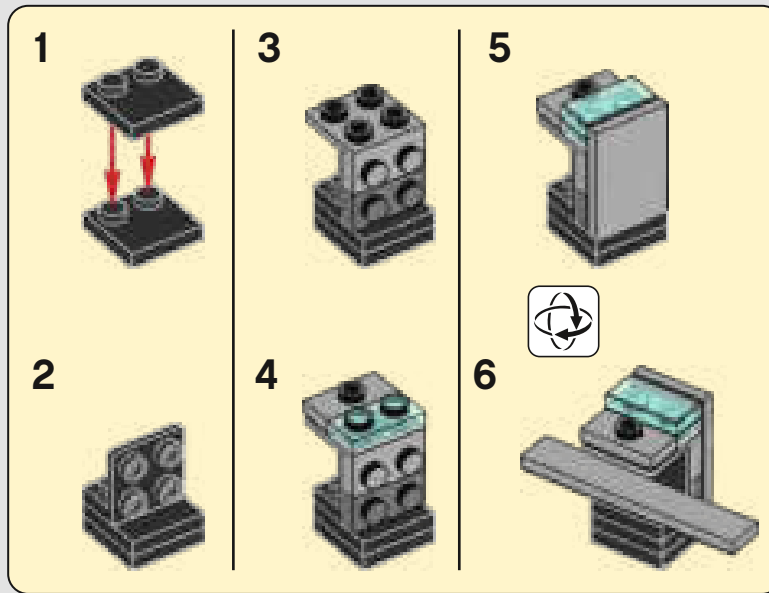


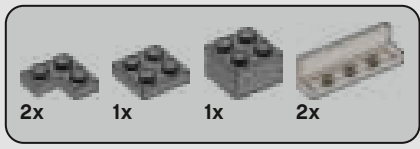
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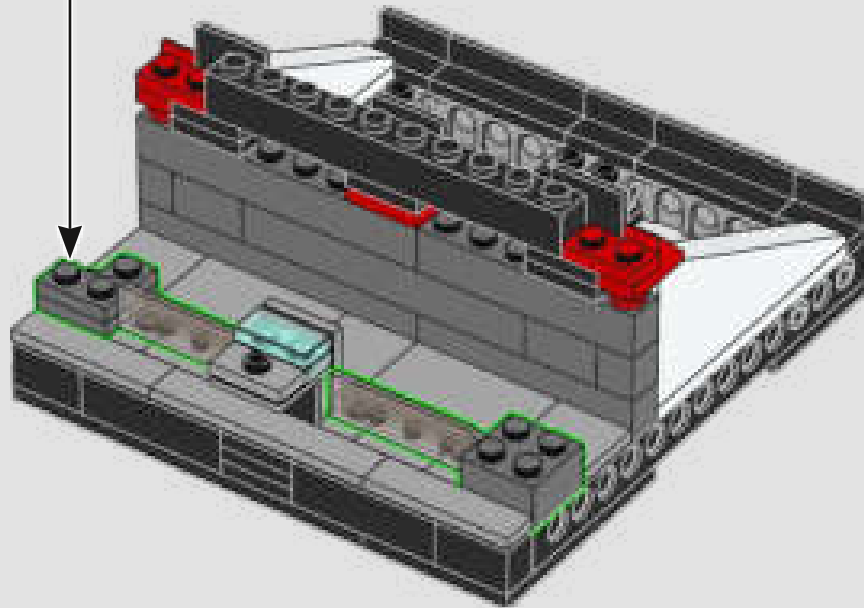
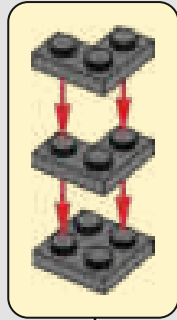


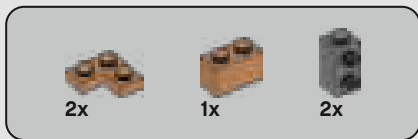
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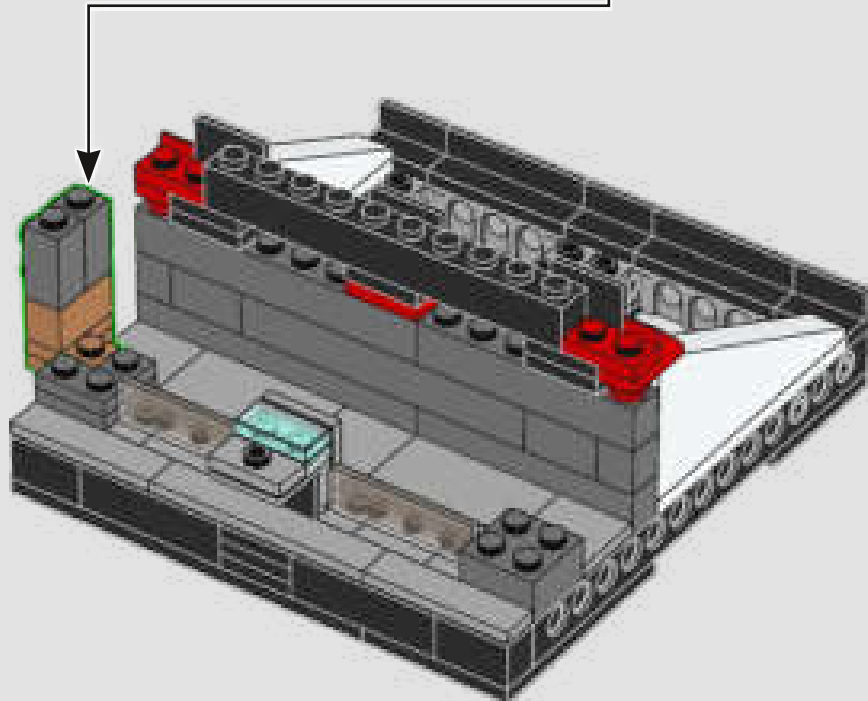


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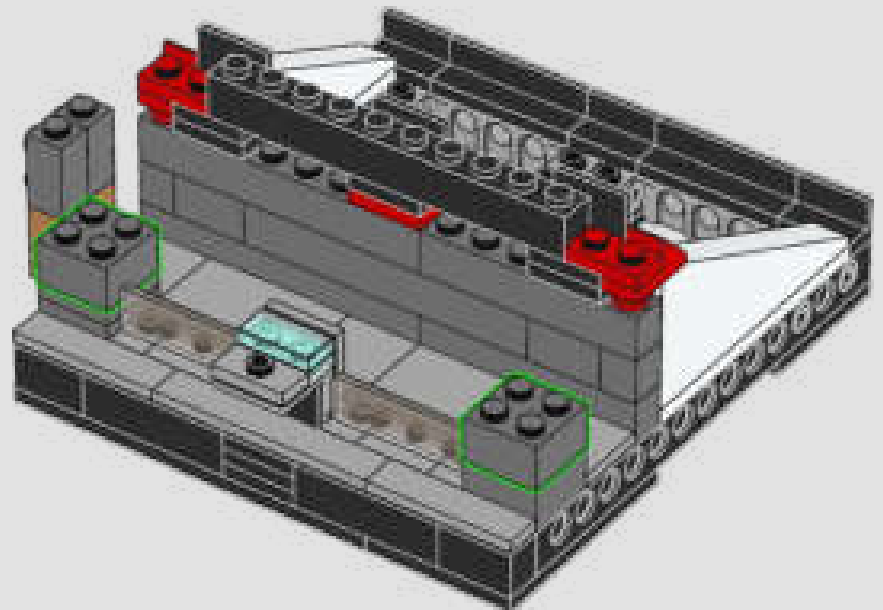


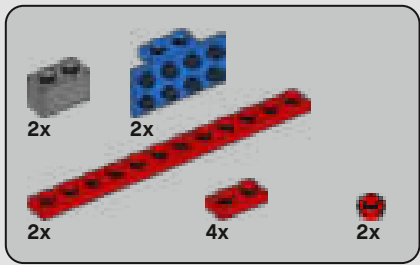


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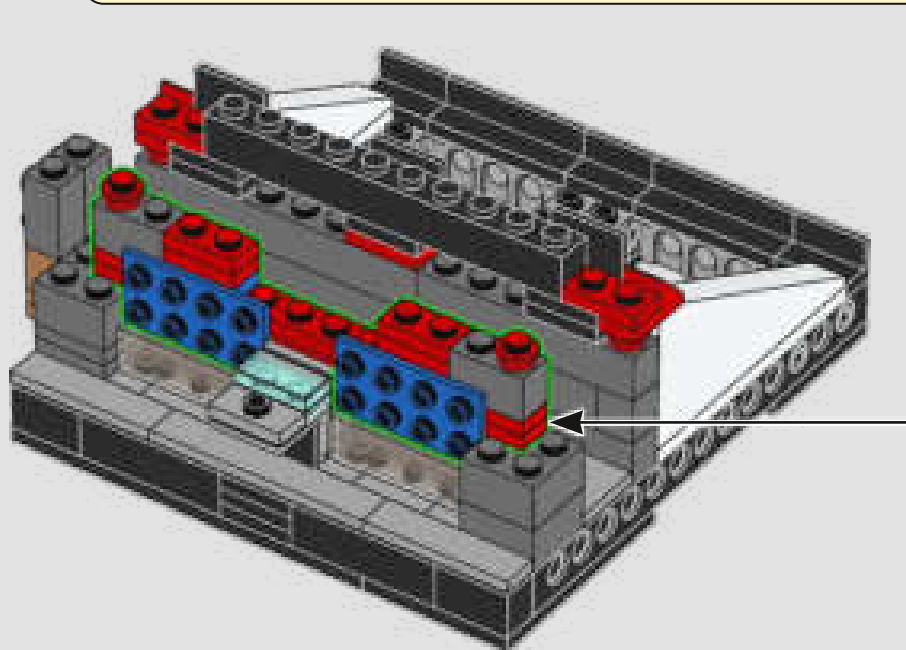
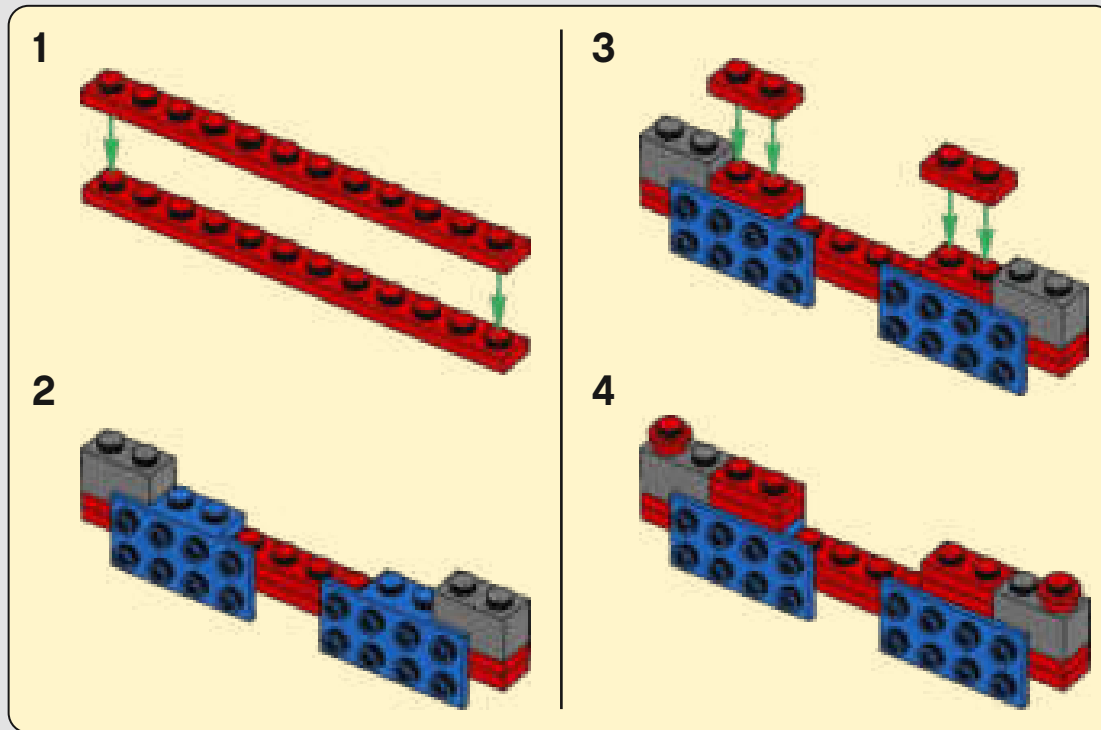


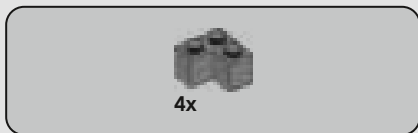
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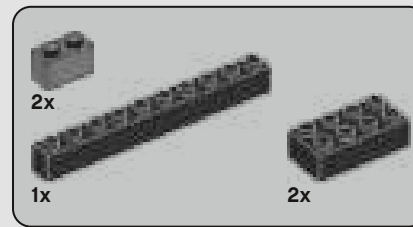
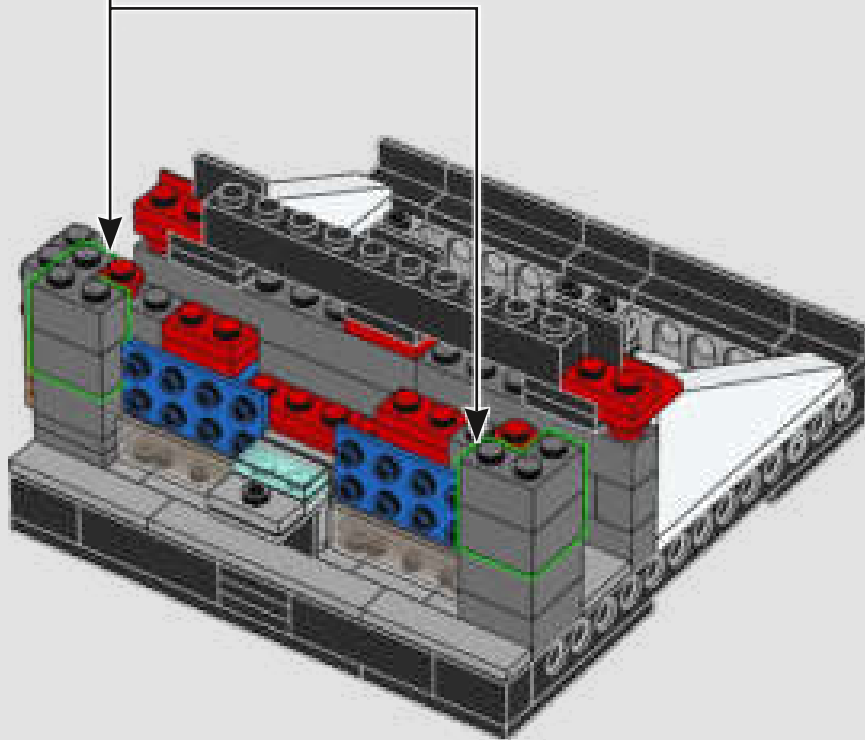
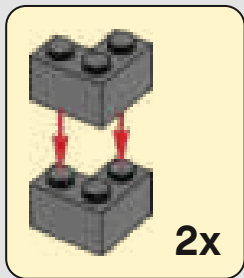


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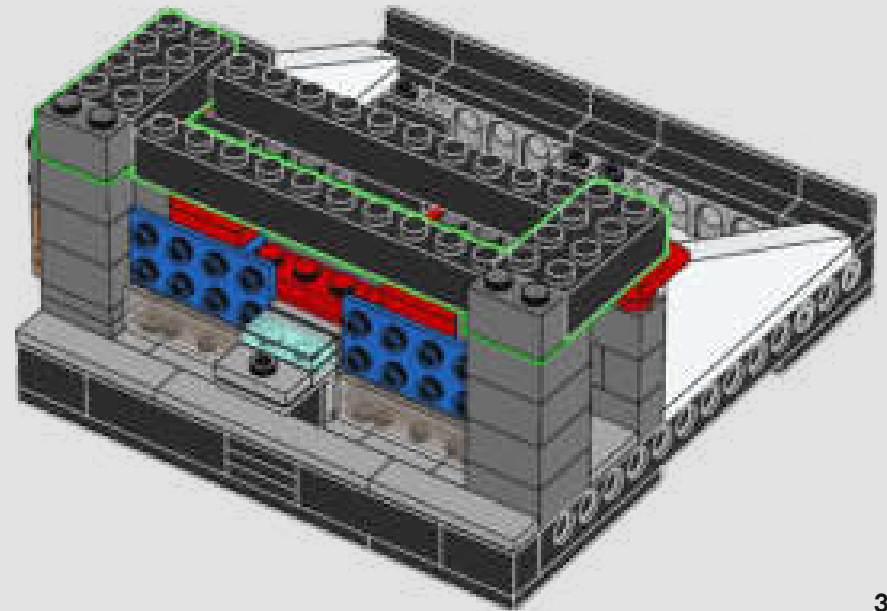


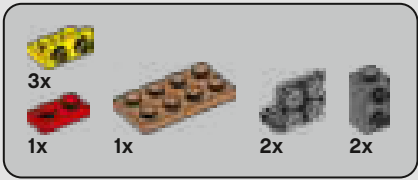


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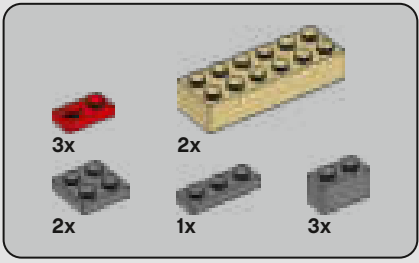
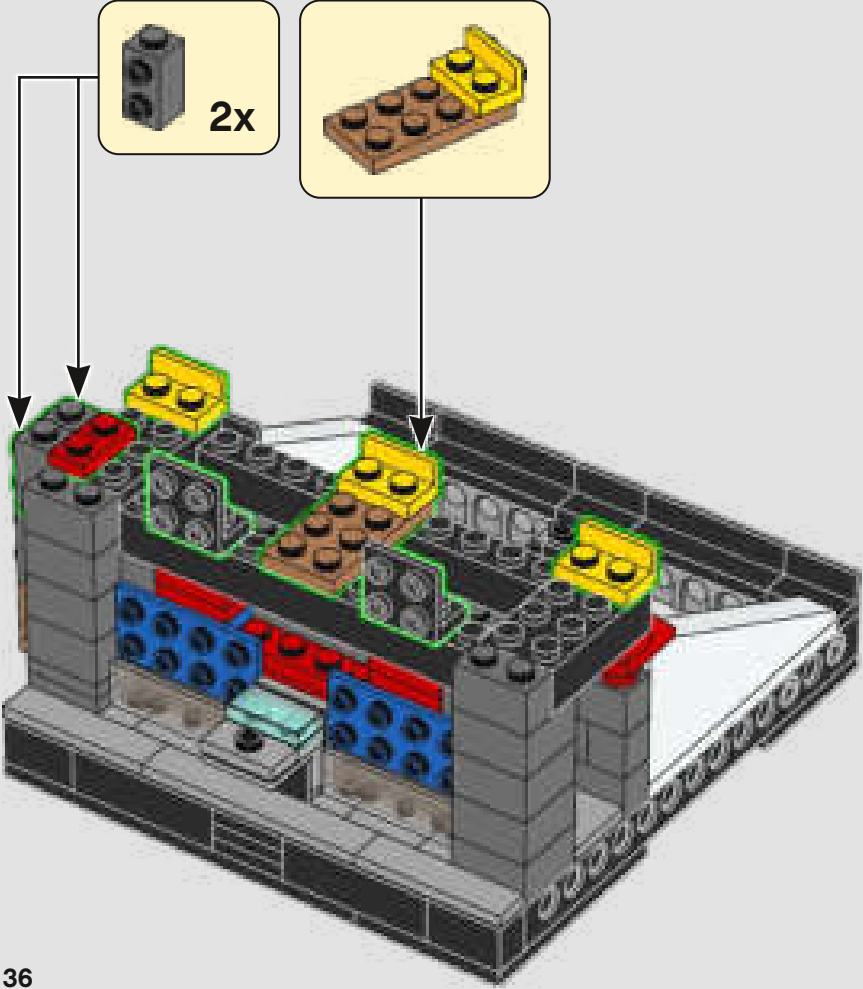


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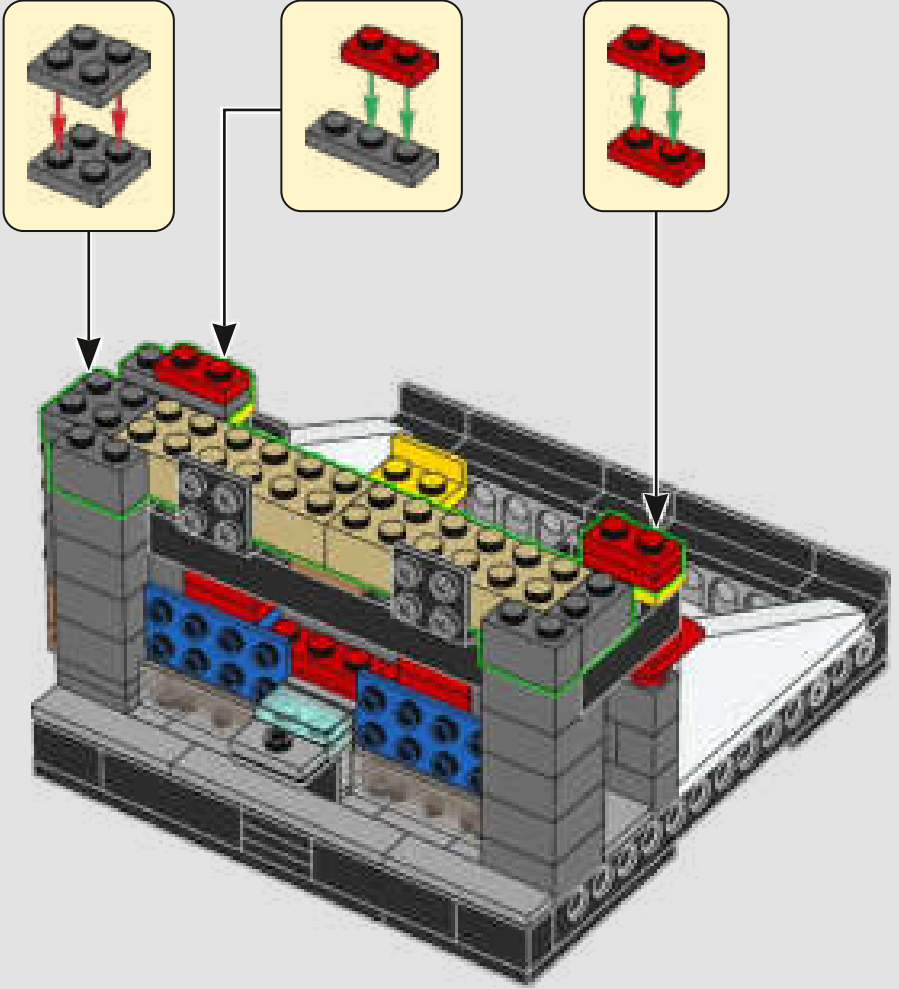


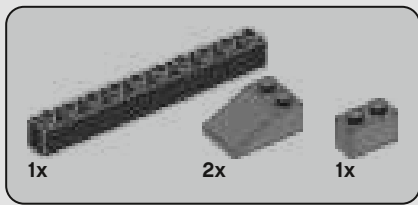


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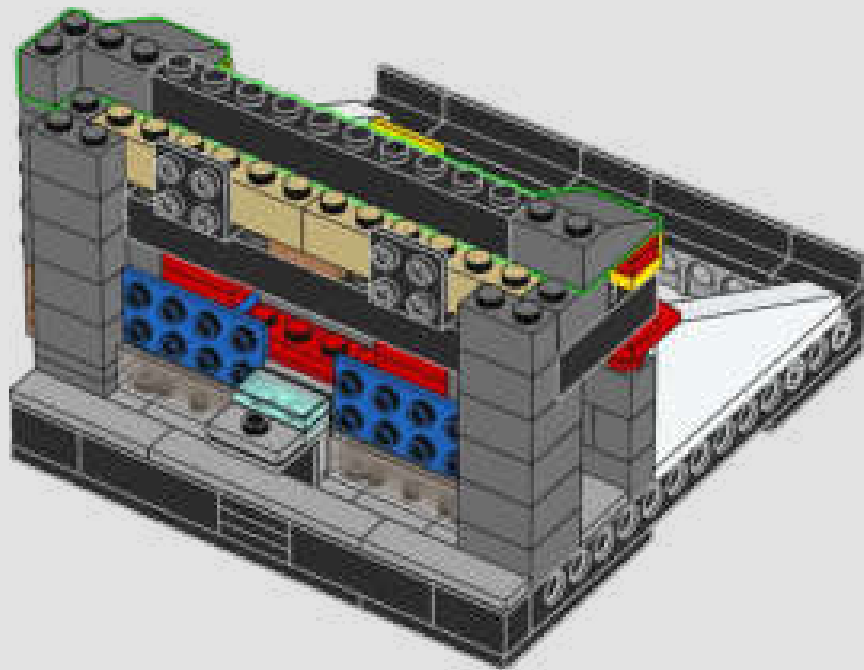


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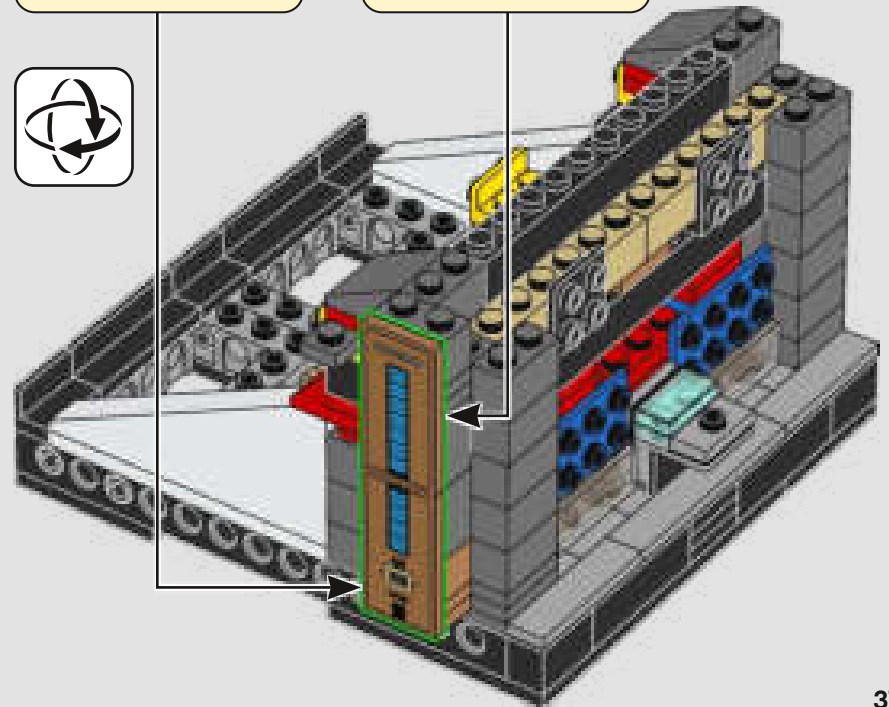
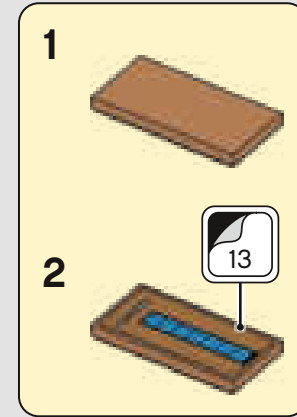
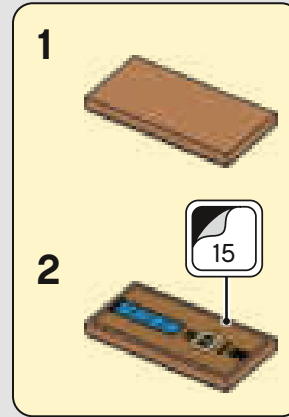


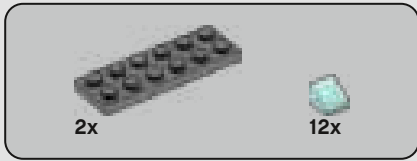
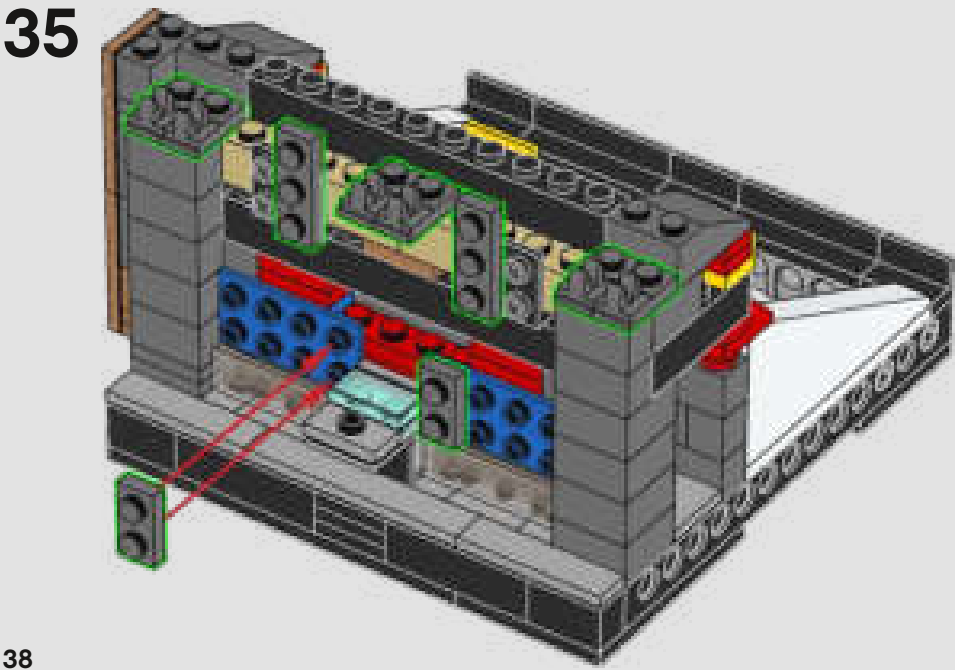
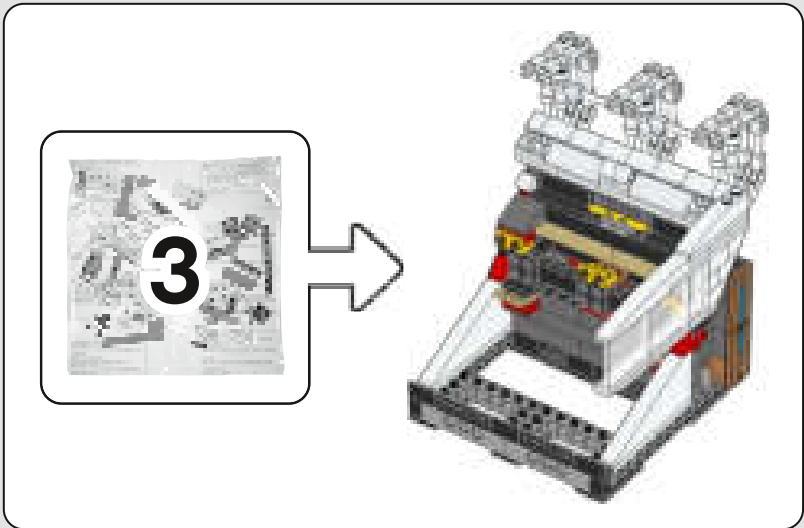


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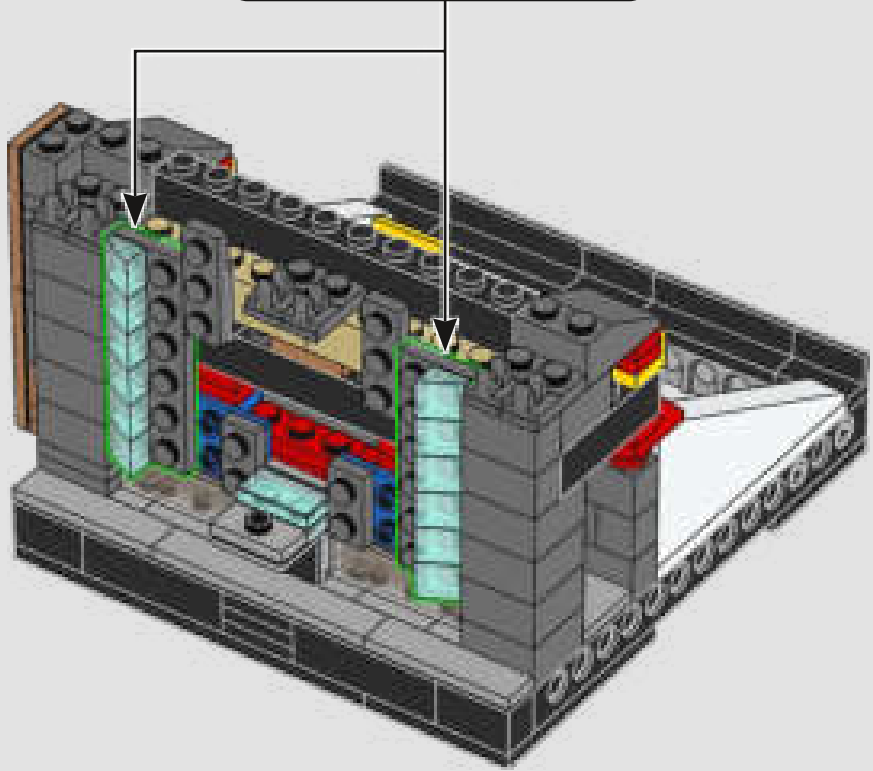
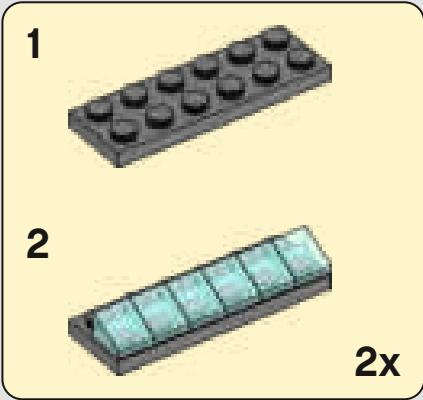


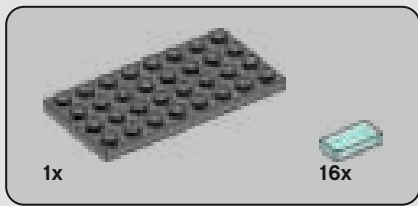
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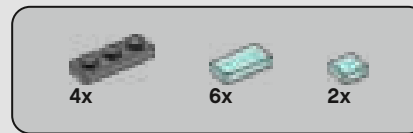
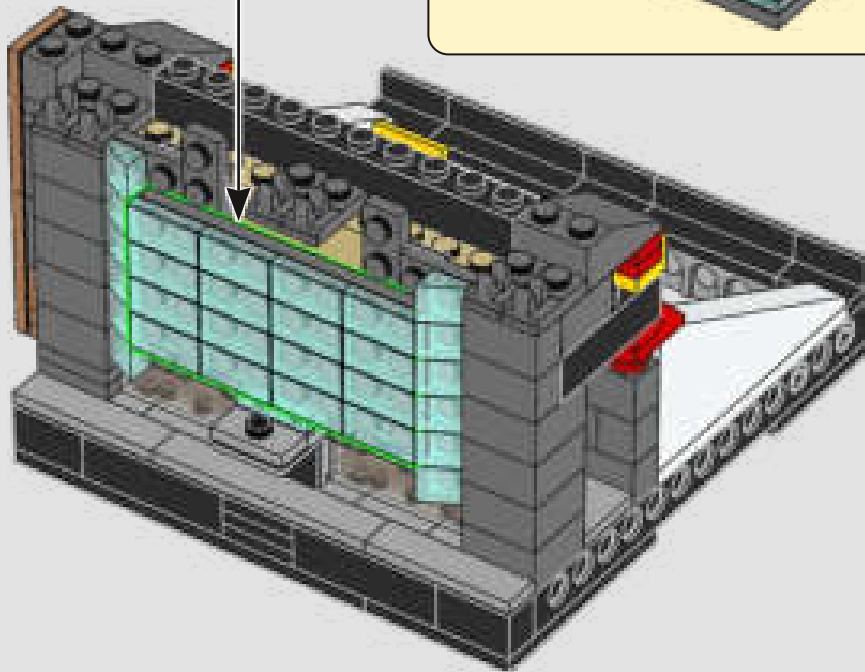
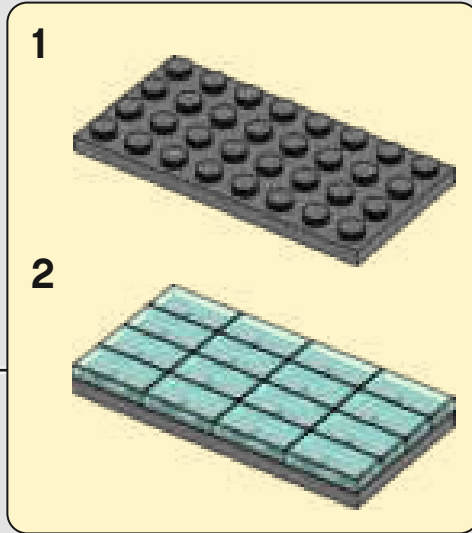


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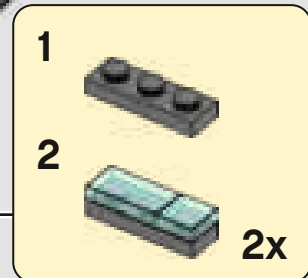
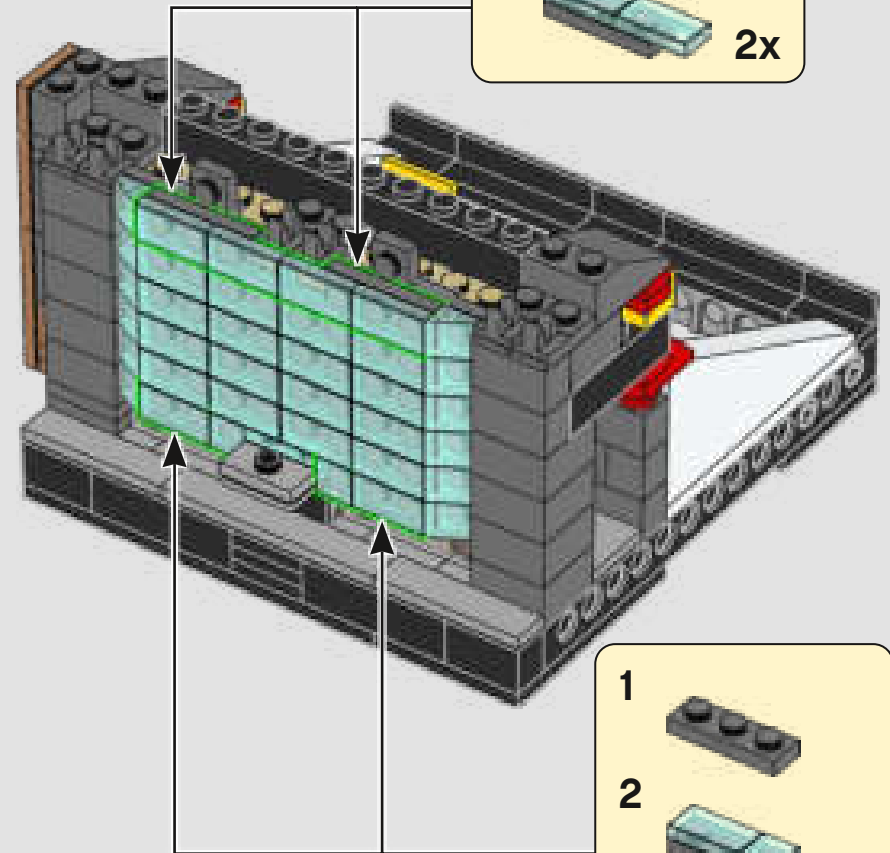
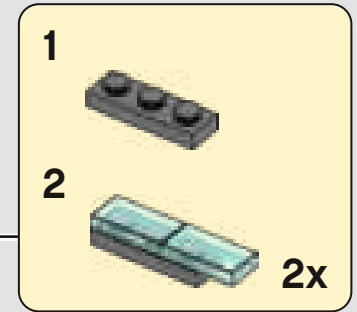


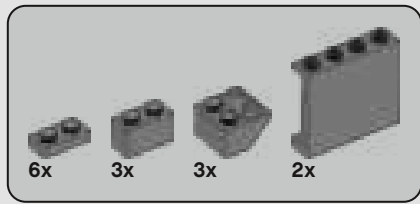


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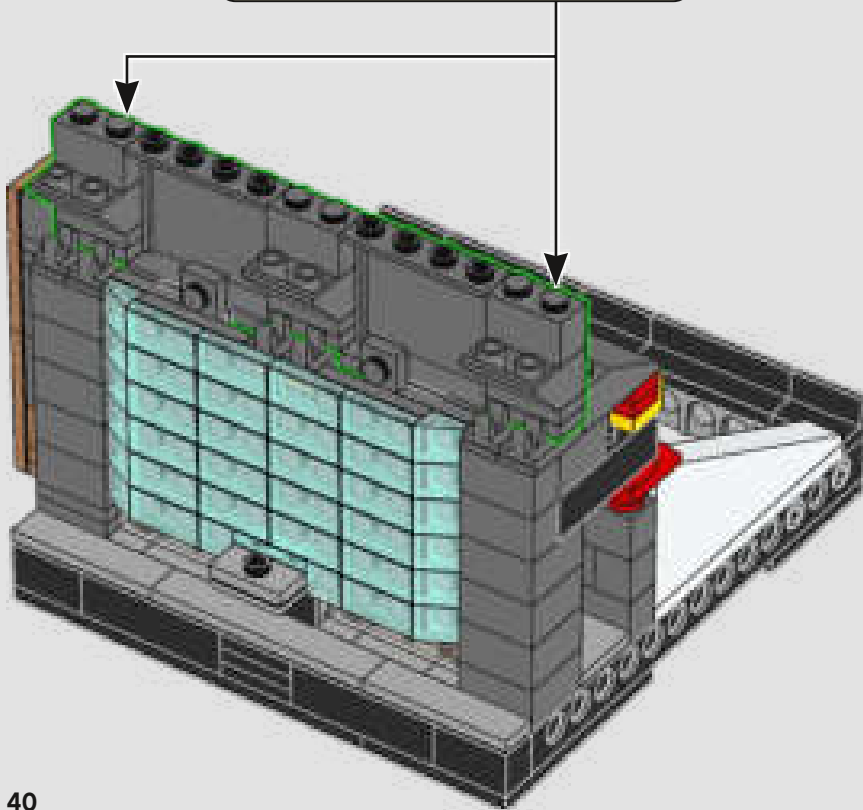
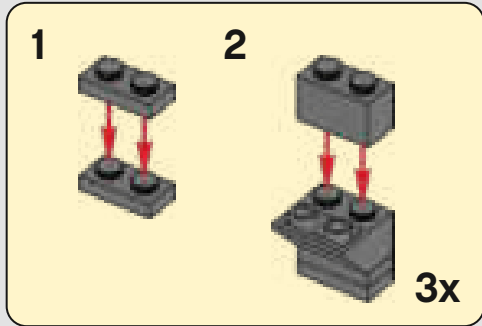


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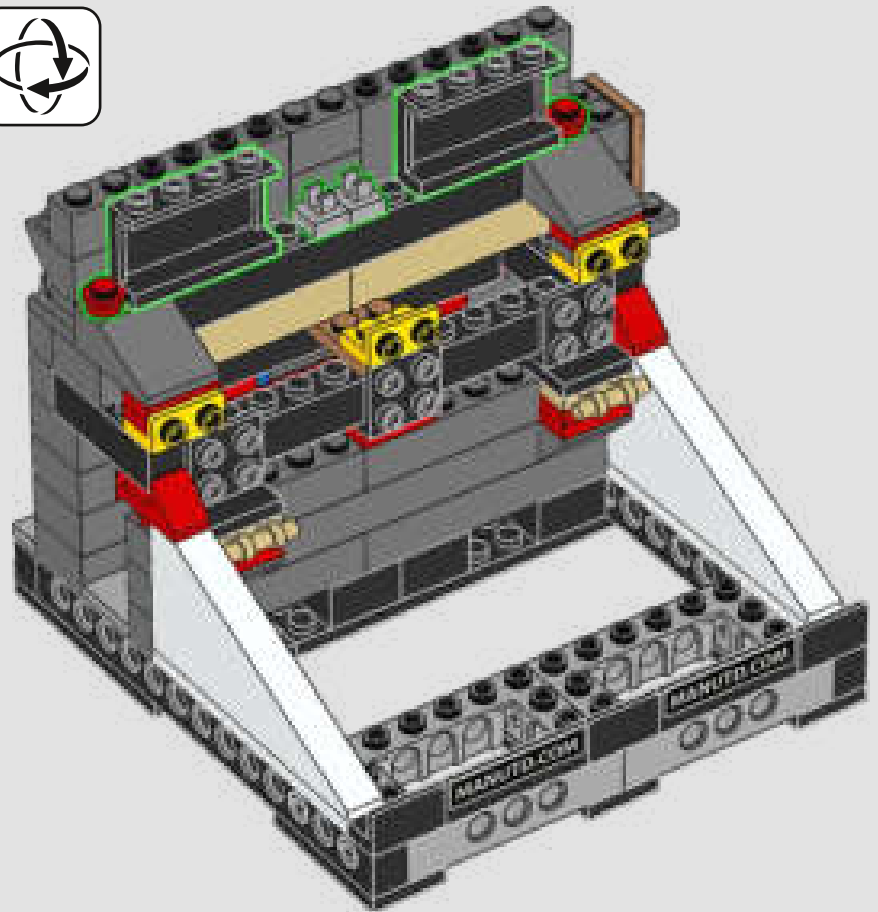




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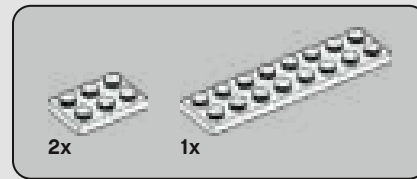
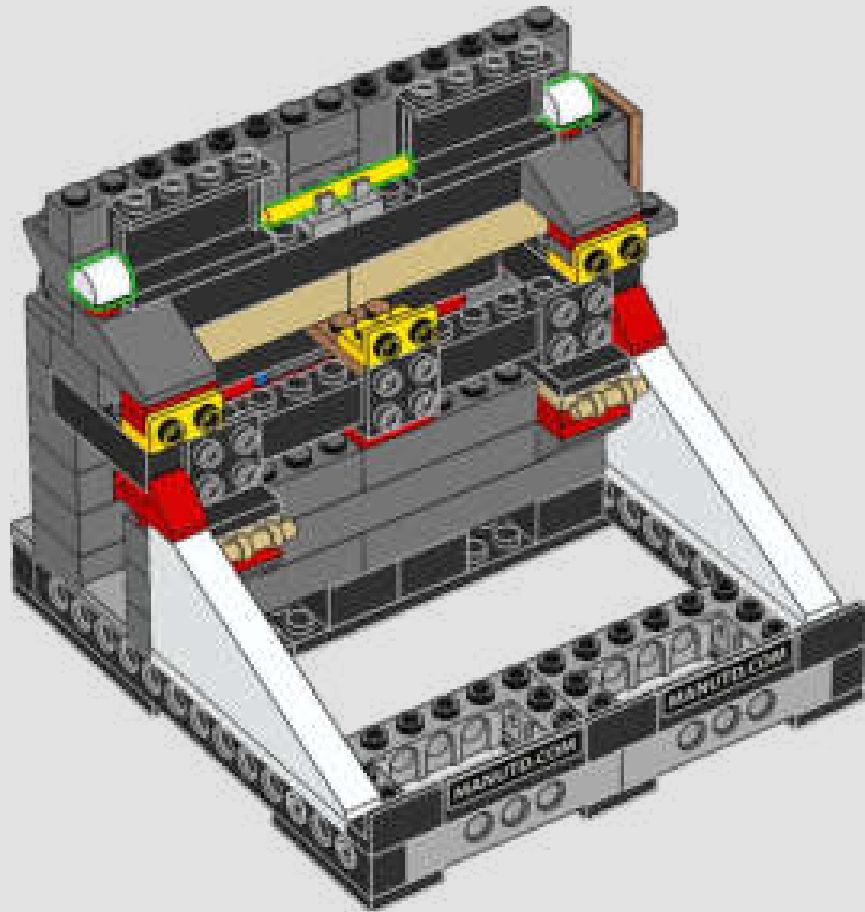


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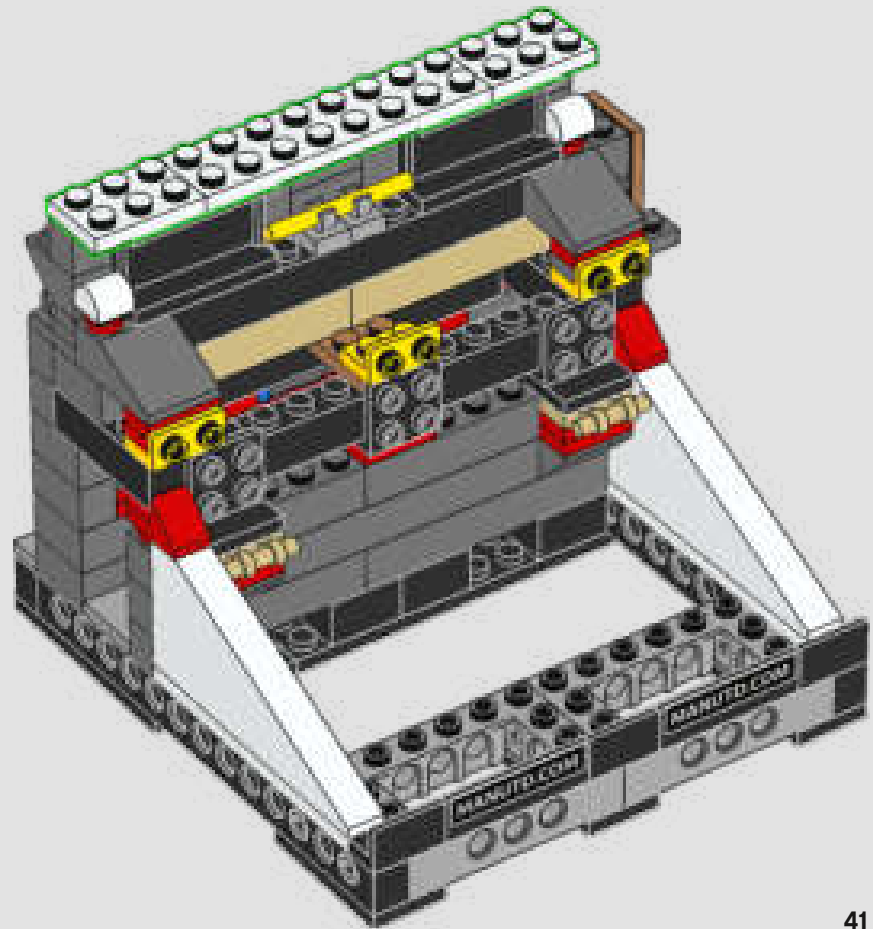


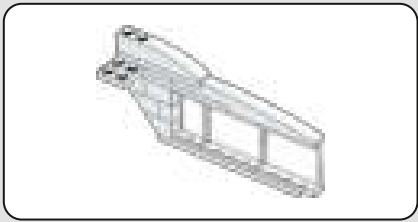


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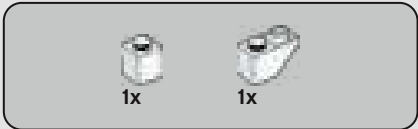


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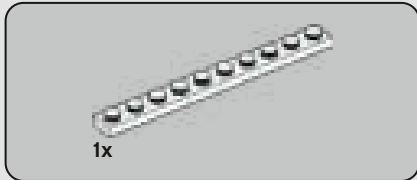
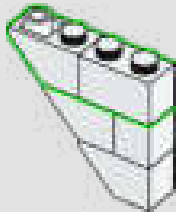
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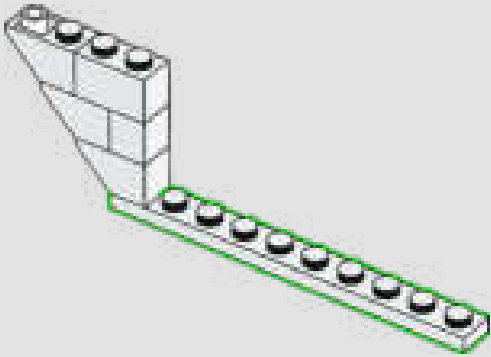
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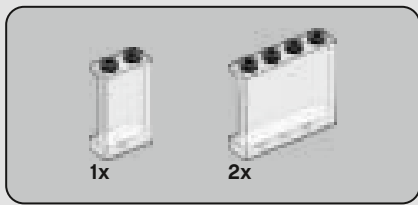


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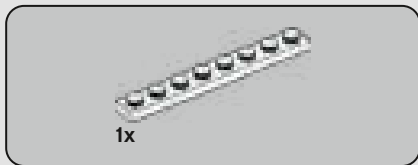
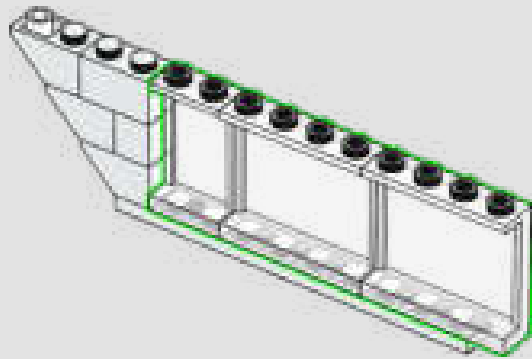


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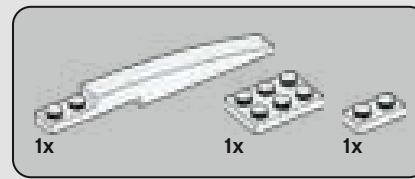
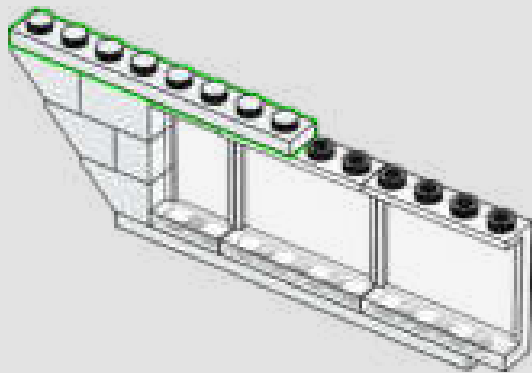




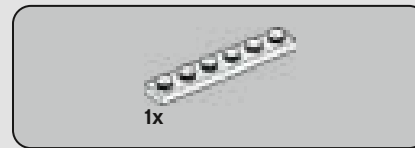
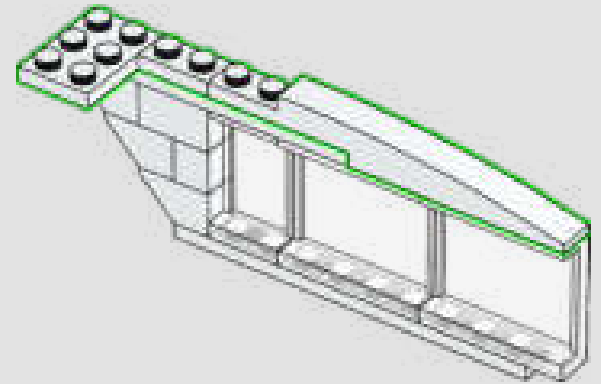
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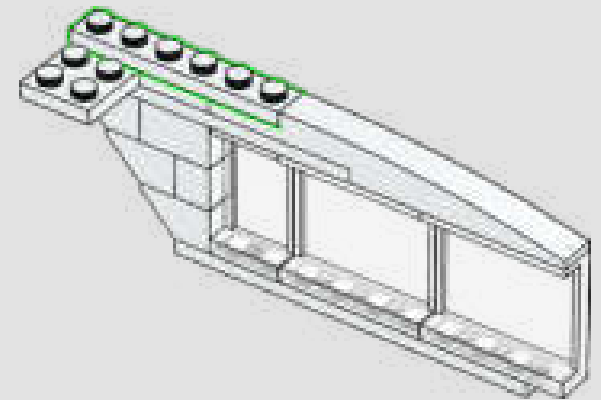
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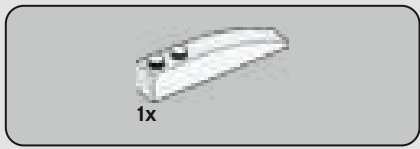


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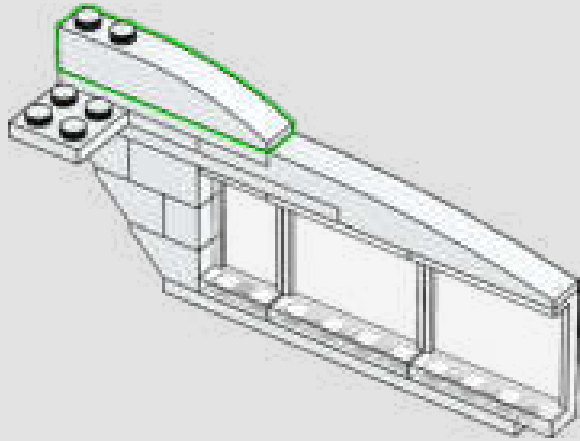


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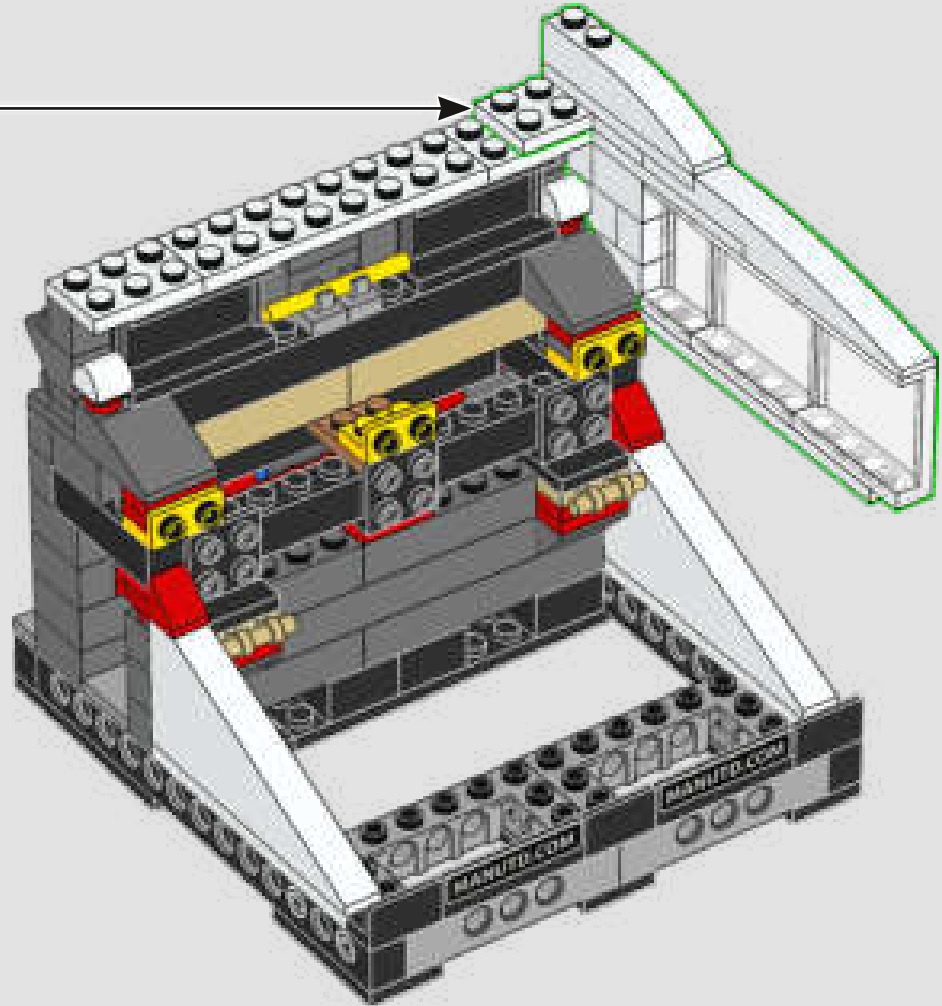


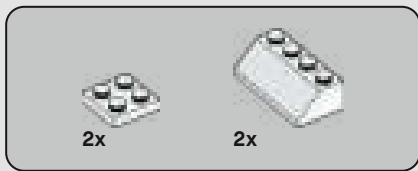


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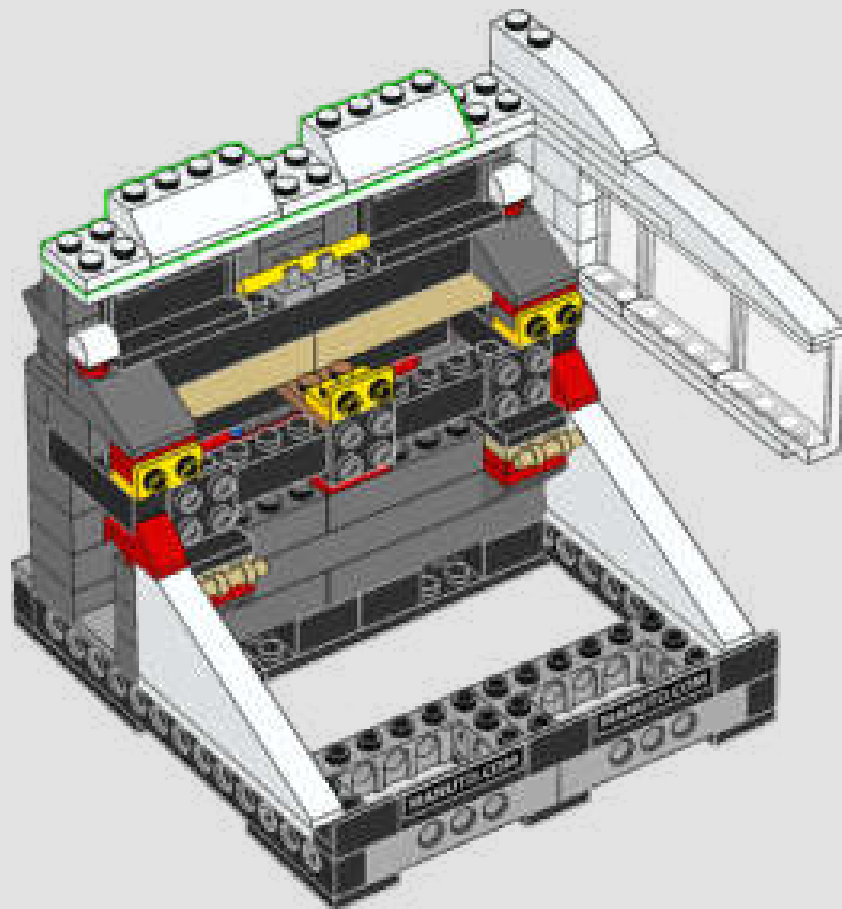


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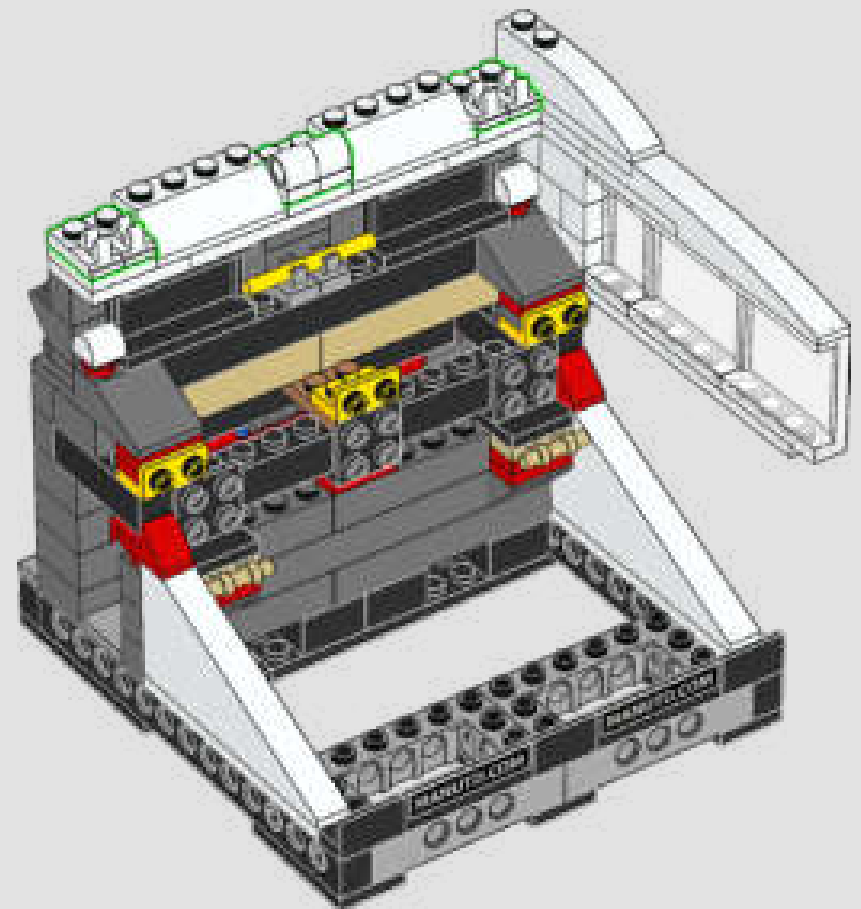




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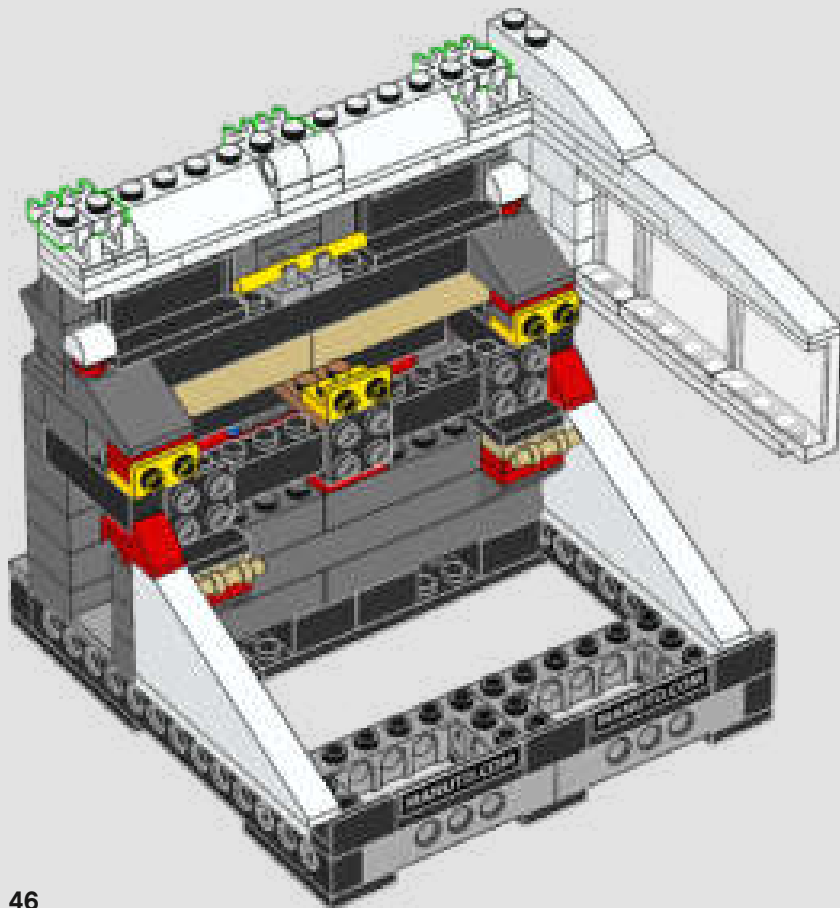
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6x

55

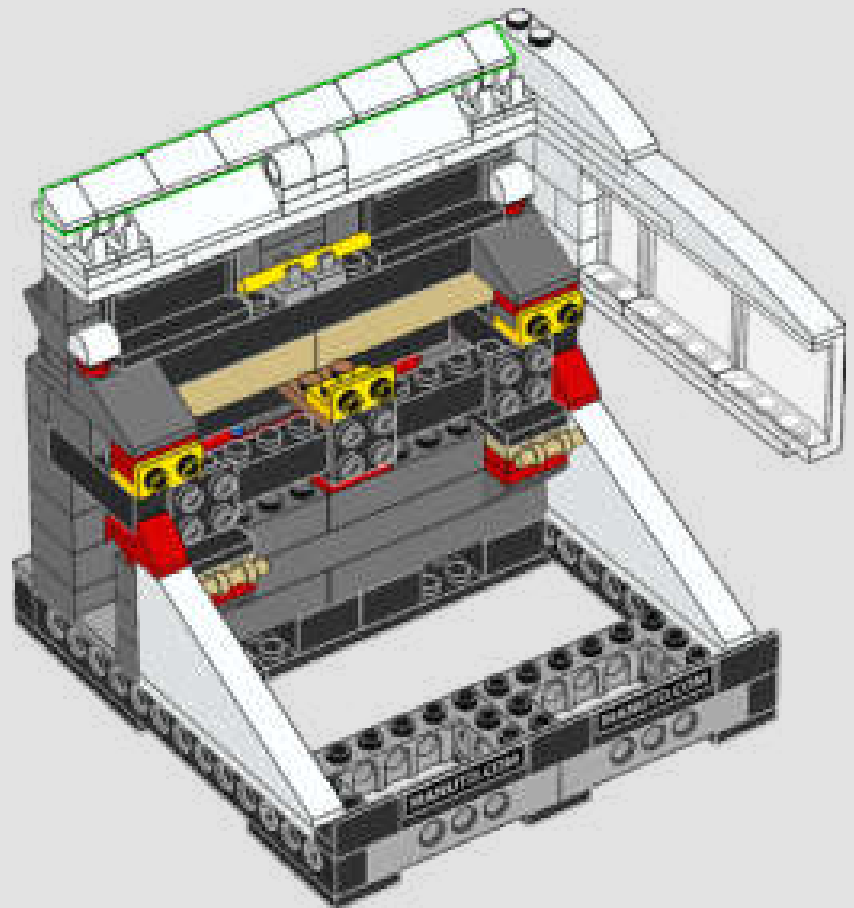


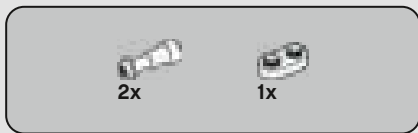
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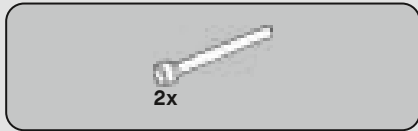
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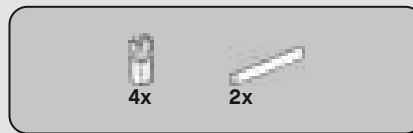




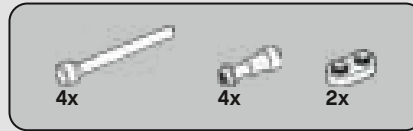
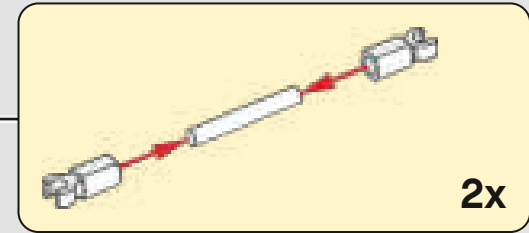
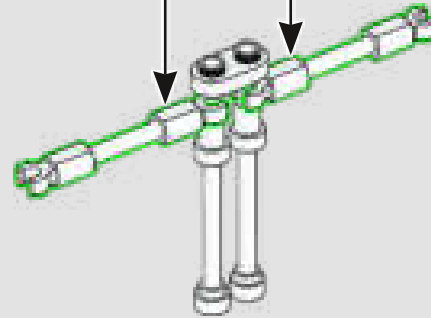
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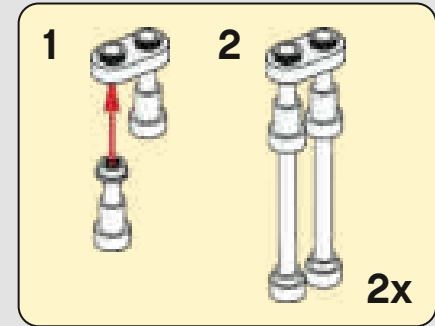
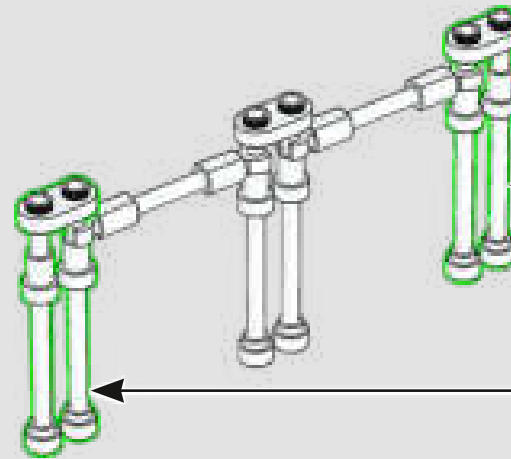
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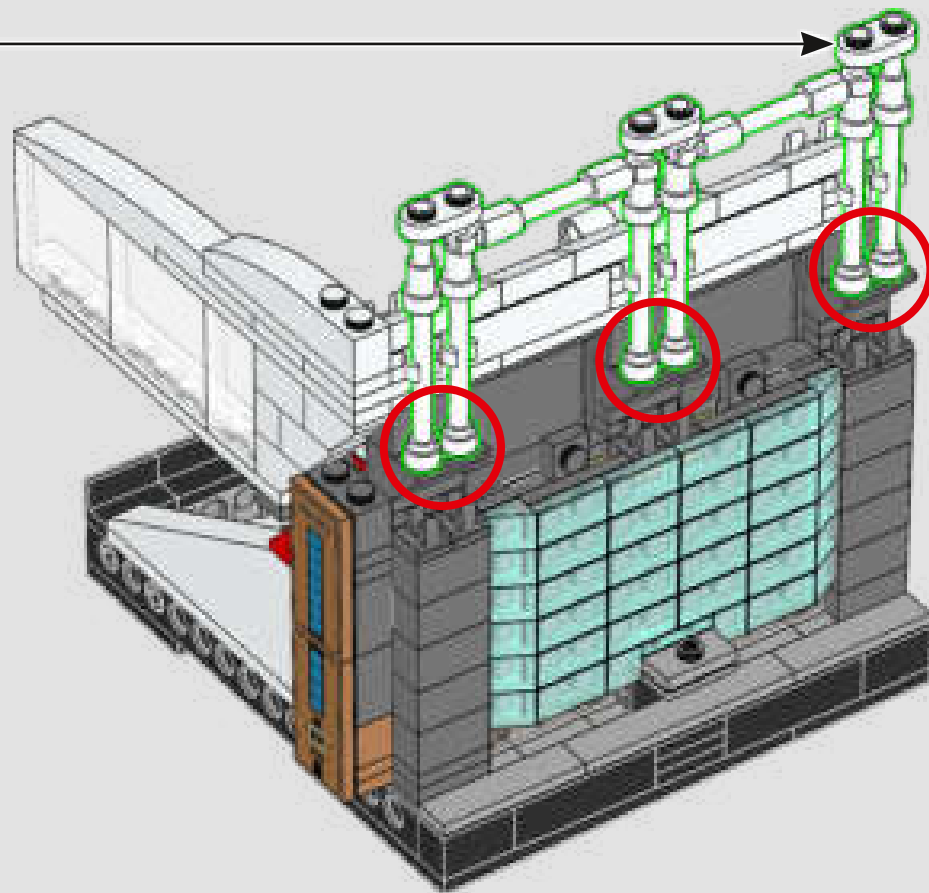
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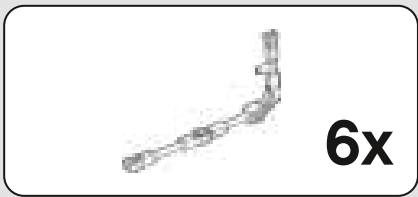


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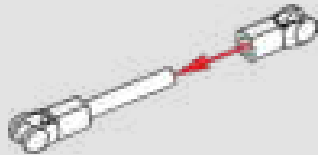
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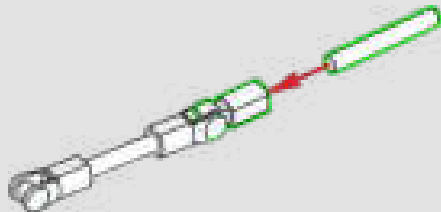


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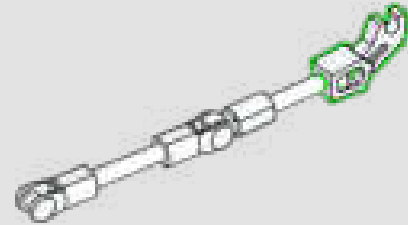
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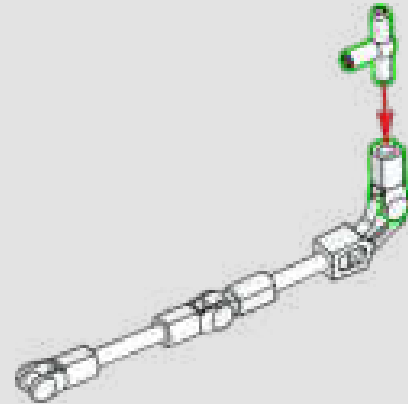
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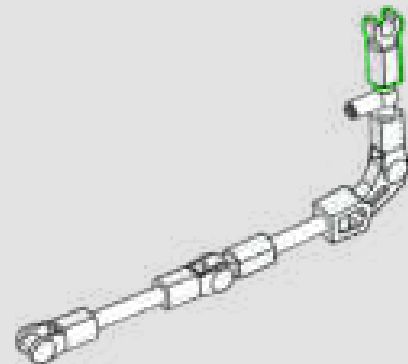
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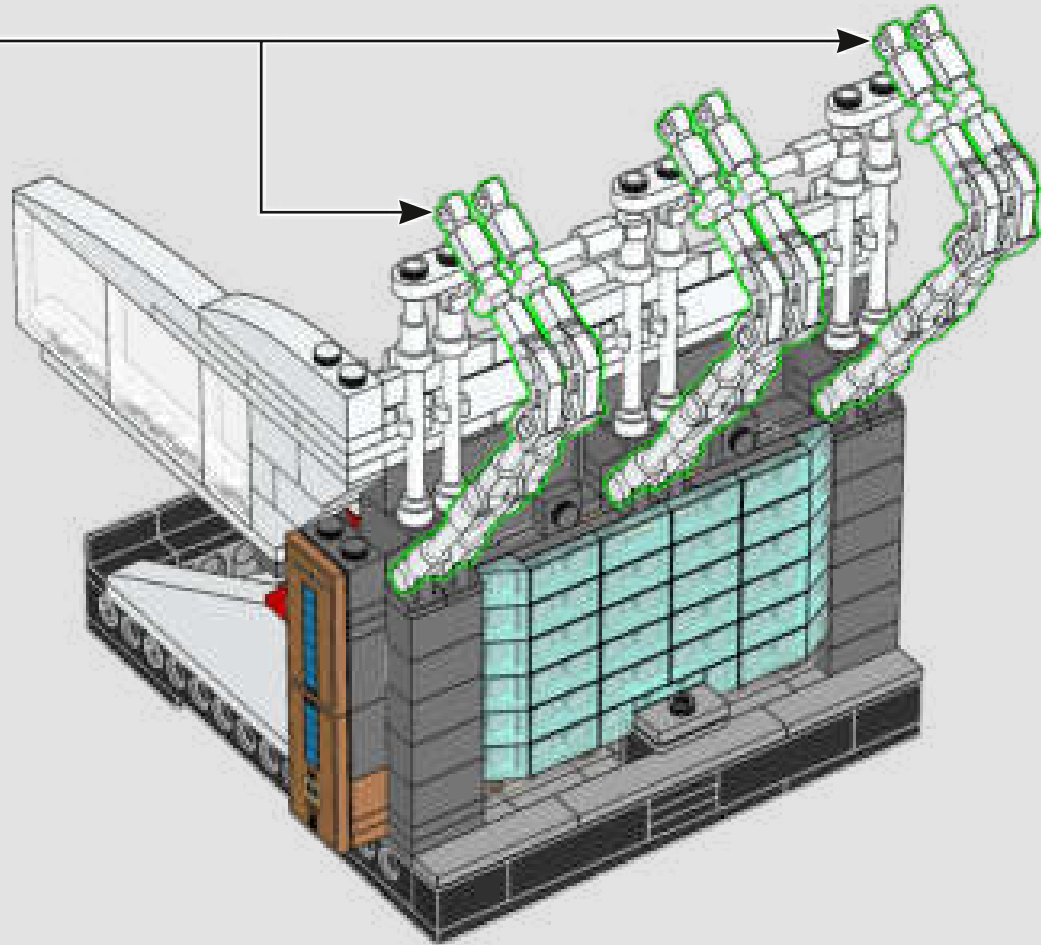
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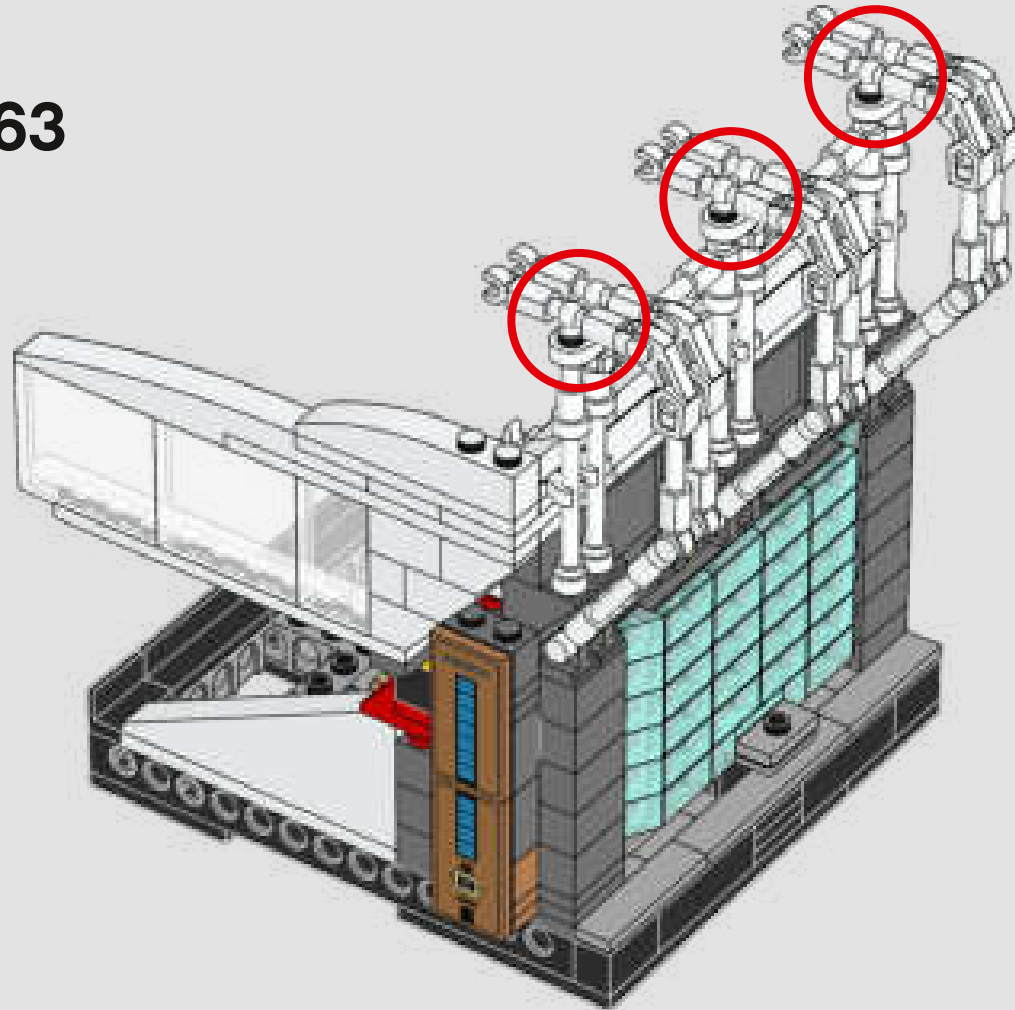
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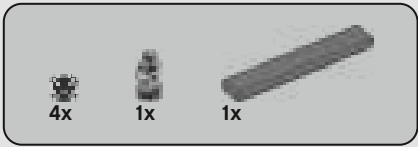


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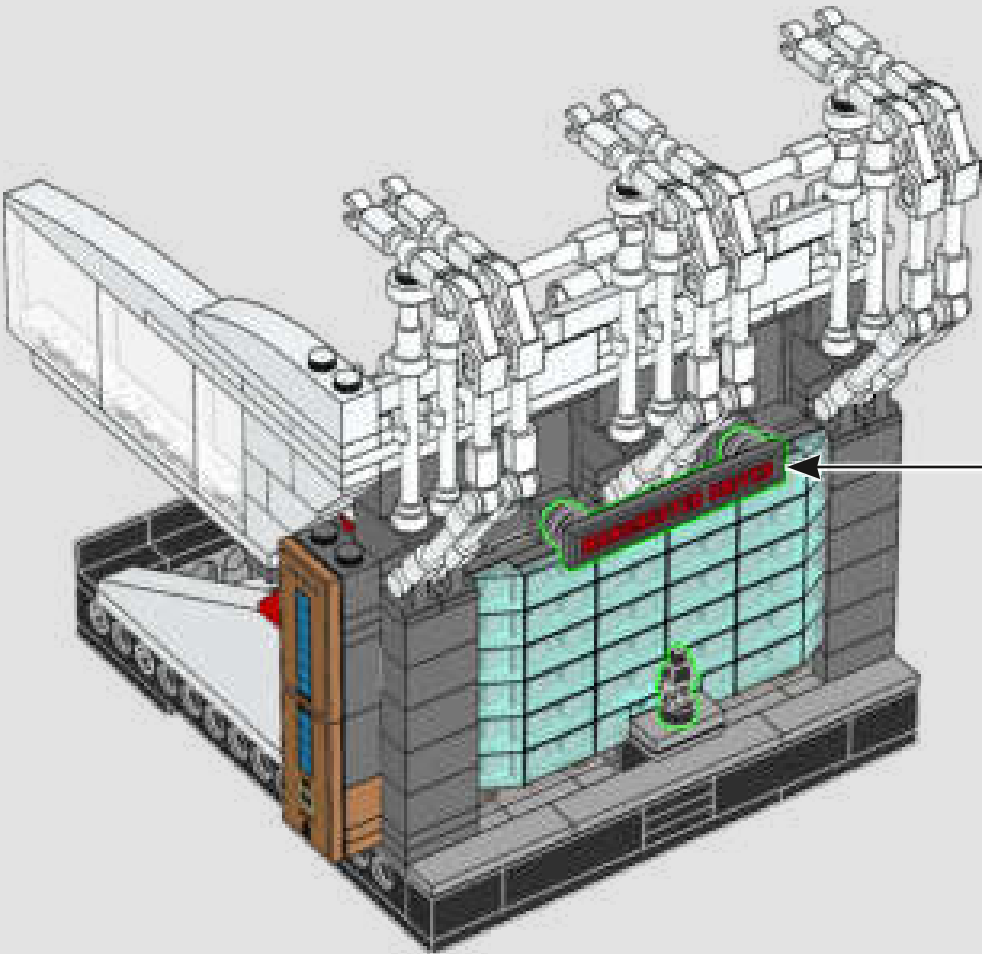
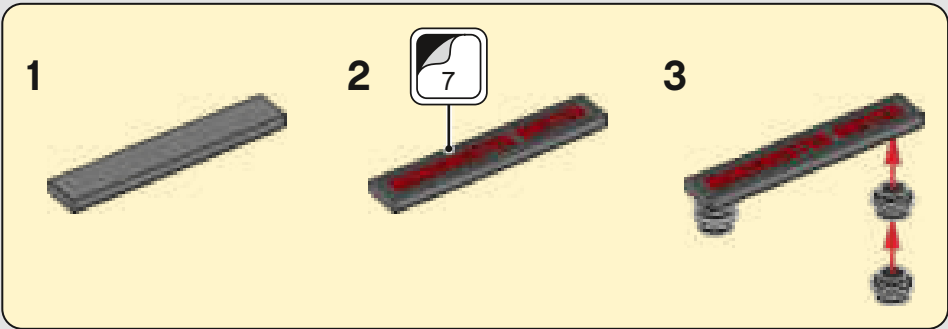


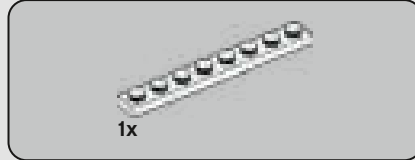
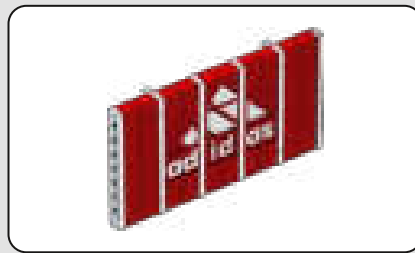
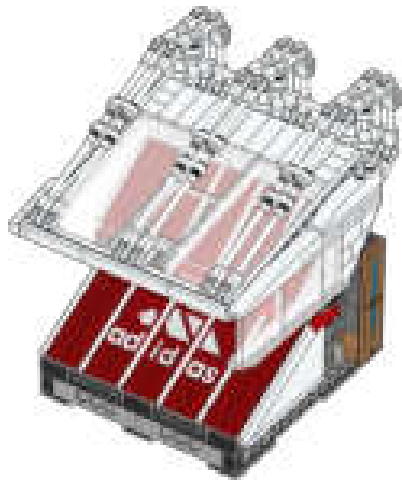
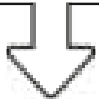
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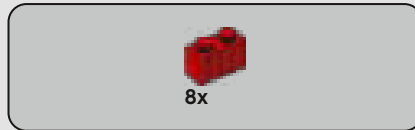
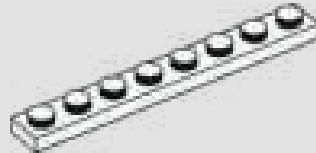


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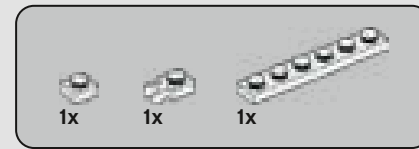
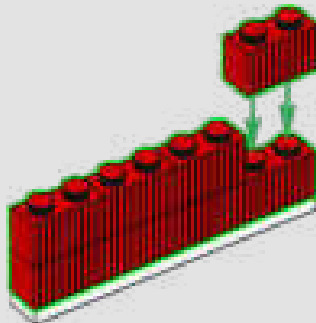




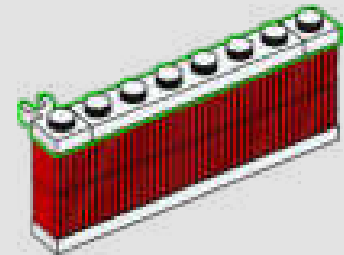
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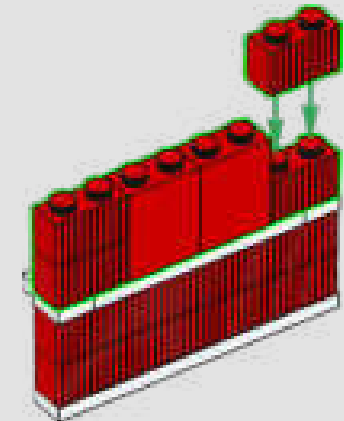
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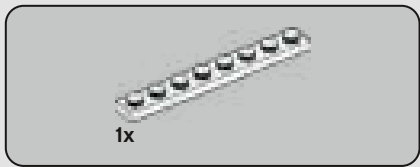


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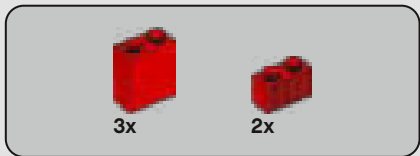
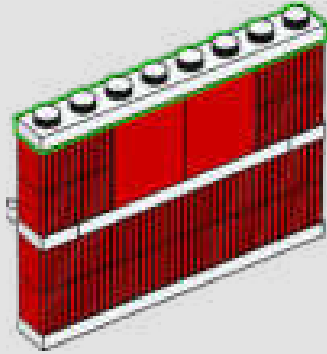


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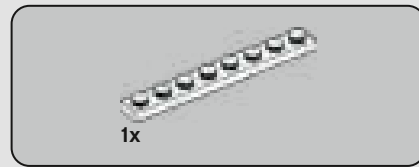
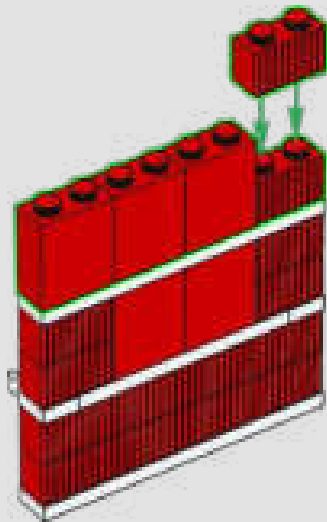




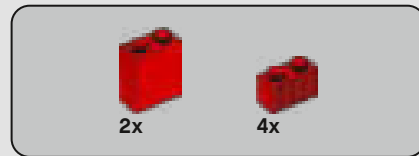
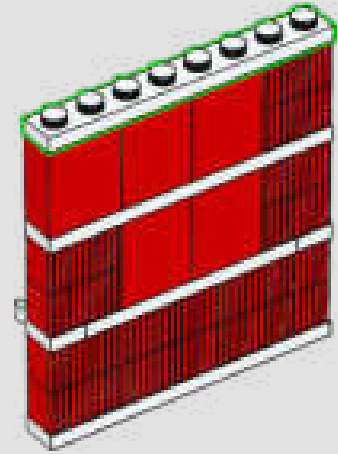
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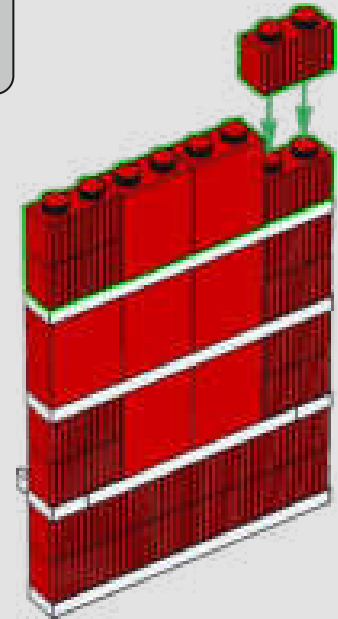
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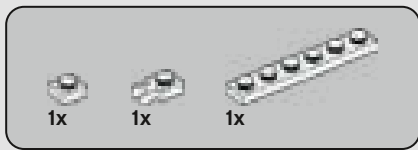


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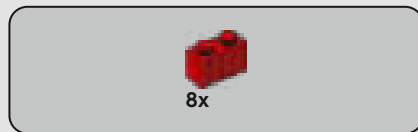
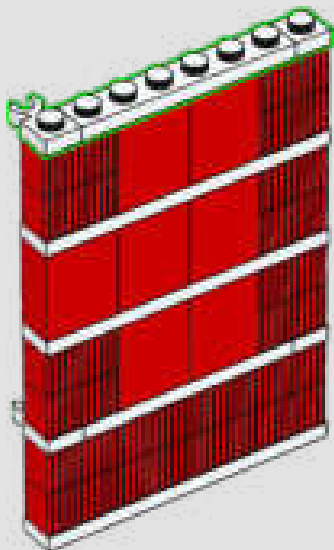


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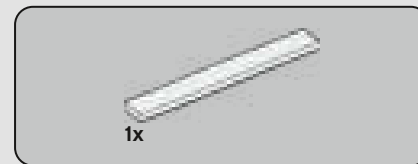
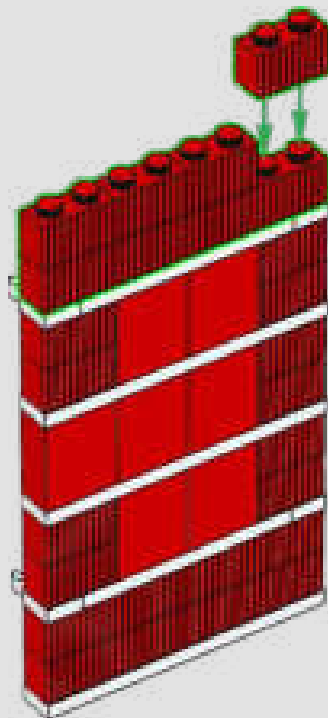




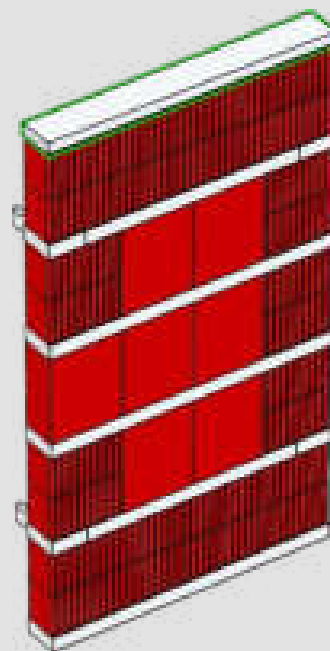
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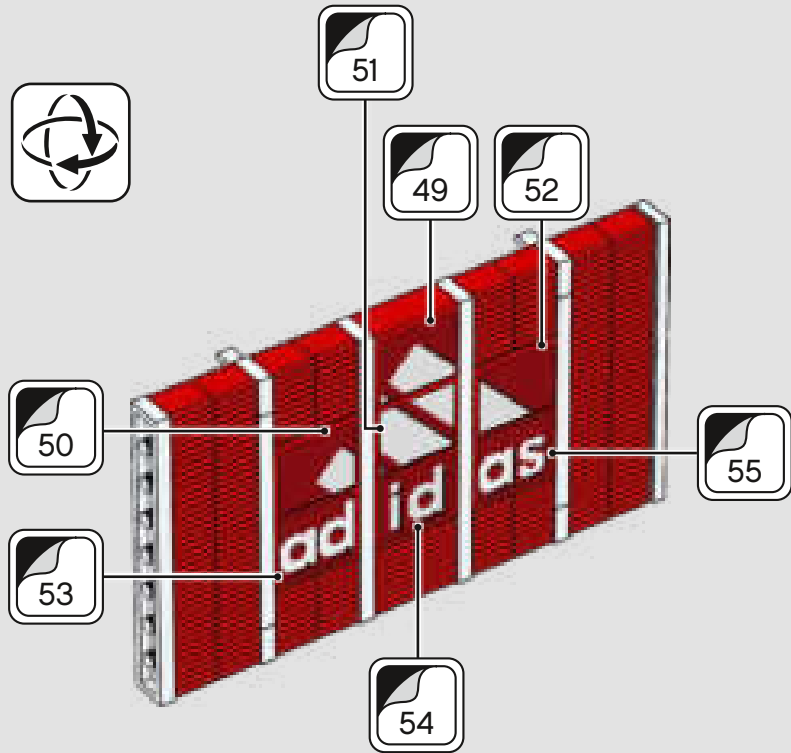
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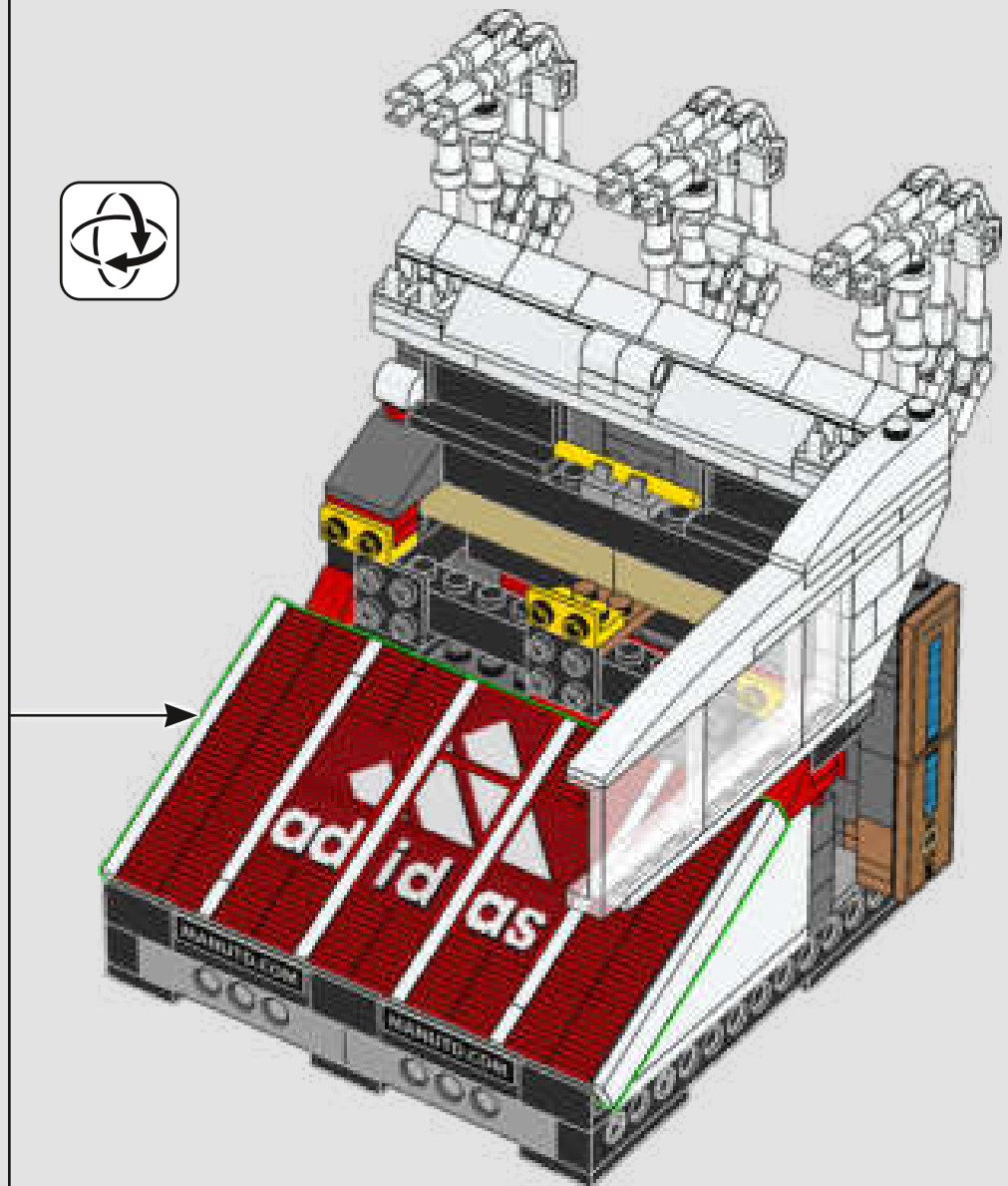
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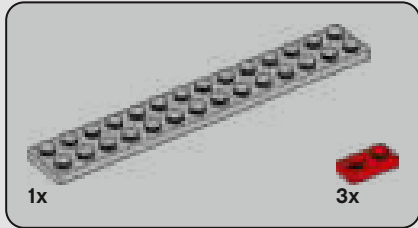


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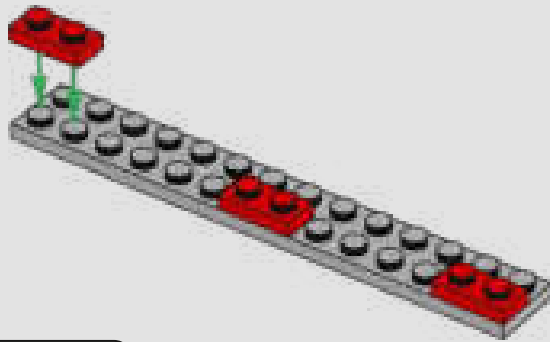


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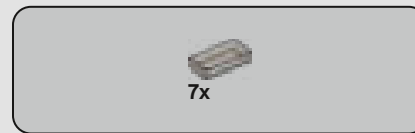
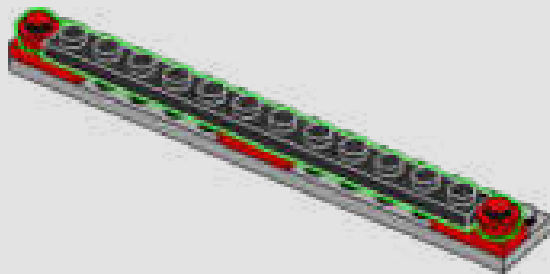




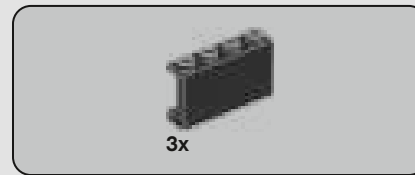
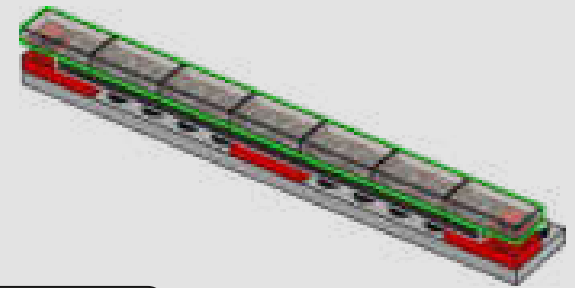
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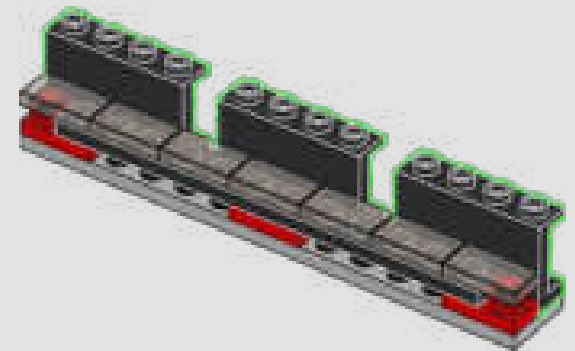
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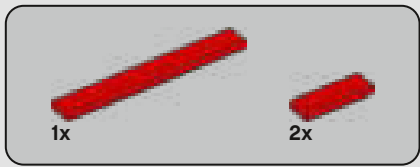


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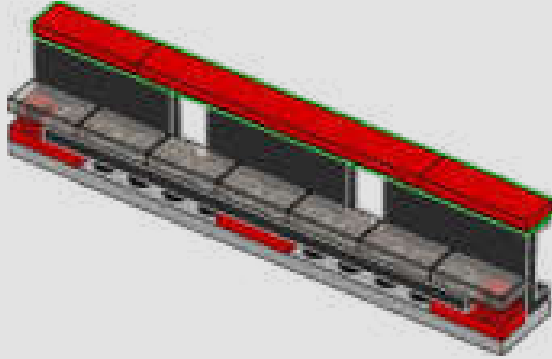


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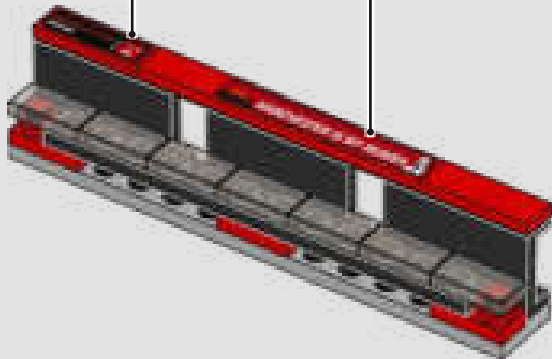




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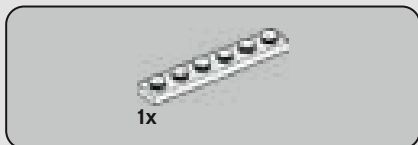
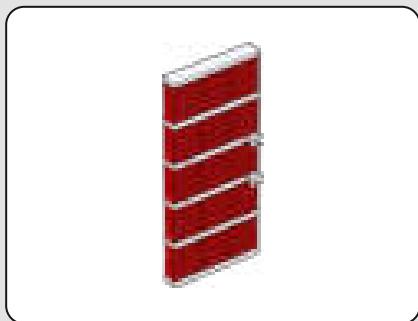


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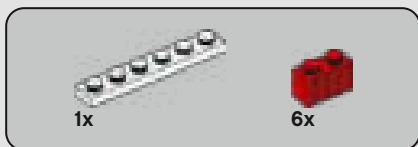


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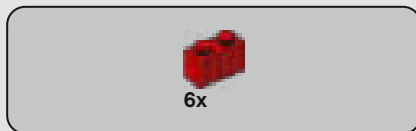
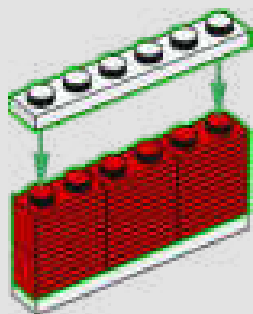




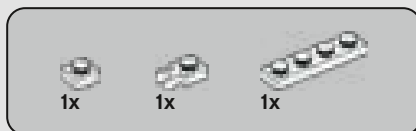
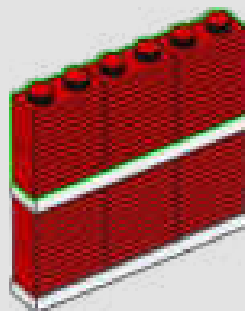
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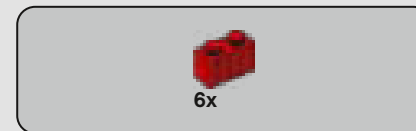
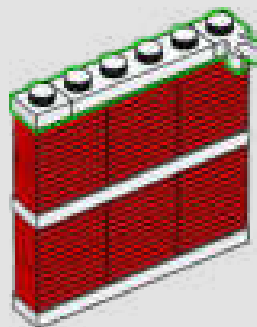
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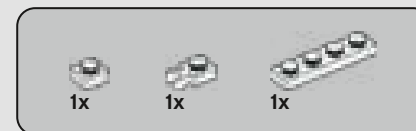
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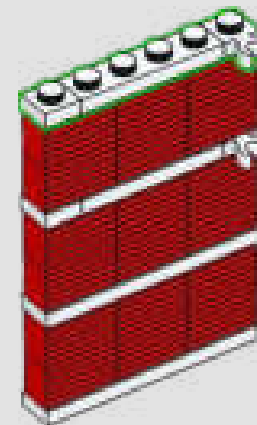
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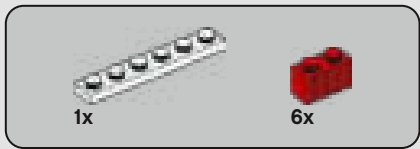


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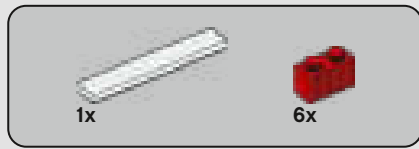
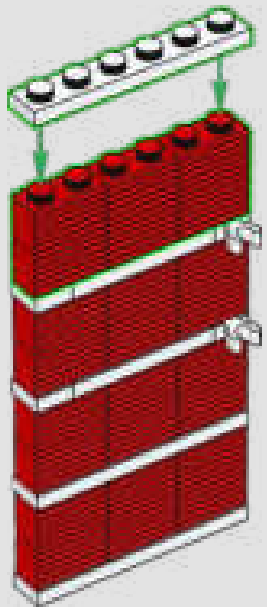


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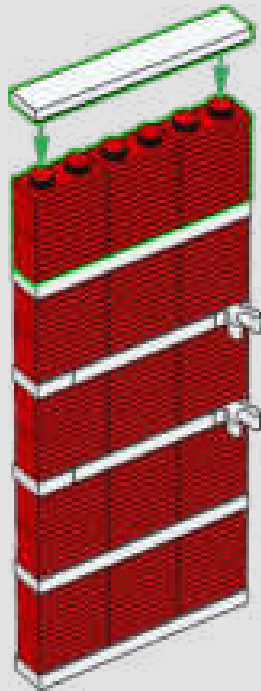




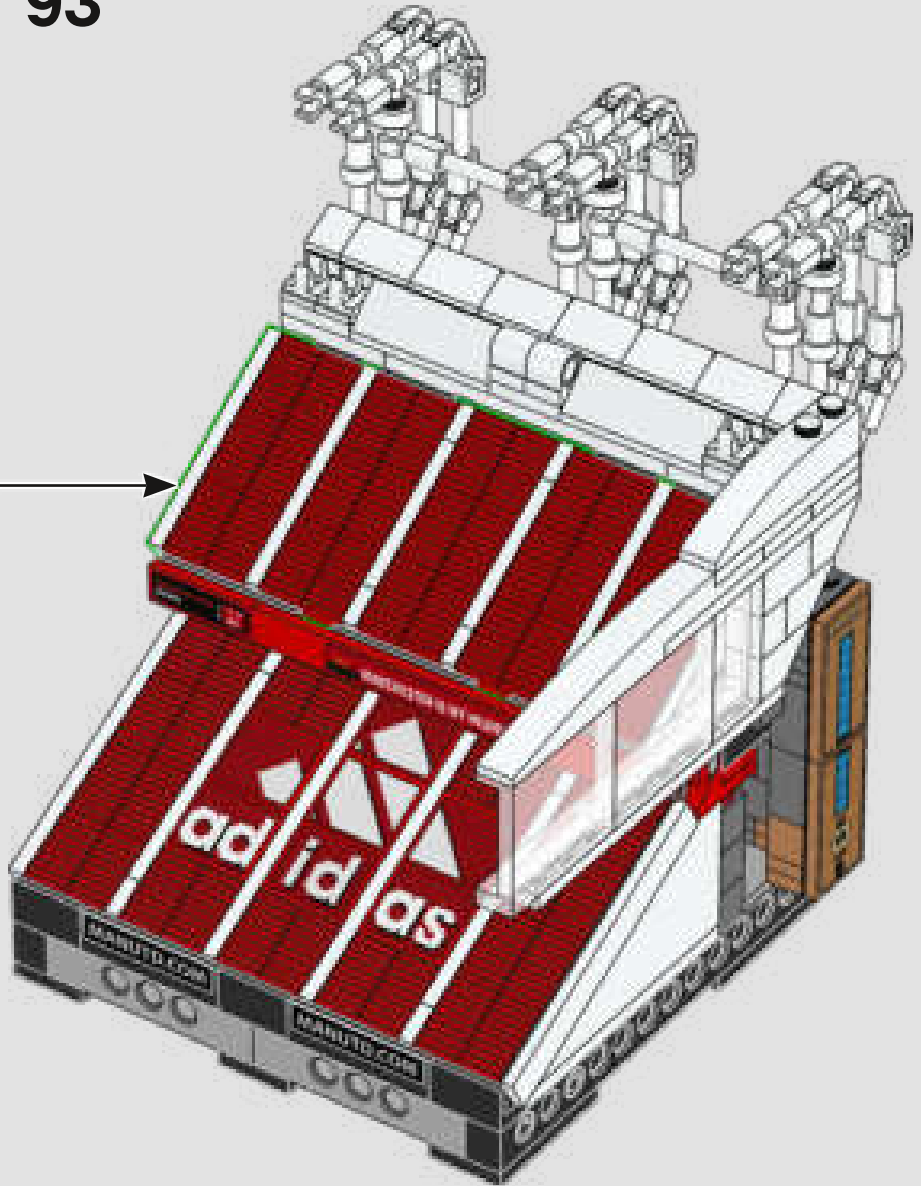
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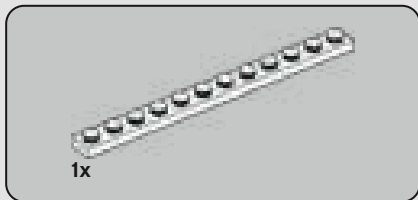


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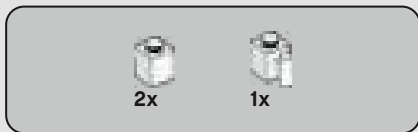
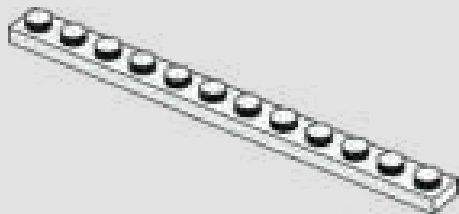


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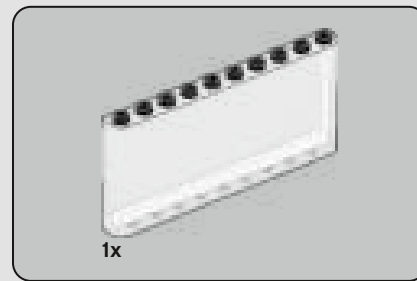
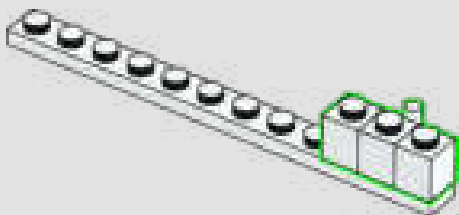




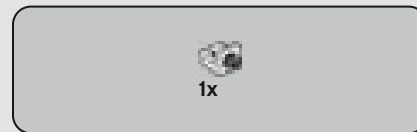
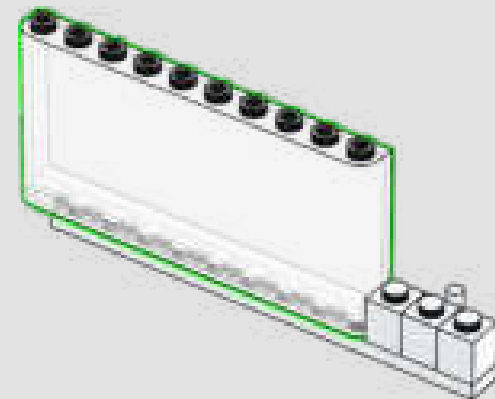
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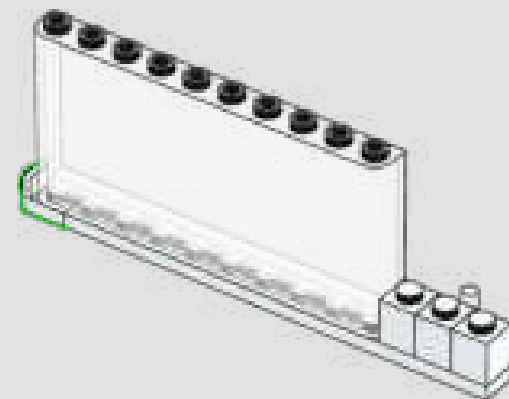
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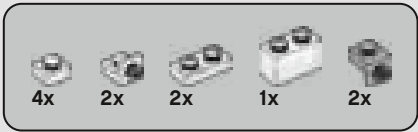


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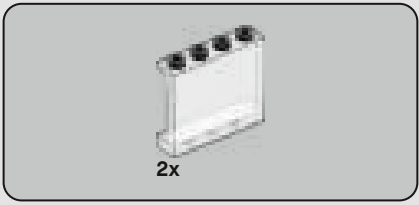
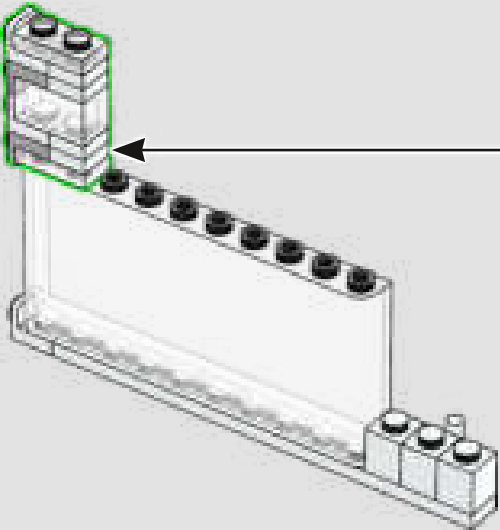
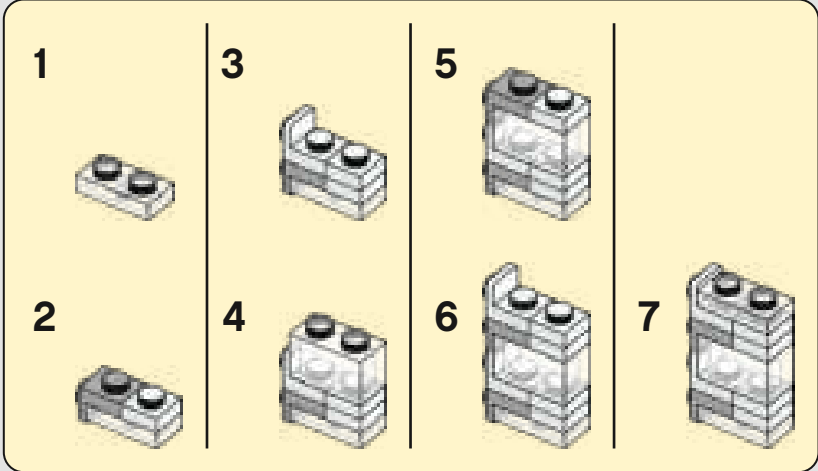


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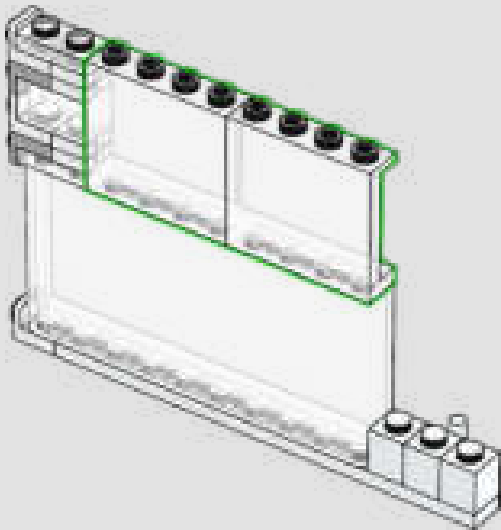




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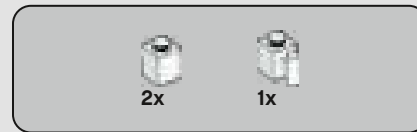
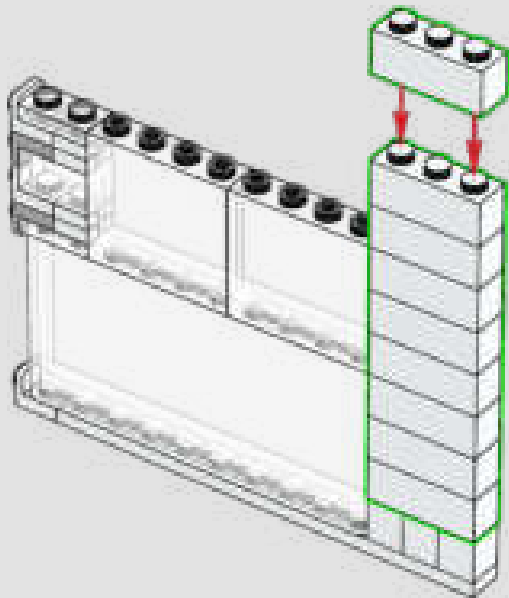


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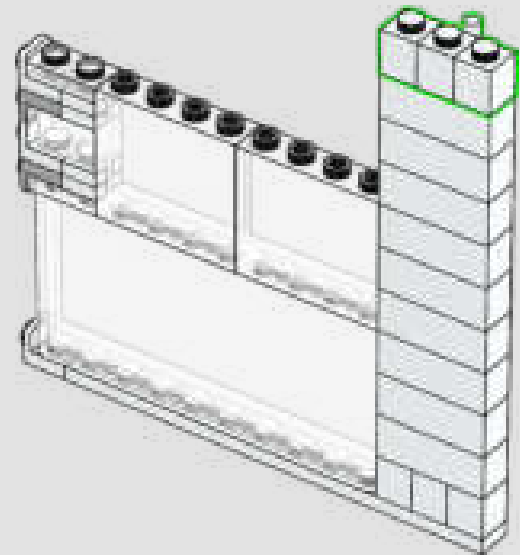


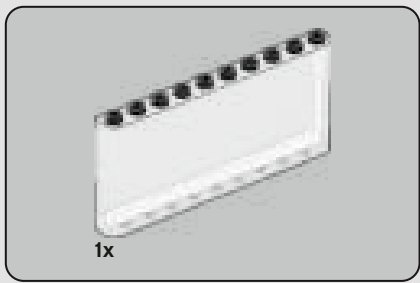


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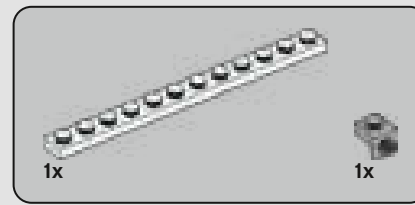
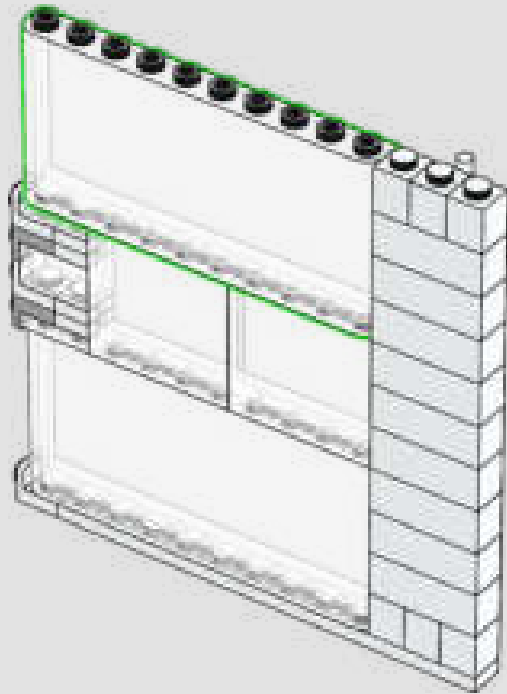


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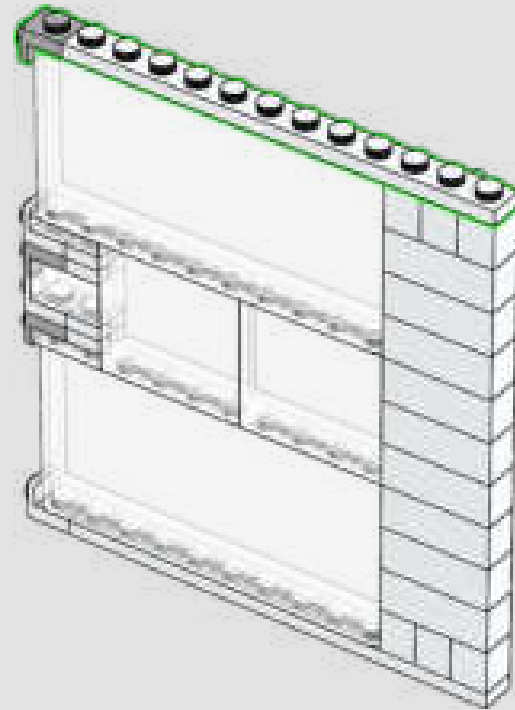




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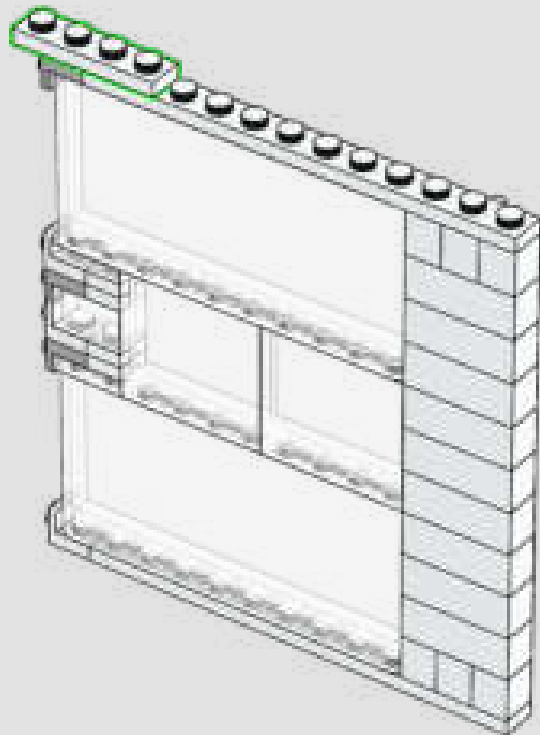


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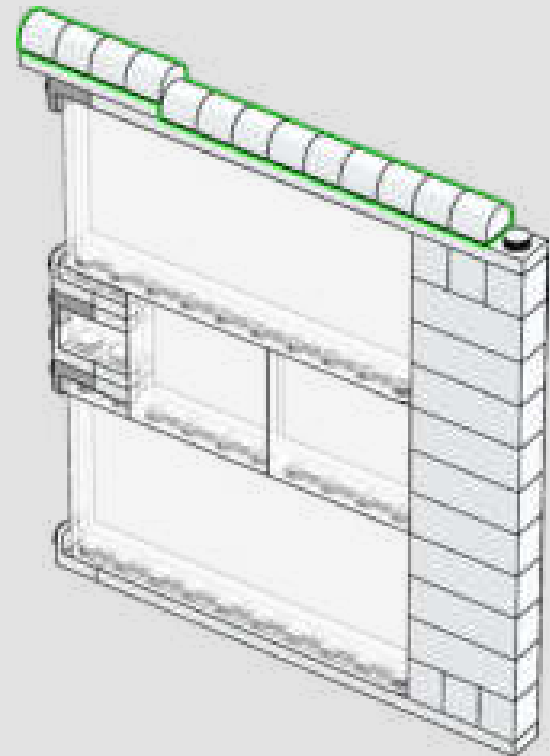


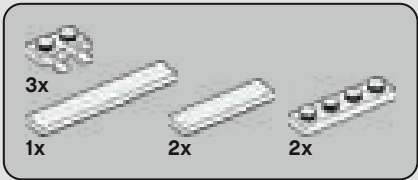


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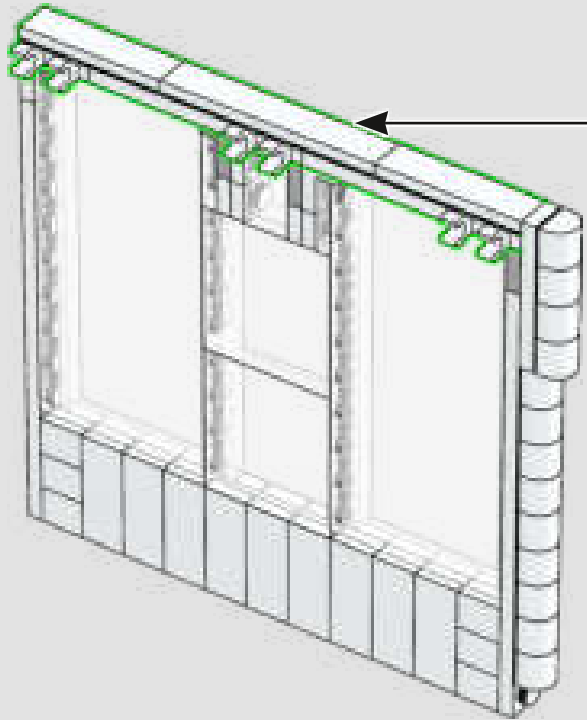
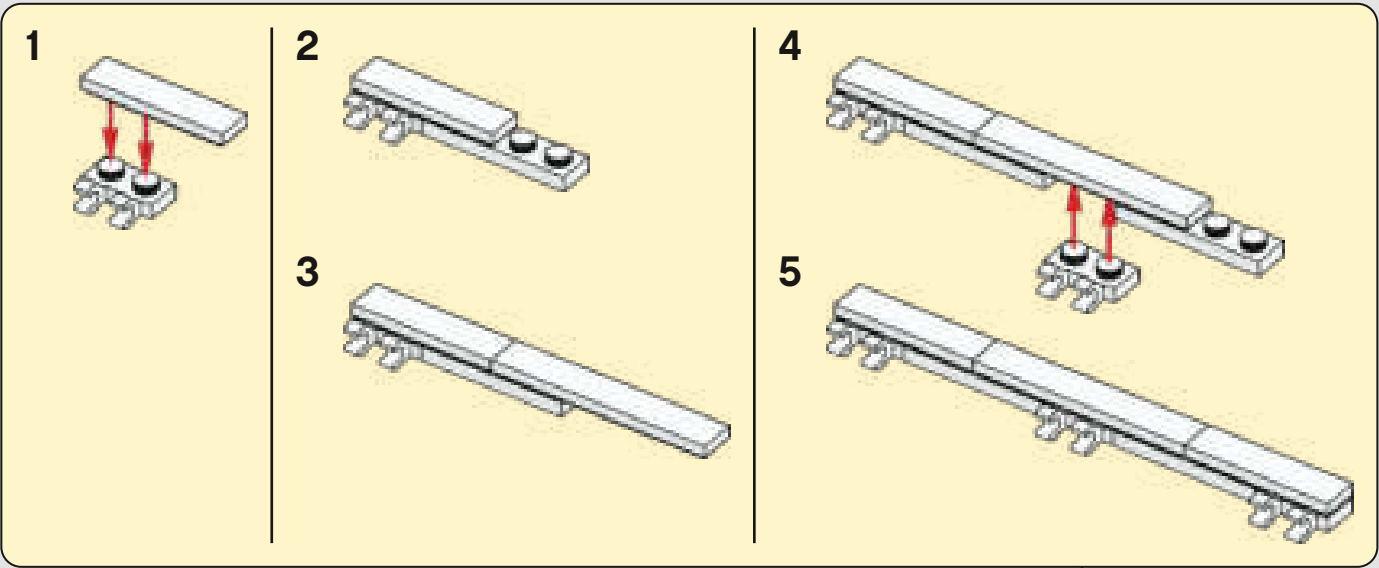


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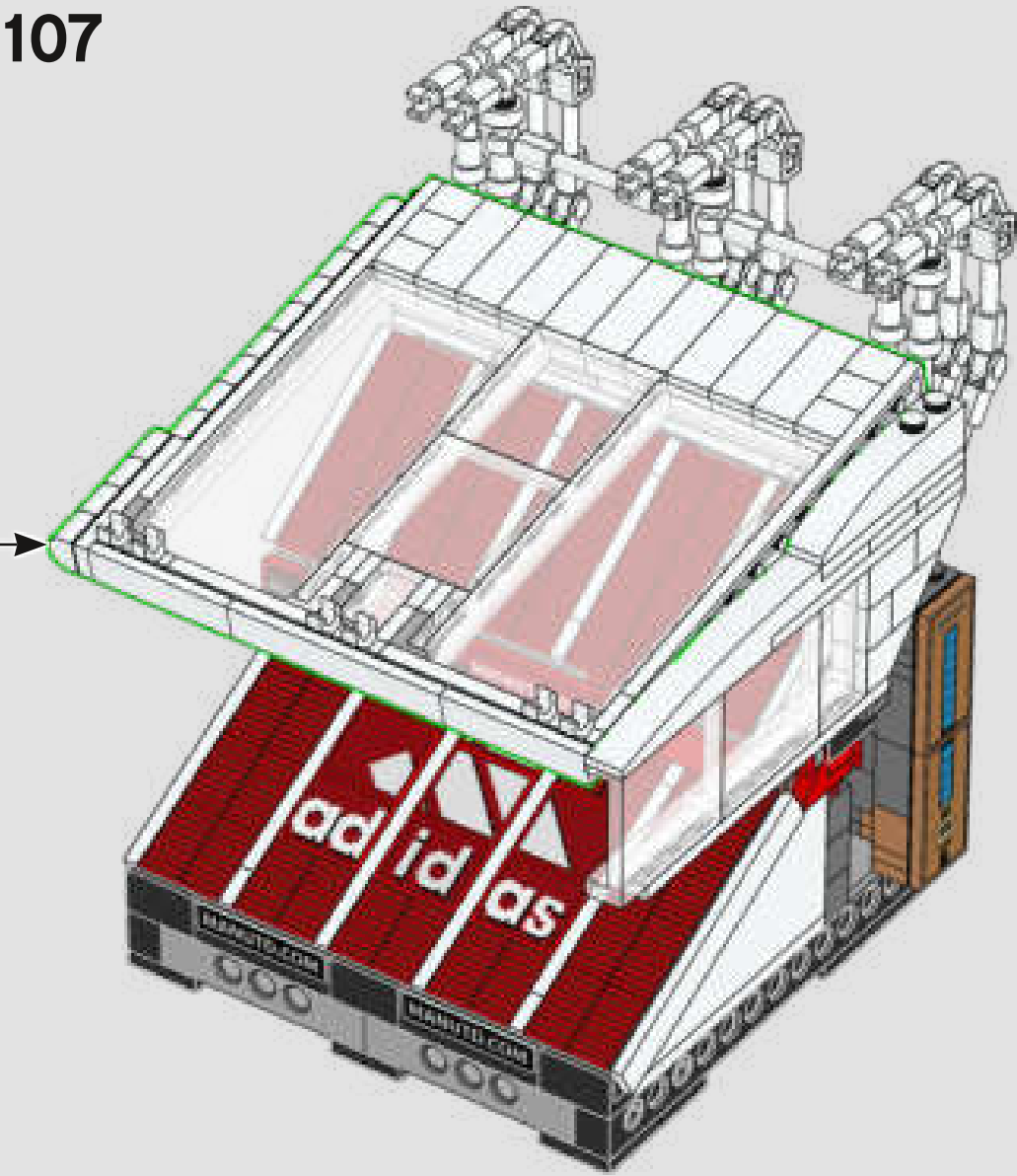




106



107





3x



6x



6x



12x



6x



6x

108

1



2



3



4



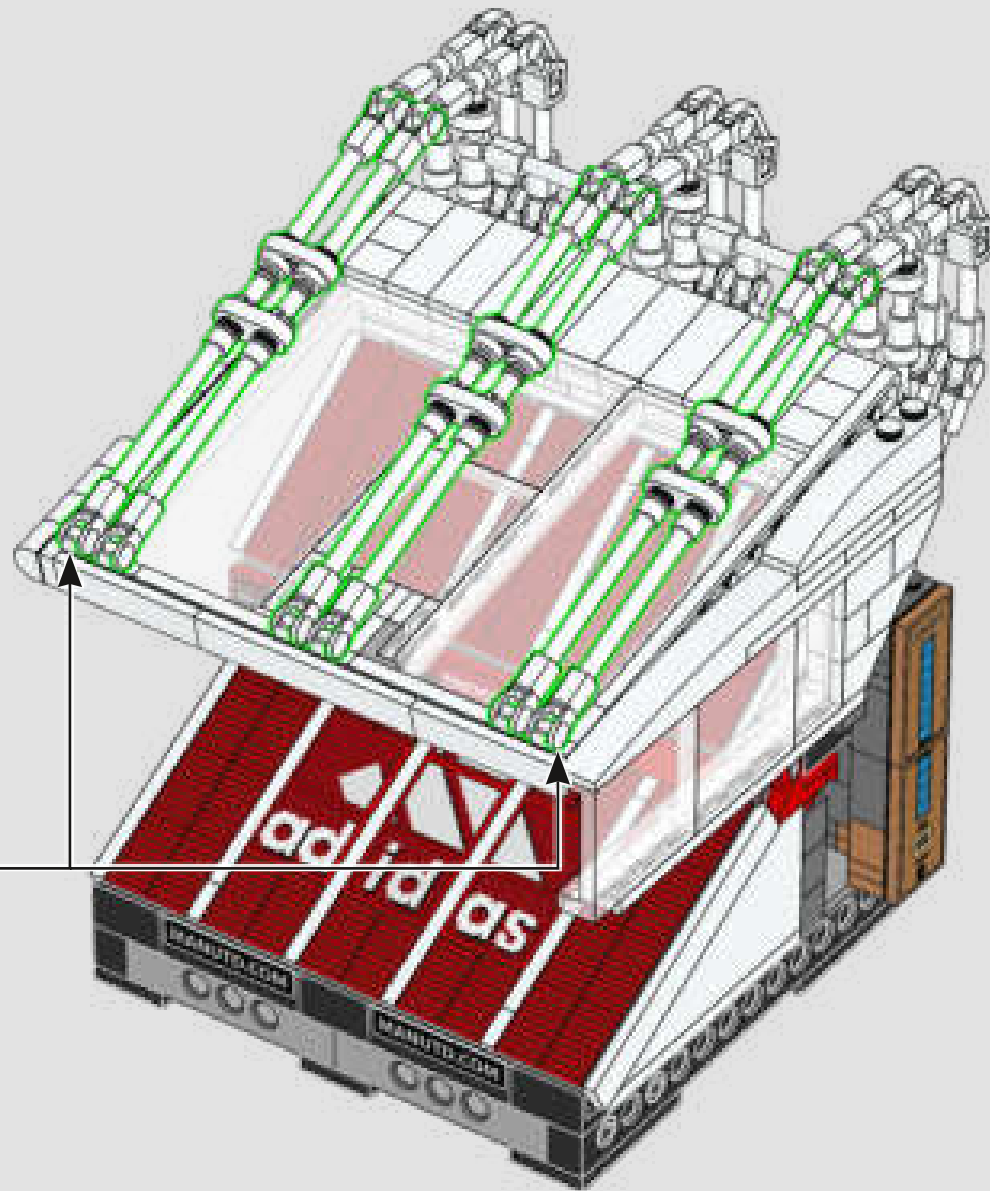
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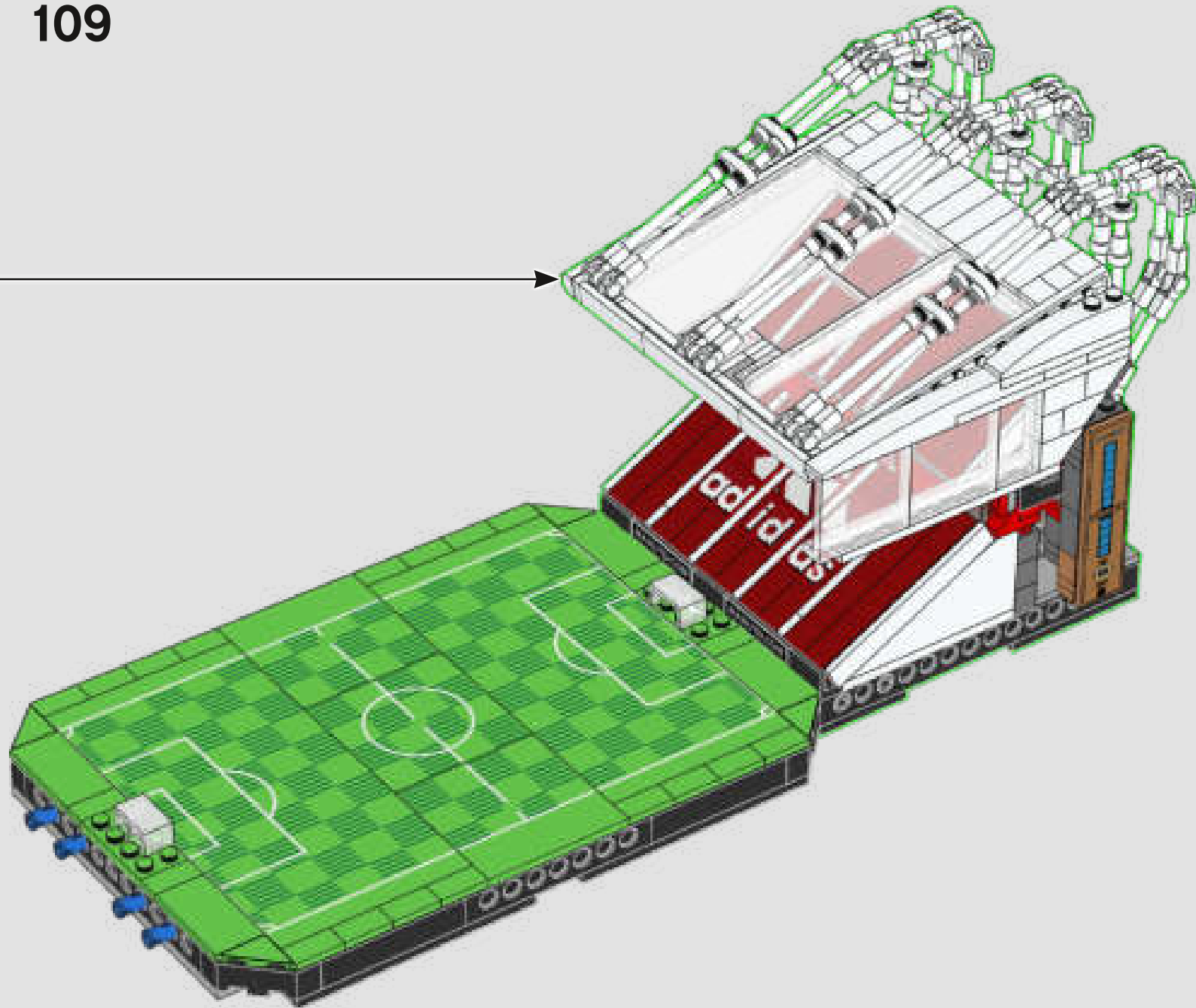


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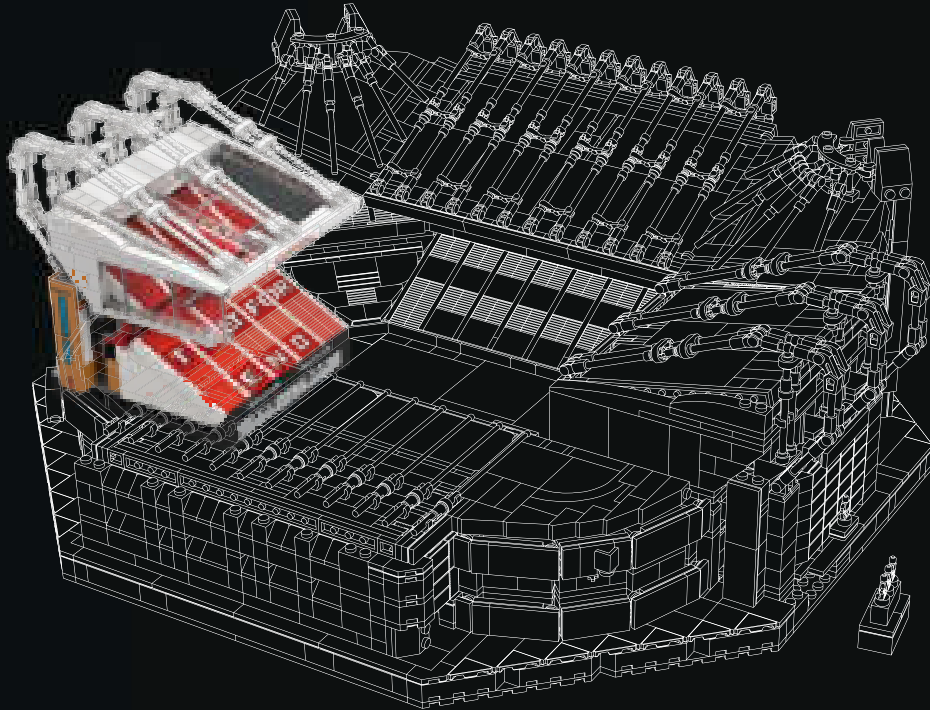
3x





STRETFORD END

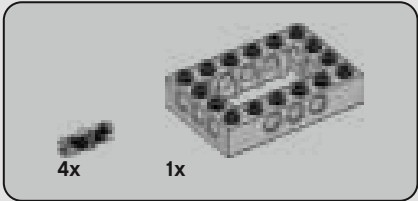
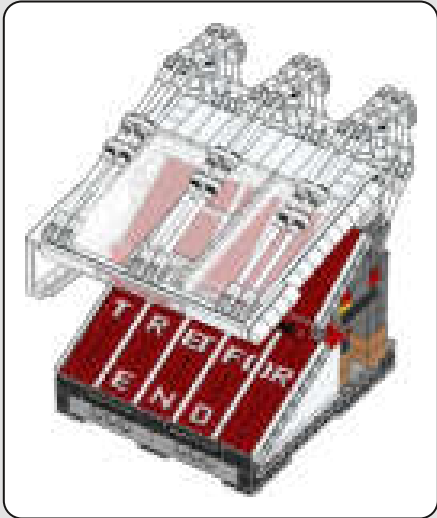
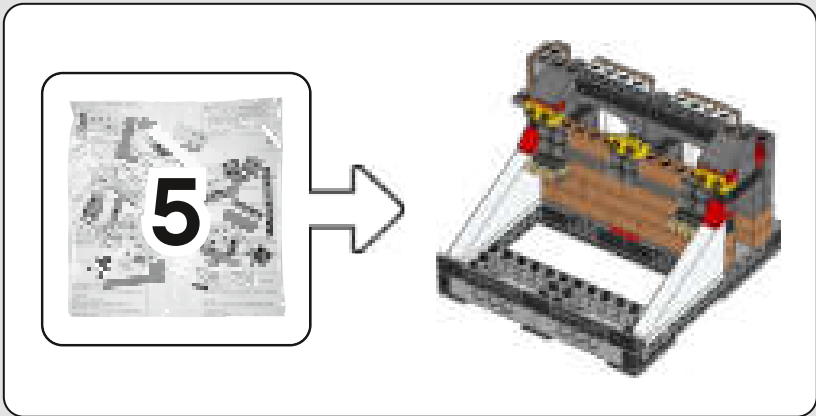
The Stretford End is home to the most passionate United fans. It was the last stand at Old Trafford to be covered and also one of the last areas to be converted to become all-seated. A second tier was added in 2000 and here fans hang their flags and banners on matchdays.



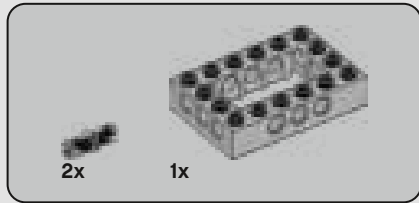
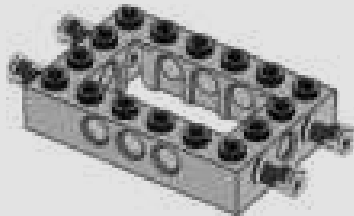
DID YOU KNOW?

Prolific goal-scorer and fan-favourite, Denis Law, was nicknamed the "King of the Stretford End" whilst at United.

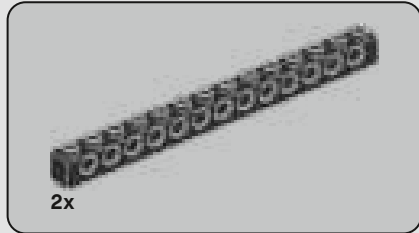
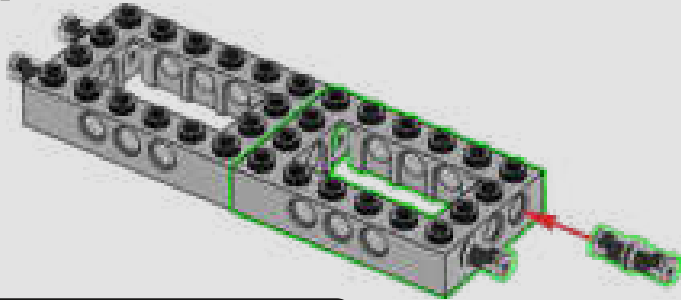




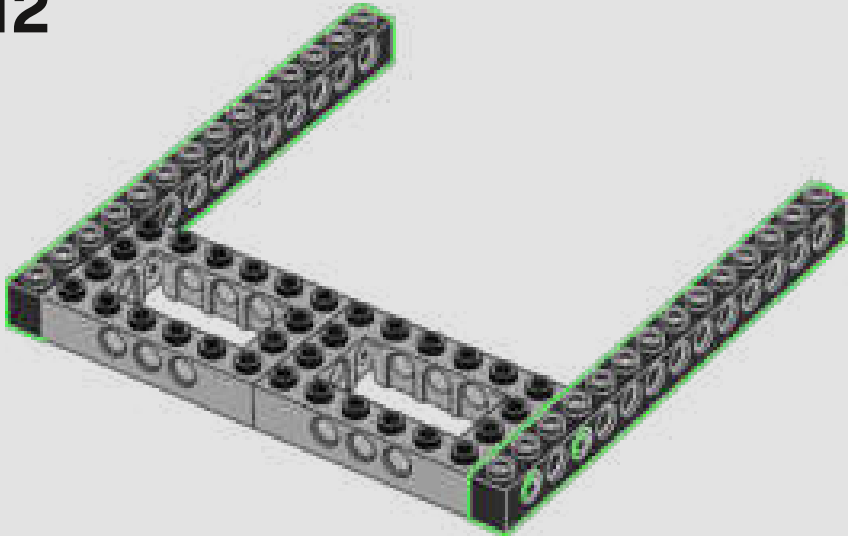
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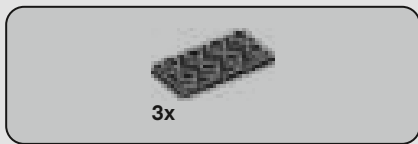


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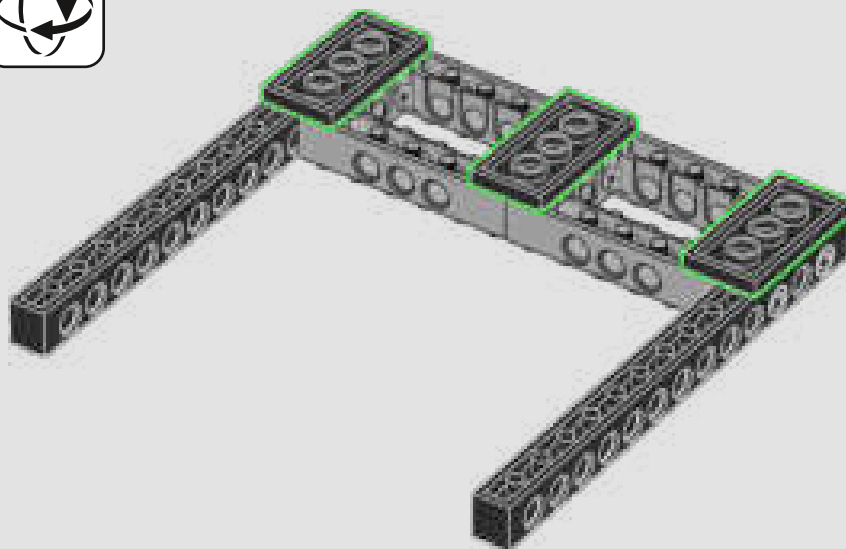


112

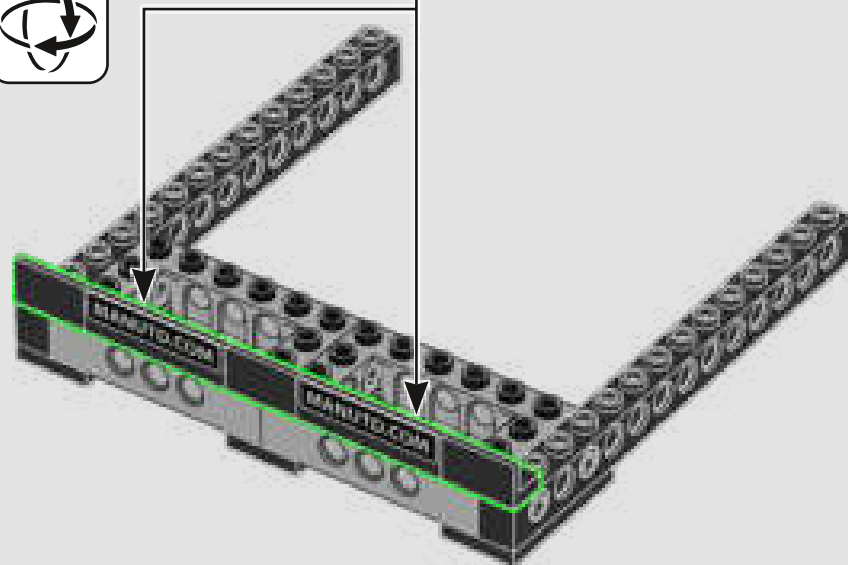
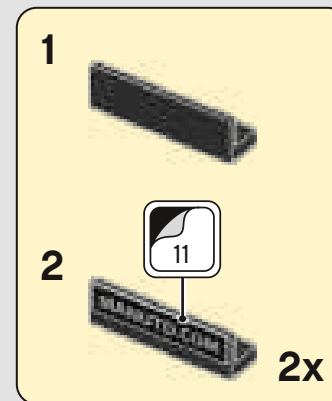


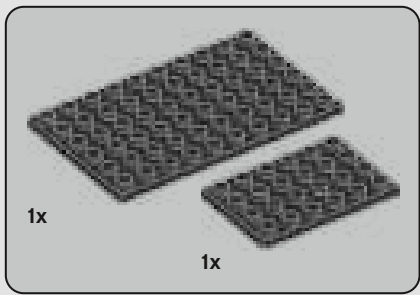


113

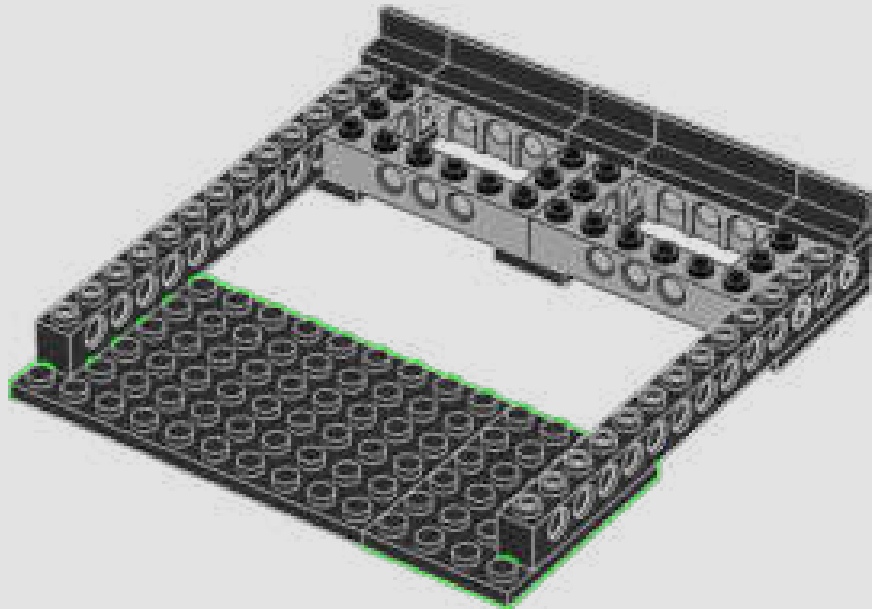


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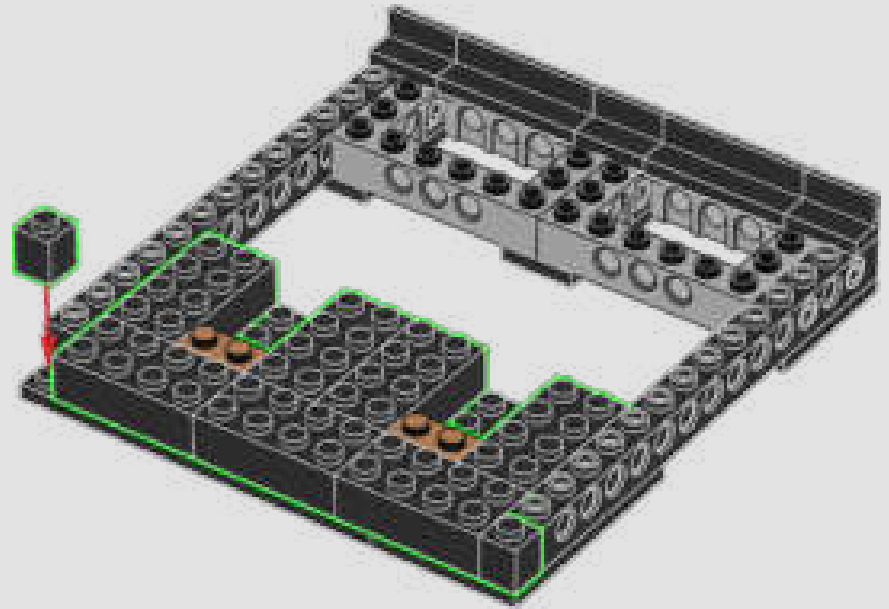


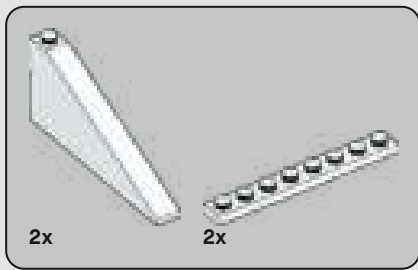


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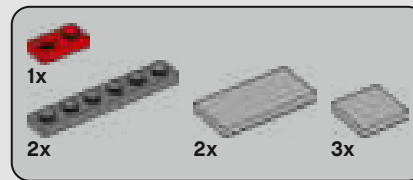
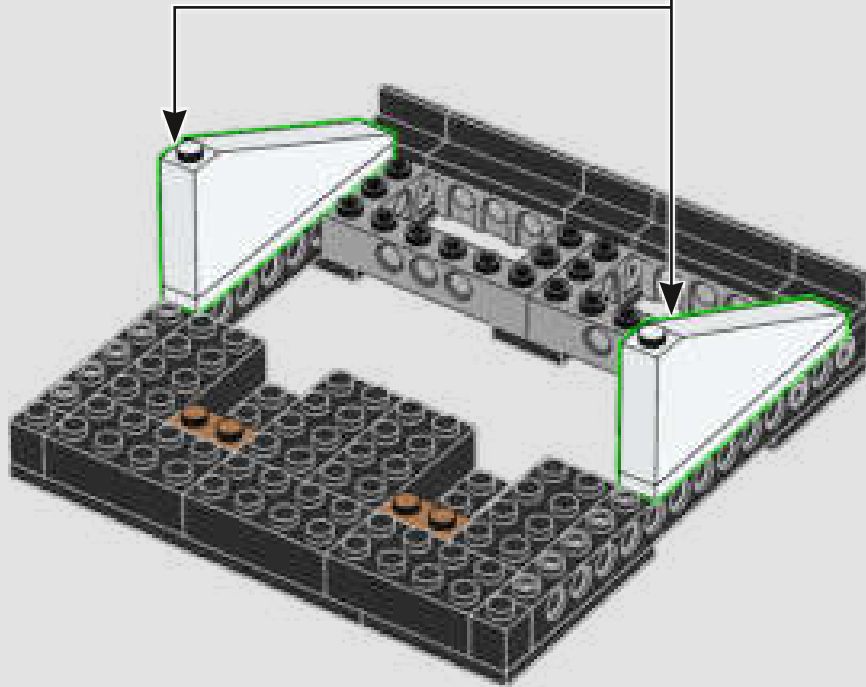
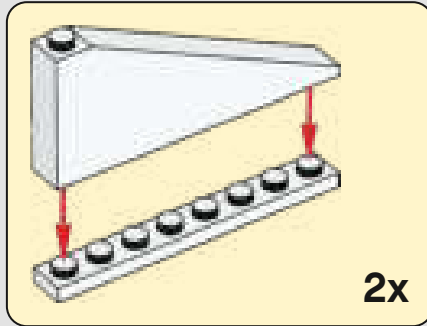


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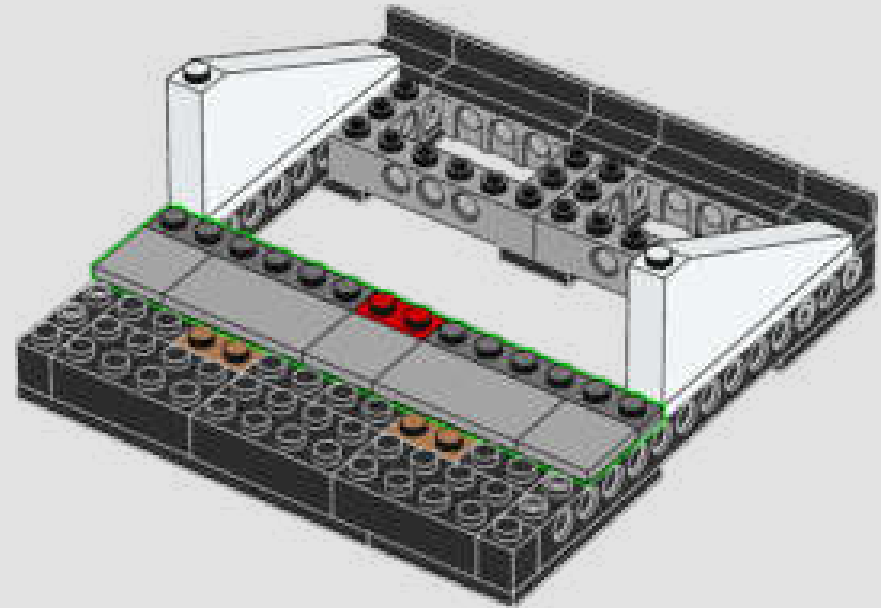


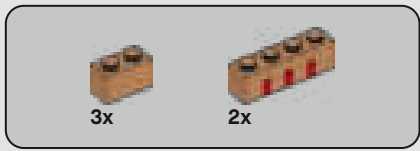


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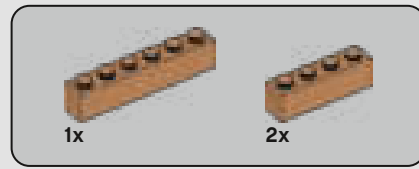
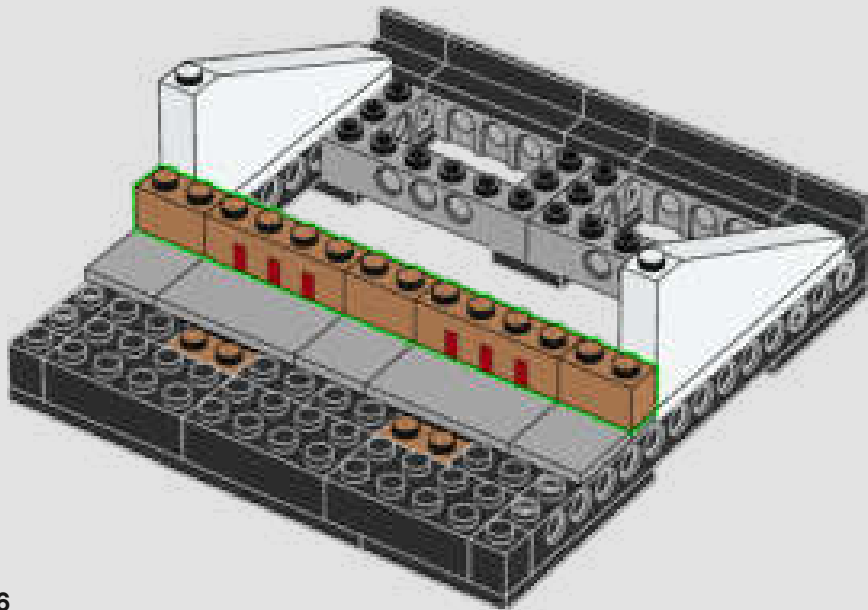


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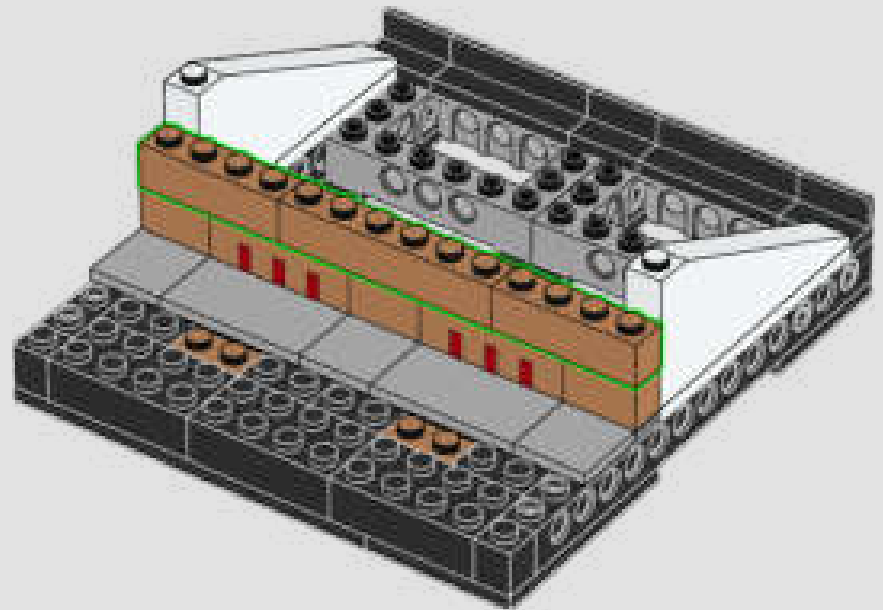




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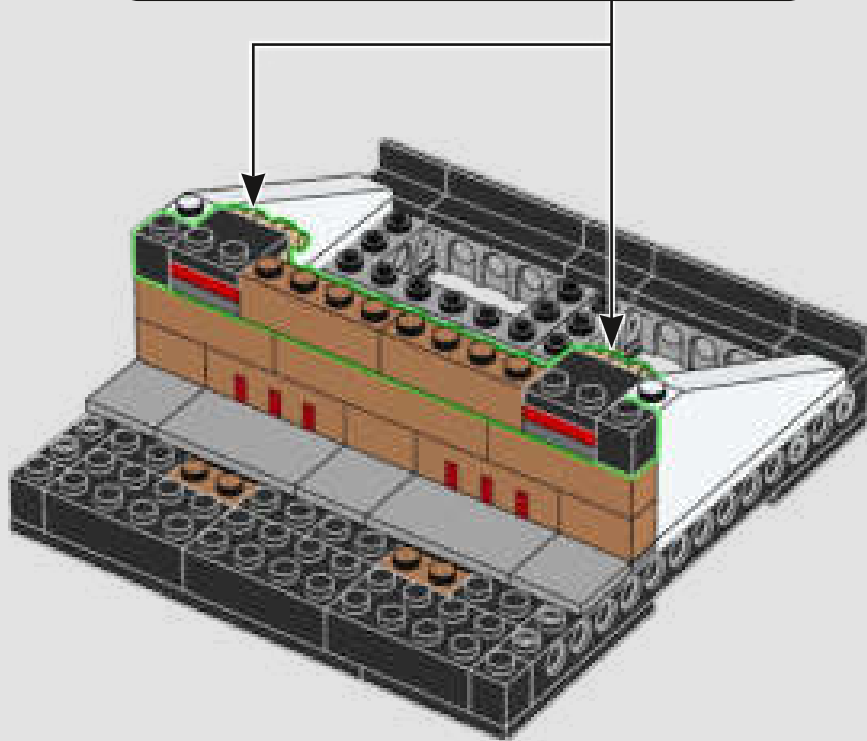


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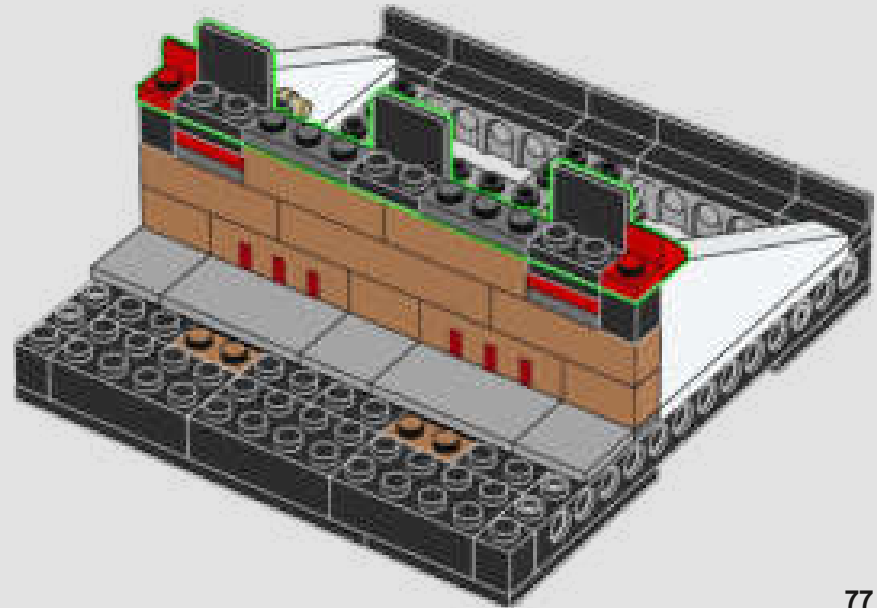


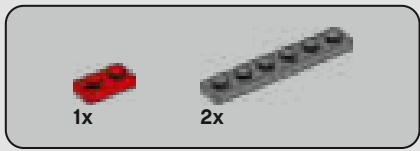


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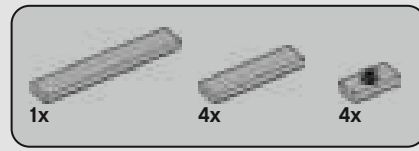
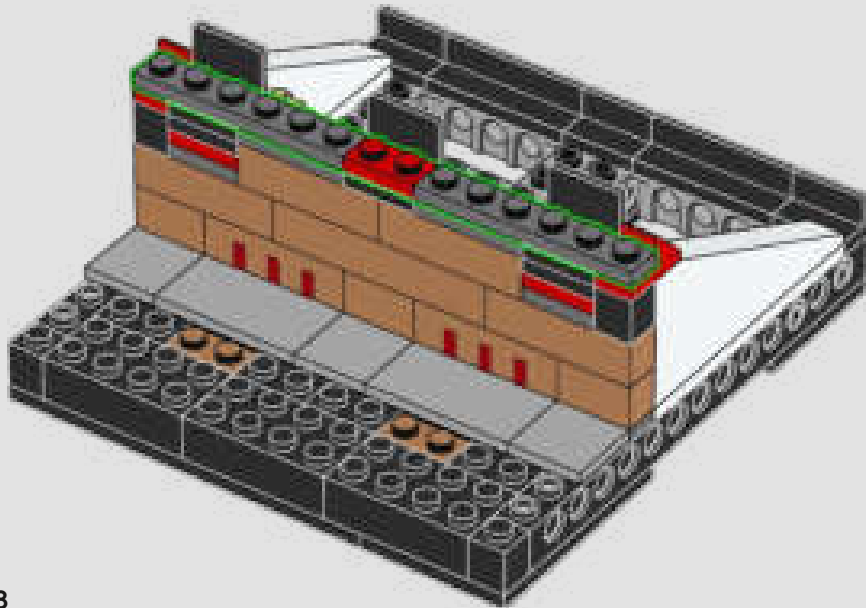


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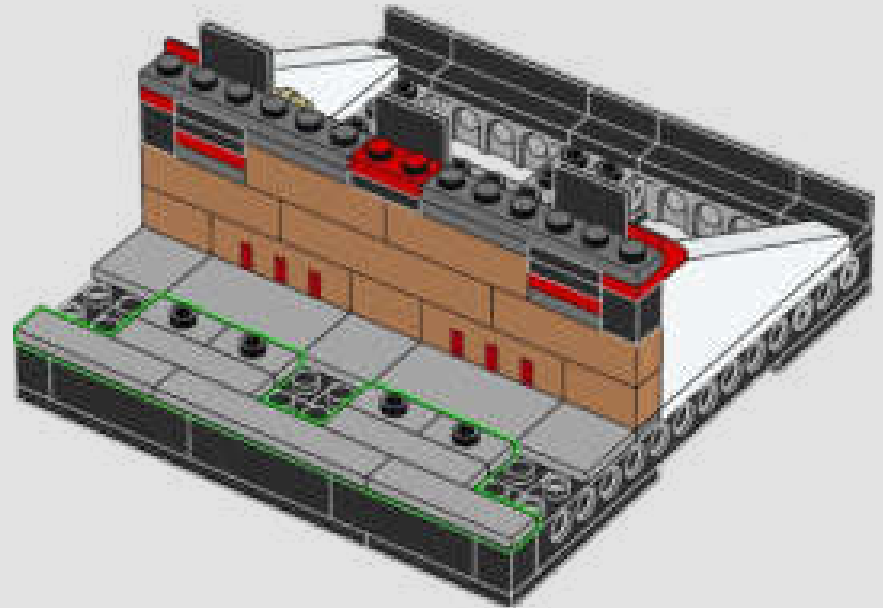


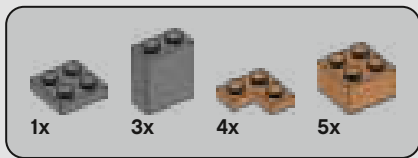


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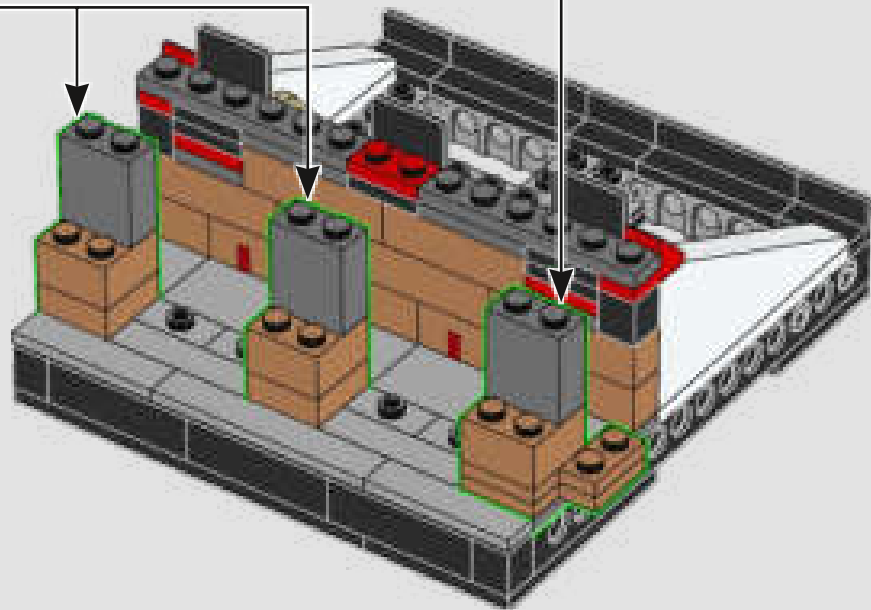
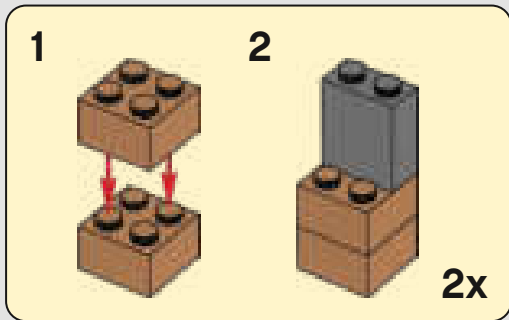
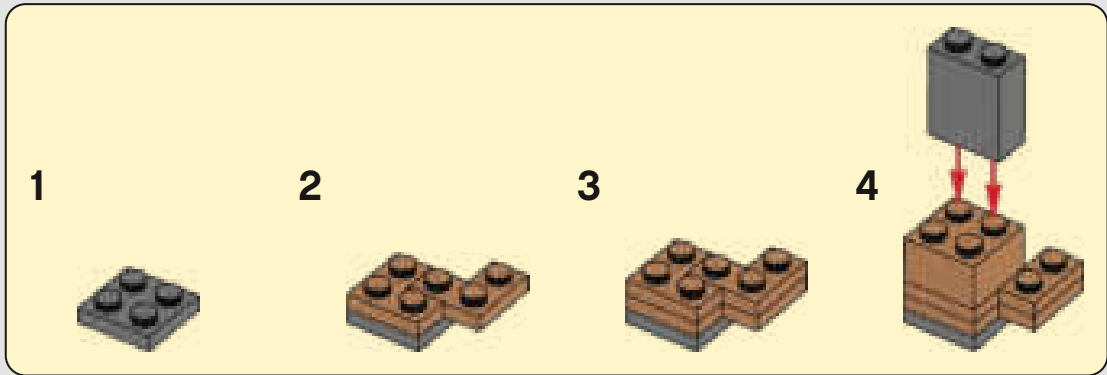


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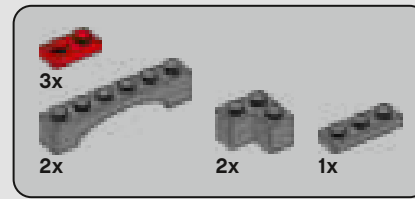
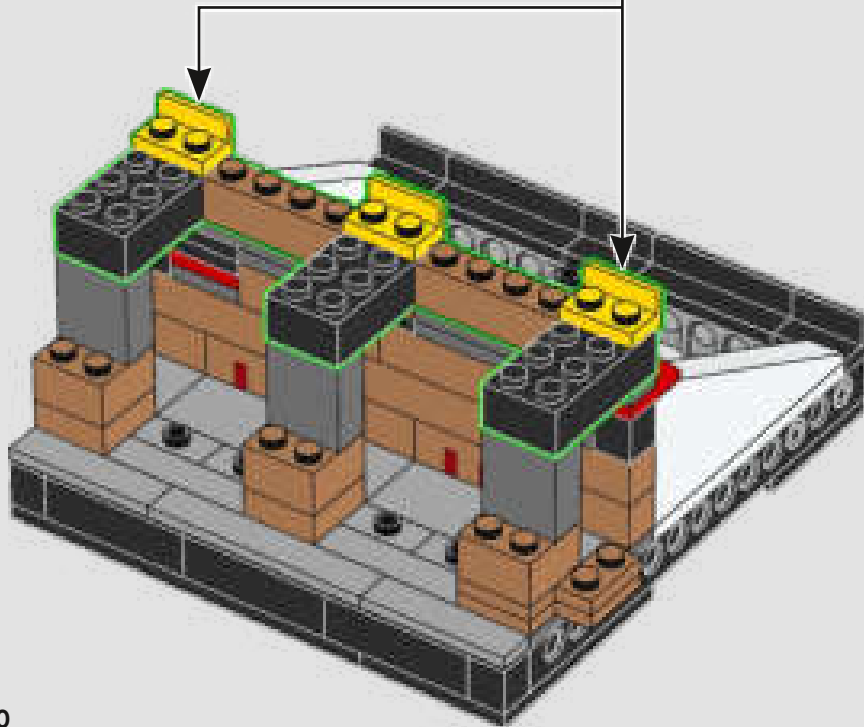


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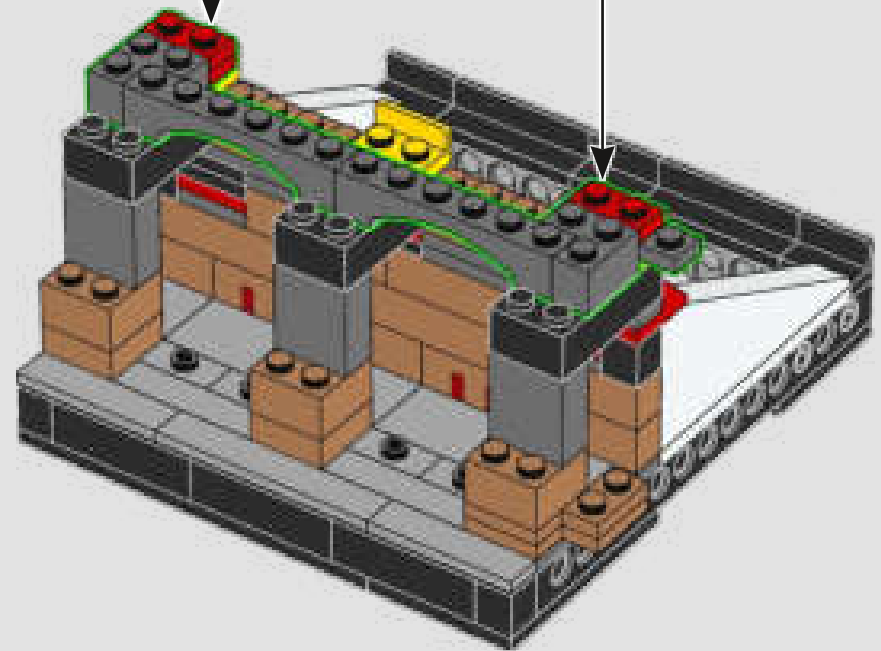
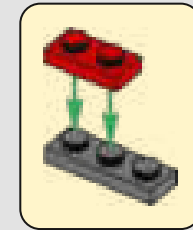




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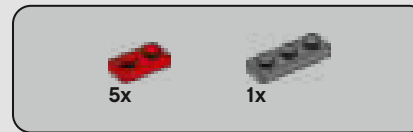
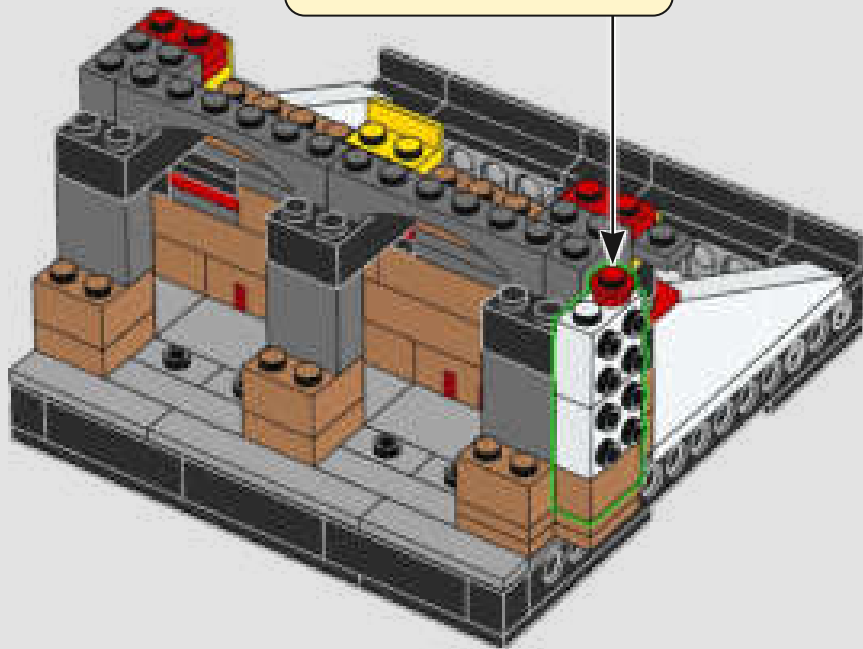
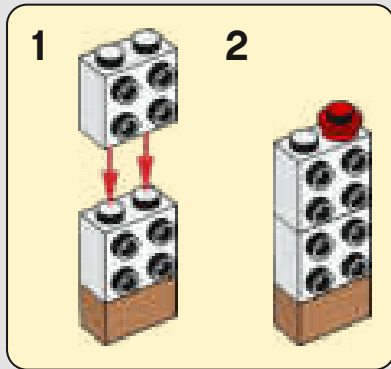


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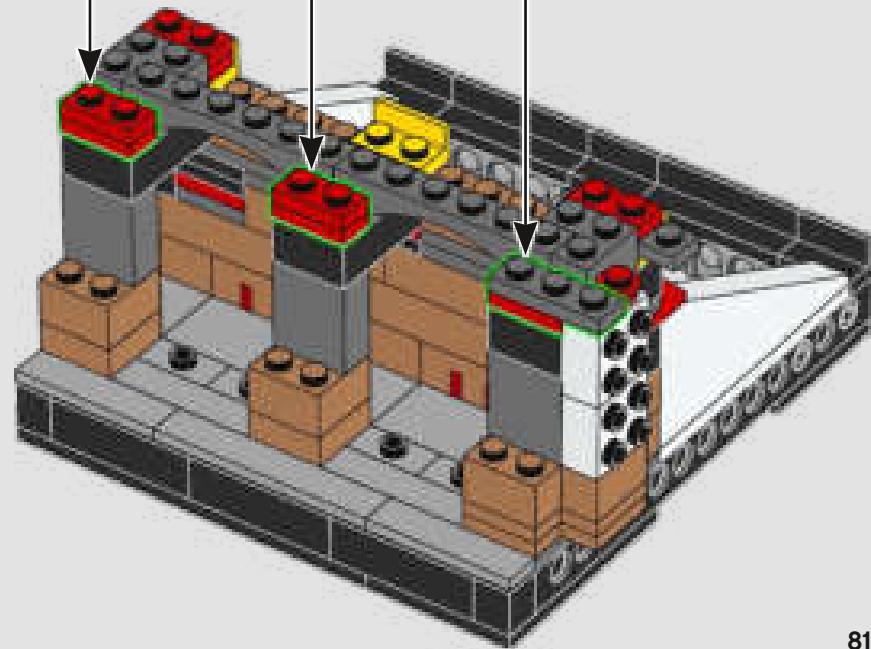
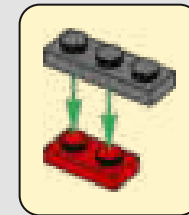


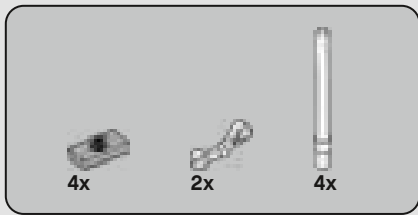


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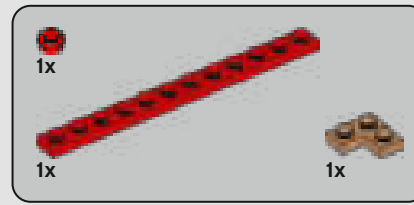
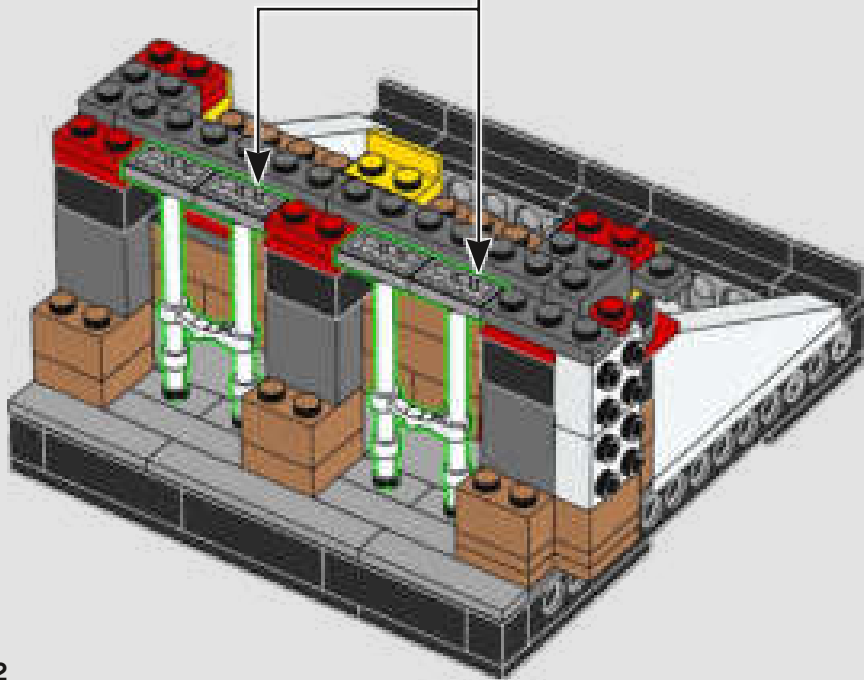
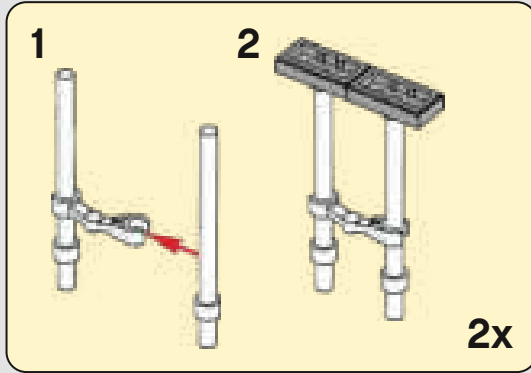


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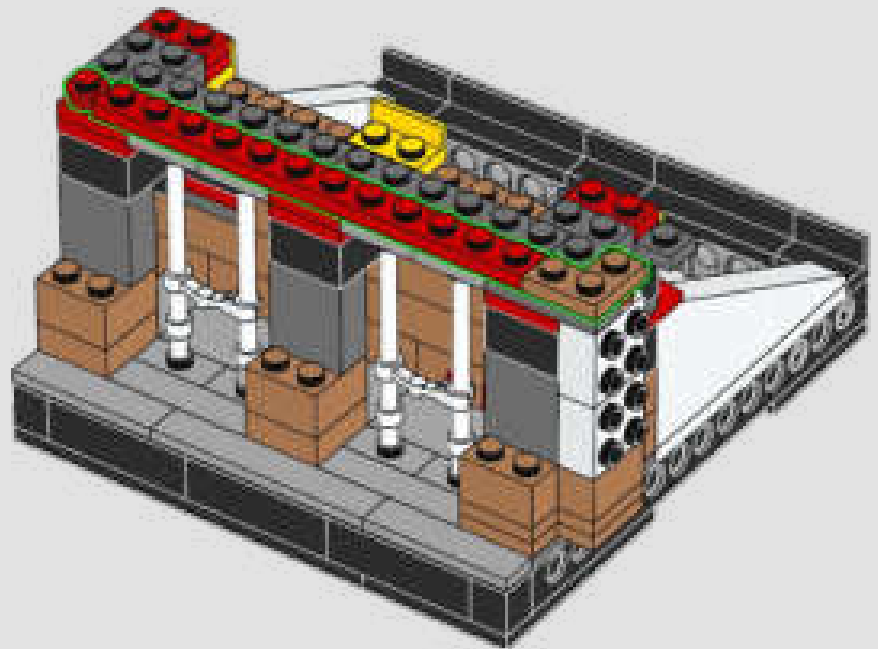




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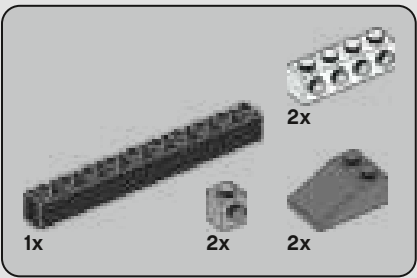
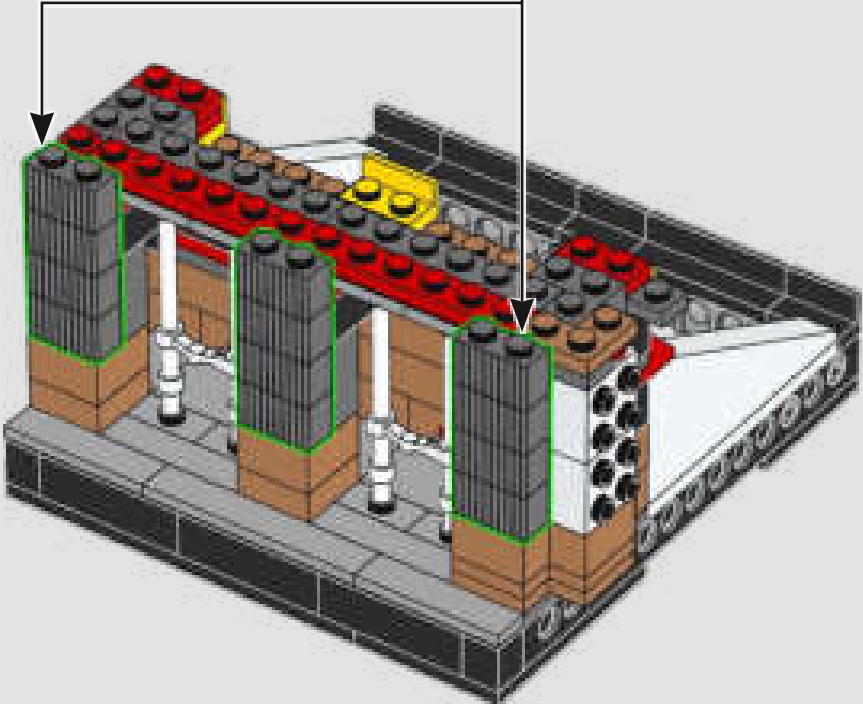
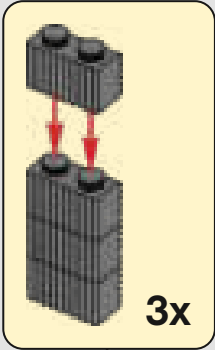


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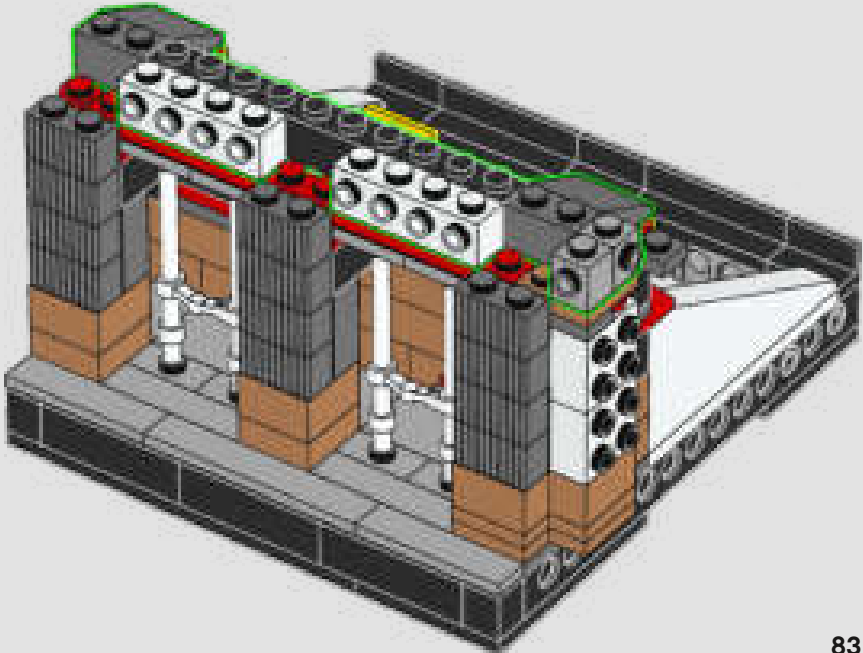


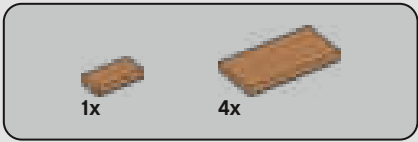


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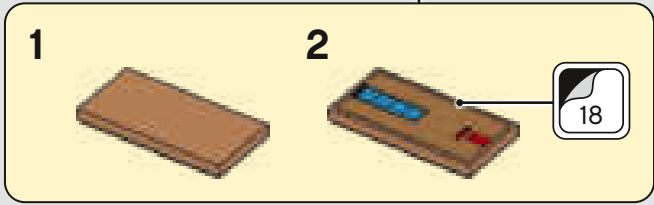
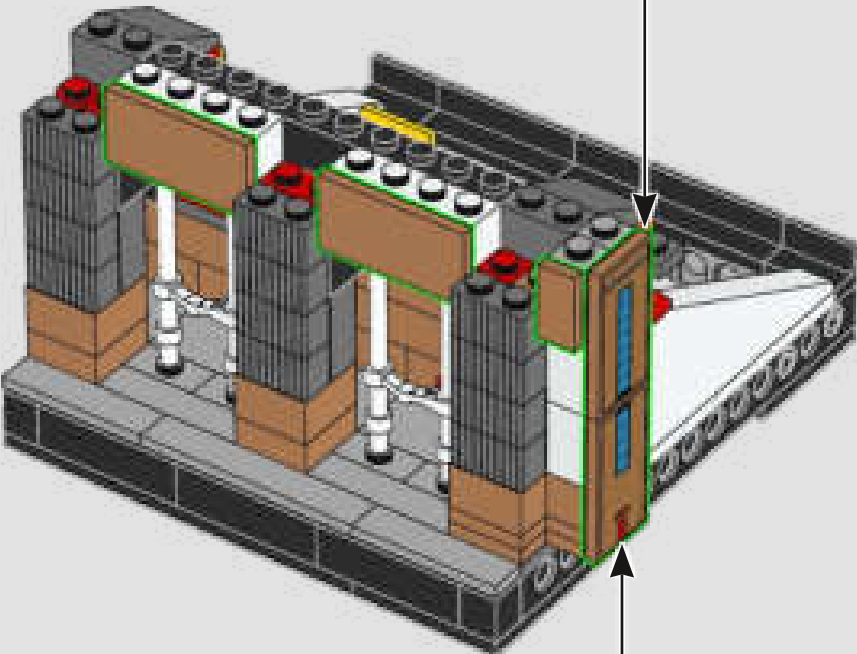


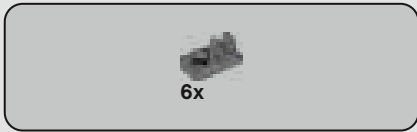
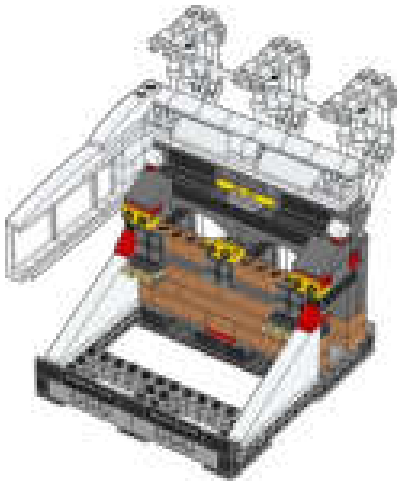
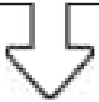
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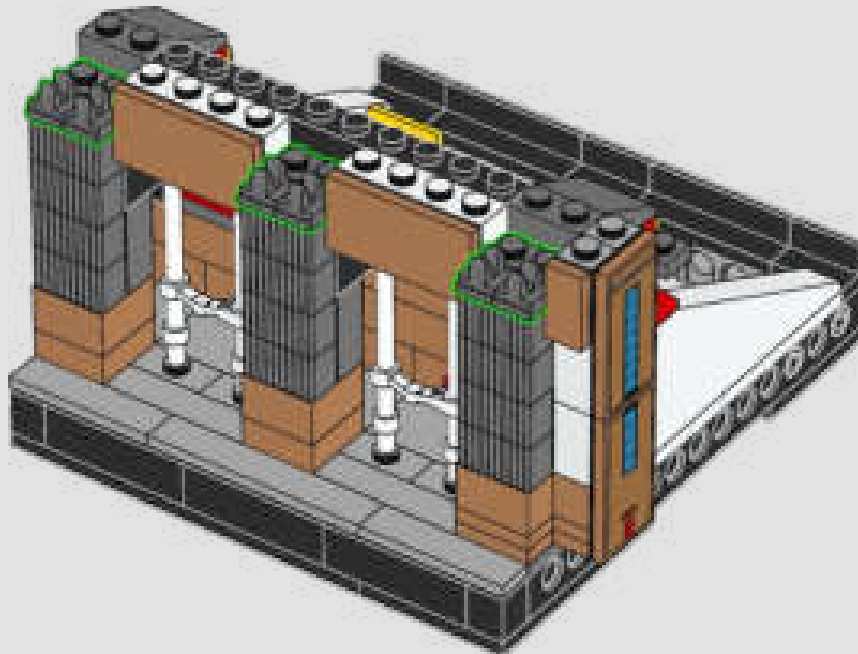


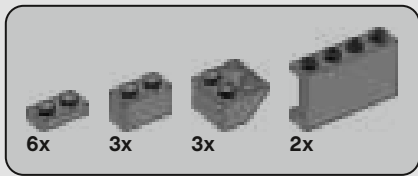
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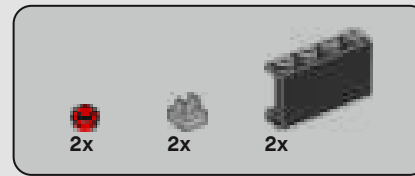
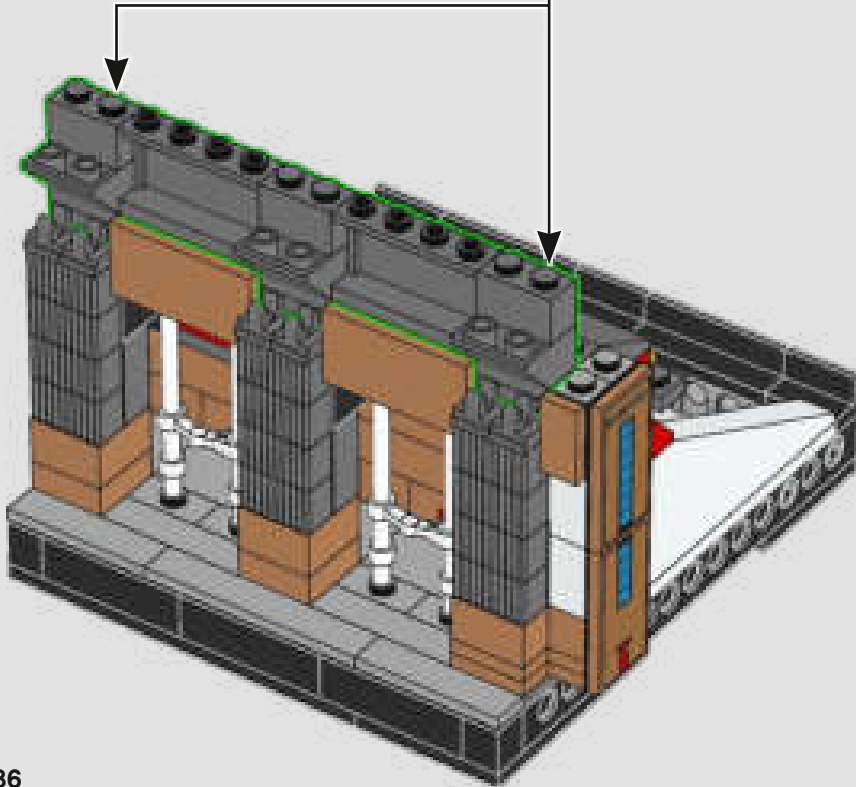
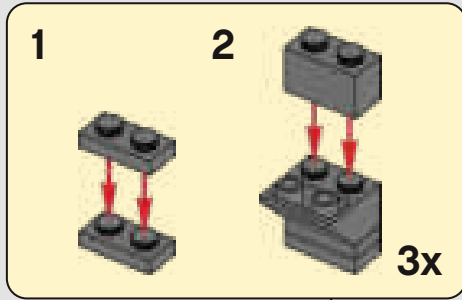


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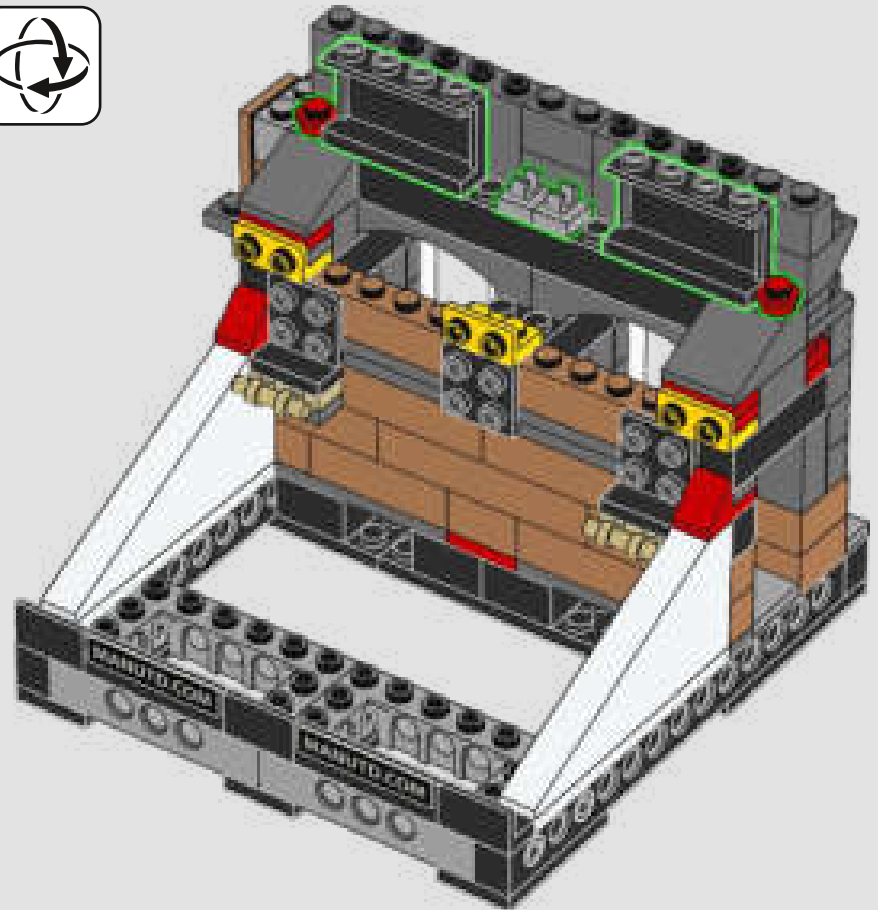




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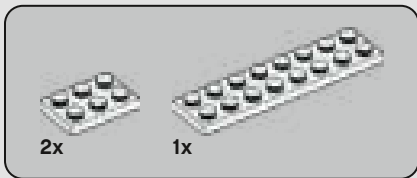
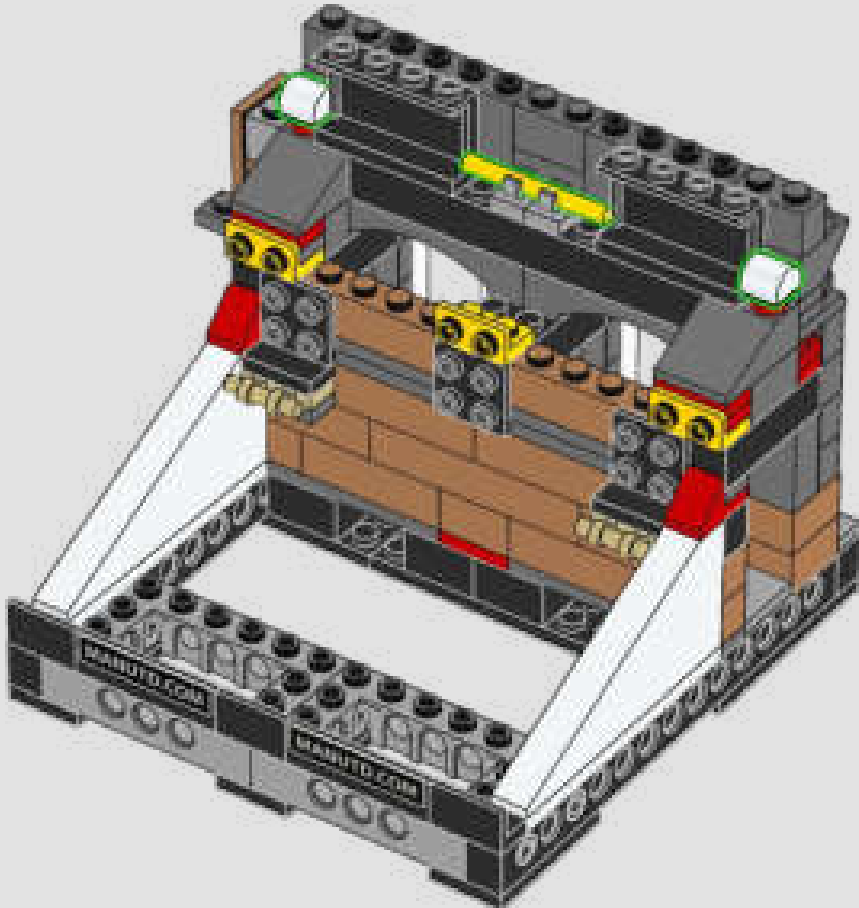


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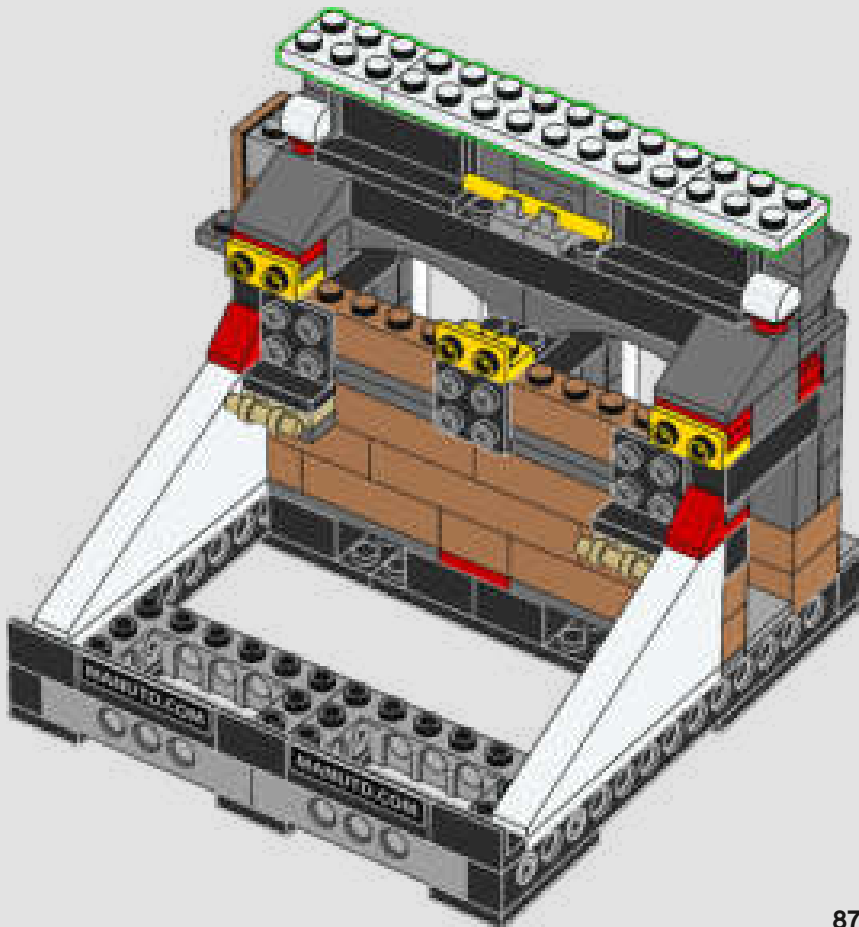


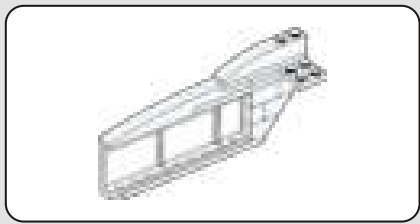


138



139





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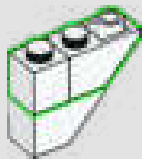
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1x

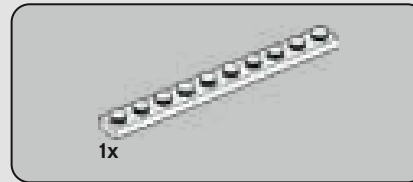
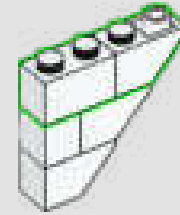
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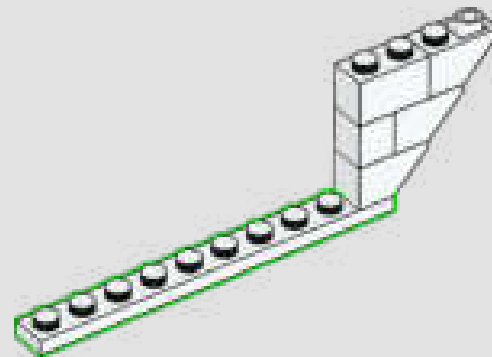
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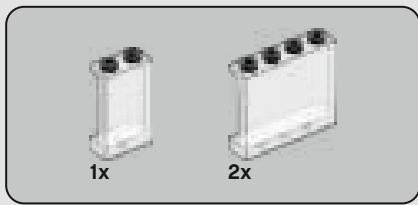
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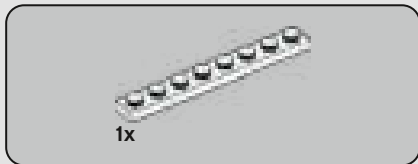
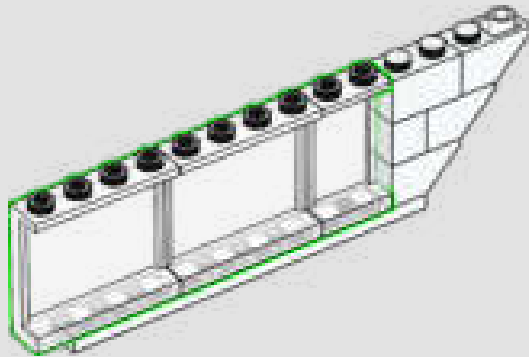
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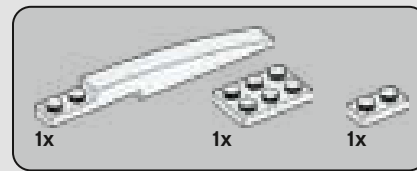
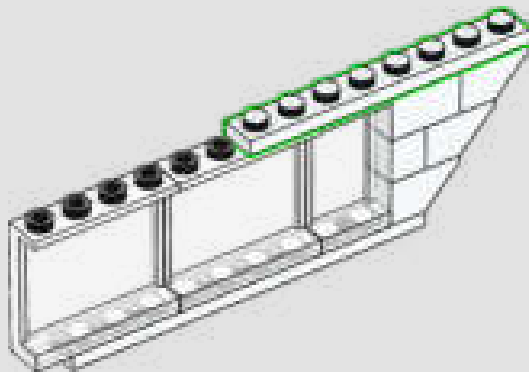




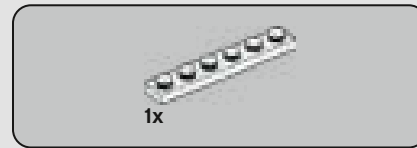
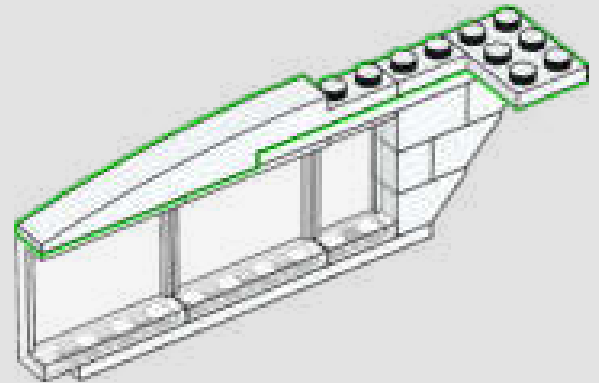
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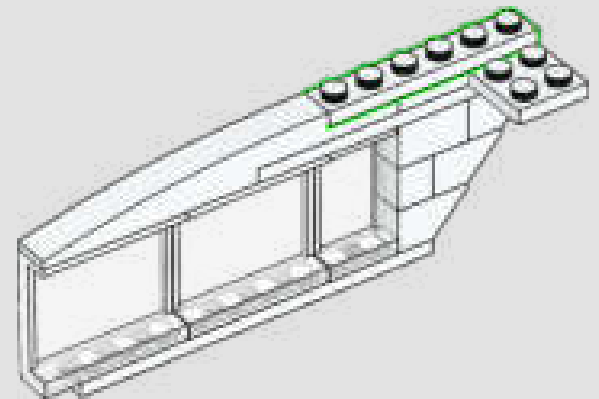
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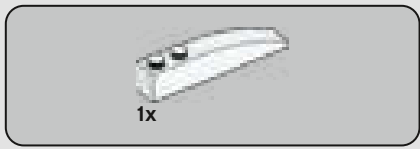


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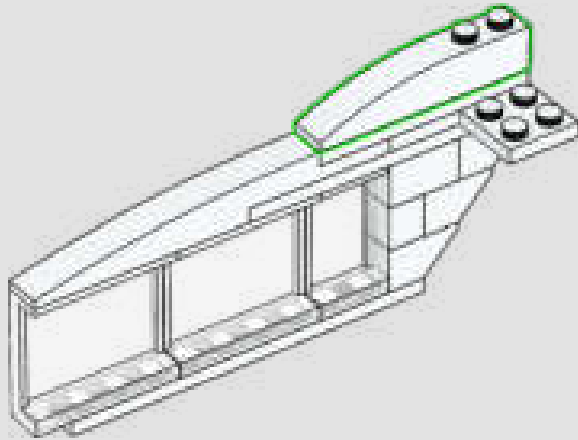


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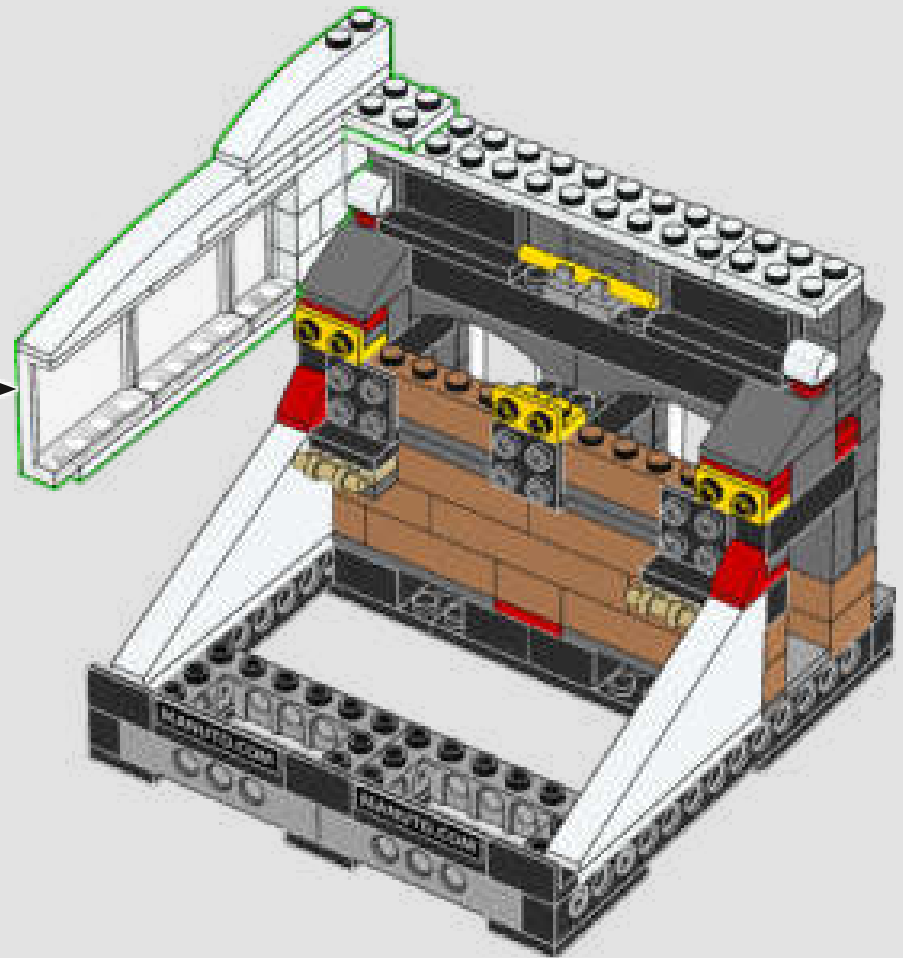


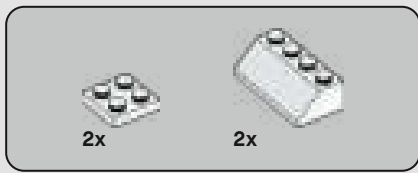


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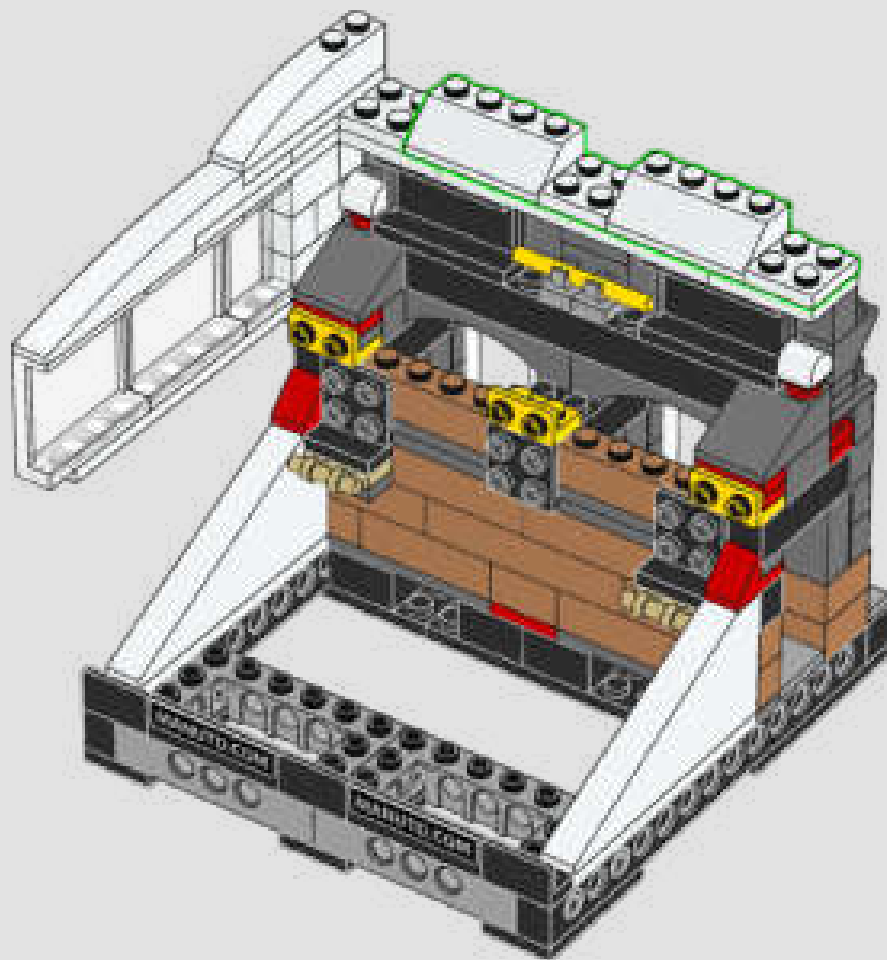


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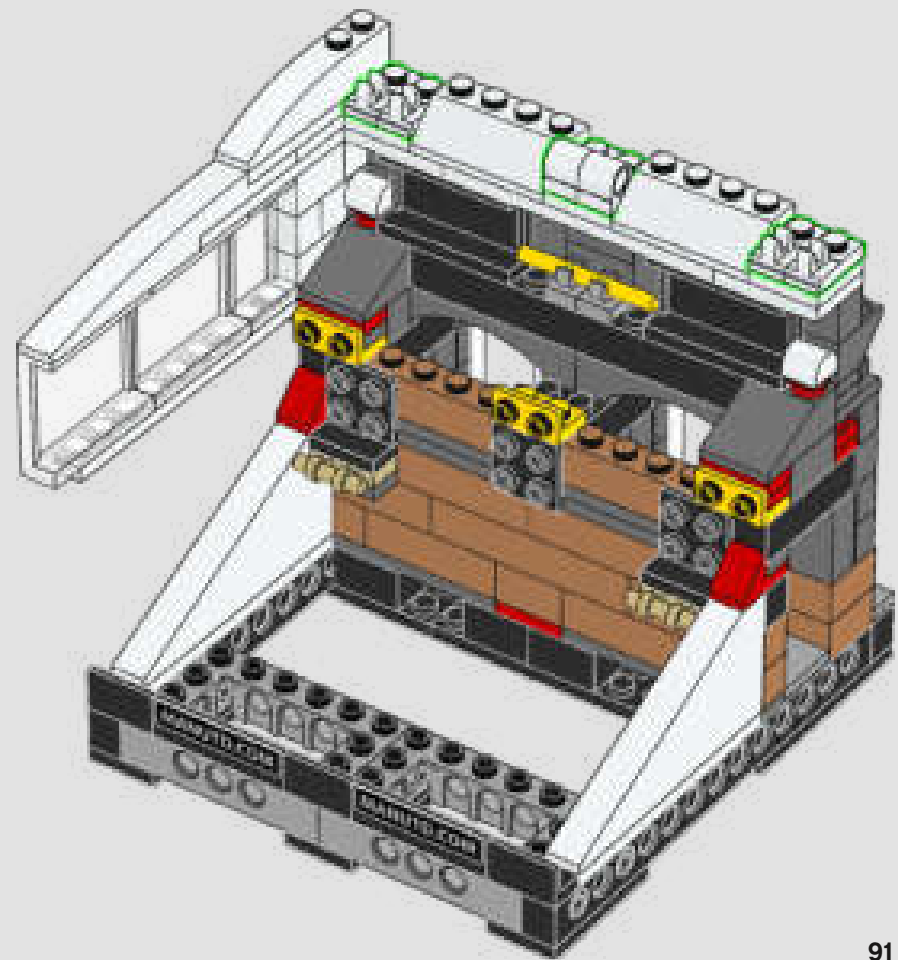




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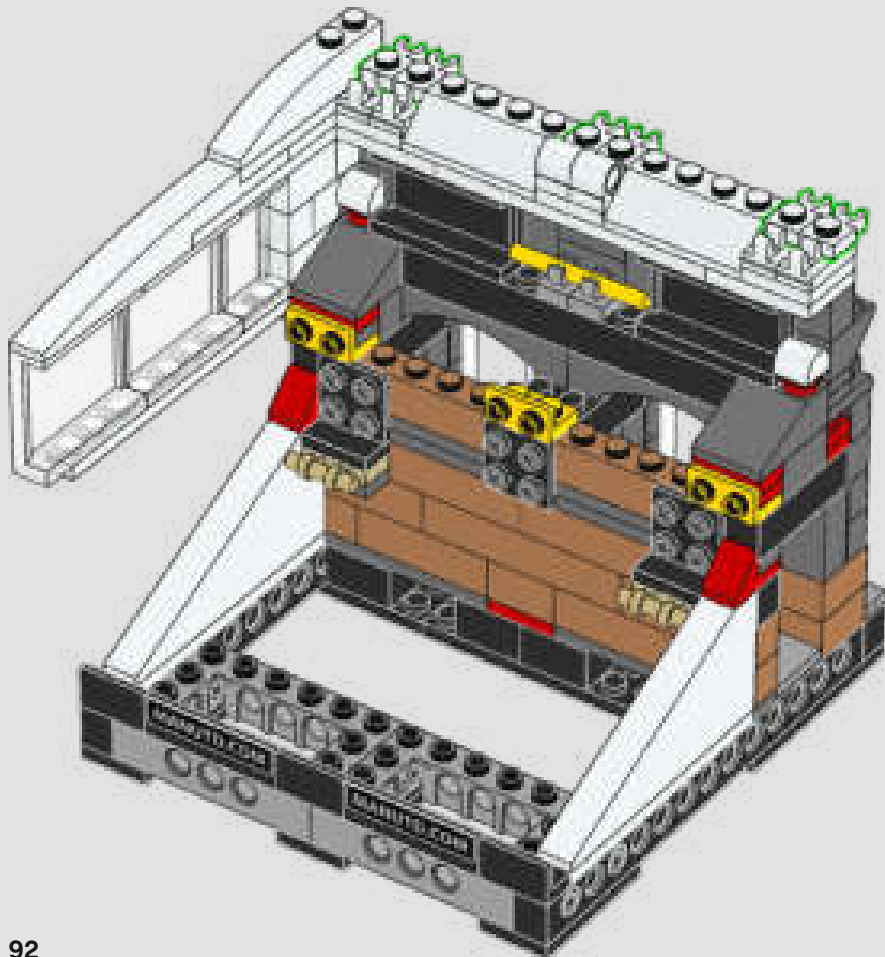
151





6x

152

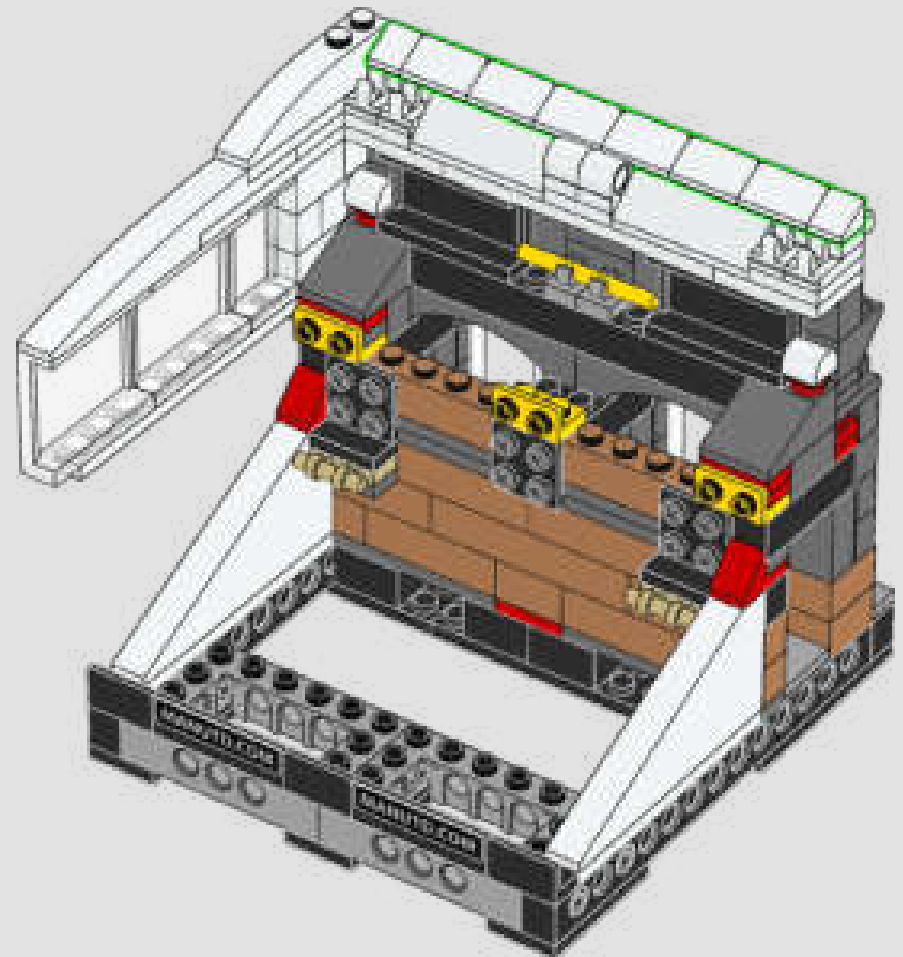


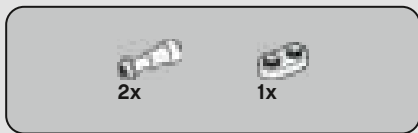
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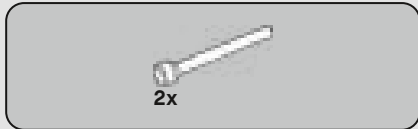
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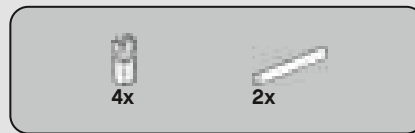




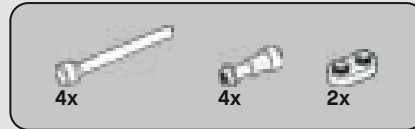
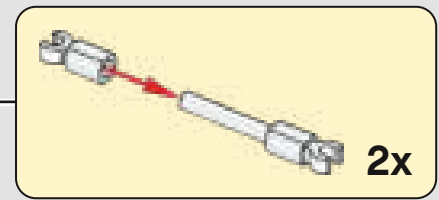
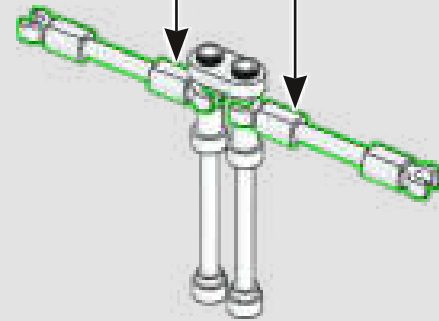
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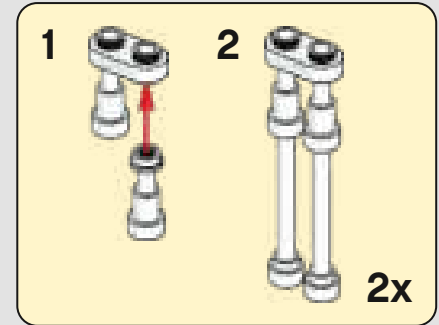
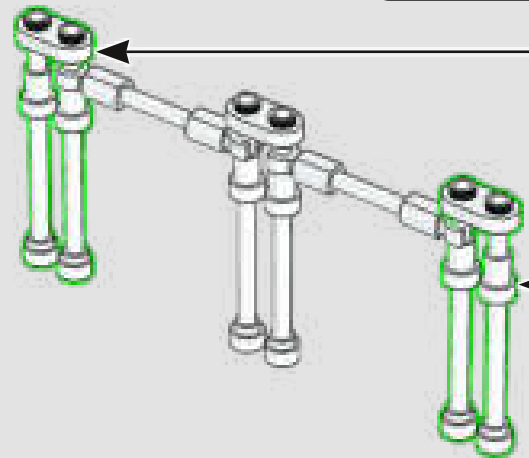
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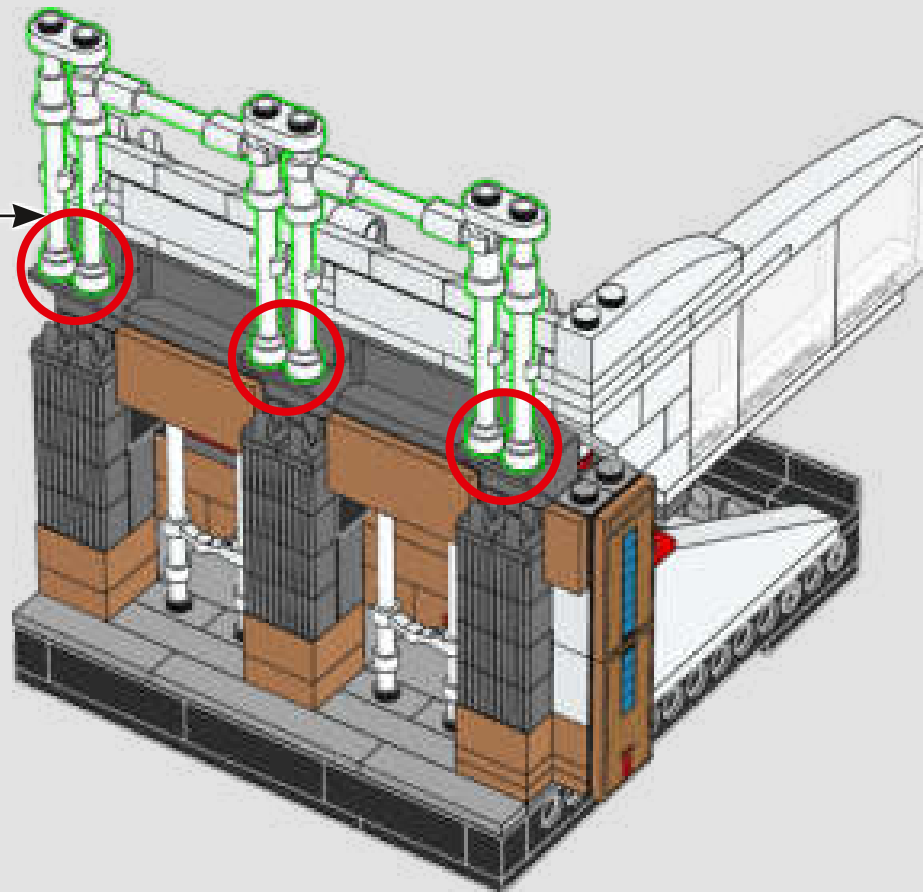
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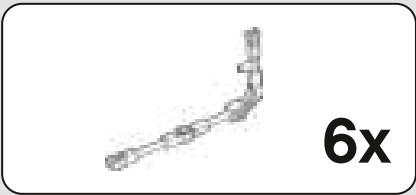


157



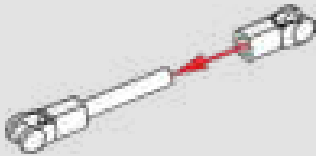
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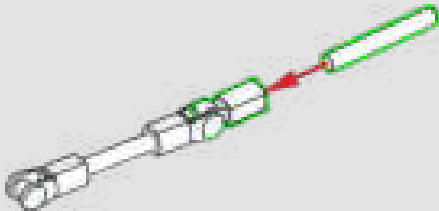


159

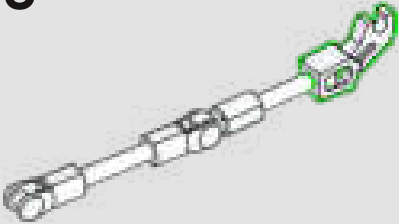
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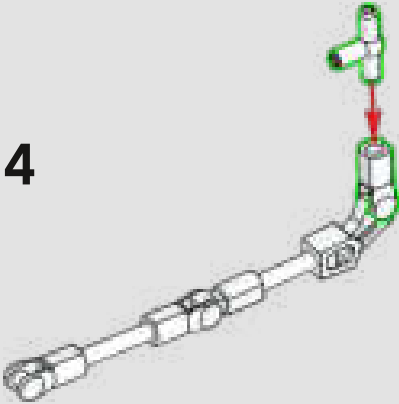
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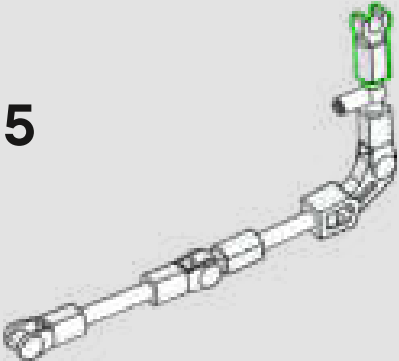
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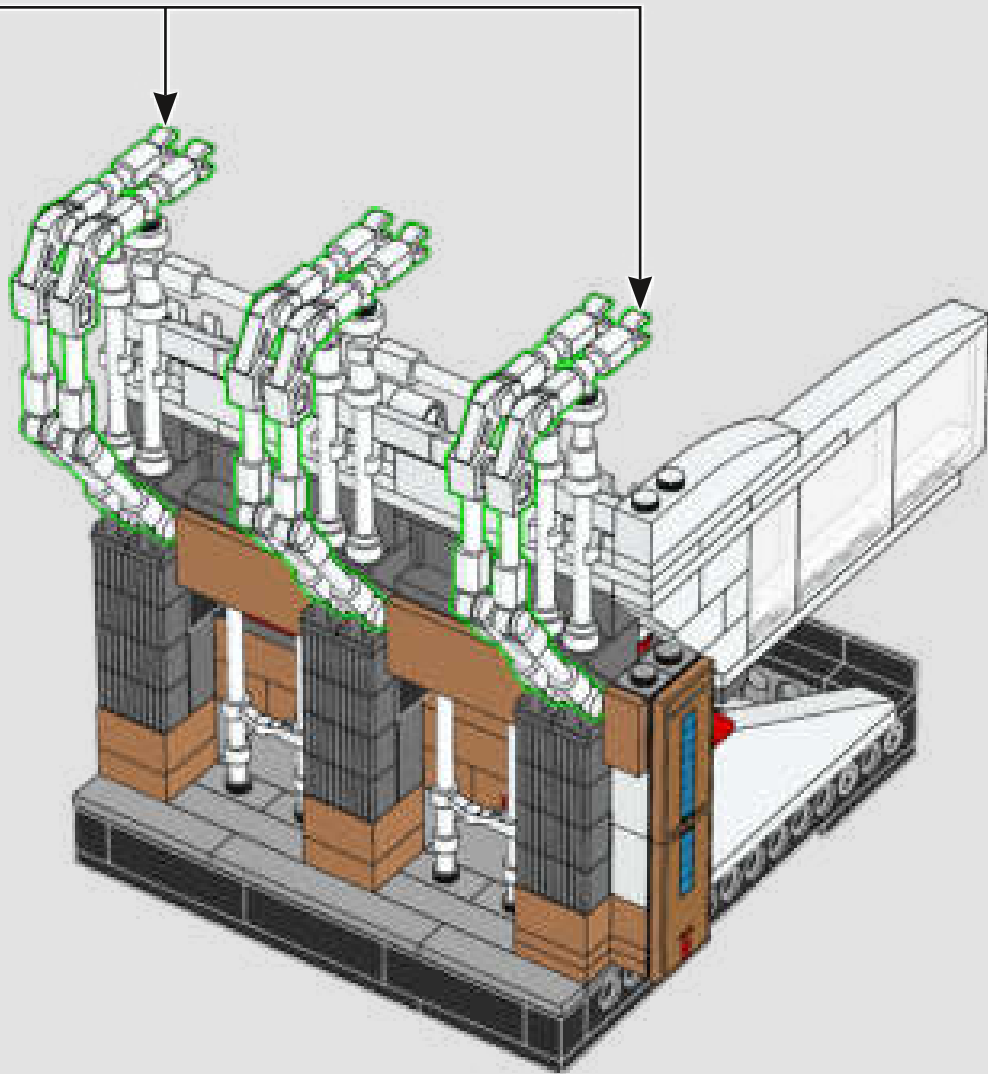
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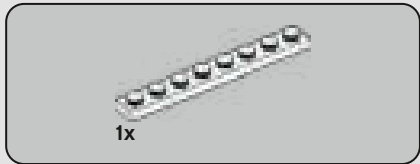
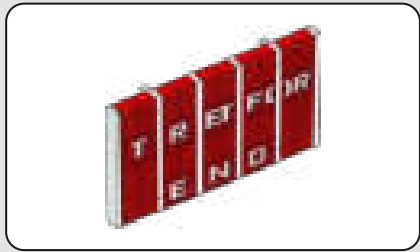
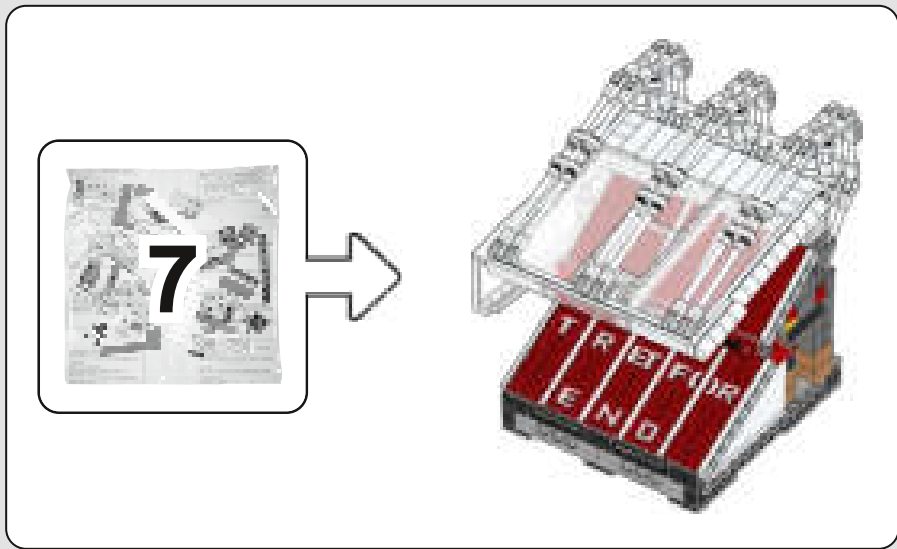


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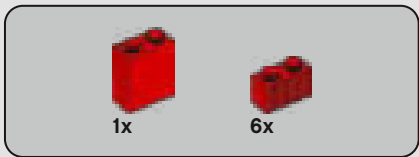
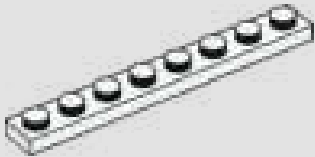


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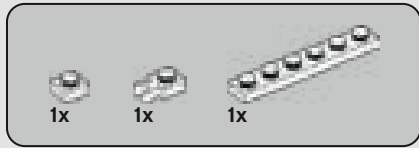
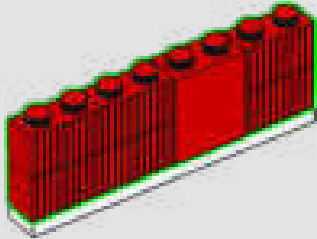




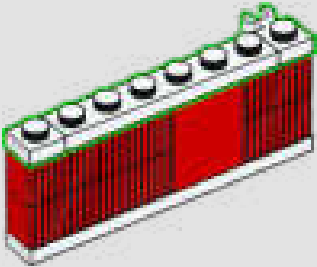
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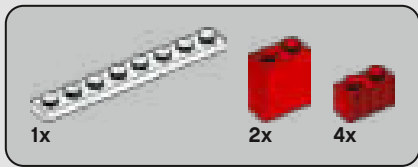


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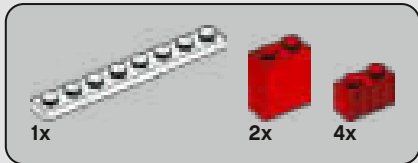
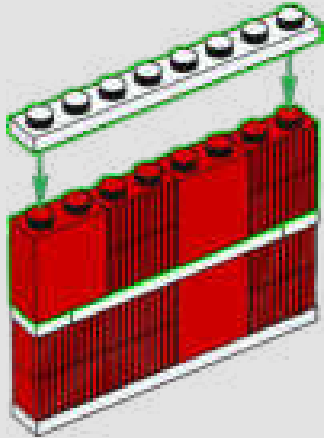


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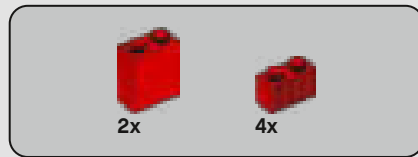
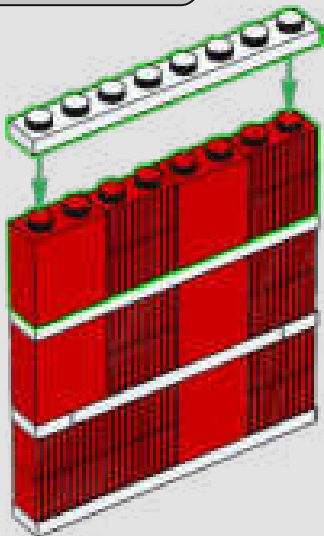




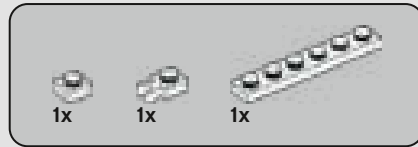
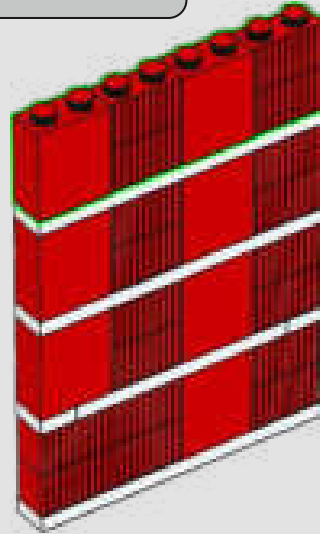
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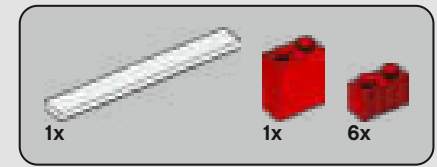
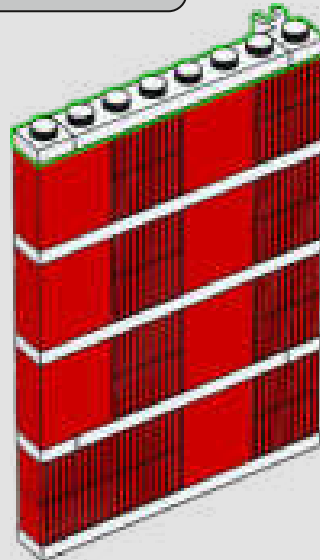
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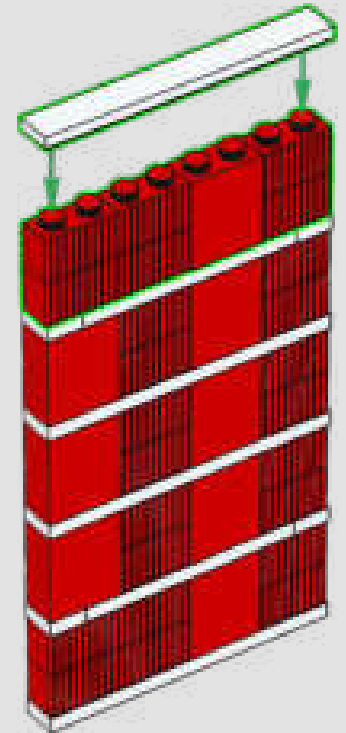
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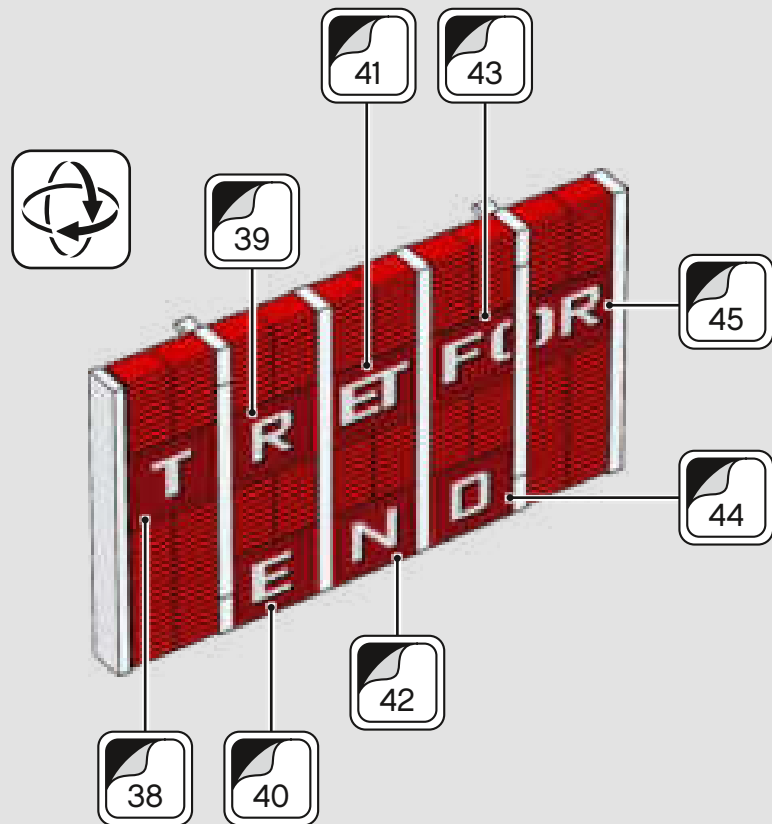
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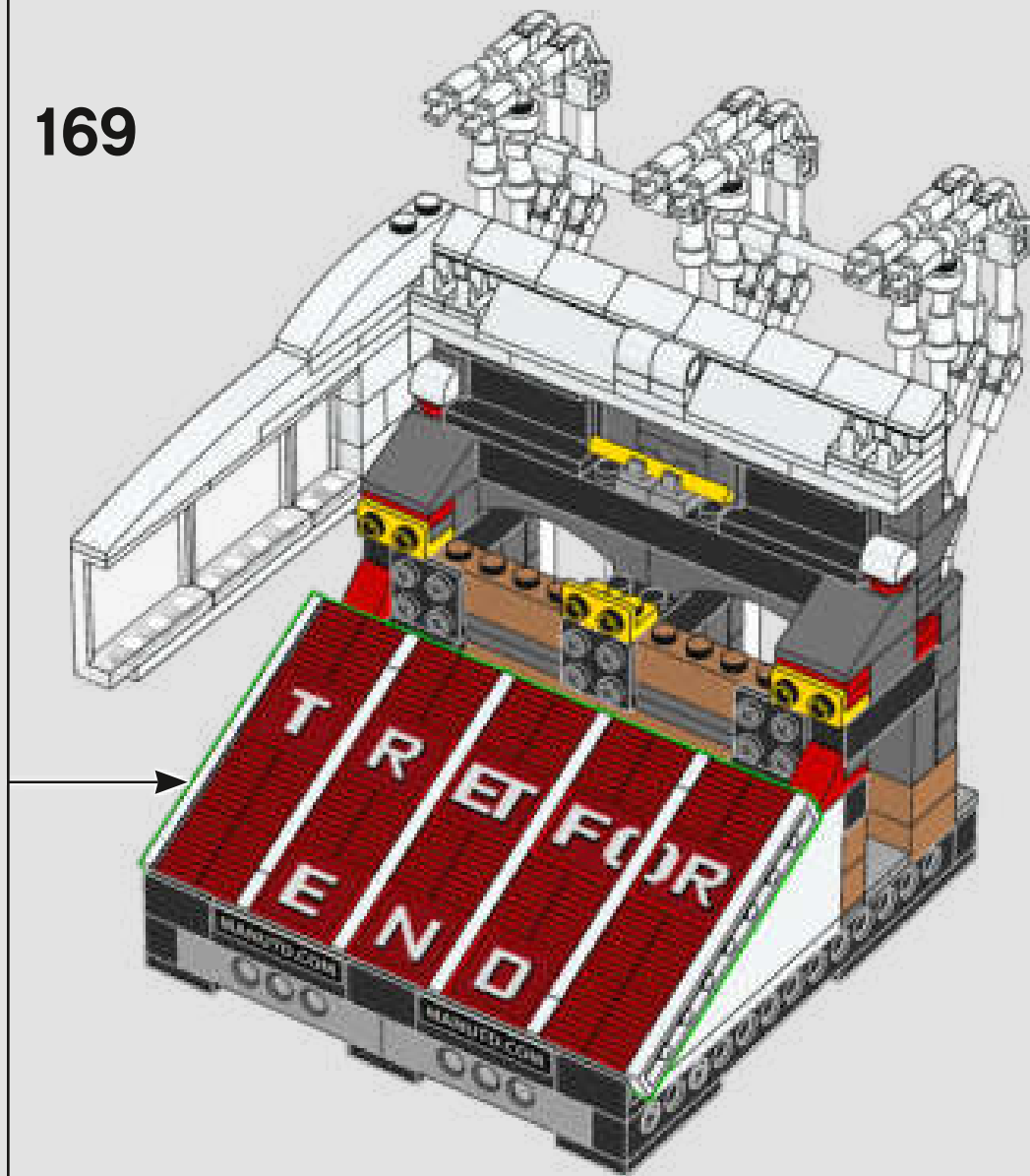
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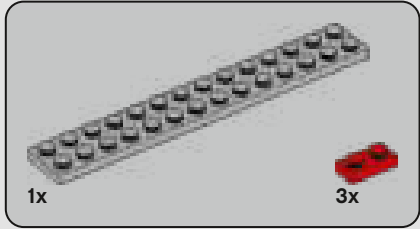
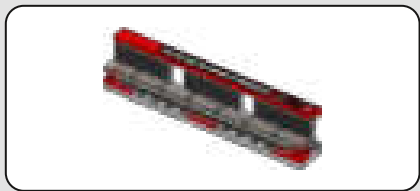


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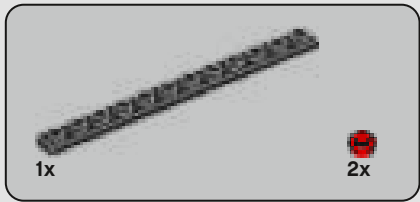
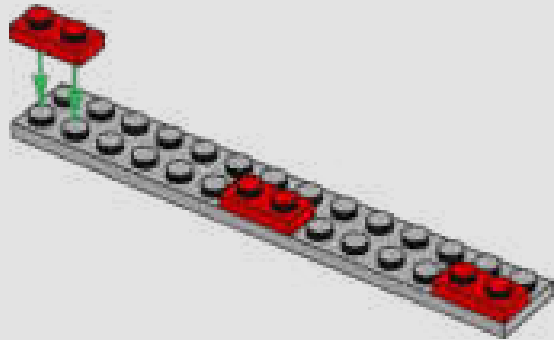


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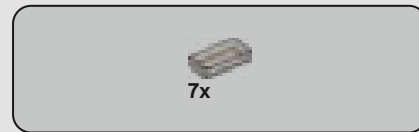
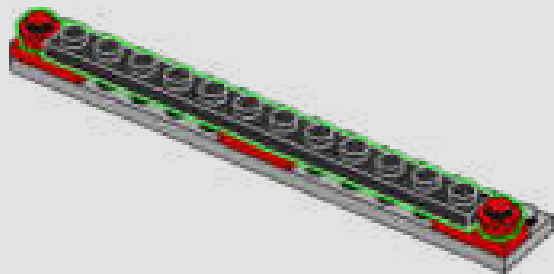




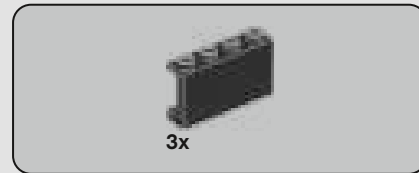
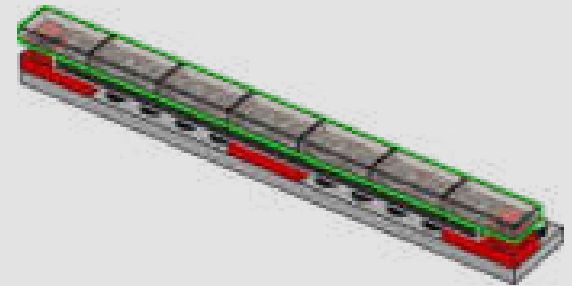
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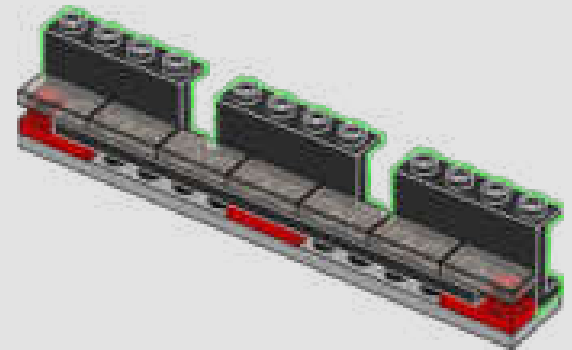
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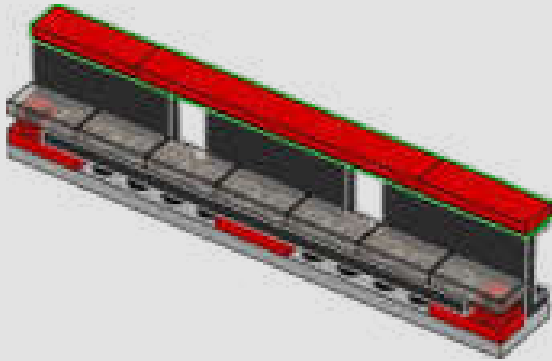


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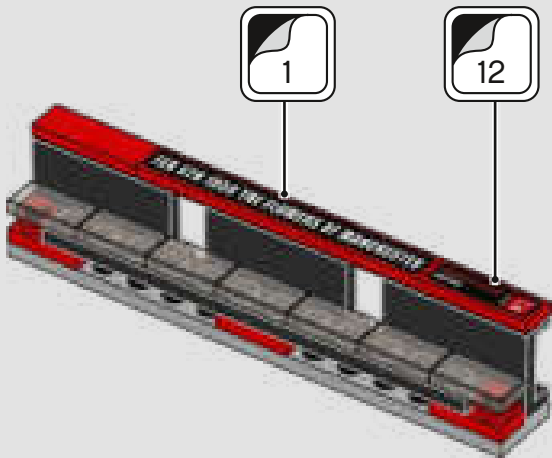




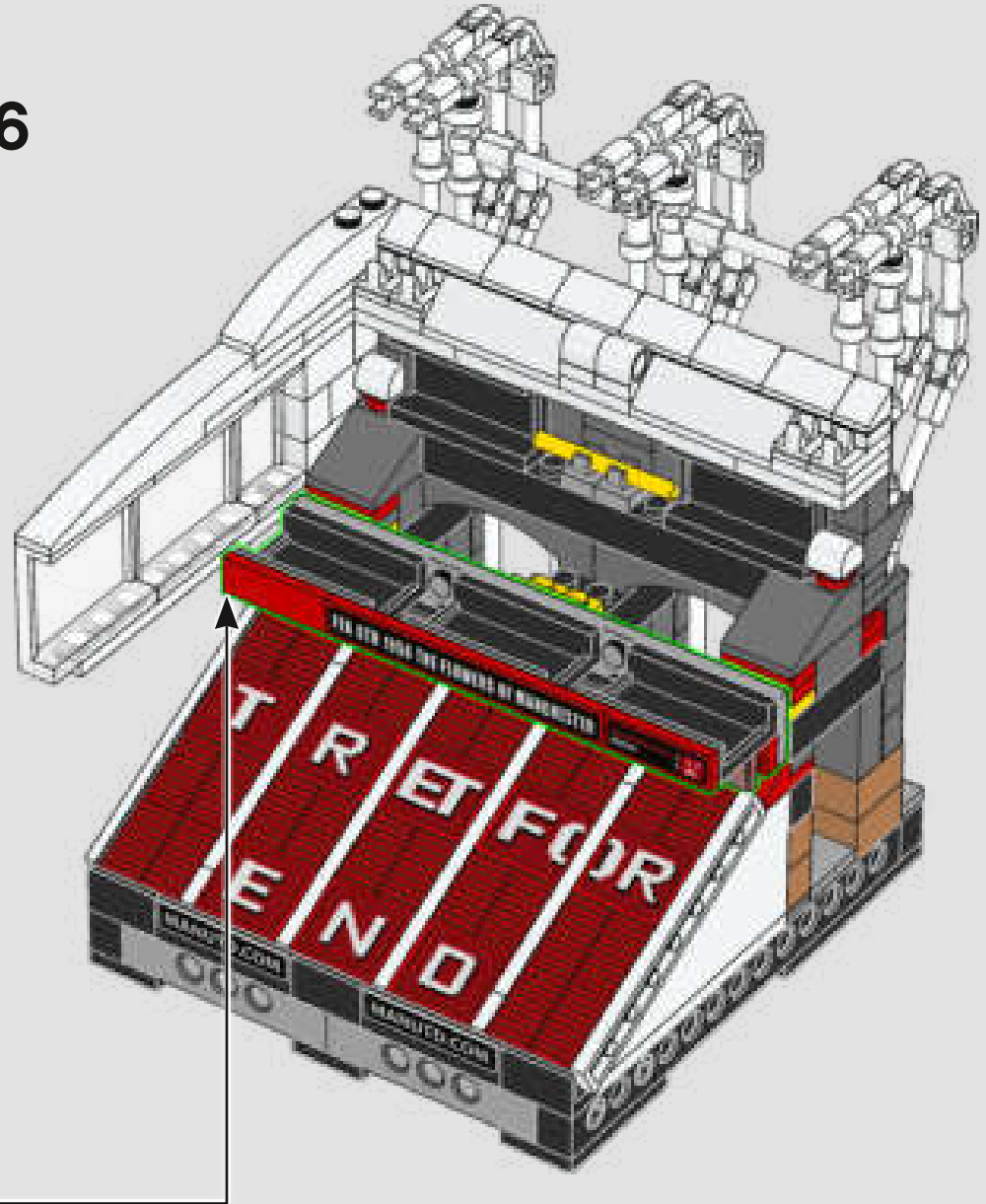
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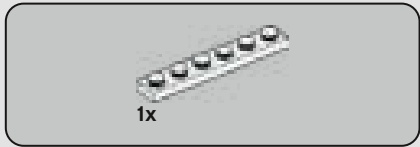
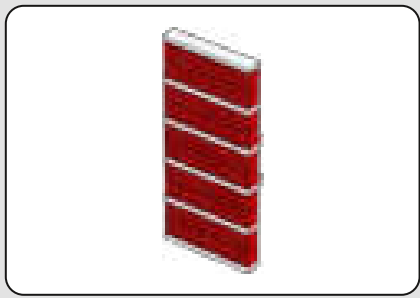


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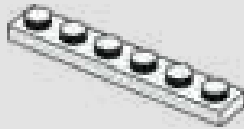


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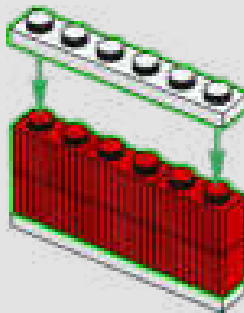




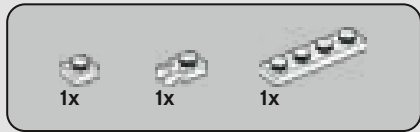
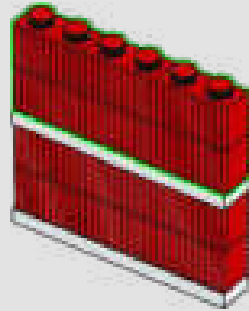
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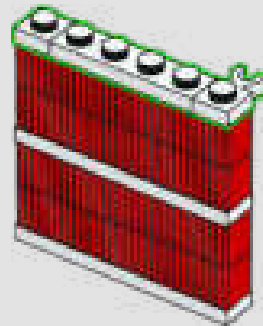
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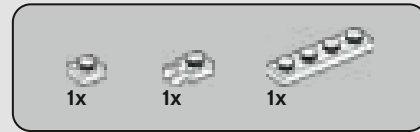
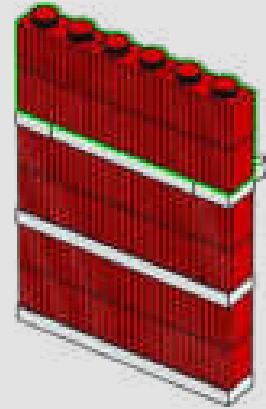
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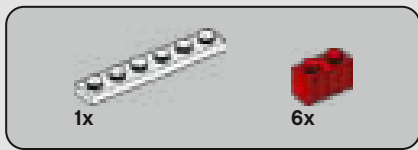


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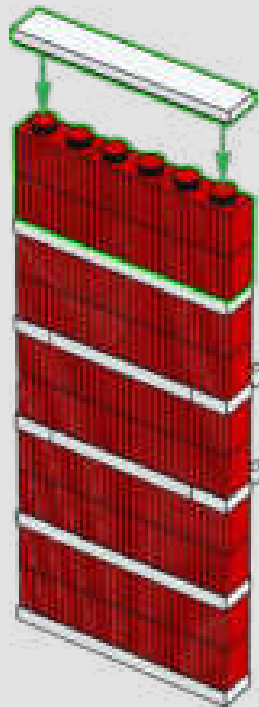




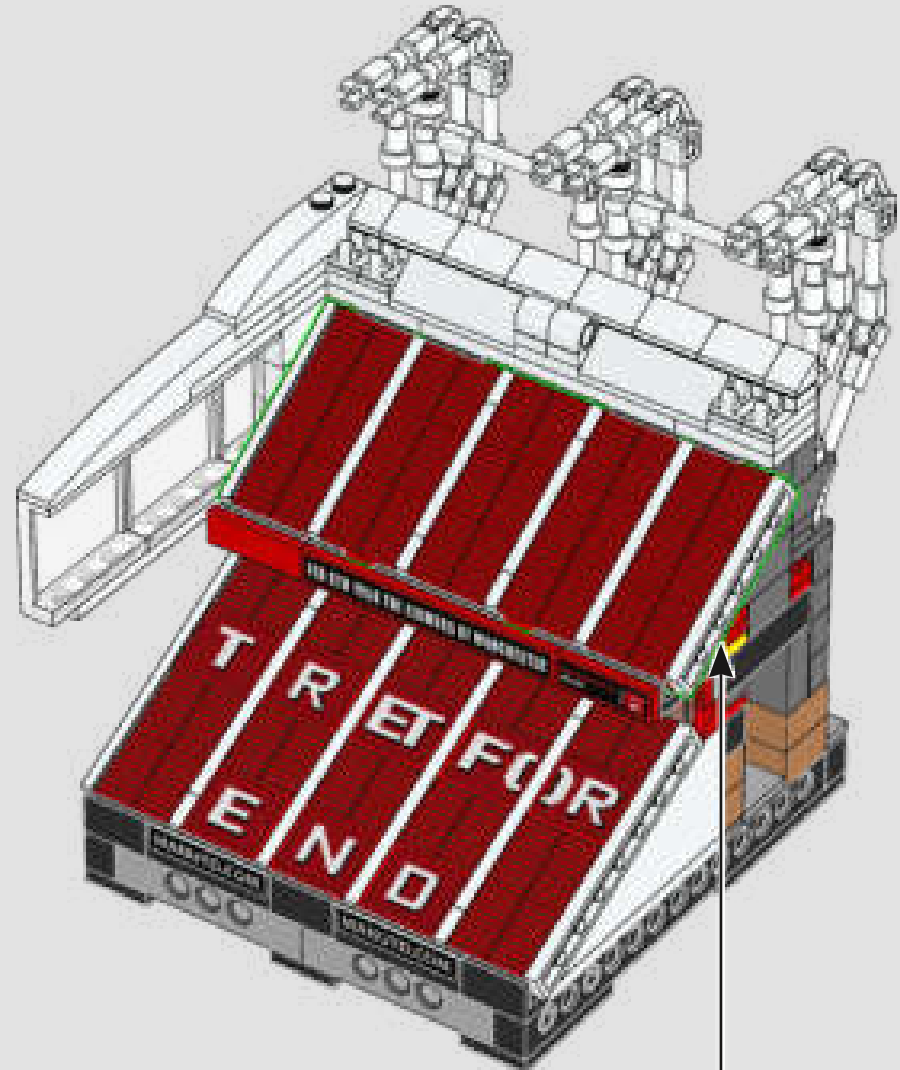
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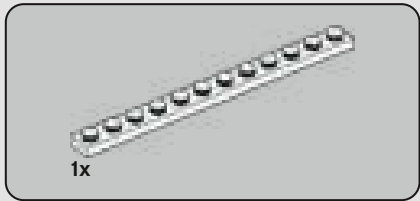
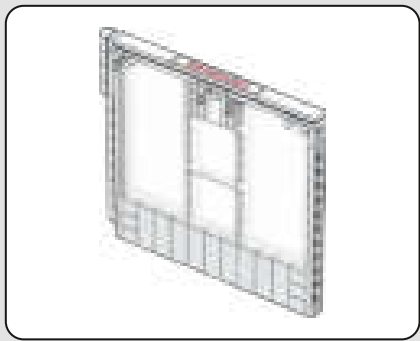


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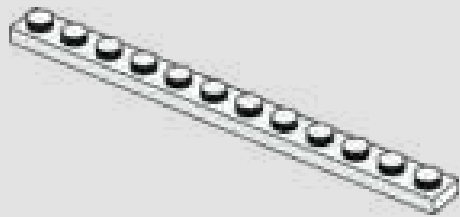


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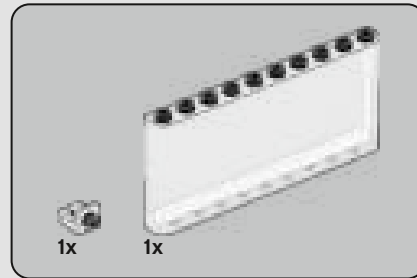
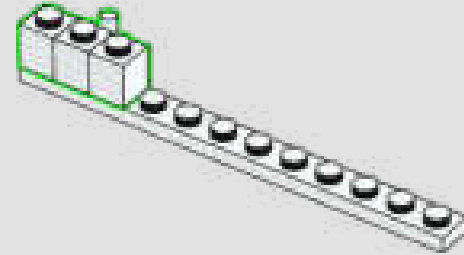




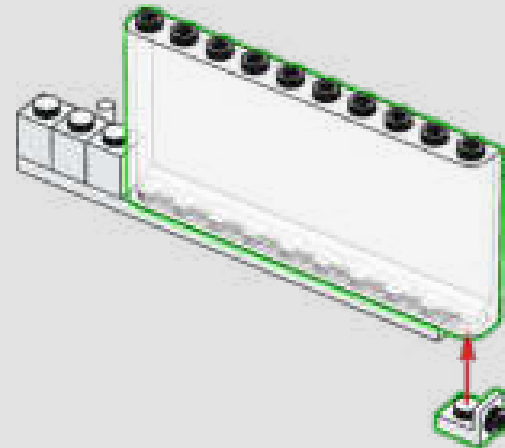
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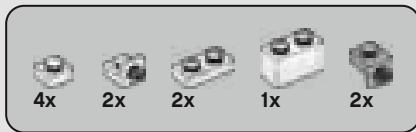


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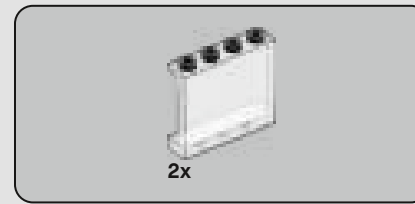
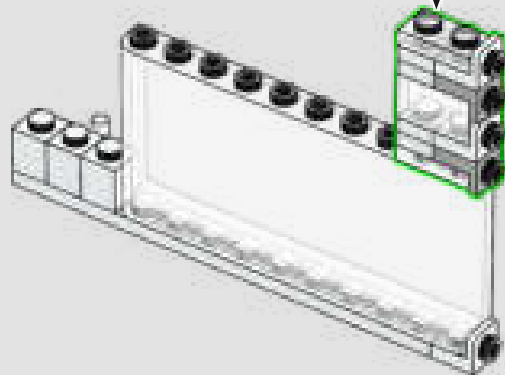
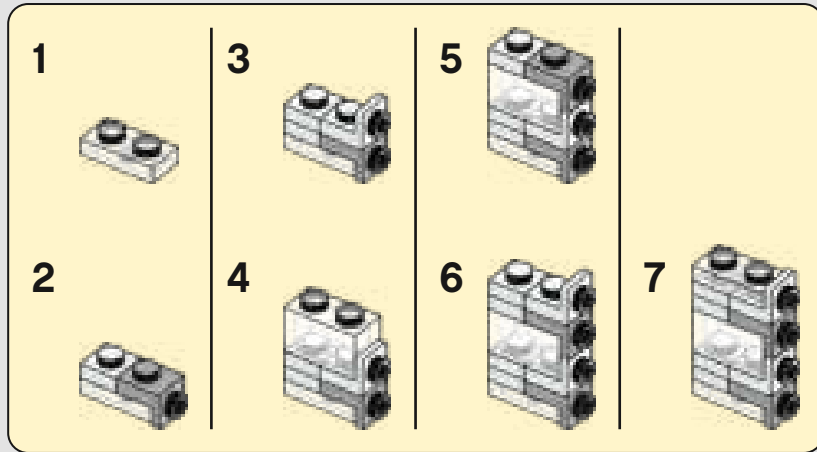


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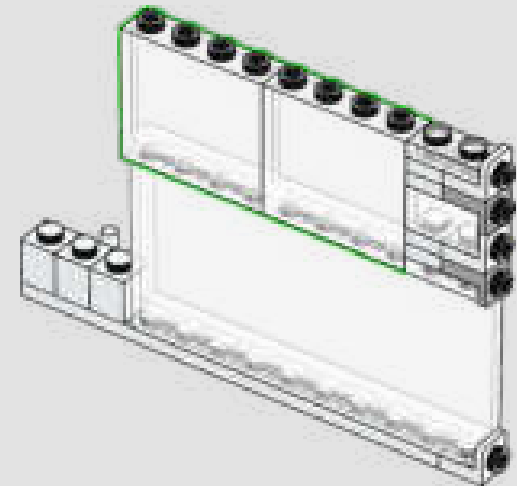


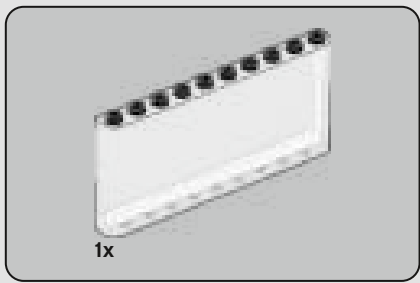


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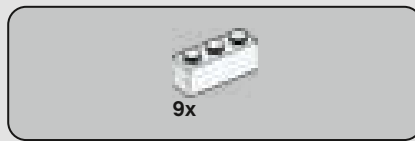
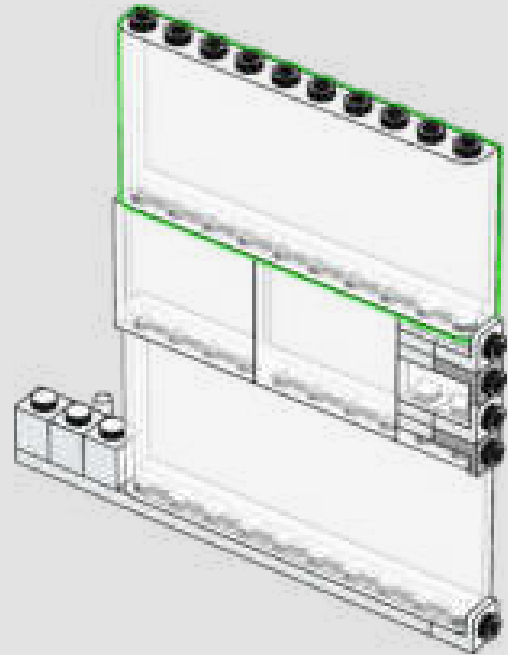


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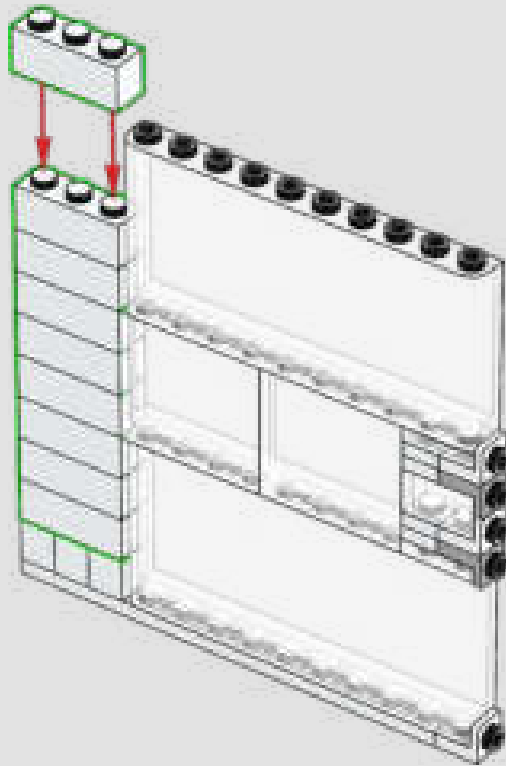




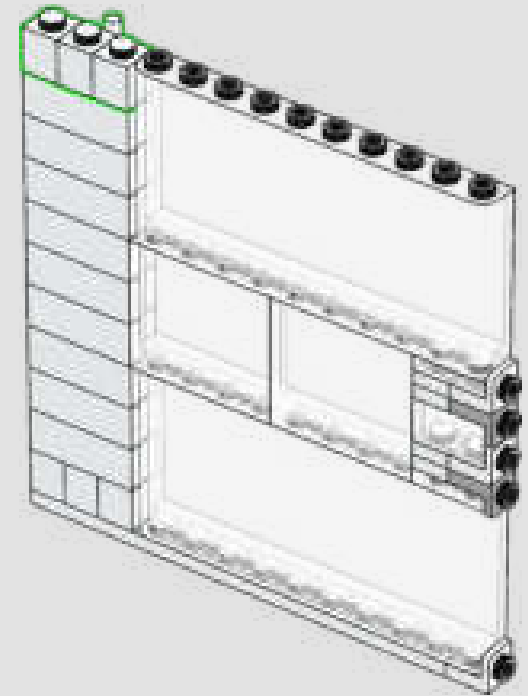
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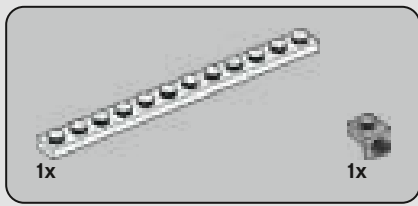


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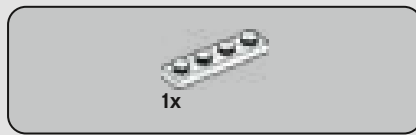
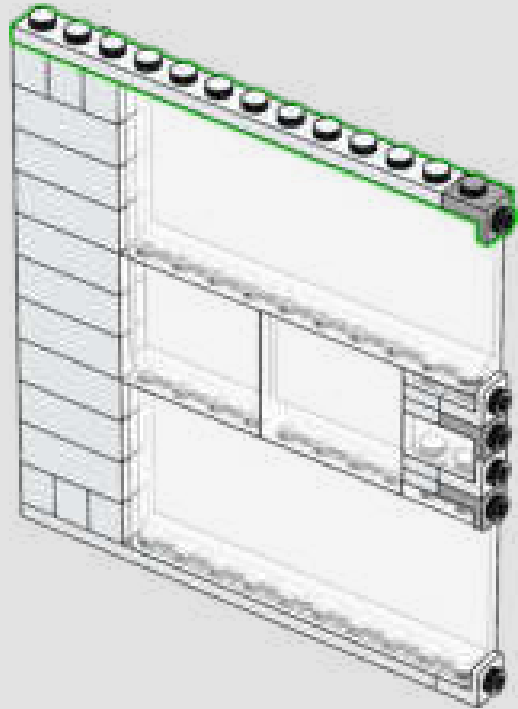


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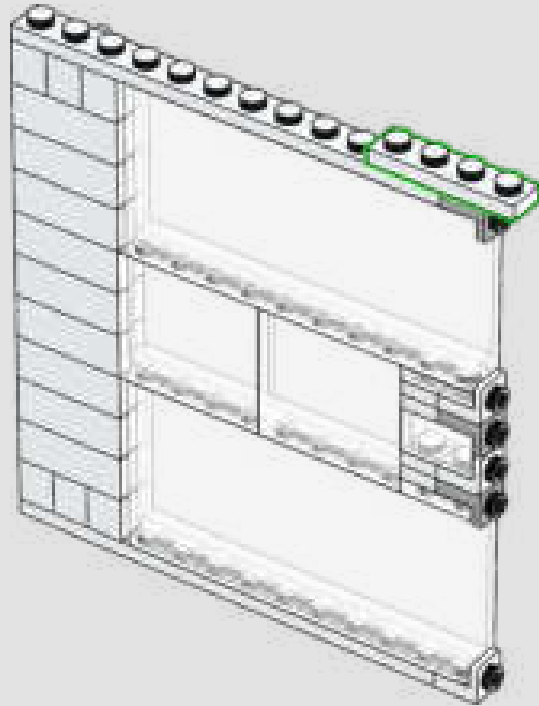




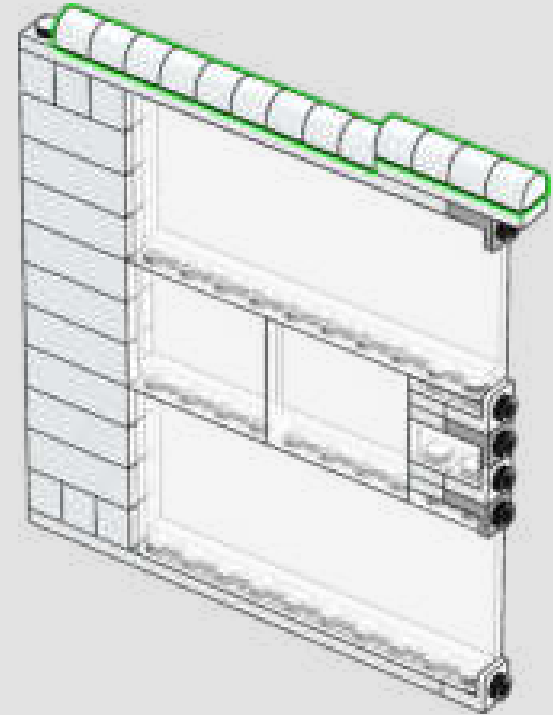
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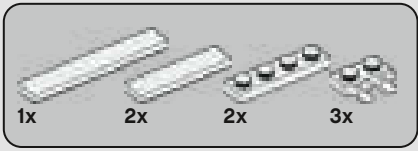


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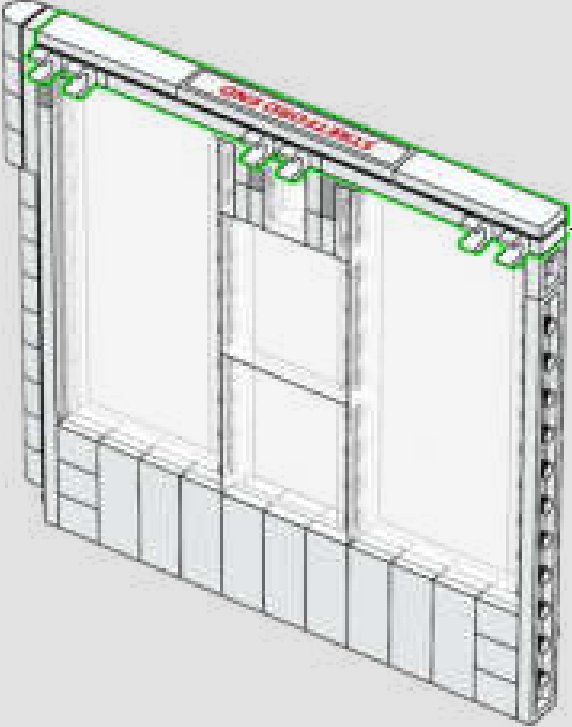



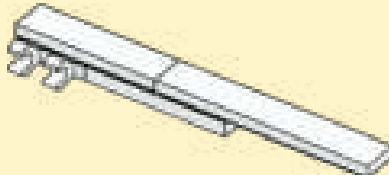
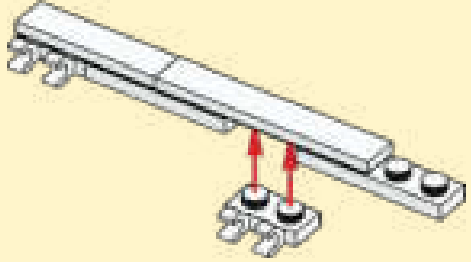
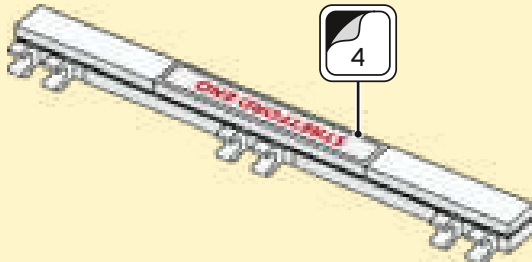
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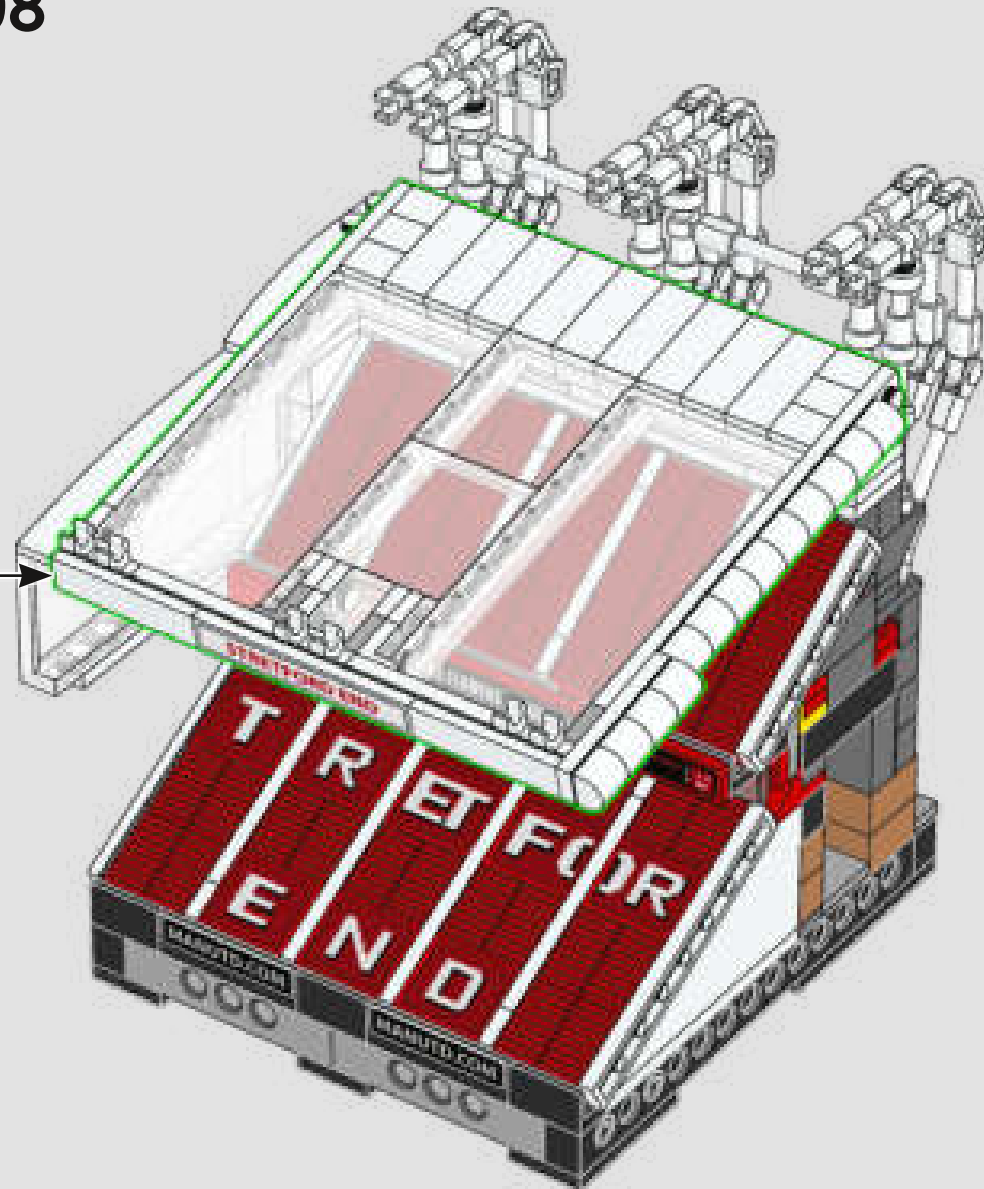


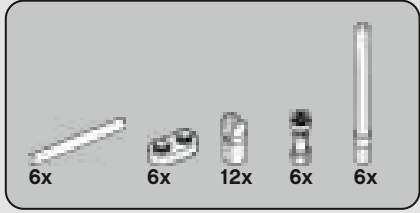
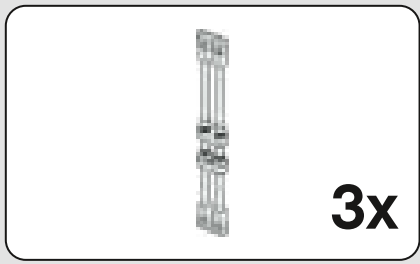
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198





199

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2



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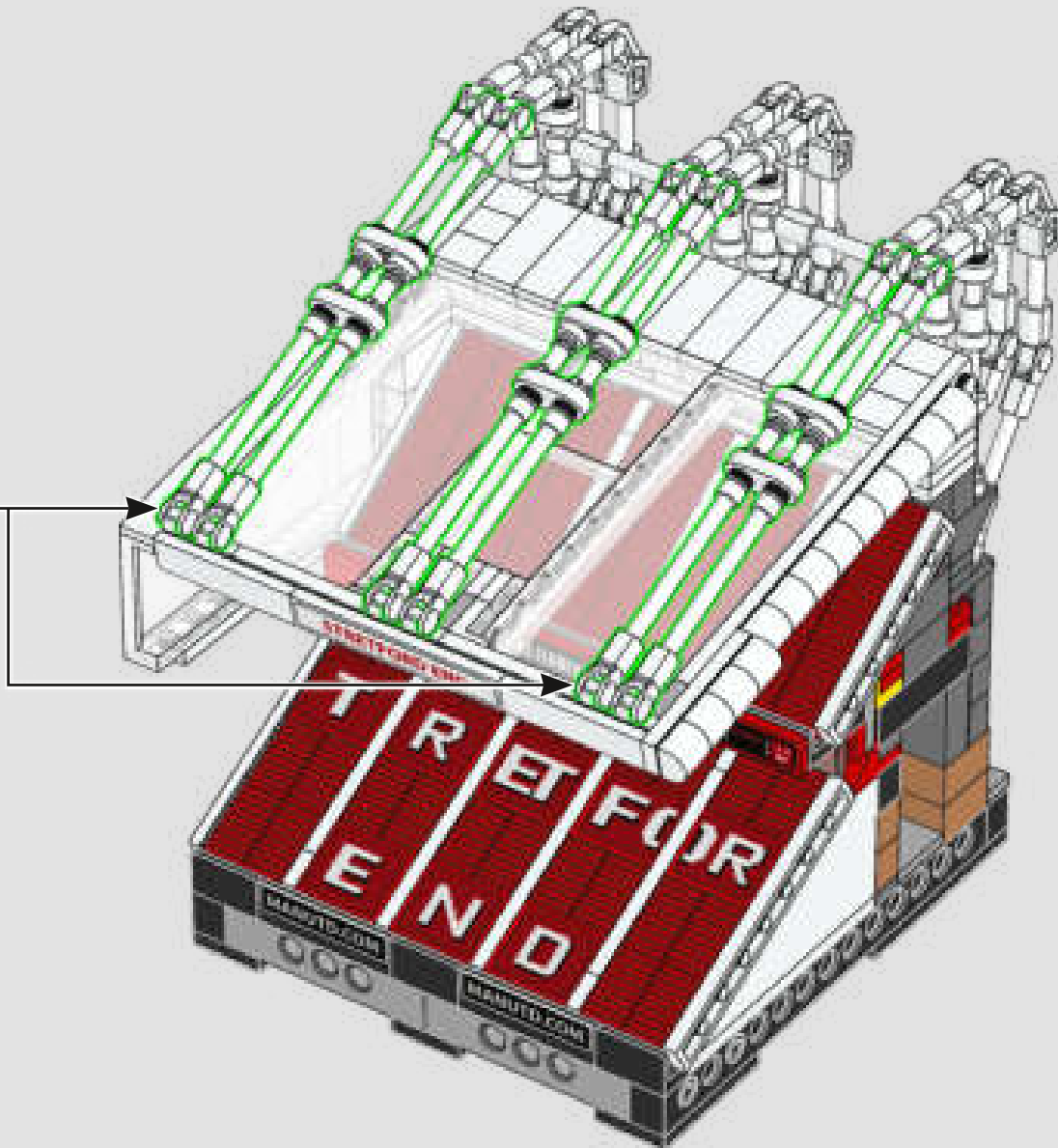
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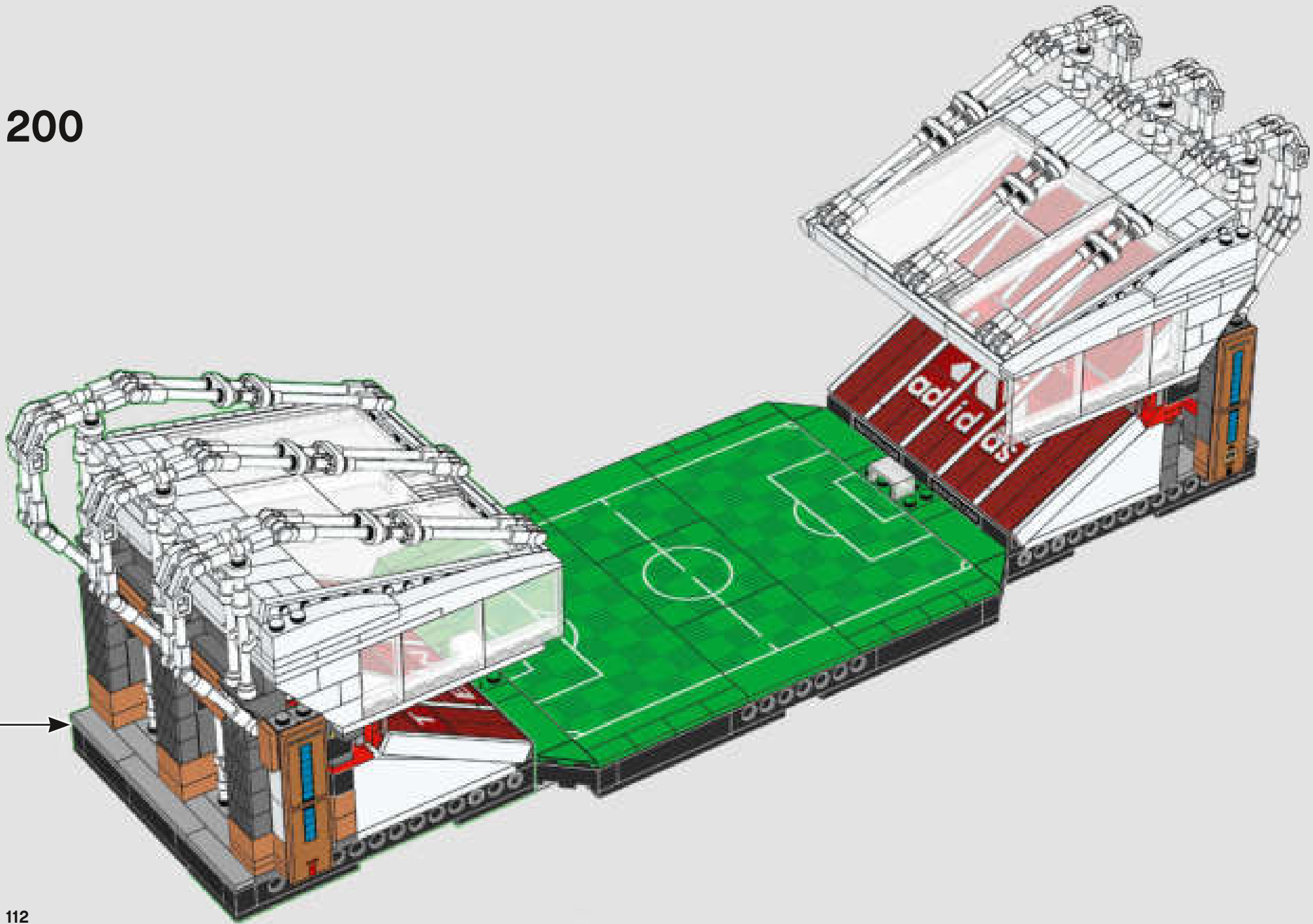
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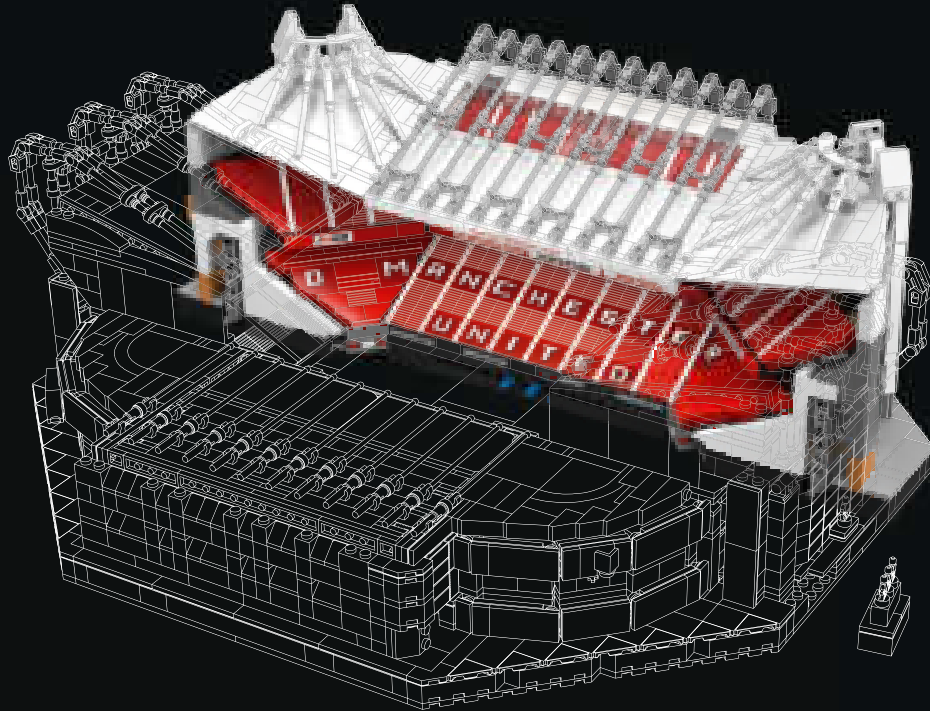


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SIR ALEX FERGUSON STAND

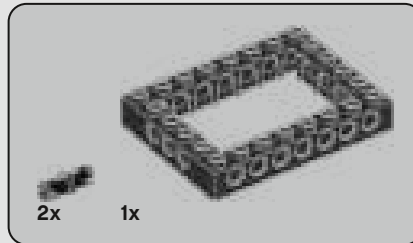
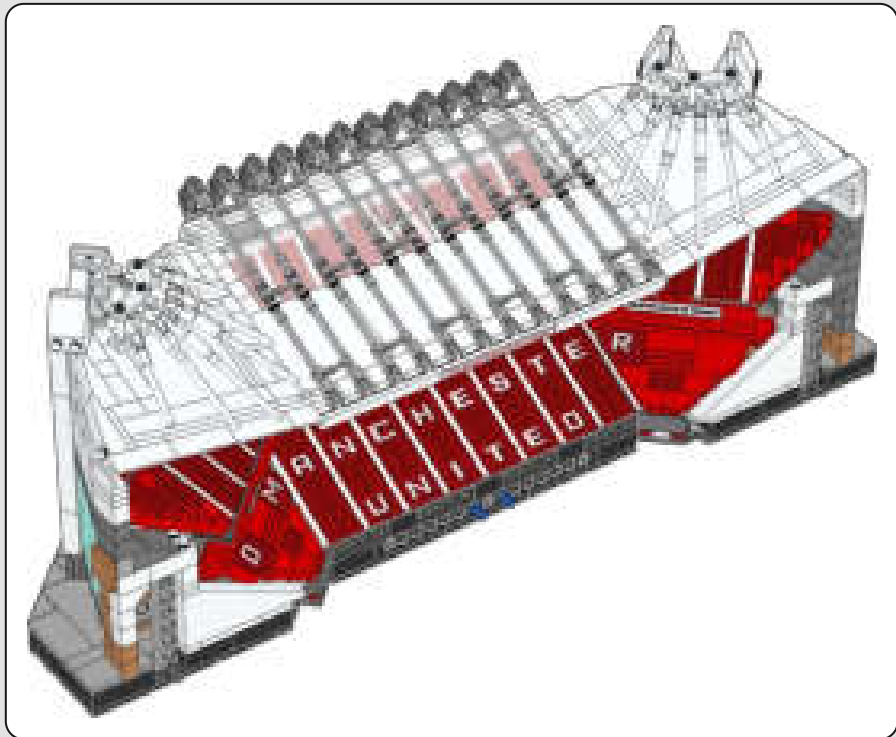
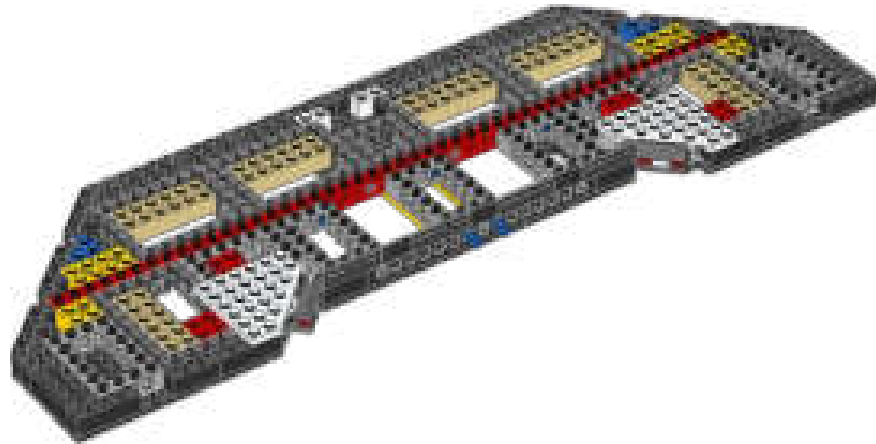
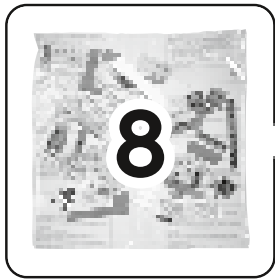
With a capacity of 25,258, the Sir Alex Ferguson Stand is the largest of Old Trafford's four stands. Originally known as the North Stand, it was renamed in November 2011 to honour Sir Alex Ferguson's 25 years as manager. A 2.7 m (9 ft.) statue of Sir Alex was erected outside the stand in 2012.



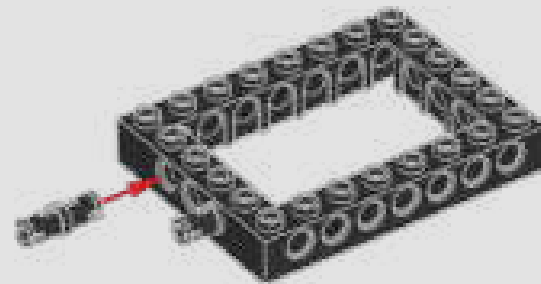
DID YOU KNOW?

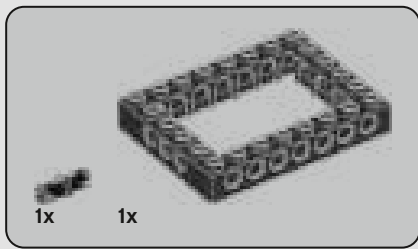
The Sir Alex Ferguson Stand is also home to Manchester United's museum and trophy room, visited by over 330,000 guests every year.



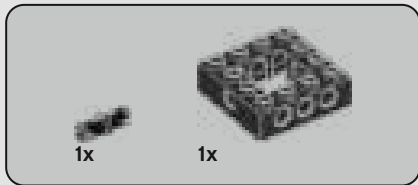
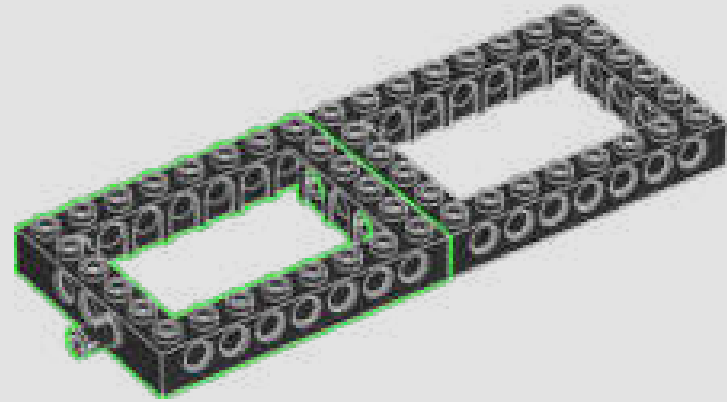


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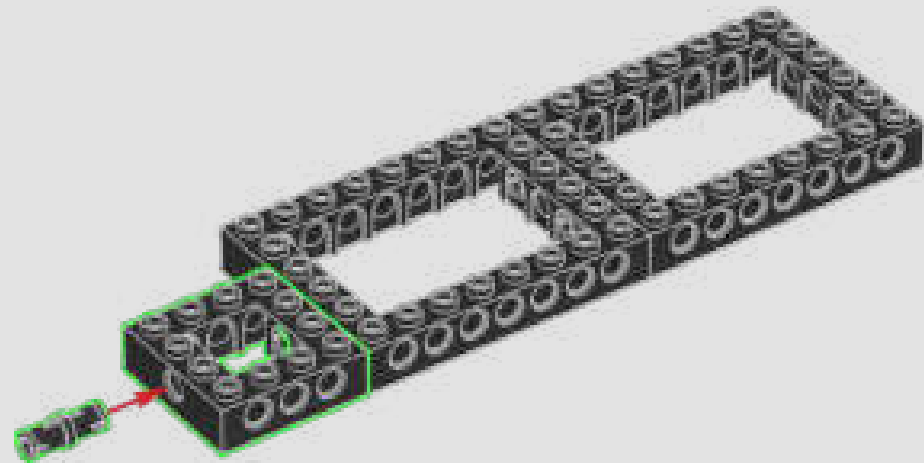


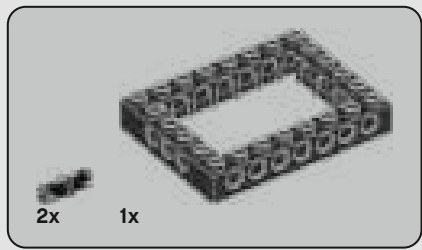


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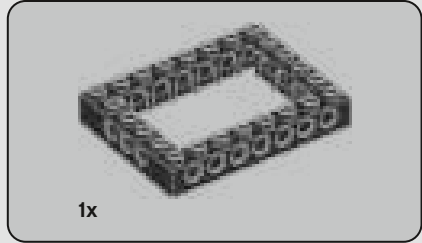
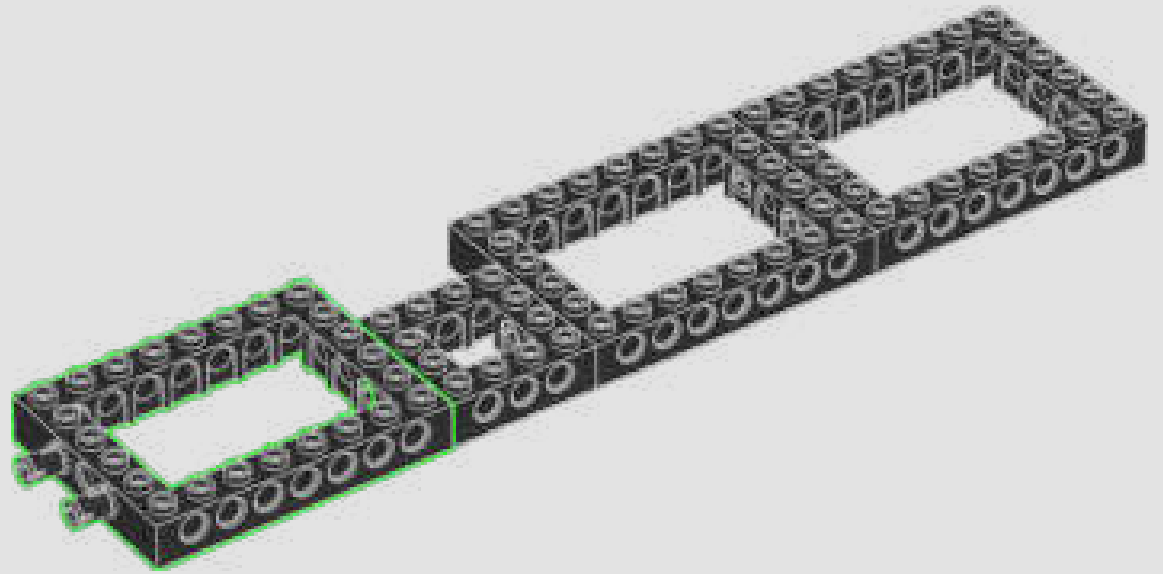


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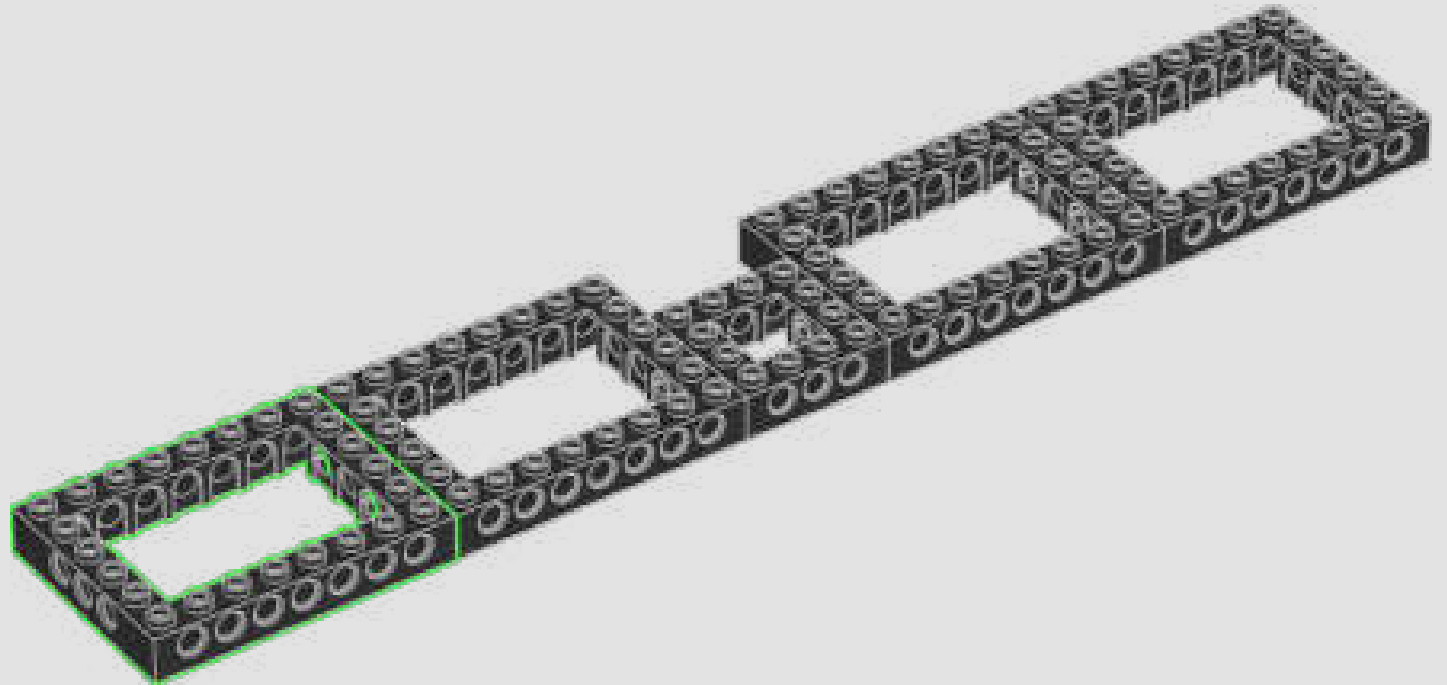




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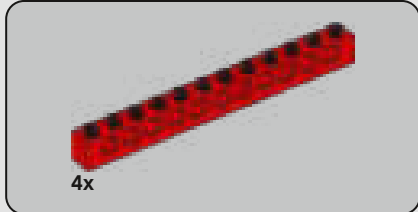
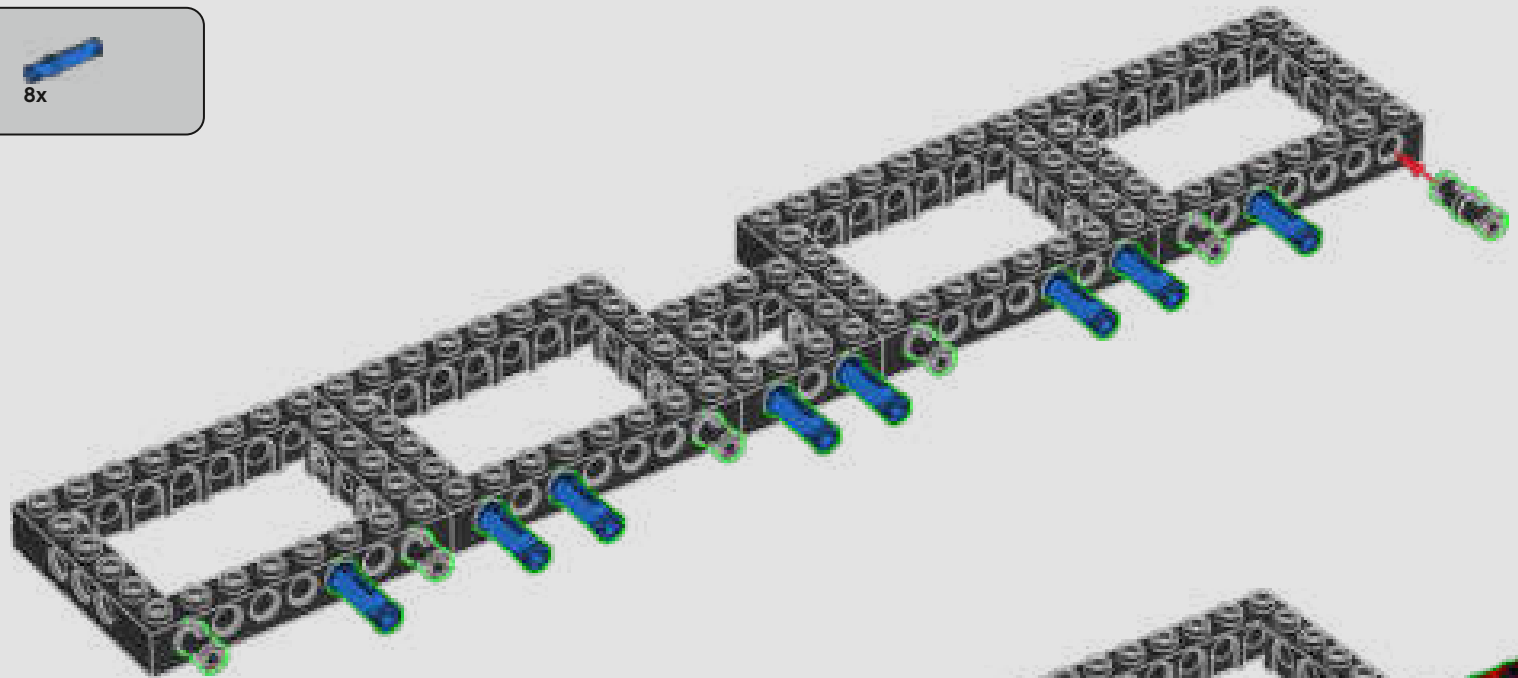


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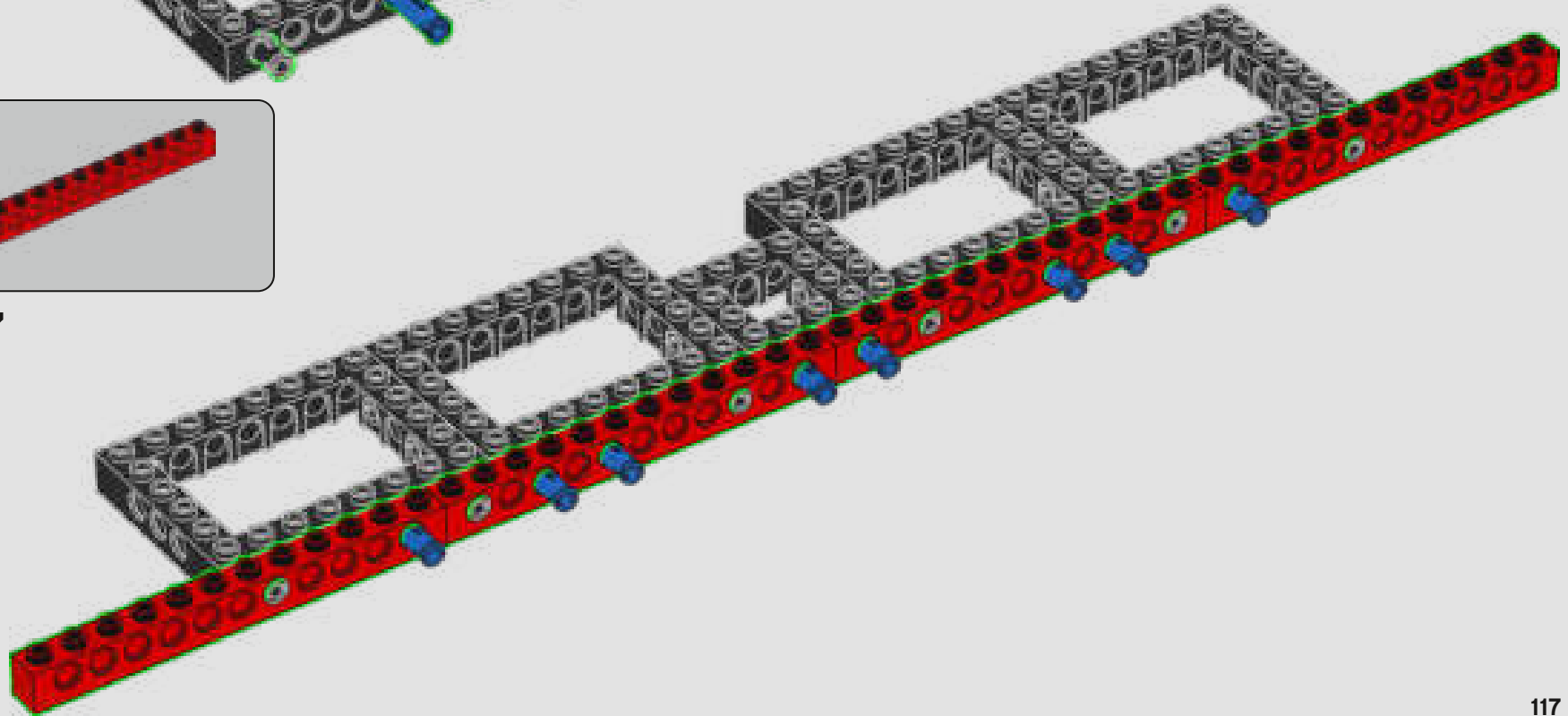




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207



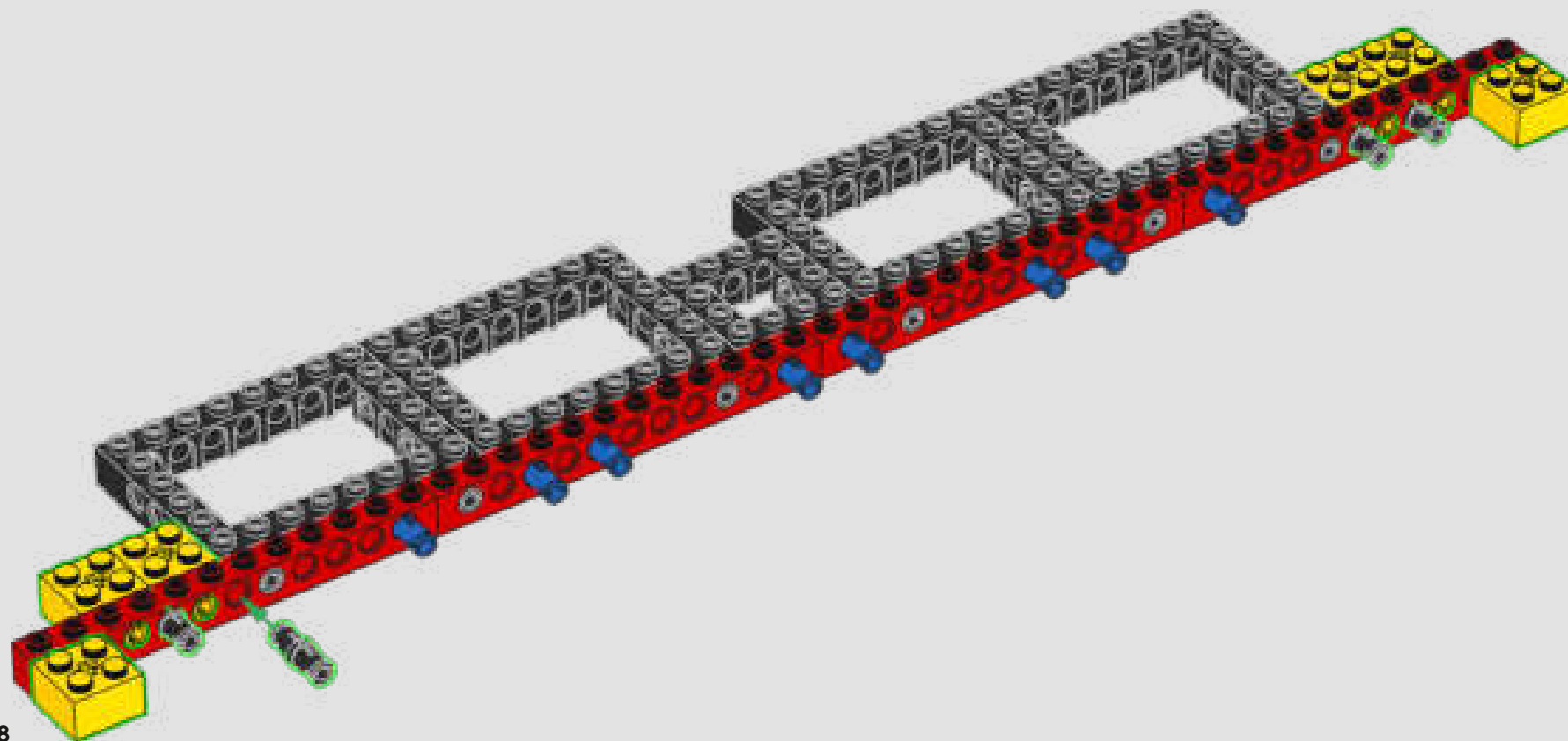


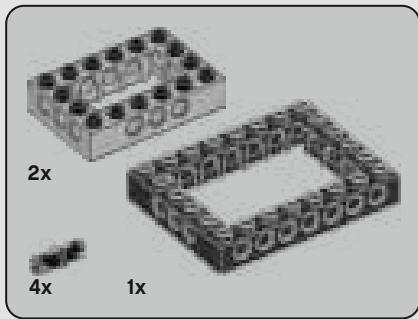
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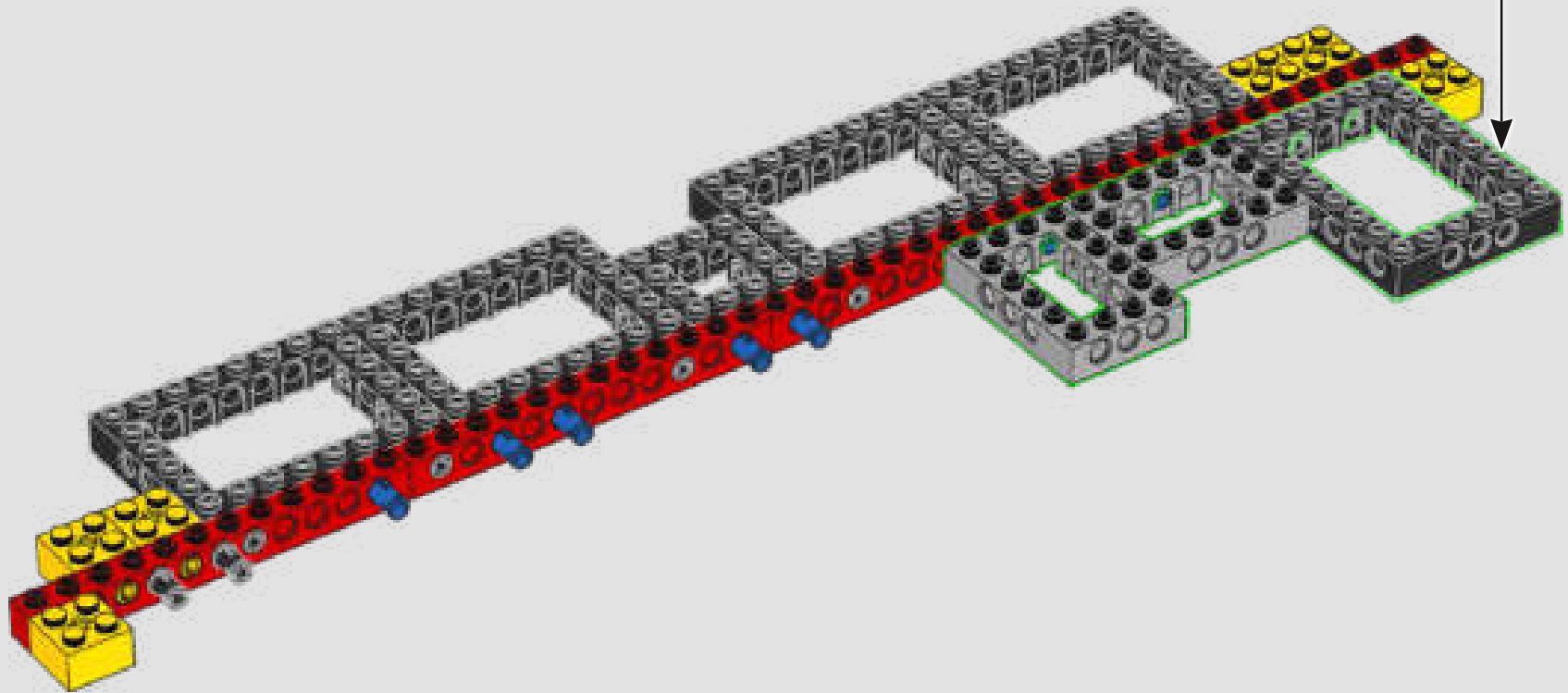
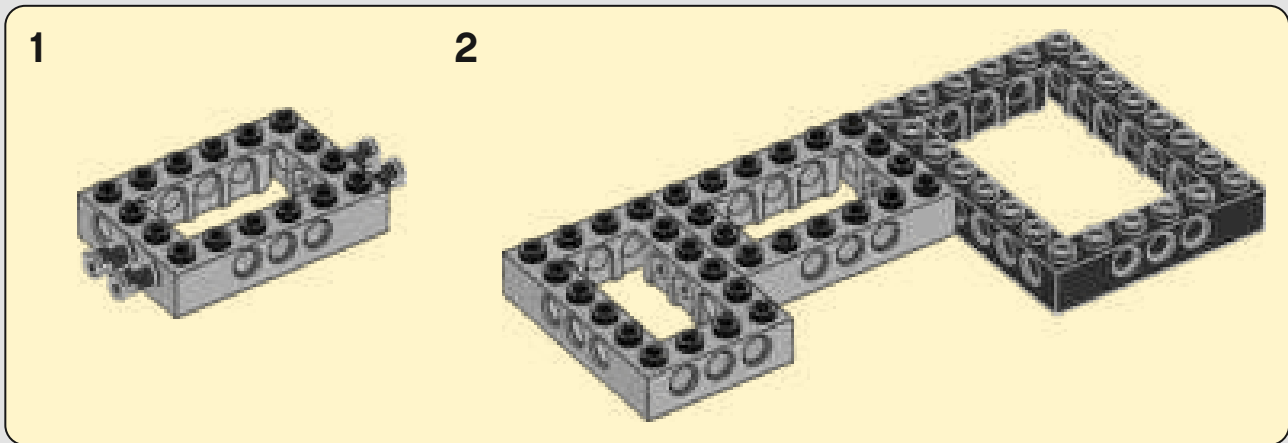
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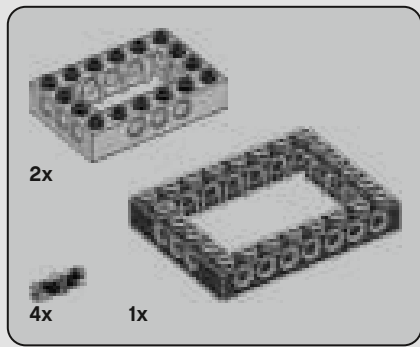
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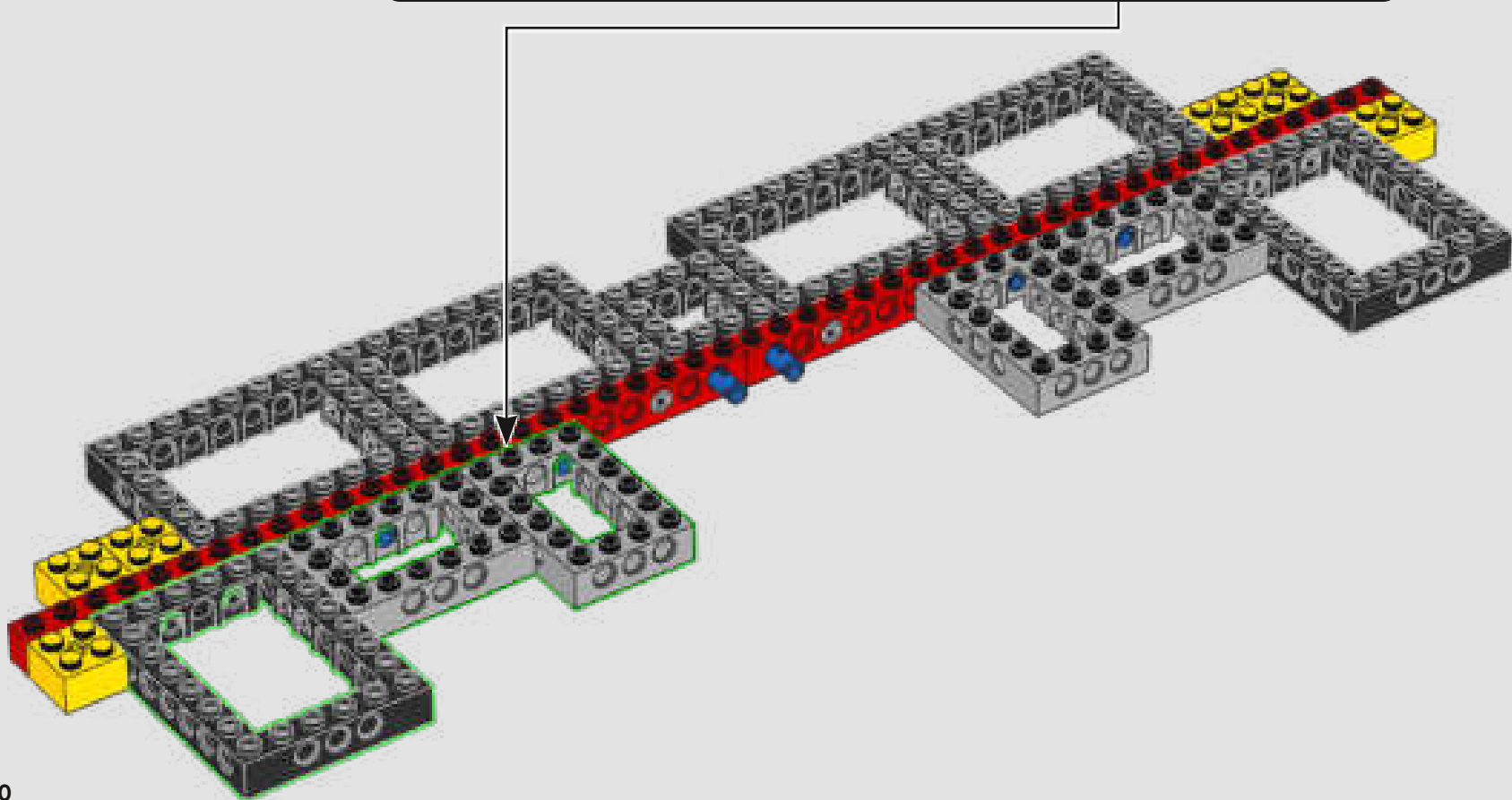
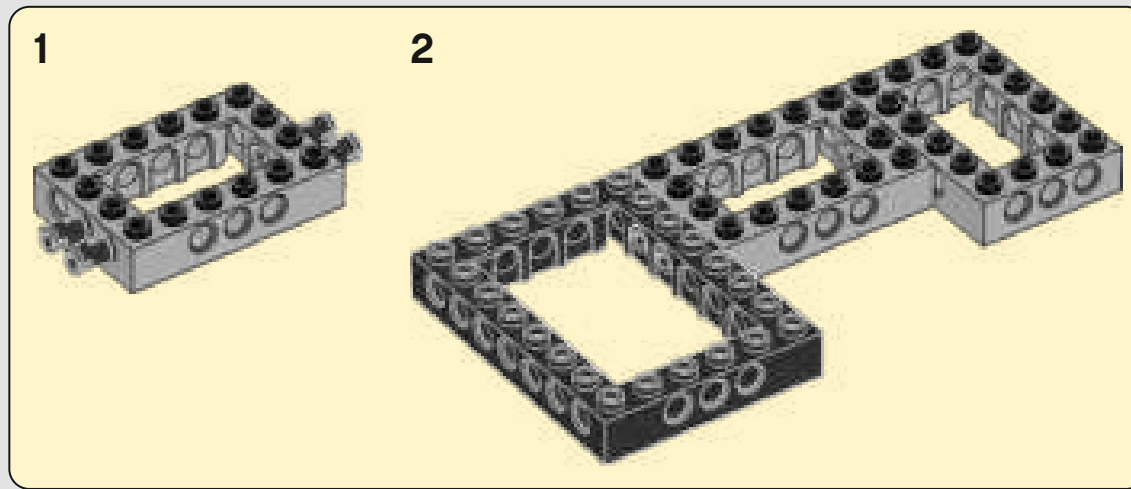


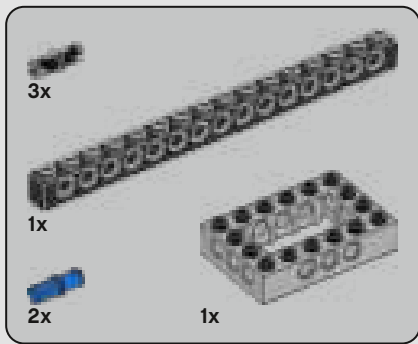
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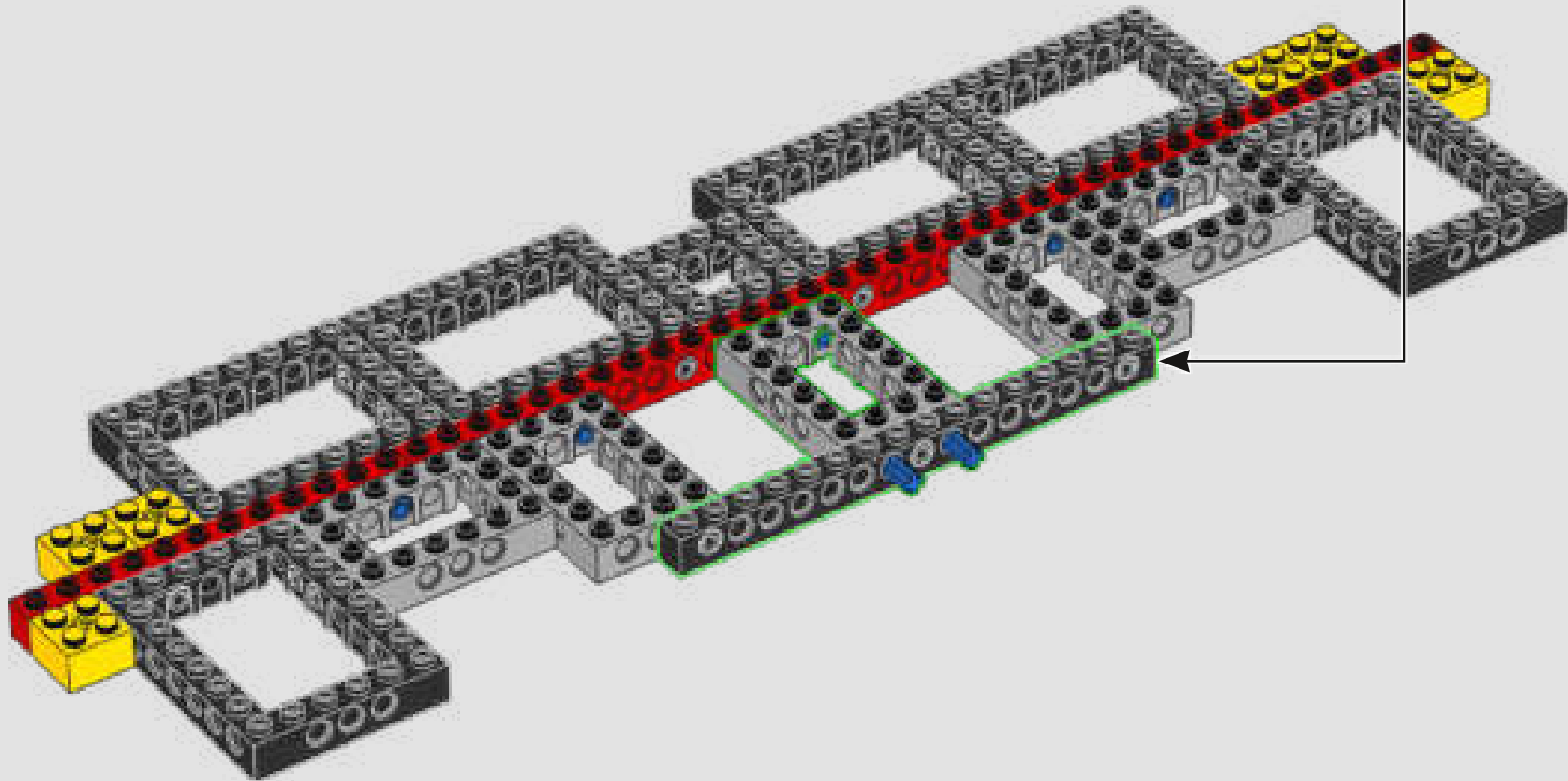
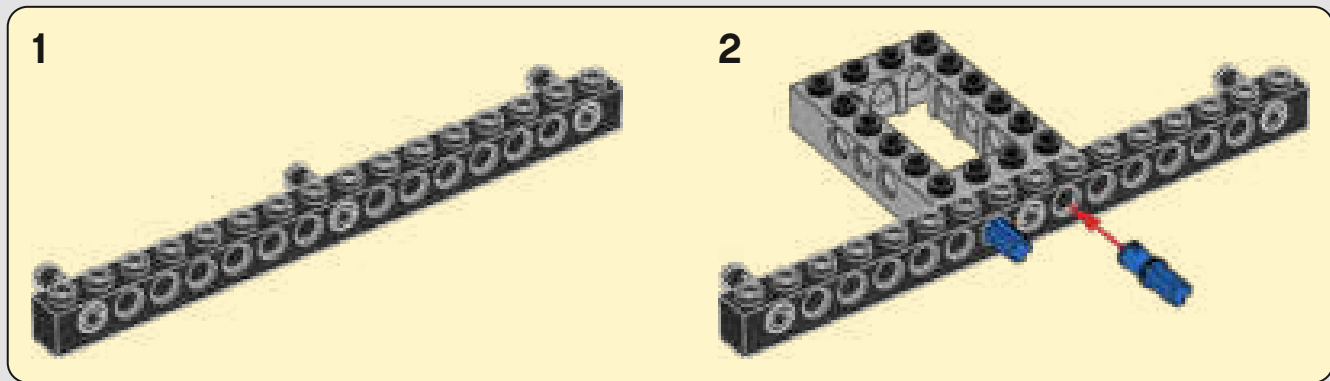


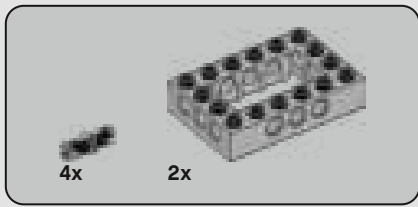
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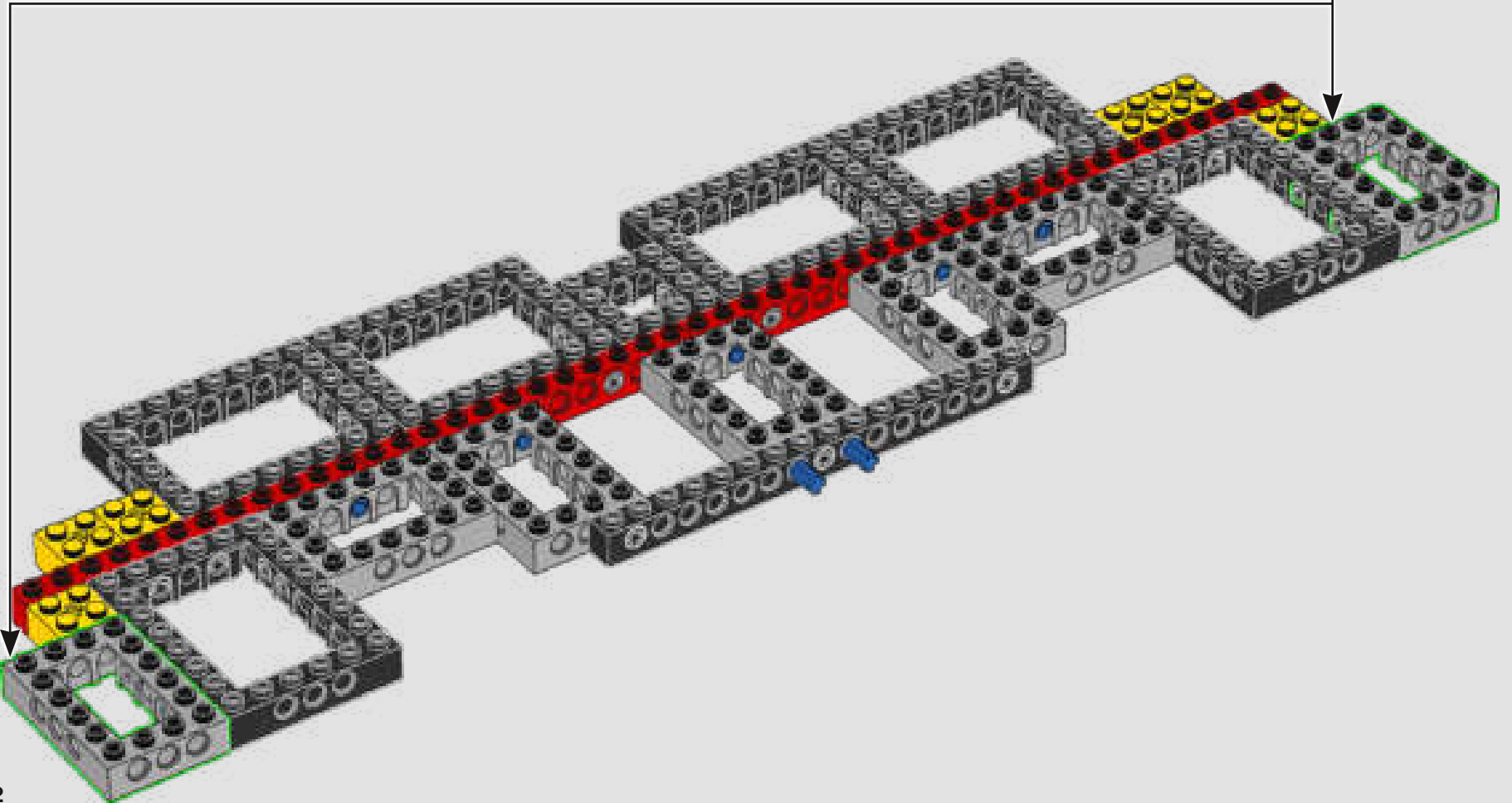
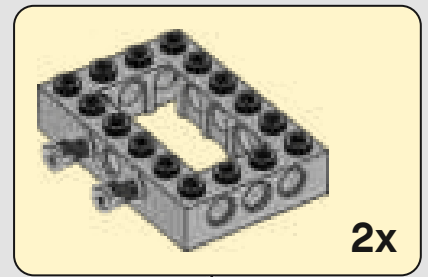


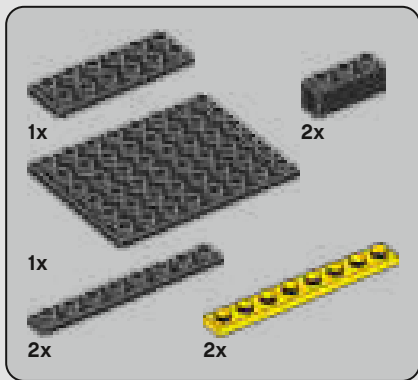
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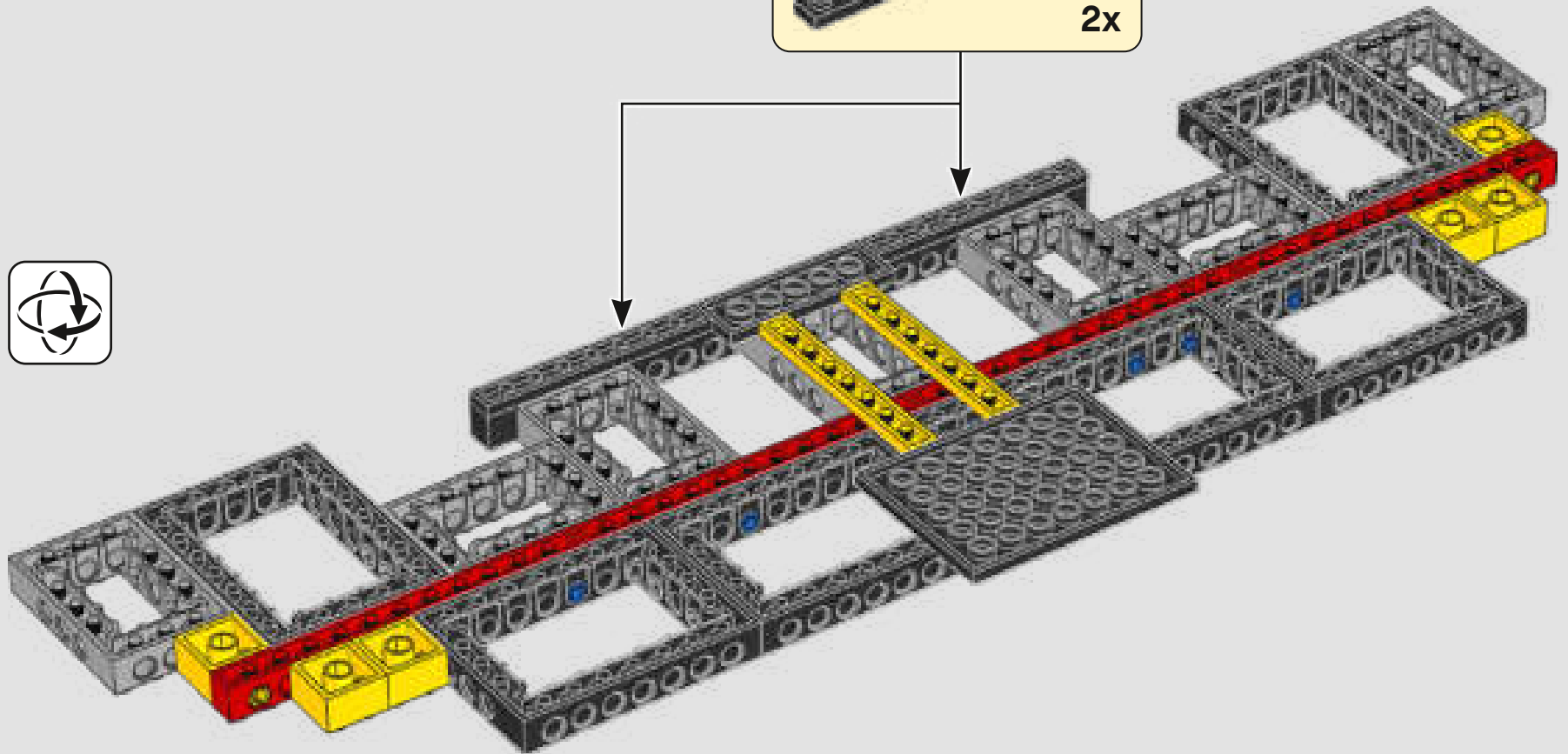
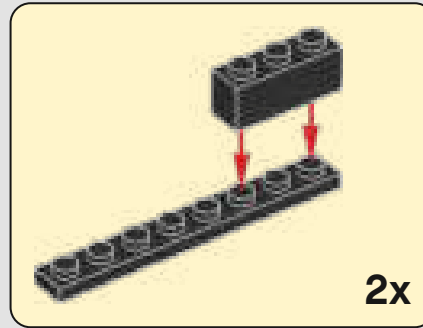


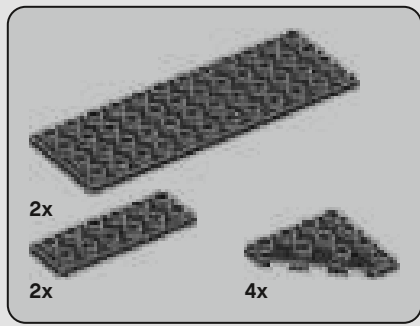
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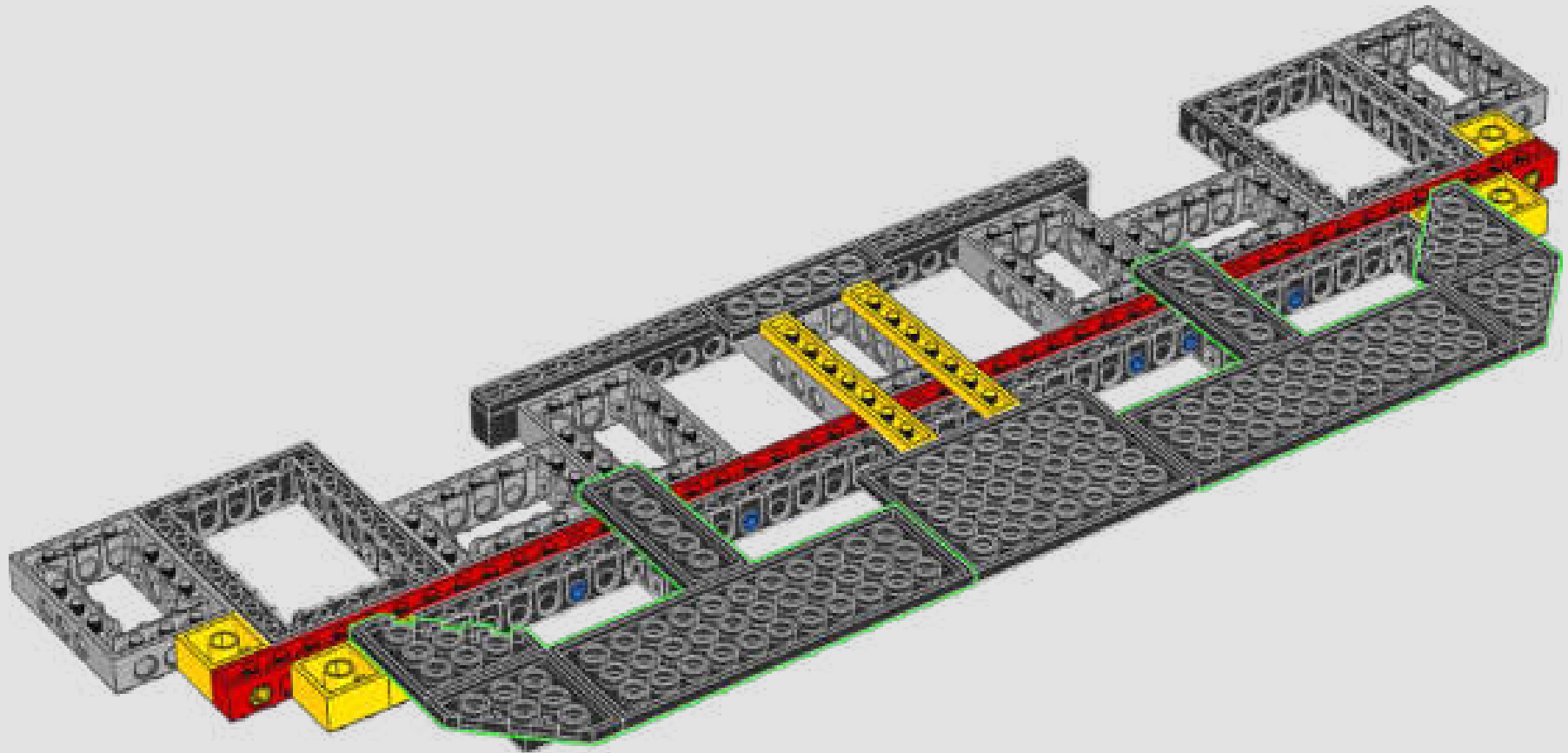


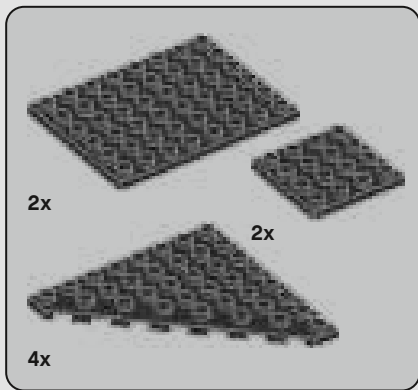
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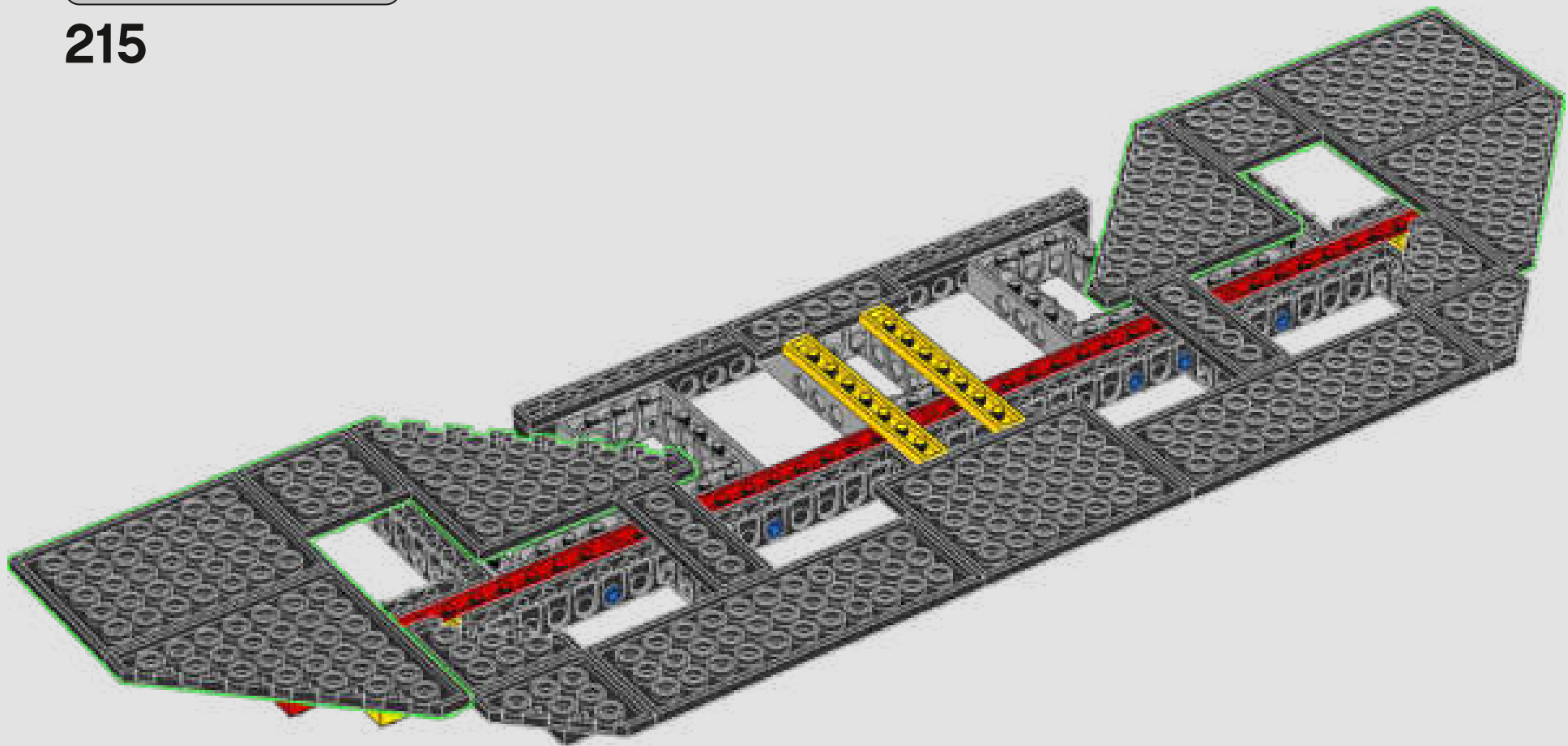


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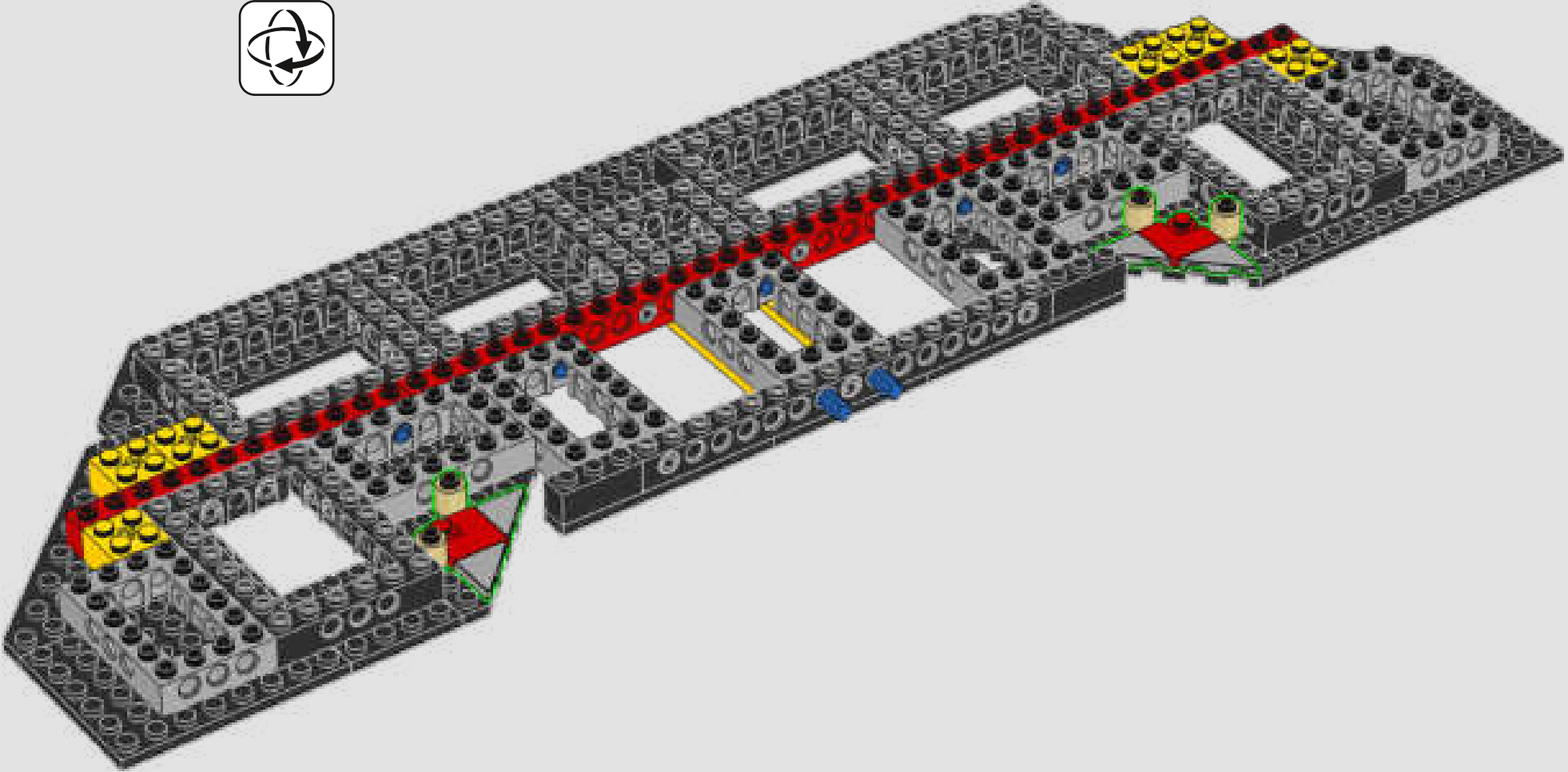


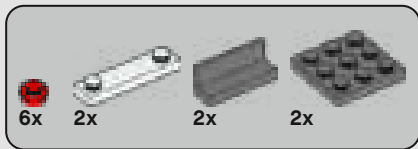
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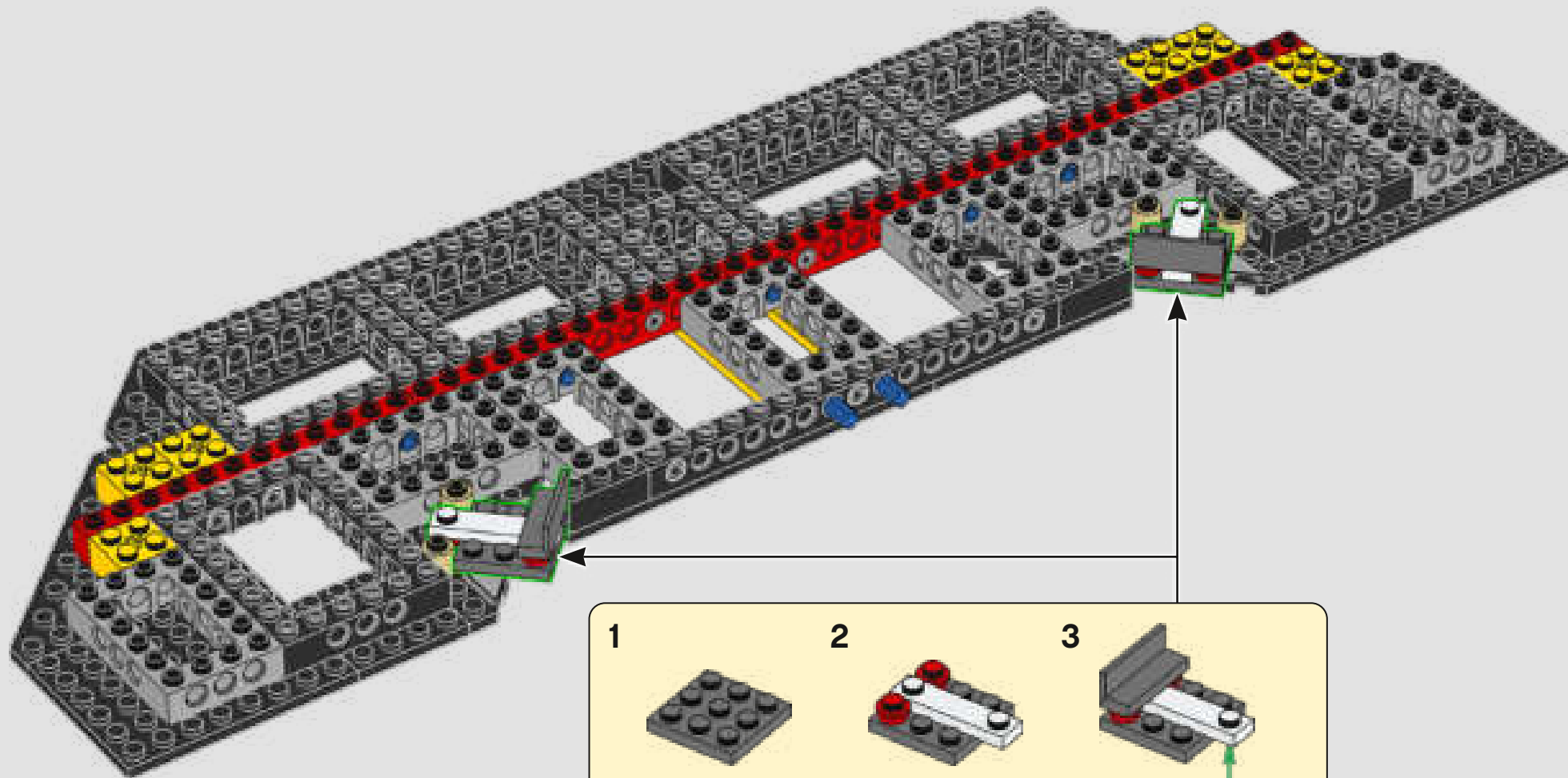
			
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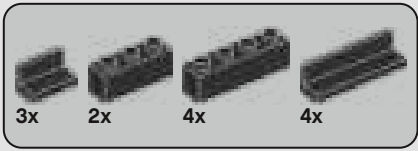
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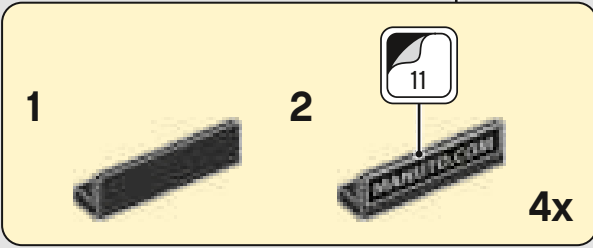
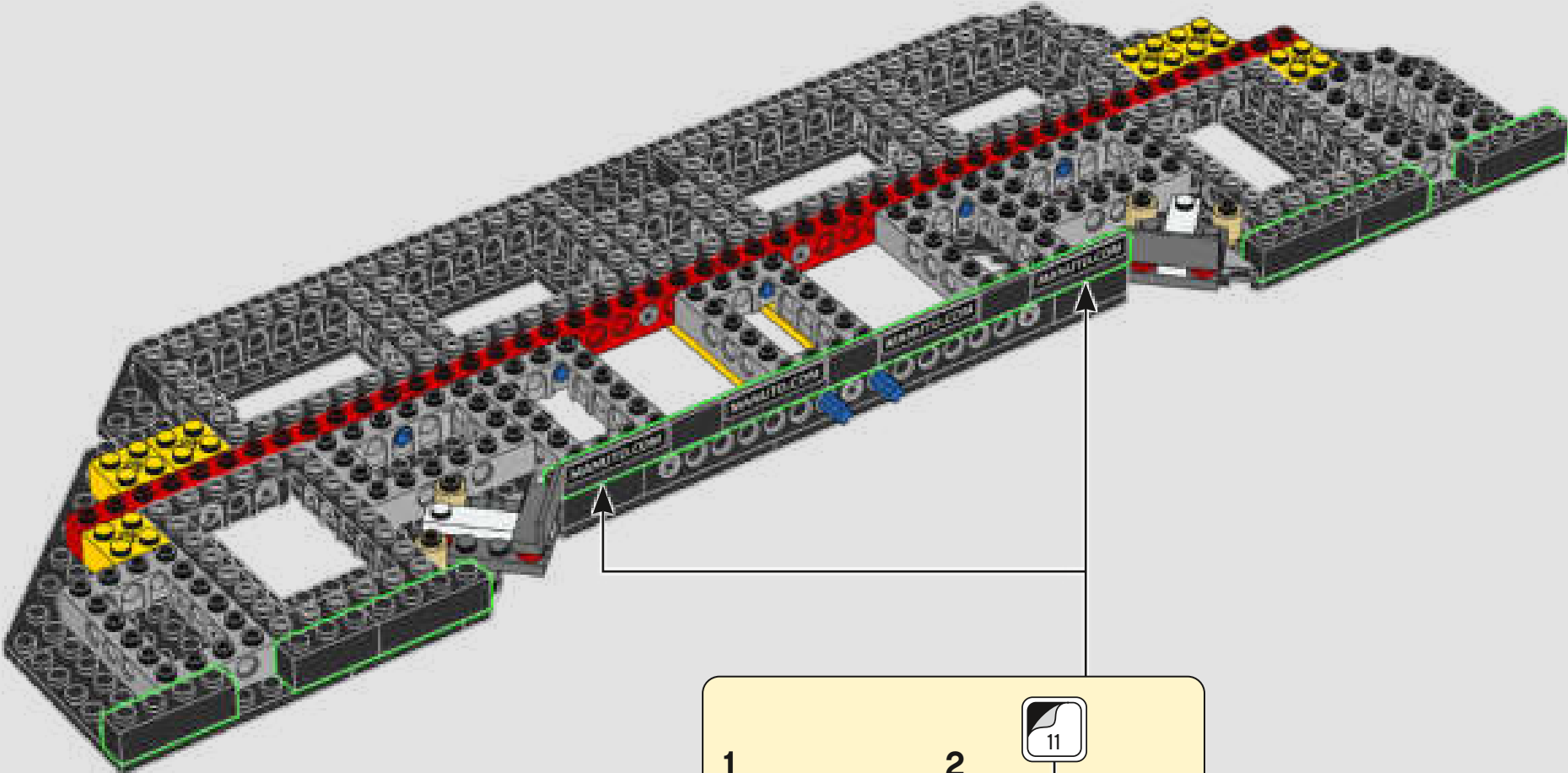


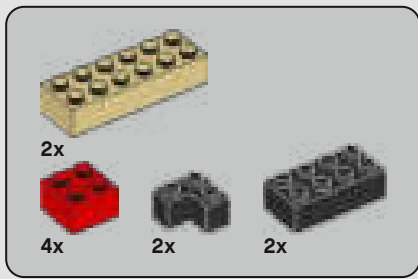
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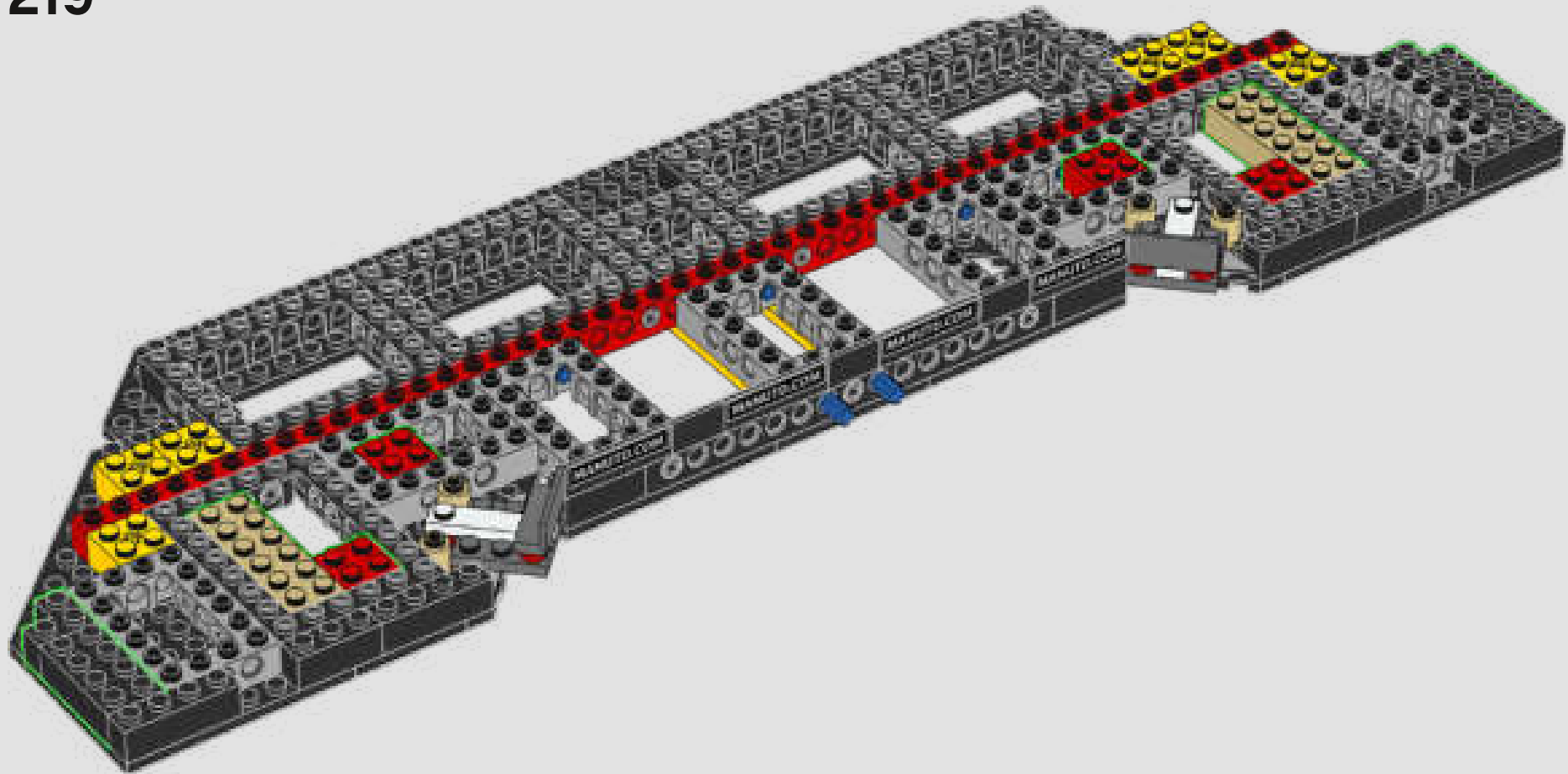


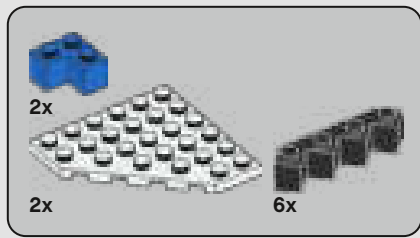
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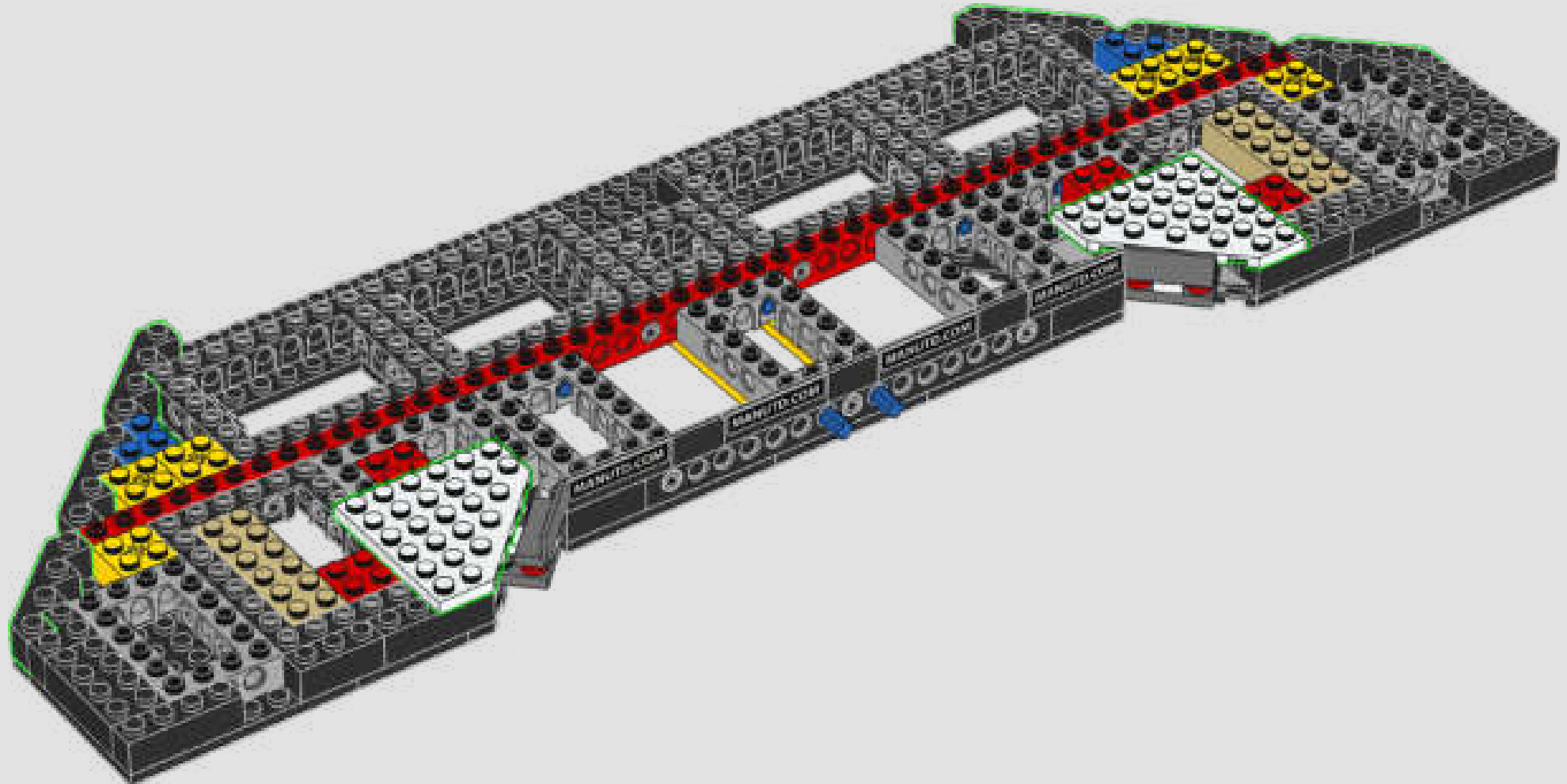


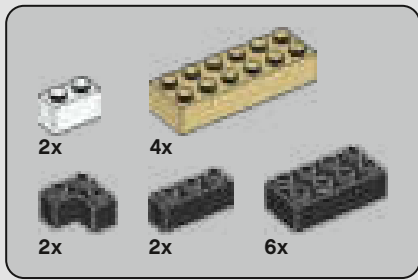
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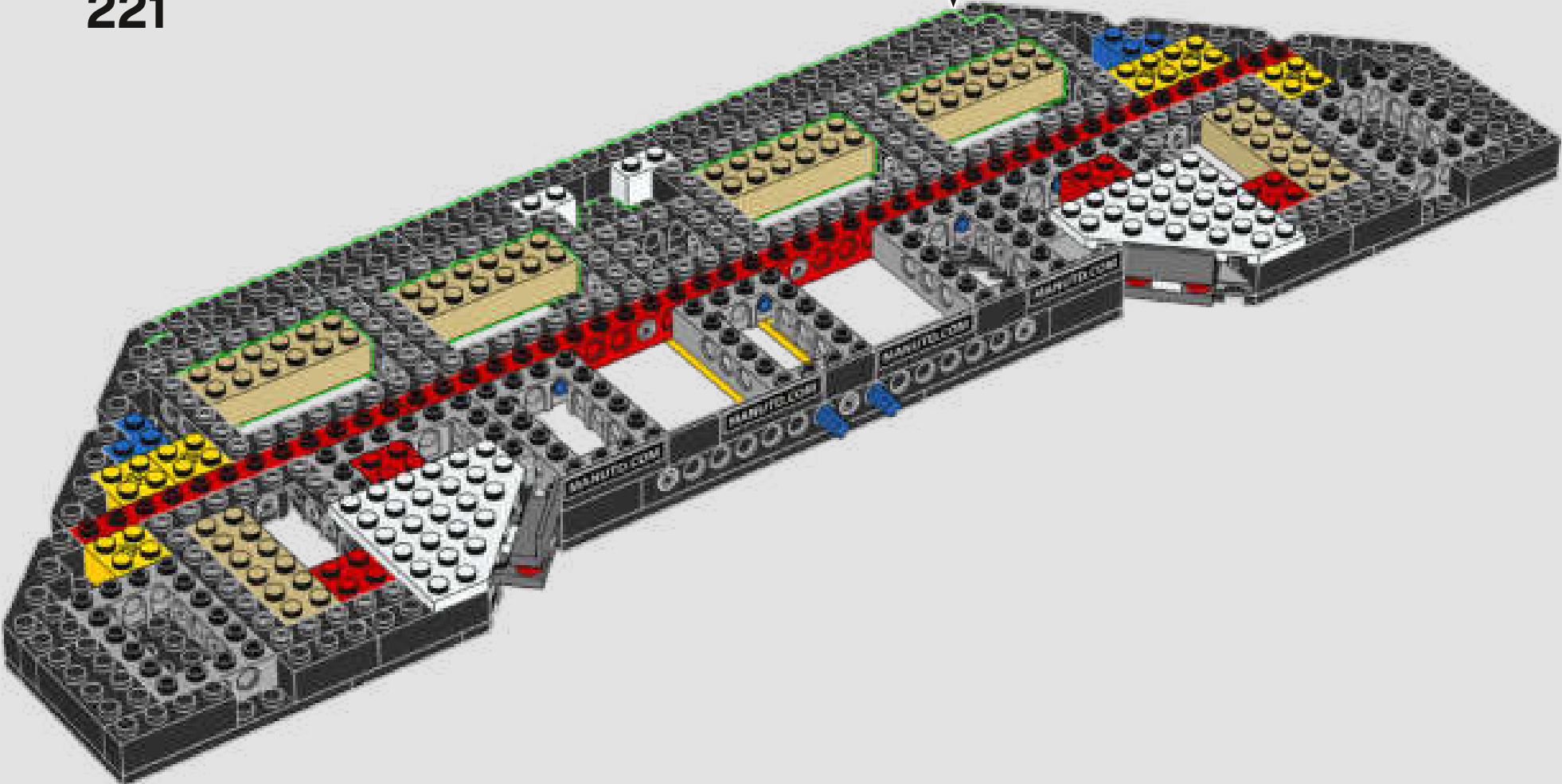


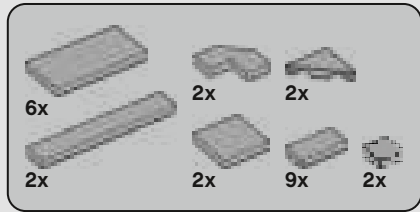
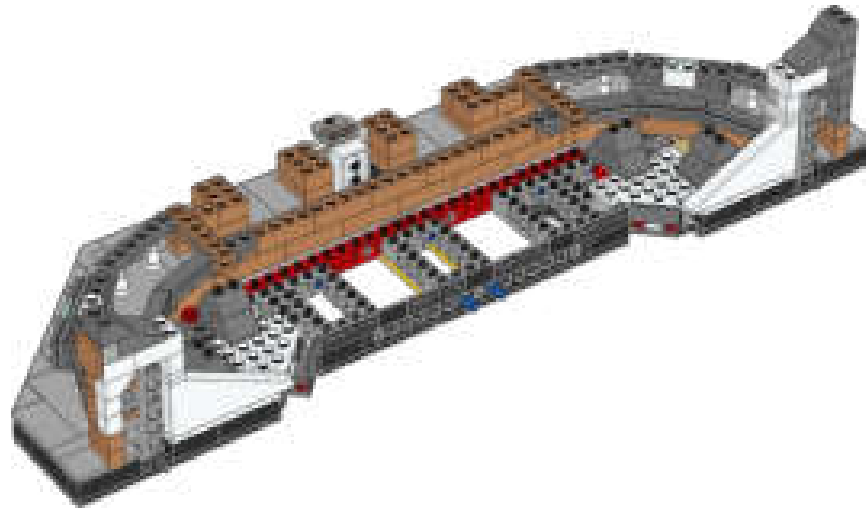
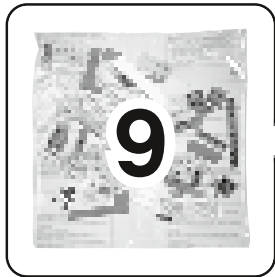
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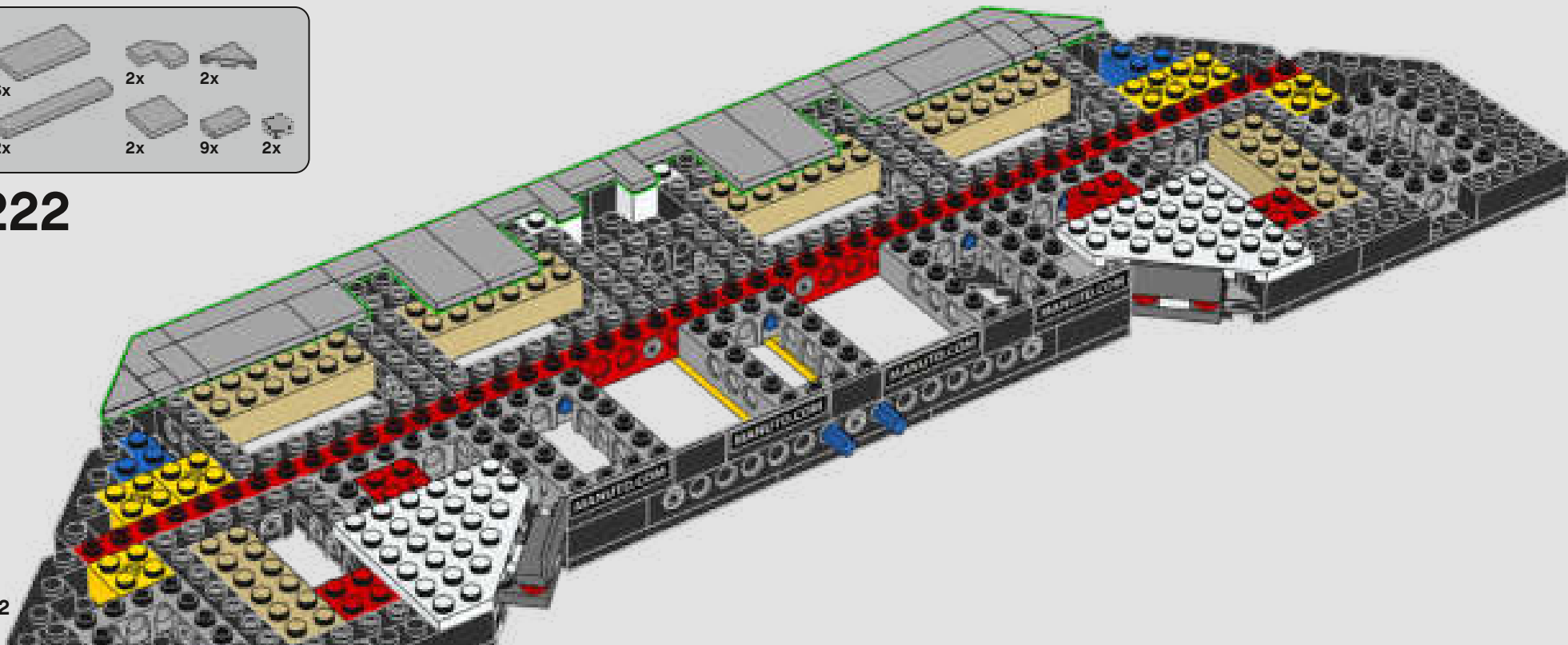


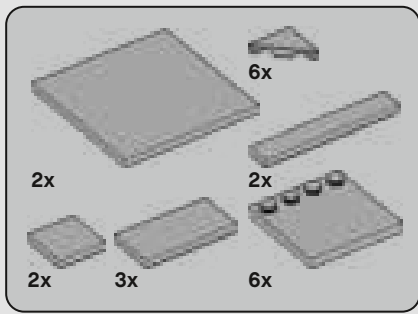
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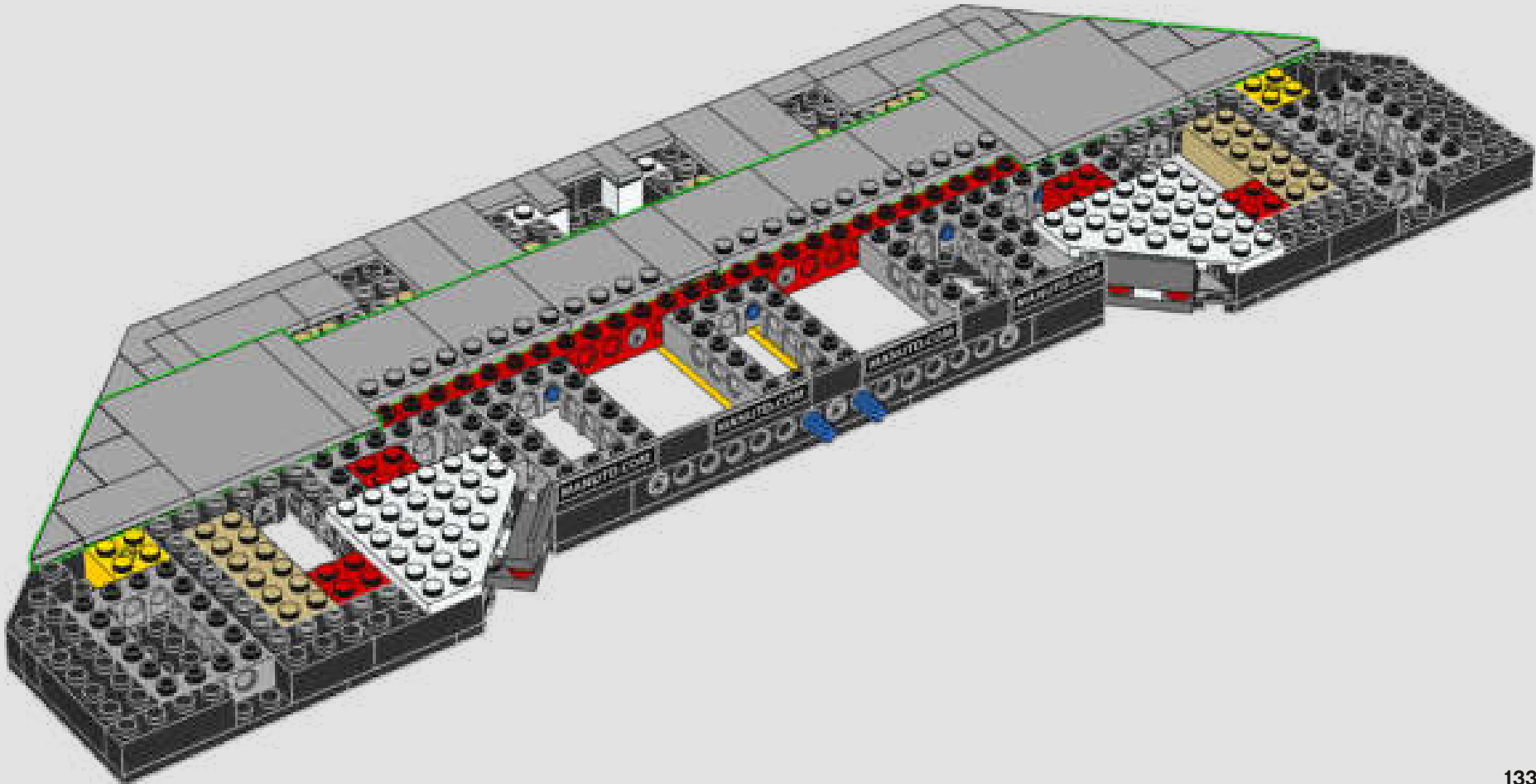


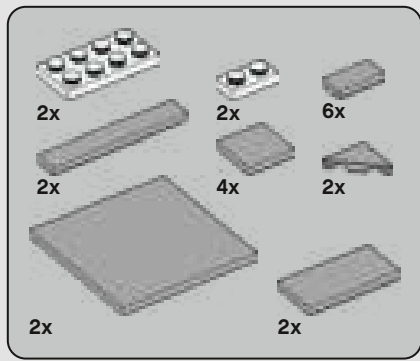
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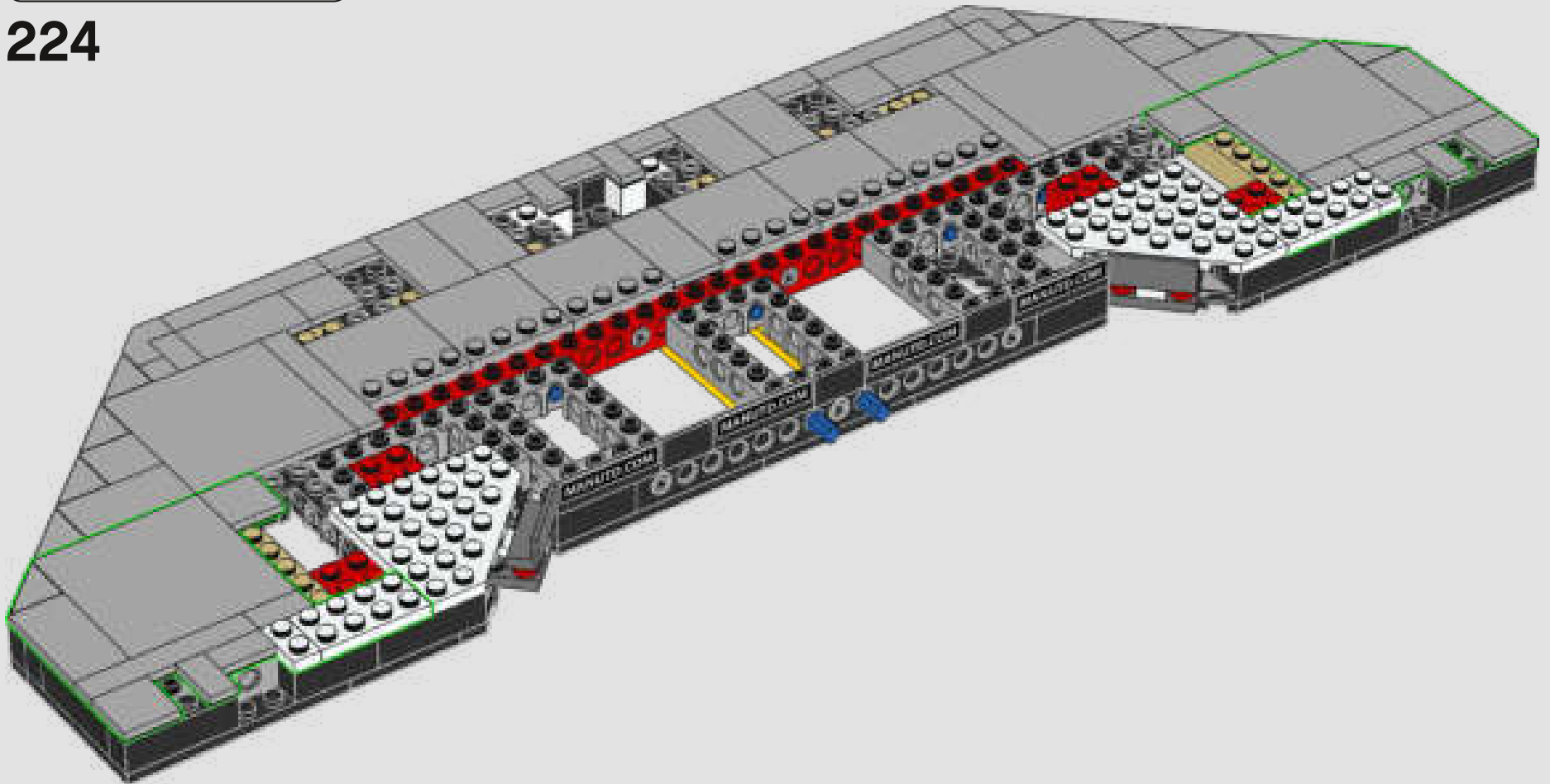


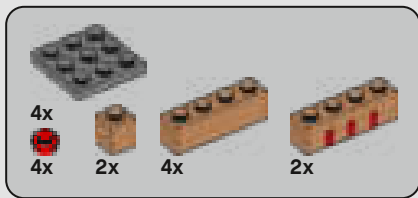
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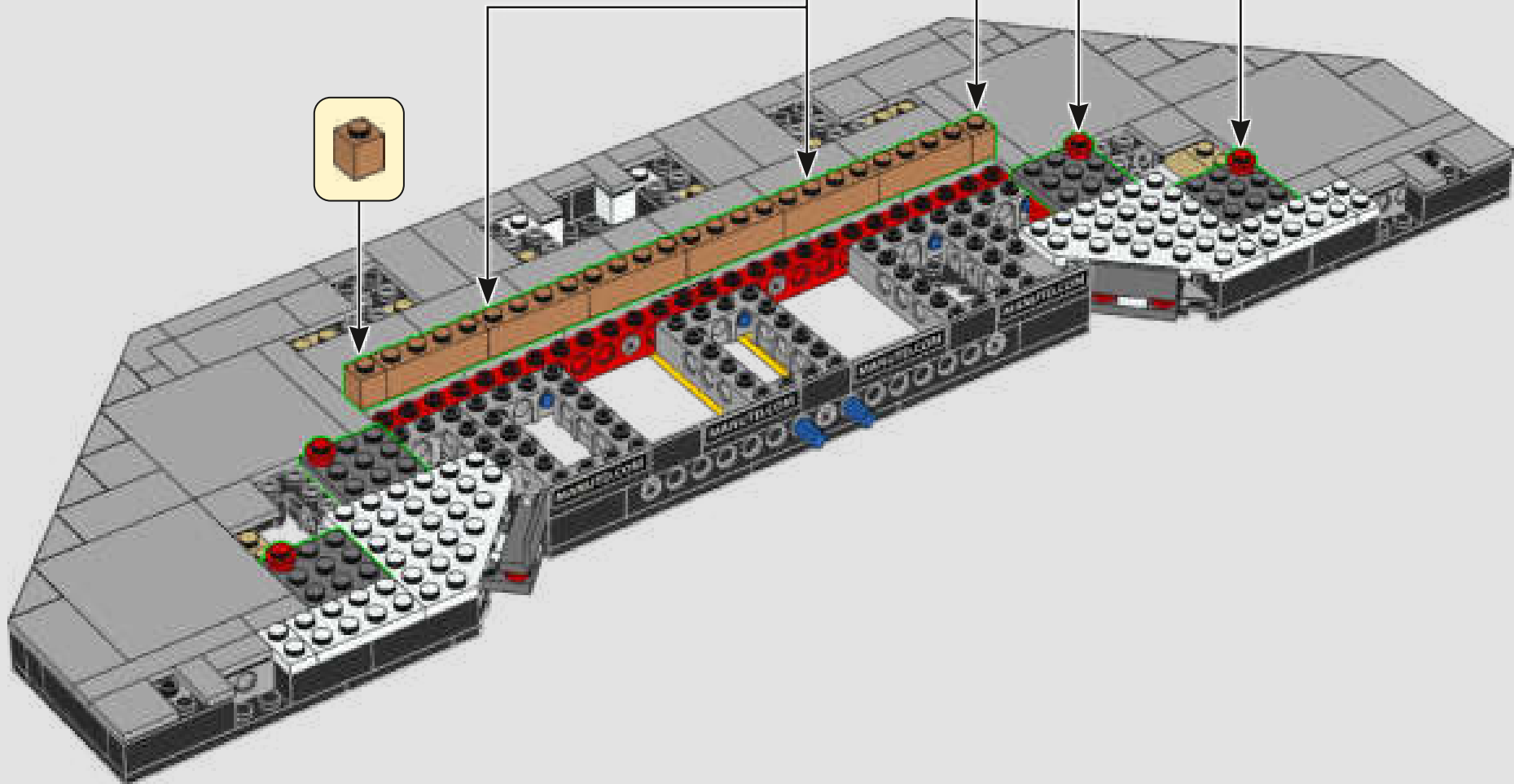
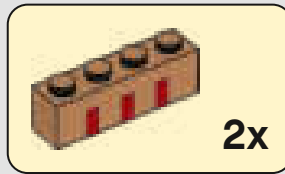


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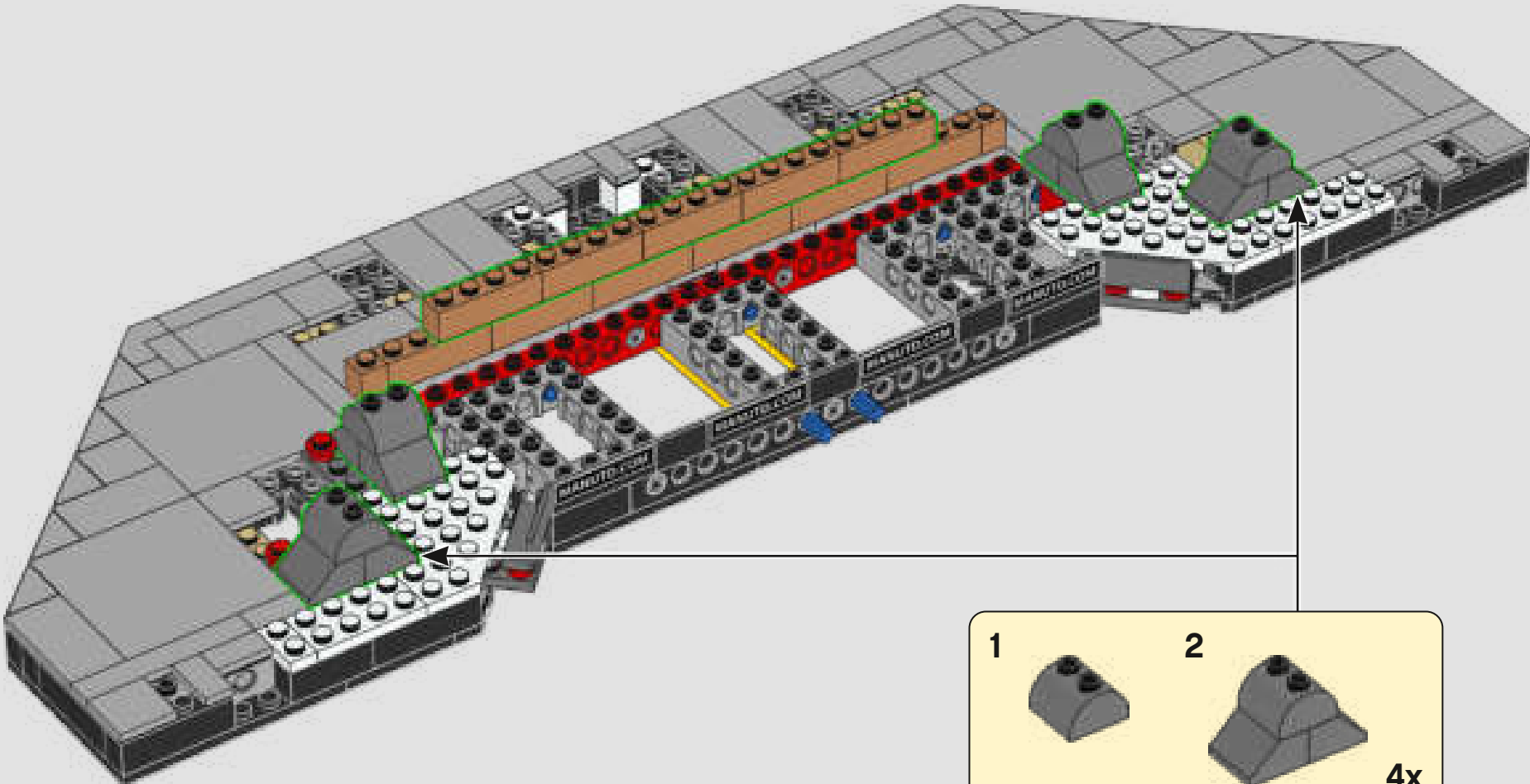


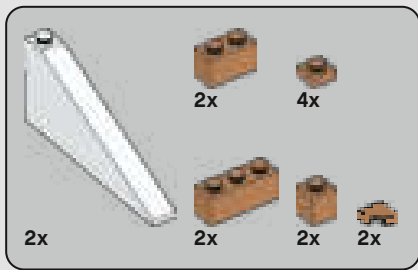
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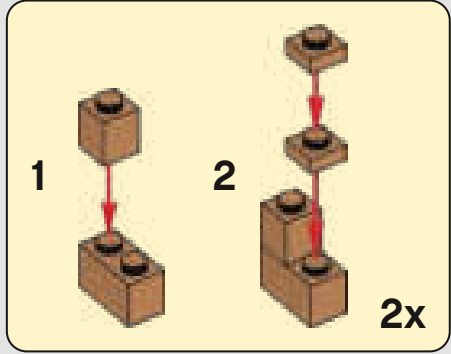
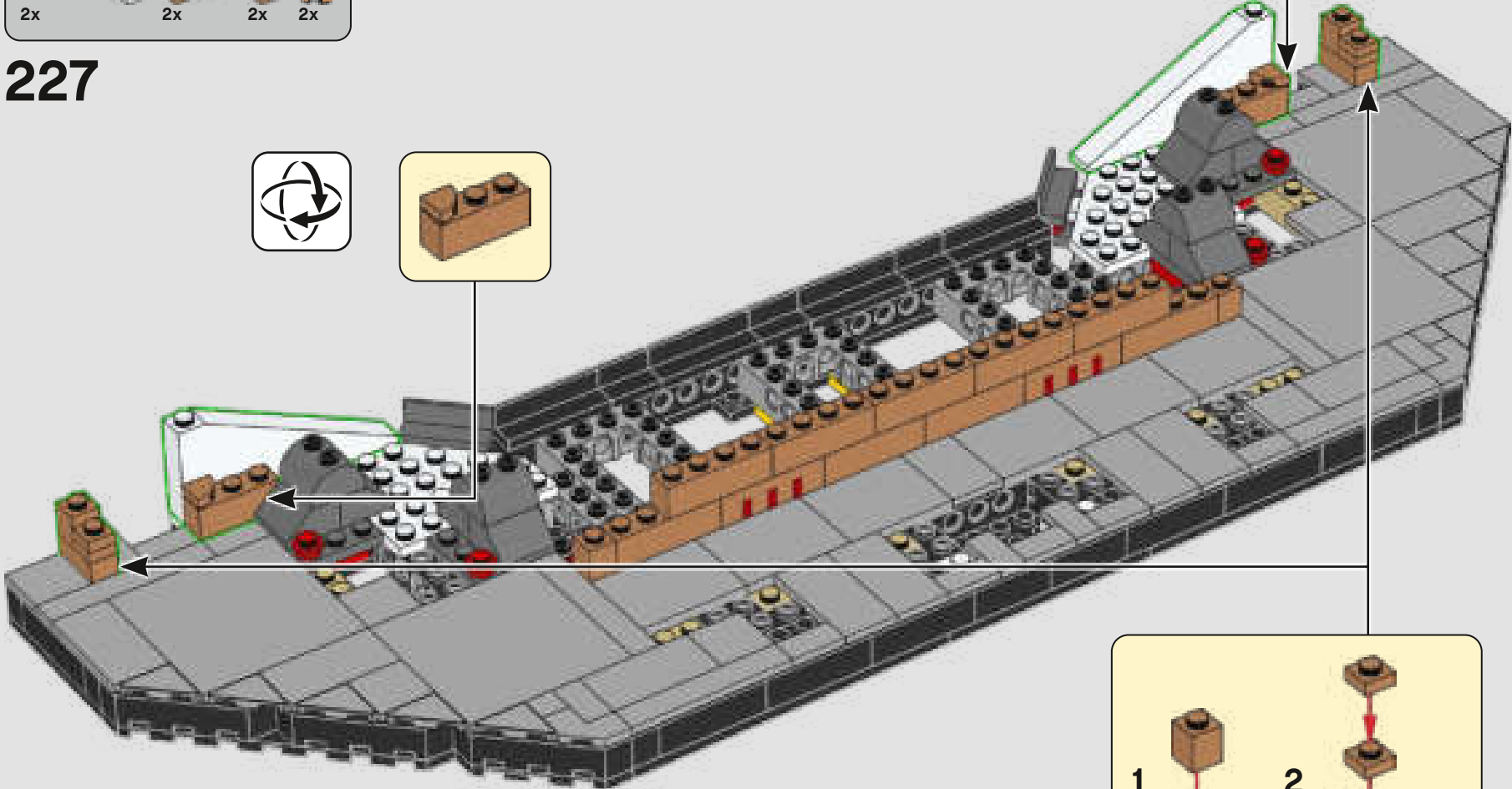
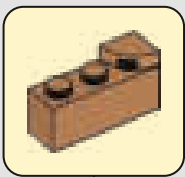
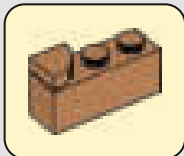


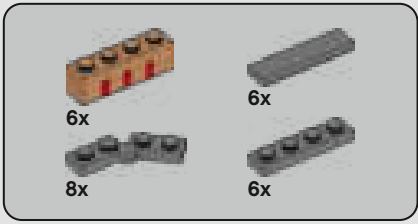
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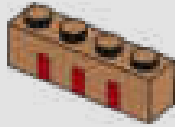
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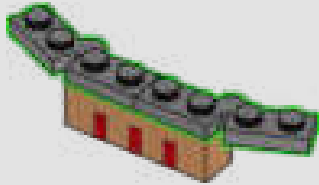


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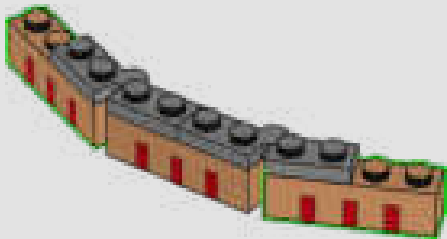
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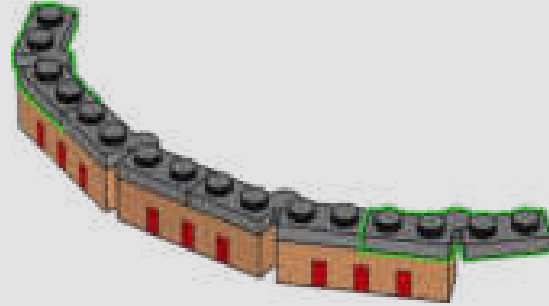
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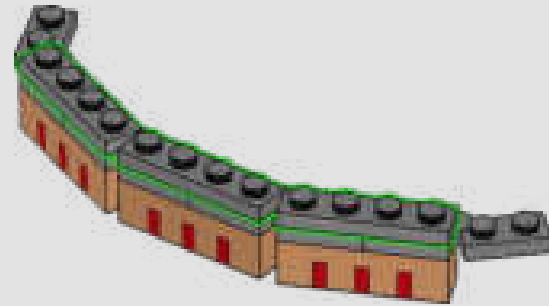
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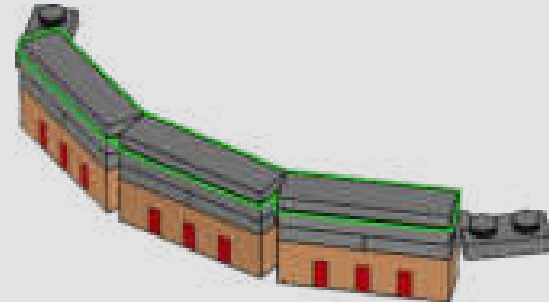
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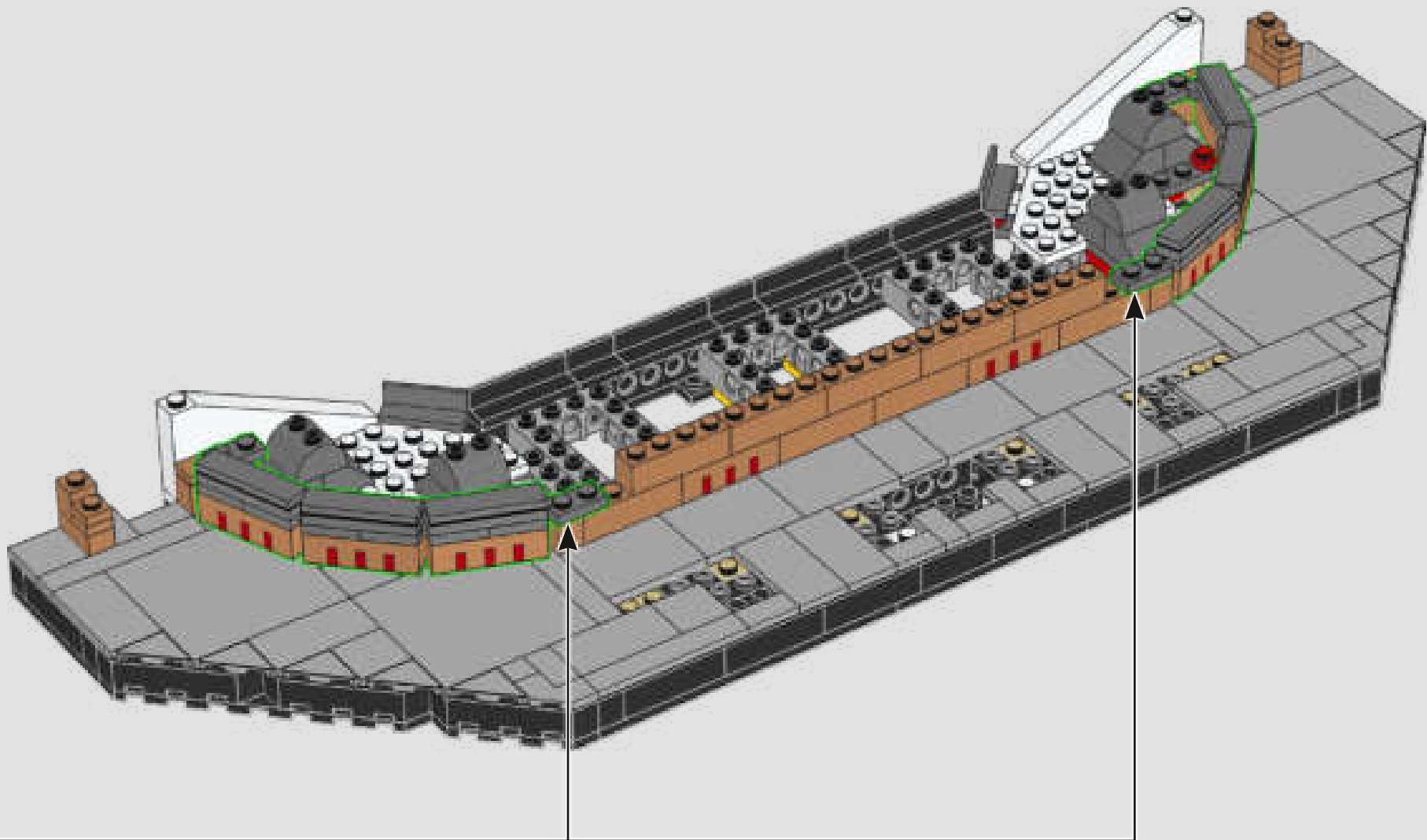
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6

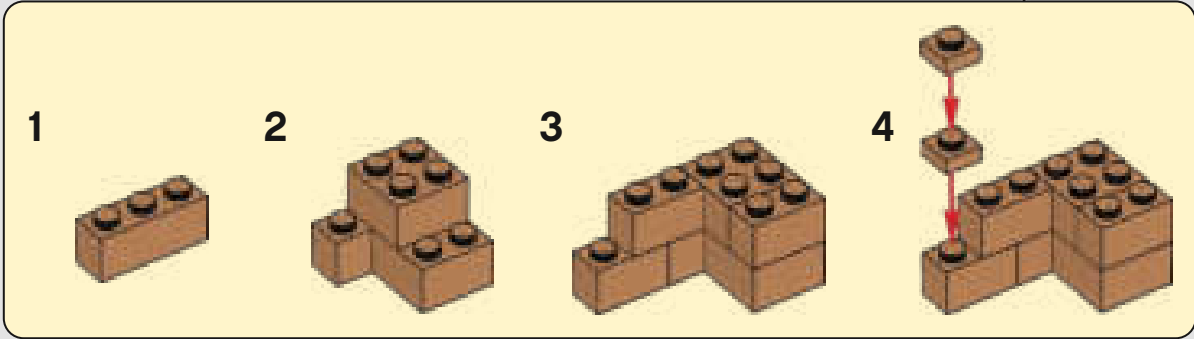
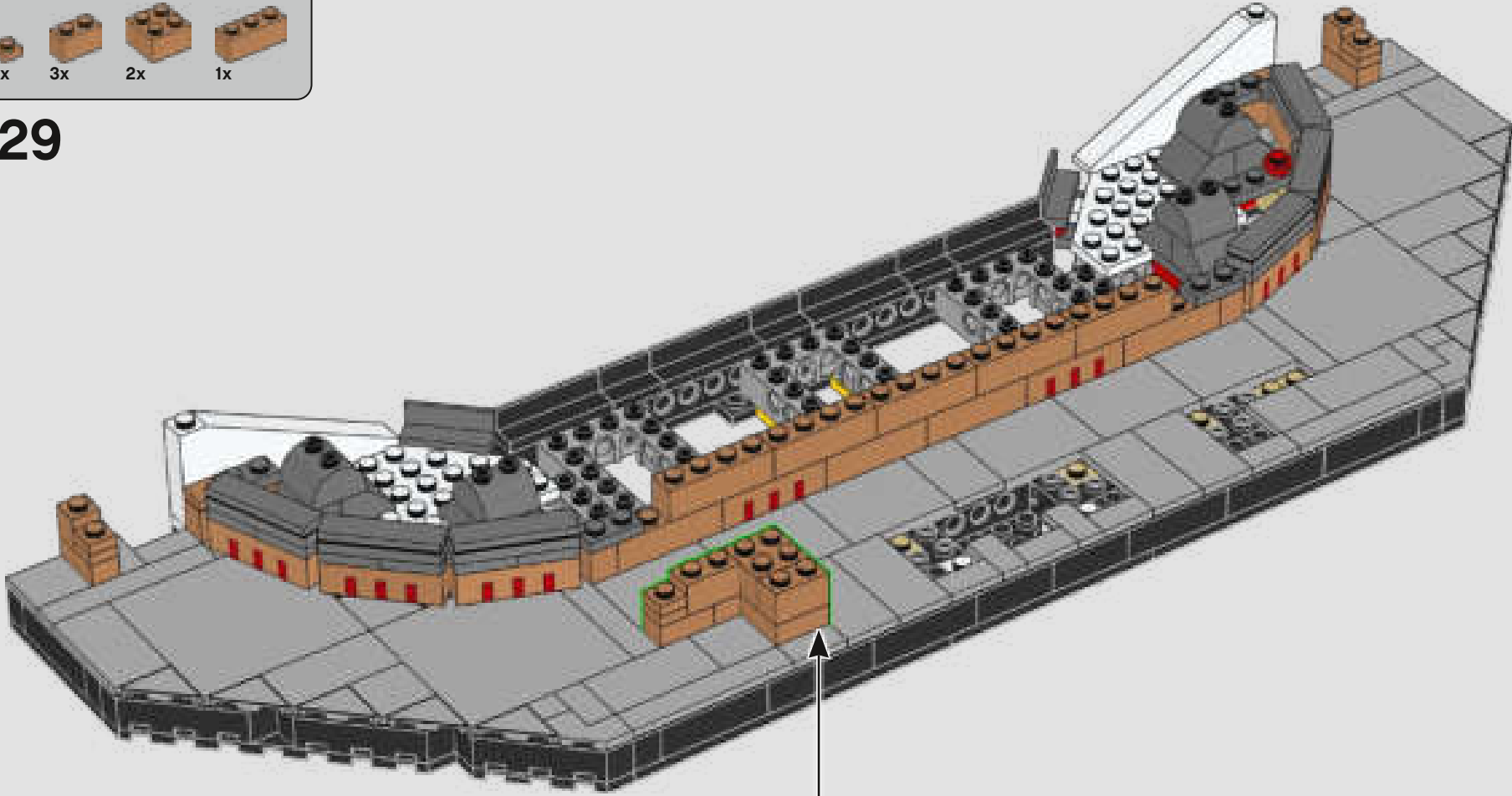


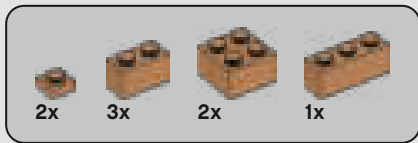
2x



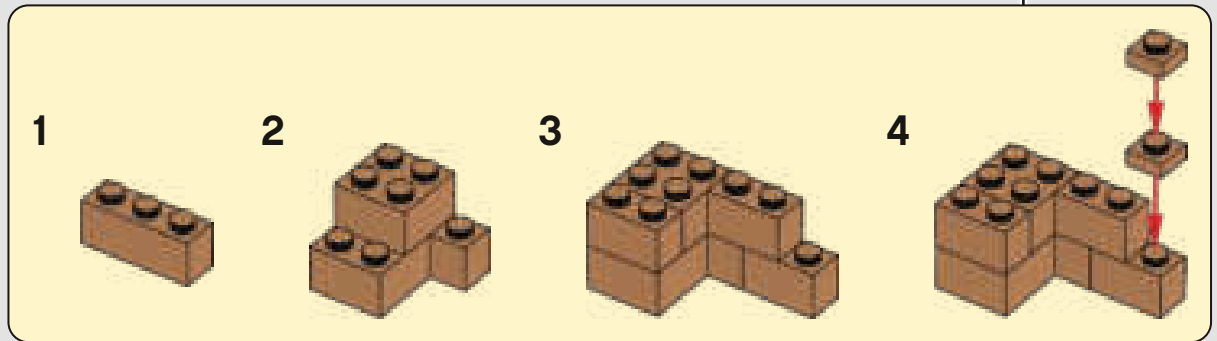
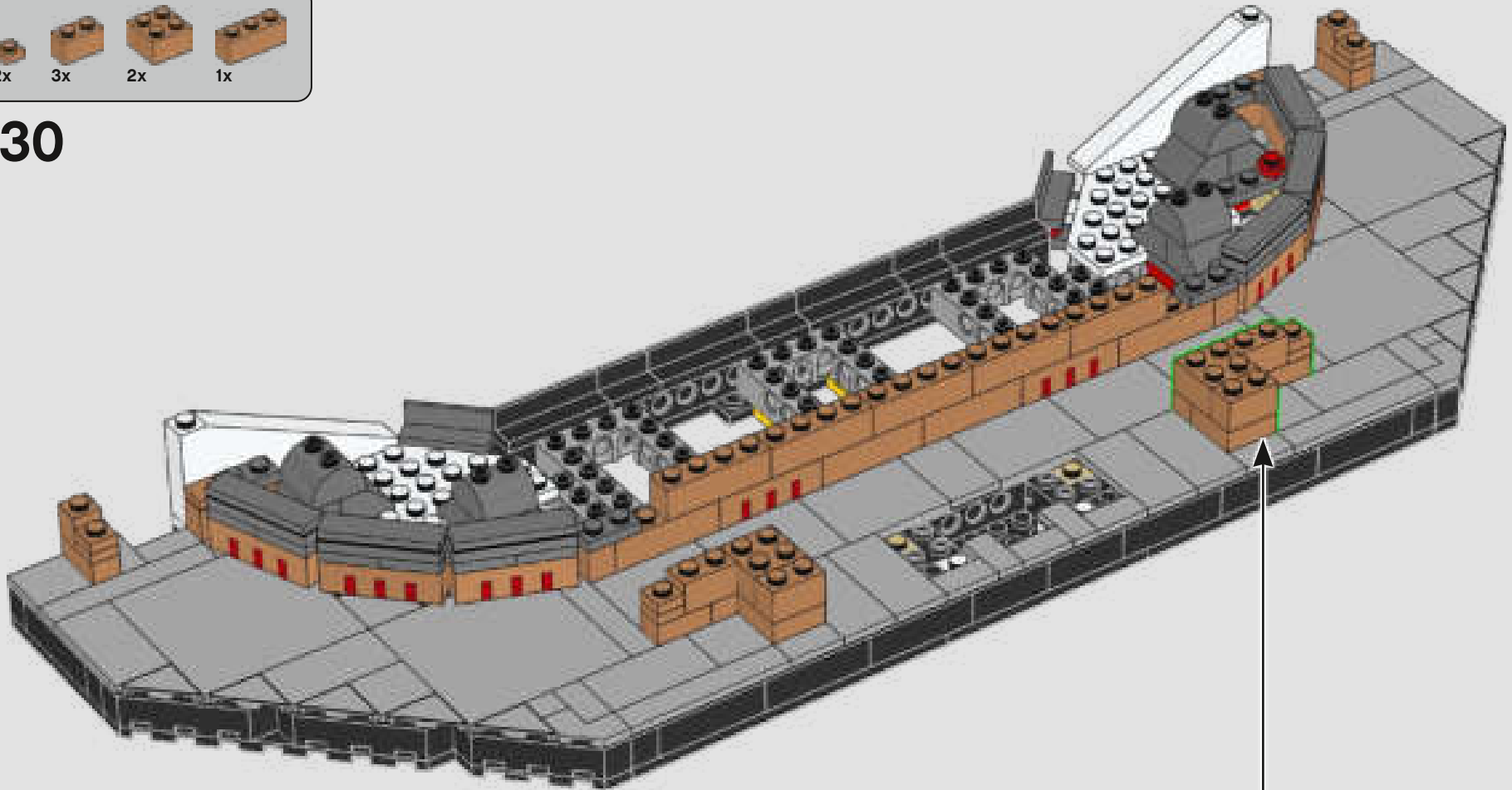


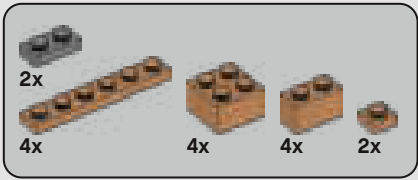
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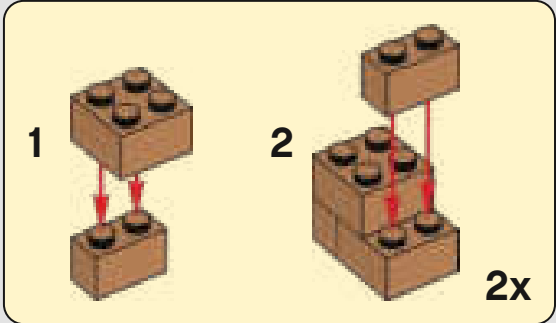
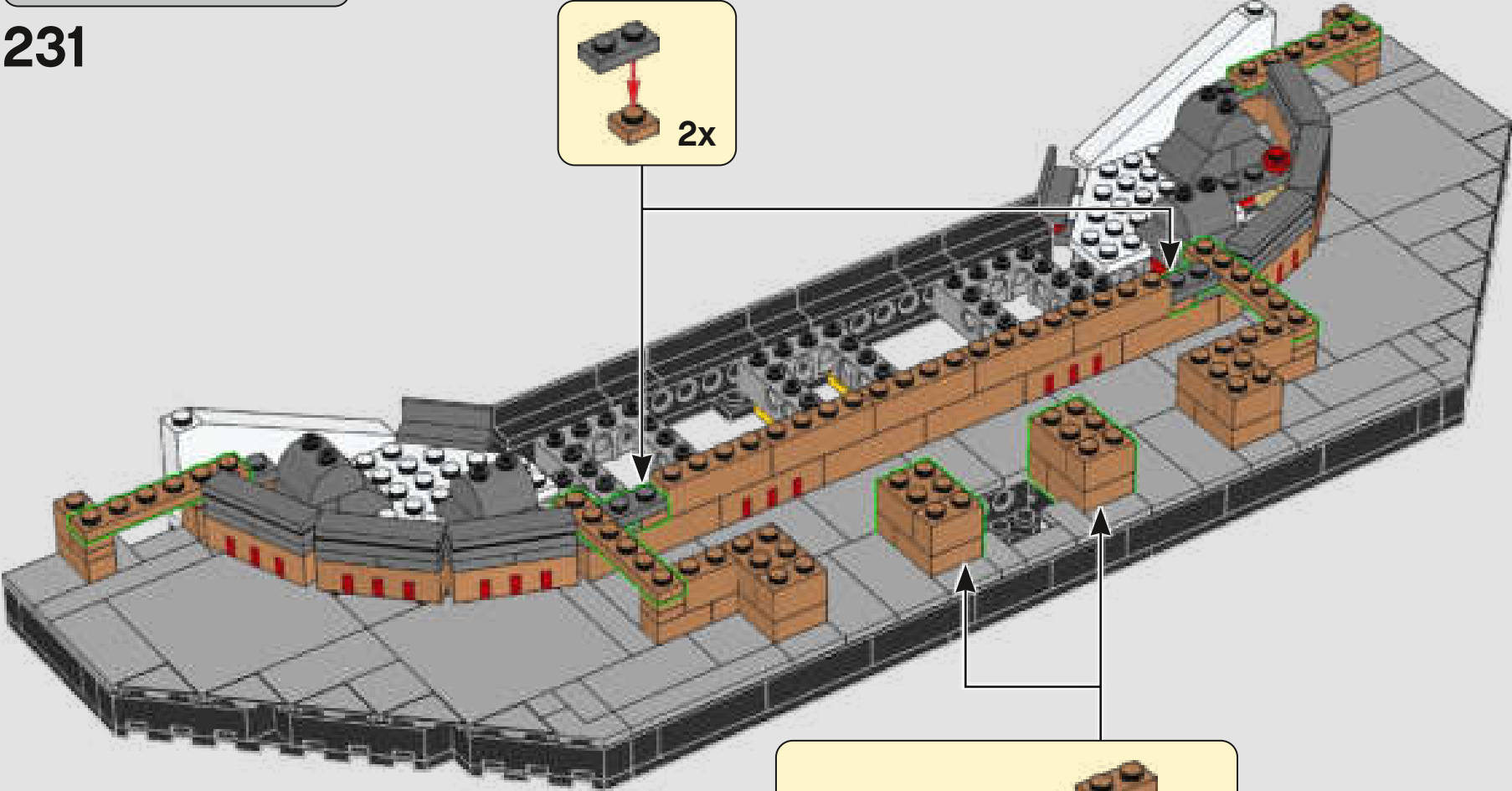
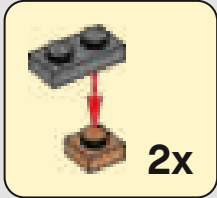


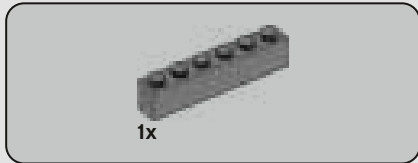
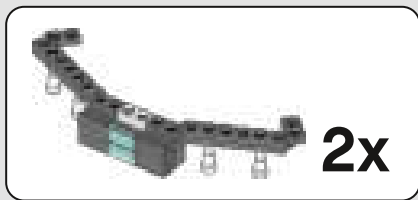
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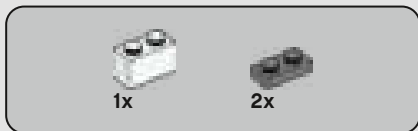
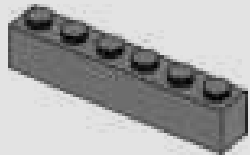


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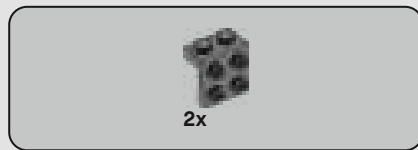
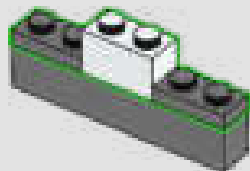




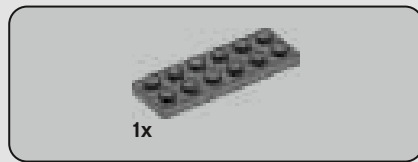
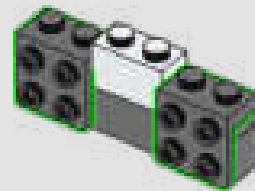
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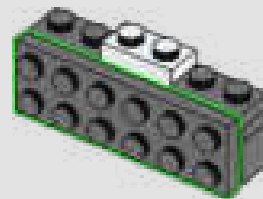
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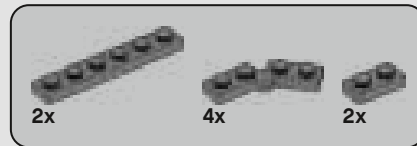
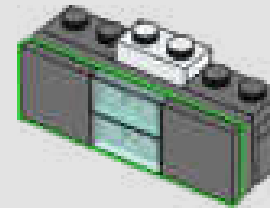
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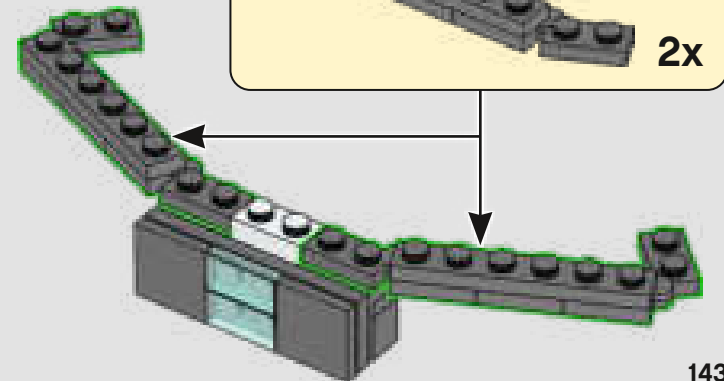
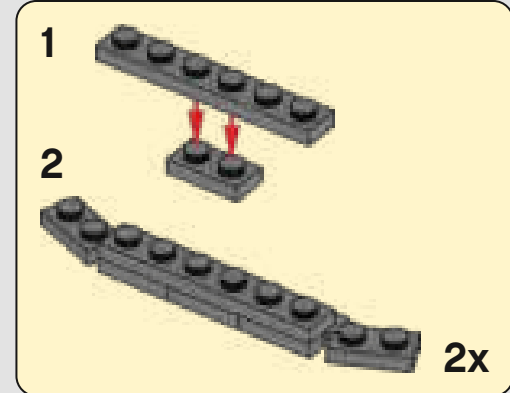
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236



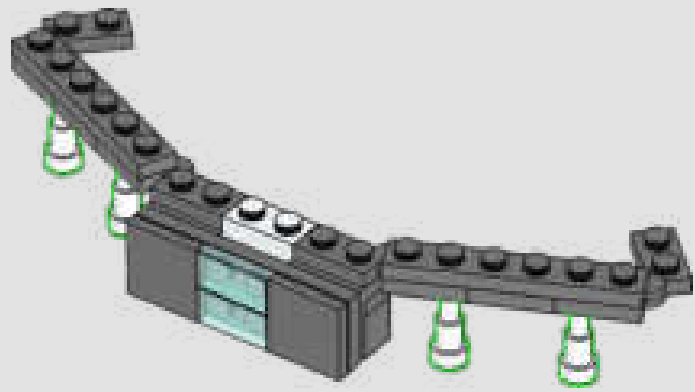
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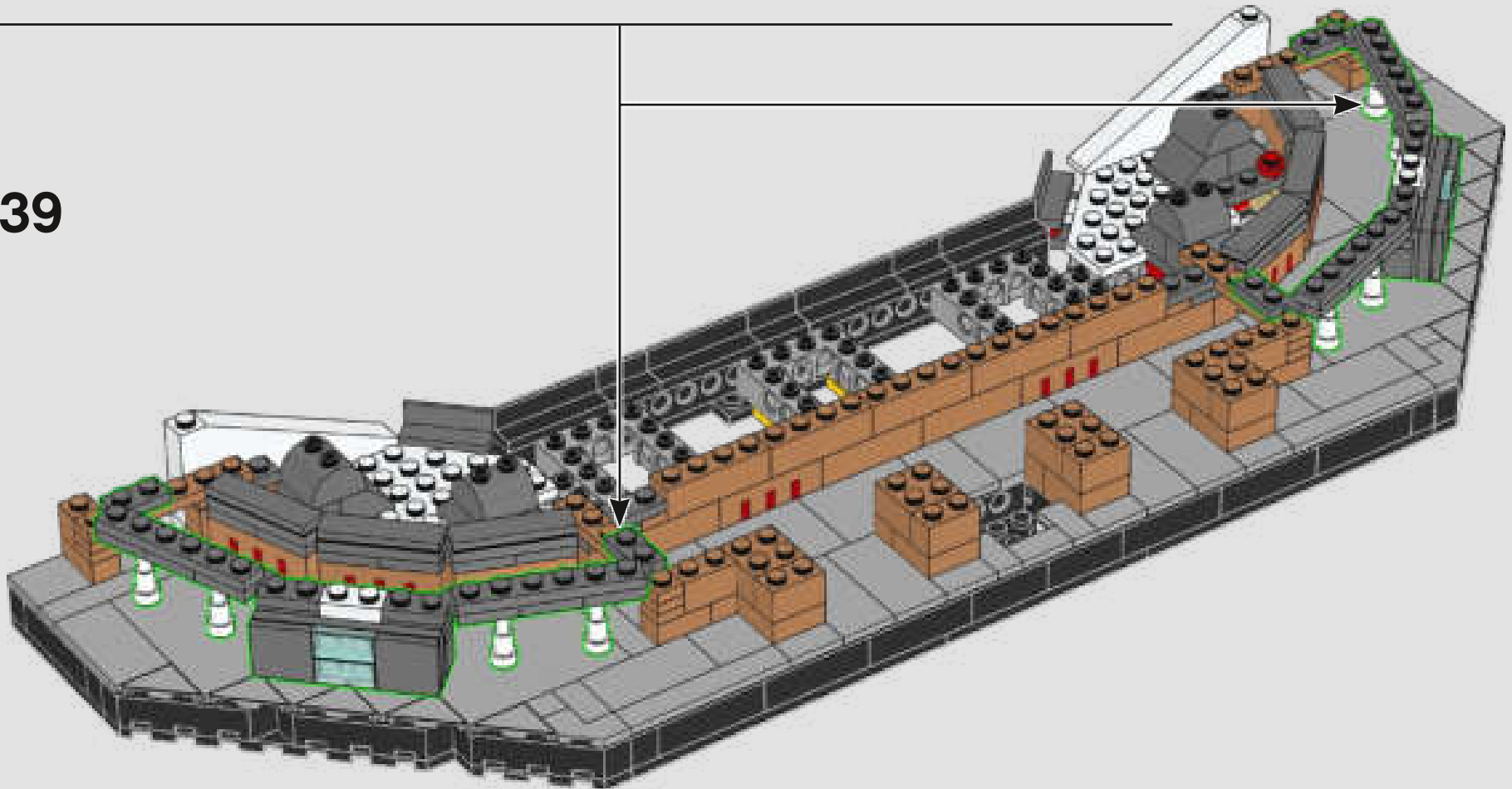
4x

238



2x

239



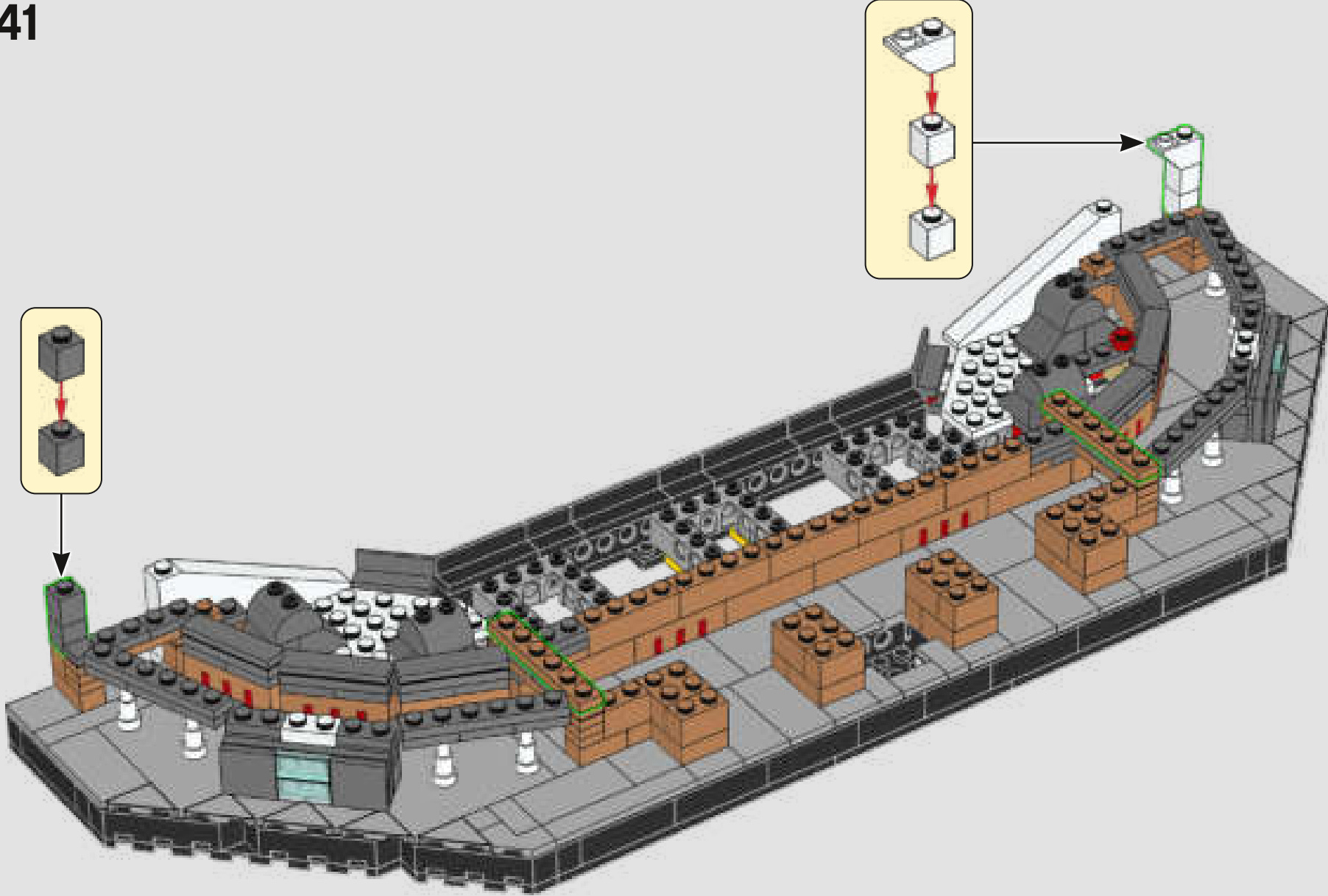
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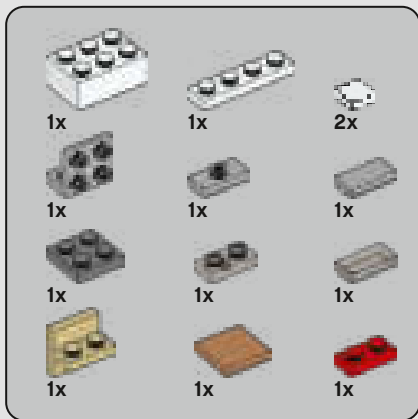
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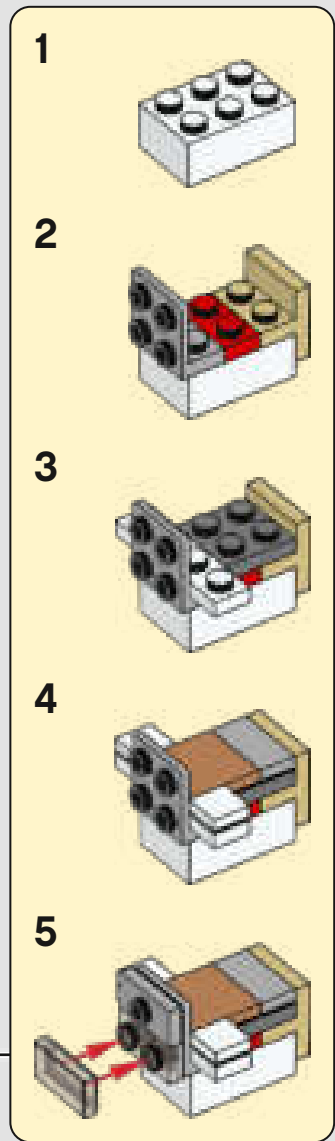


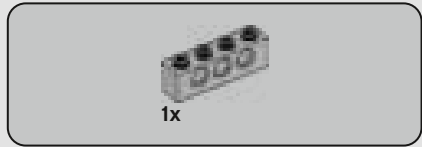
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242

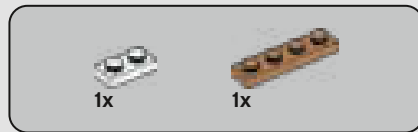
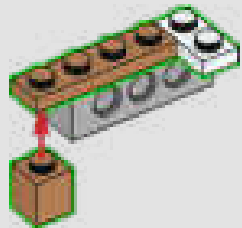




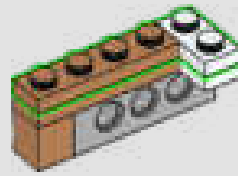
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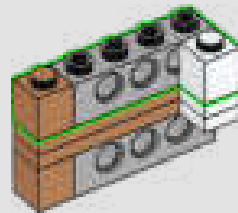
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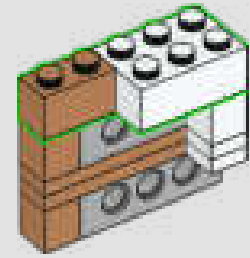
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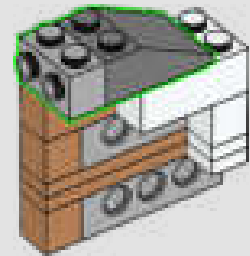
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247

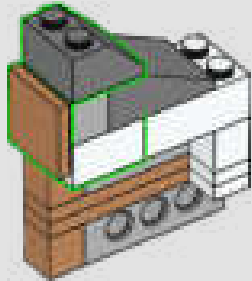


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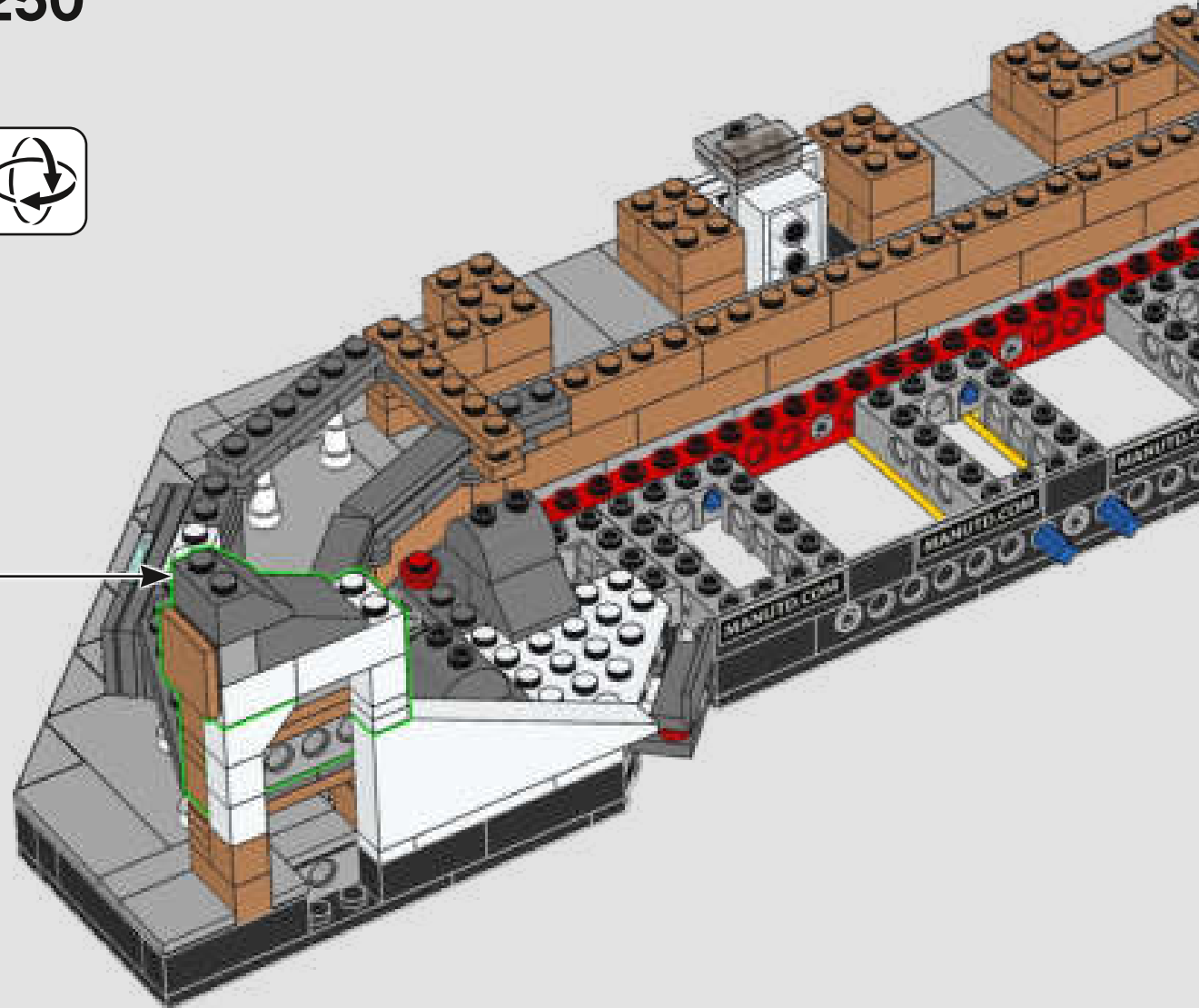


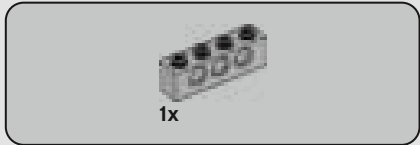


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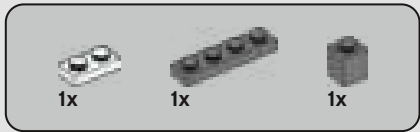


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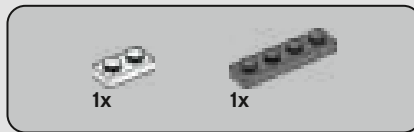
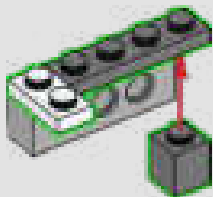




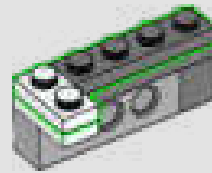
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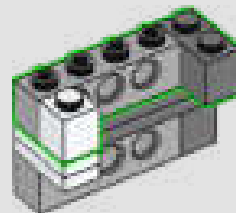
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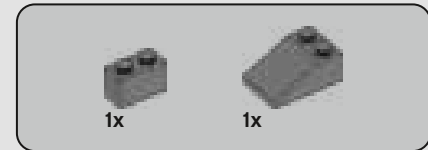
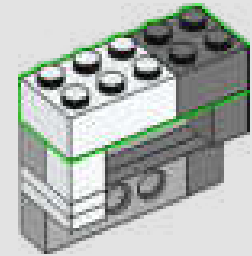
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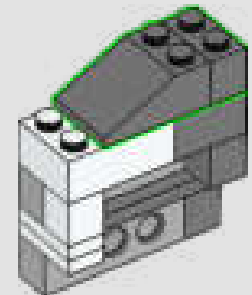
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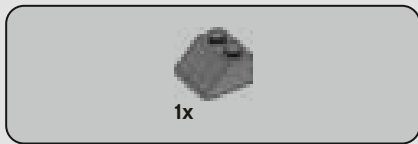


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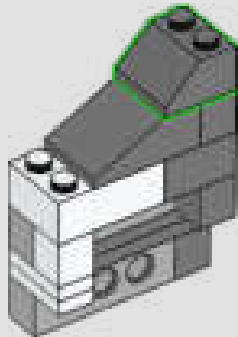


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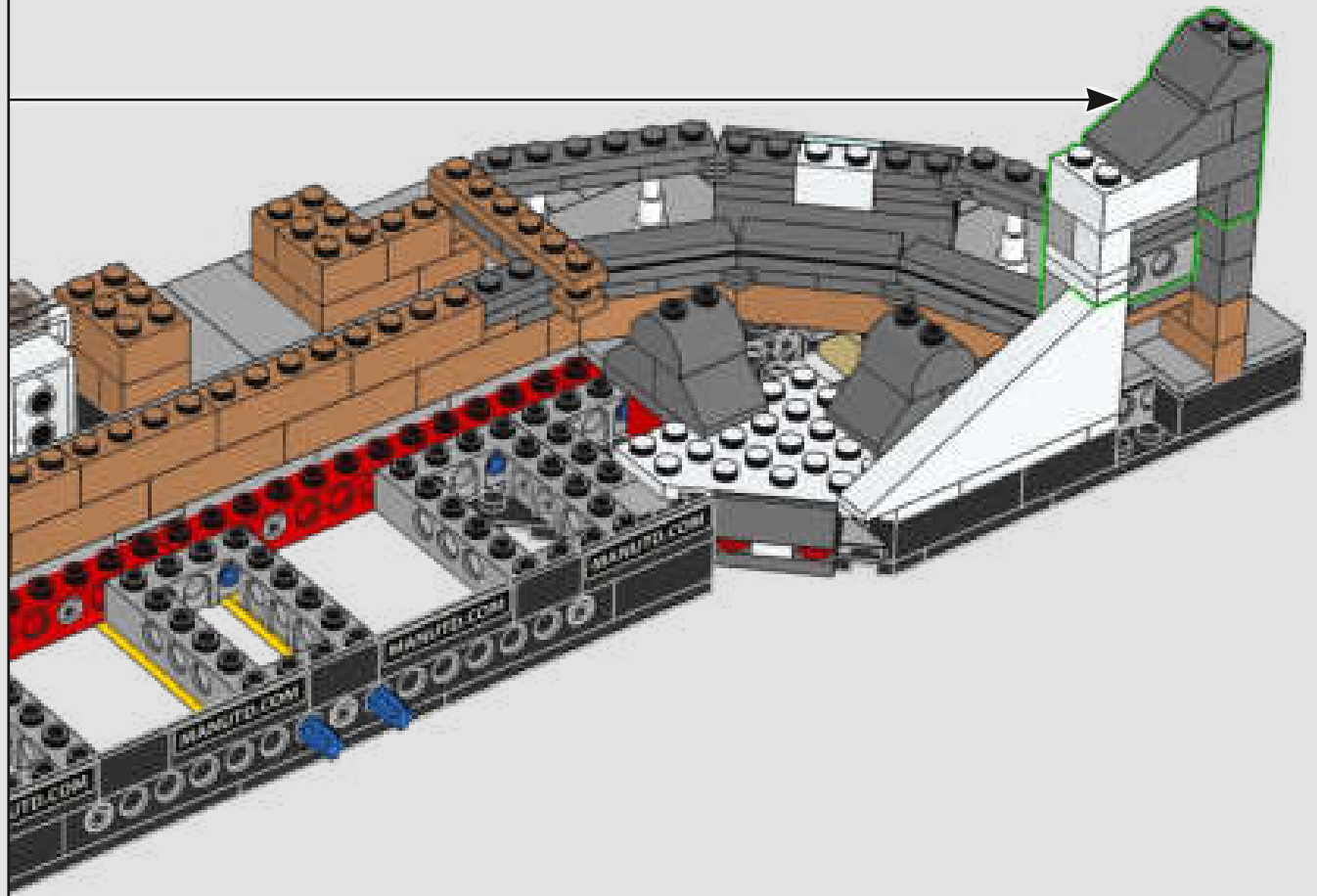


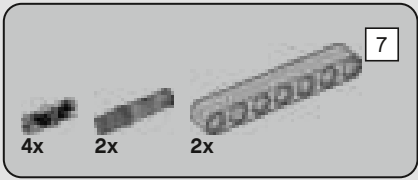


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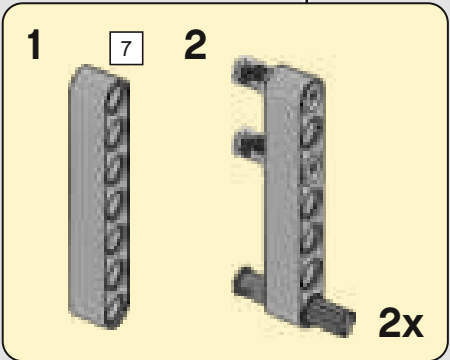
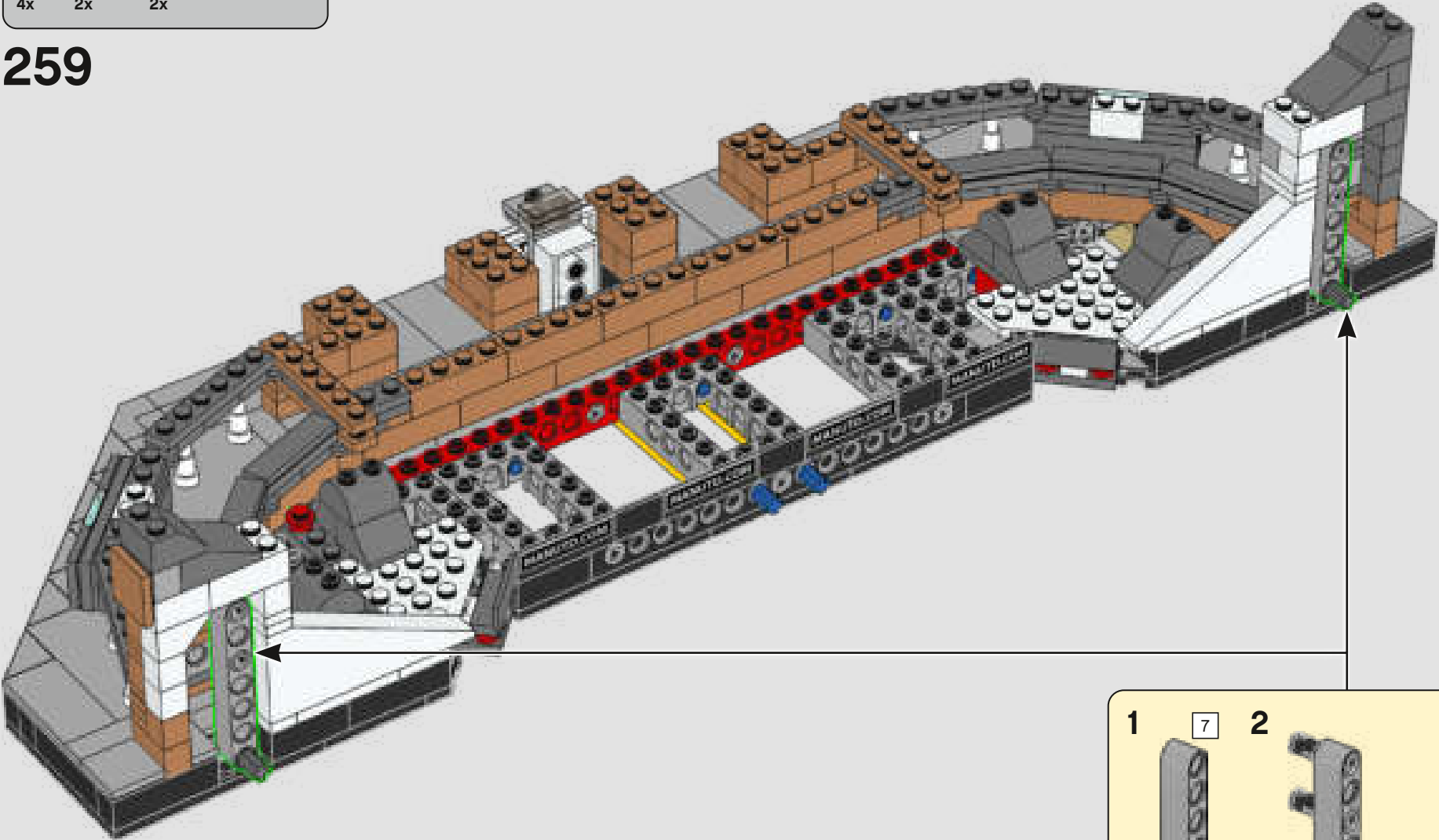


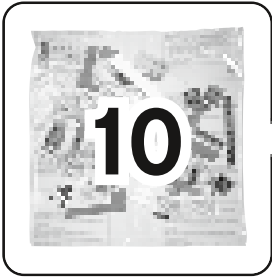
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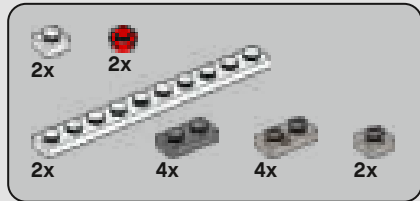
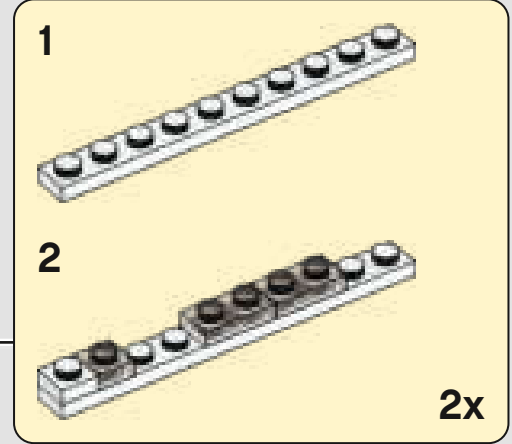
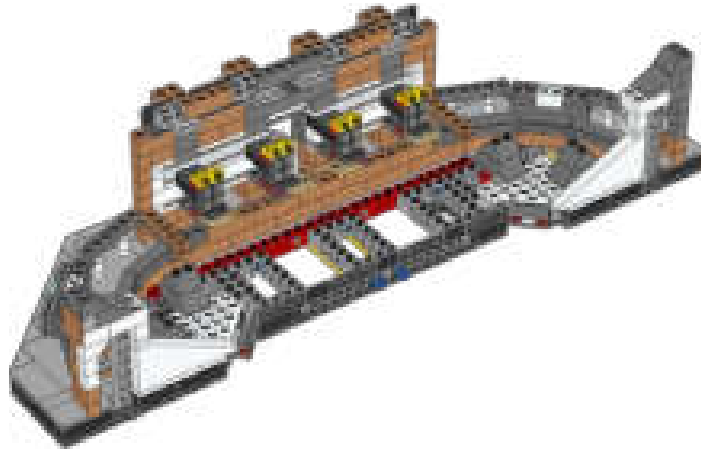


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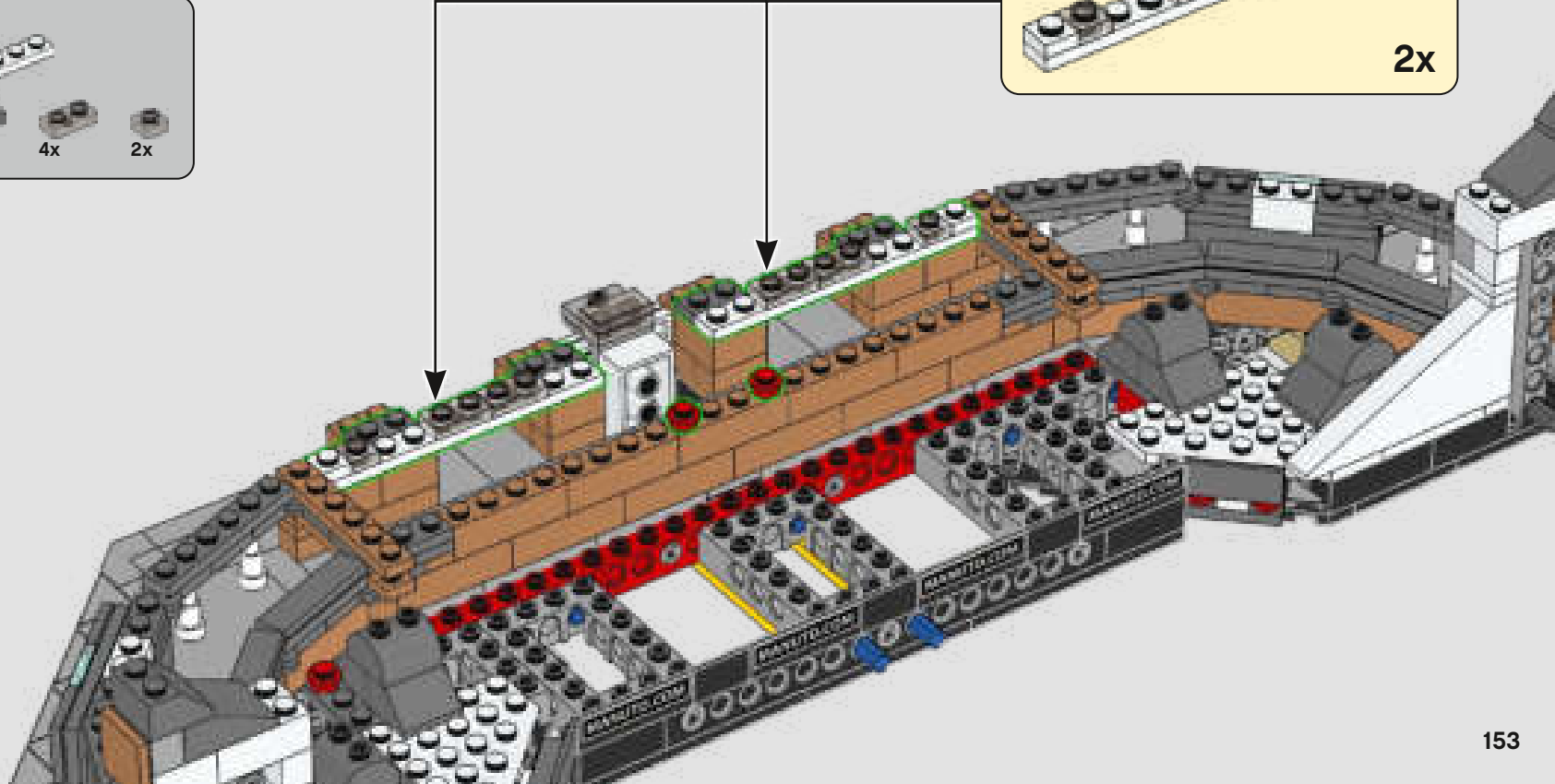


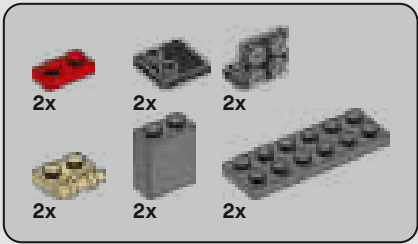


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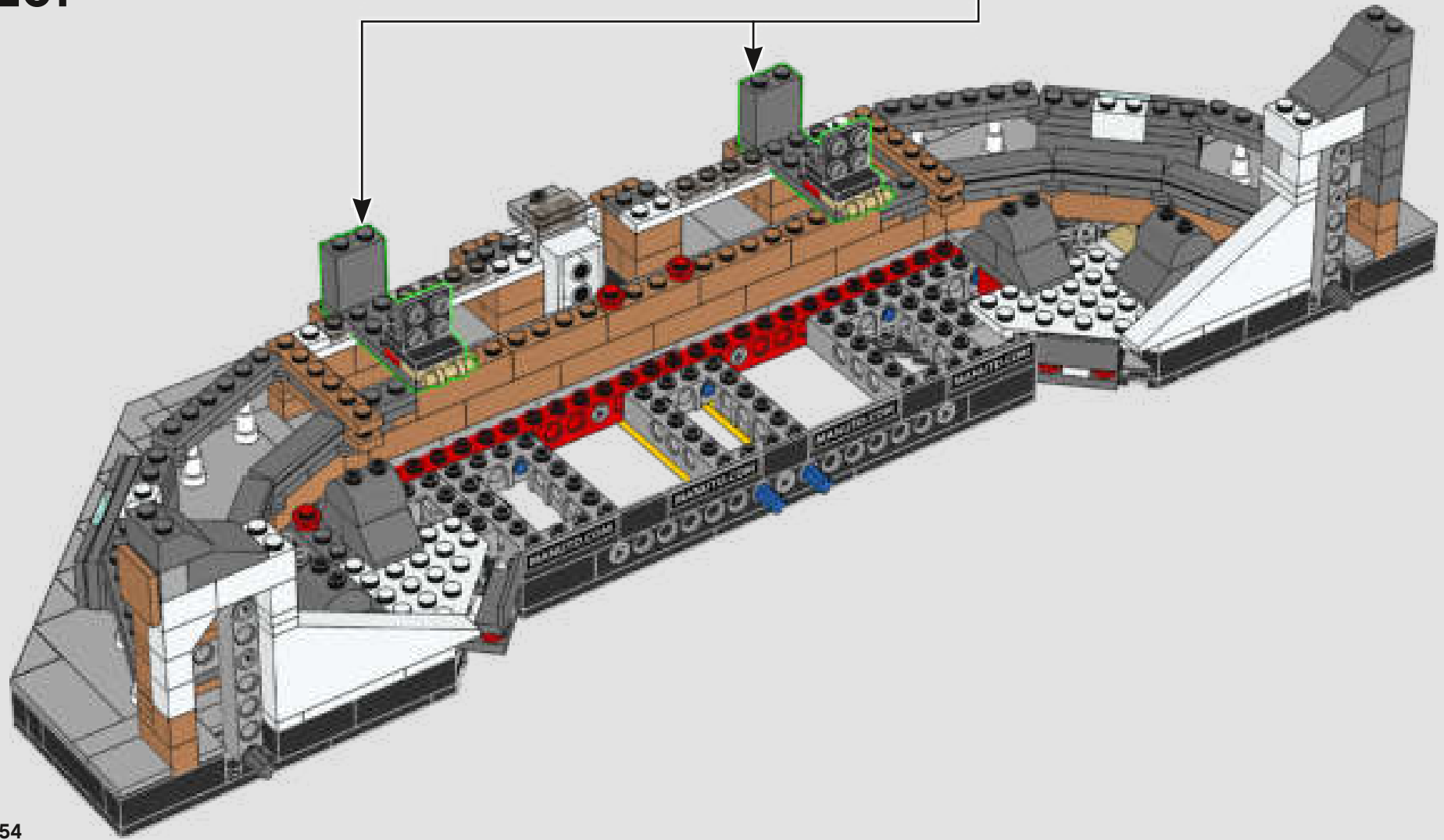


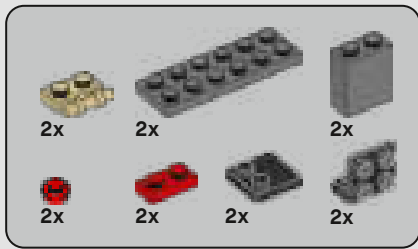
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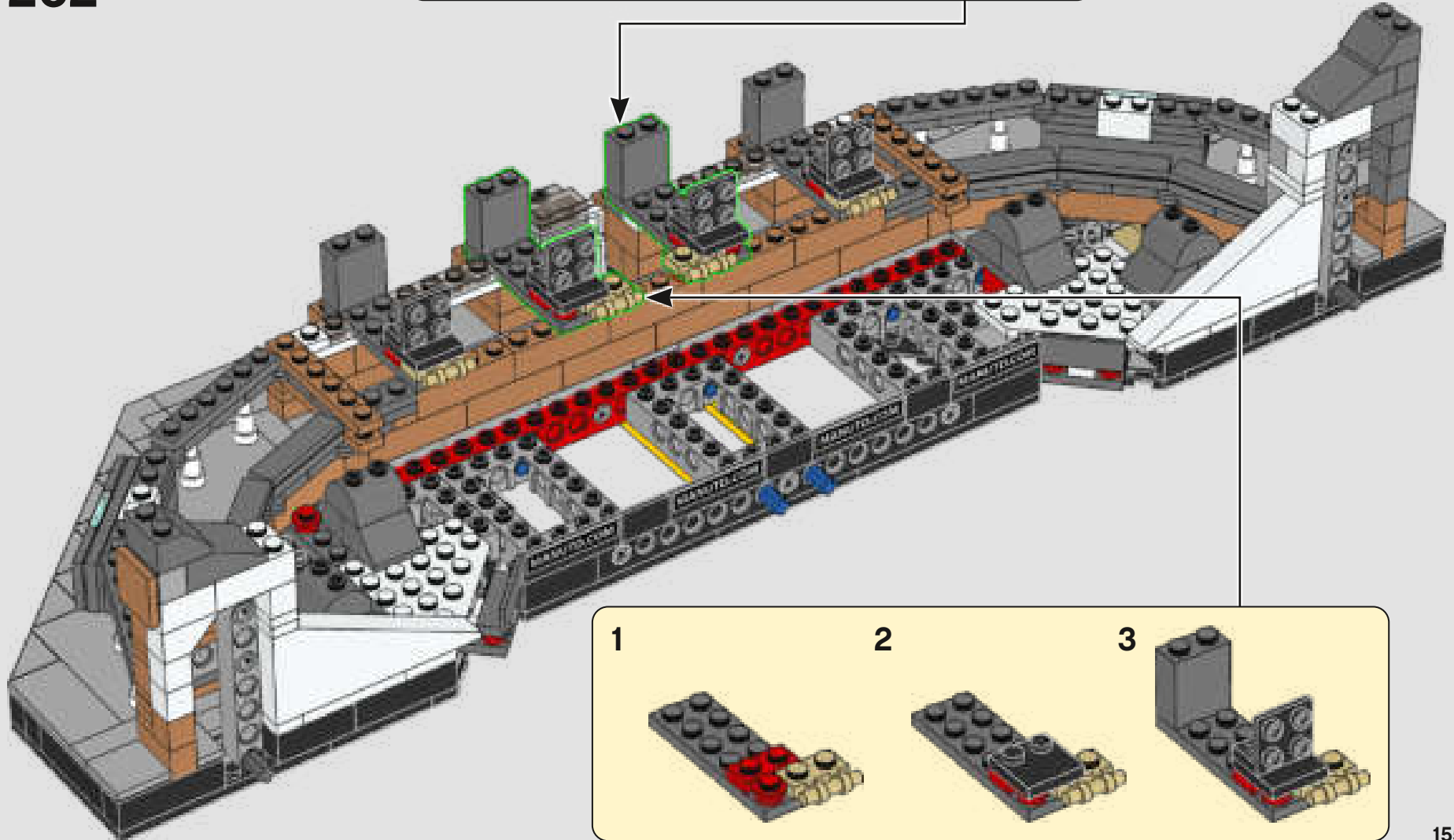
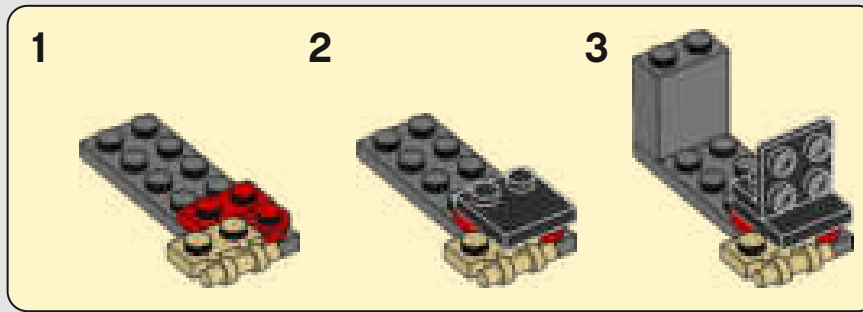


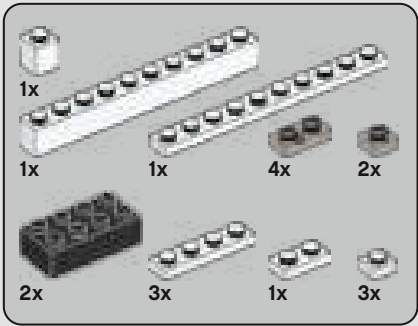
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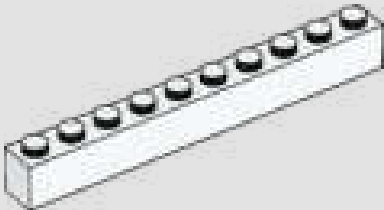
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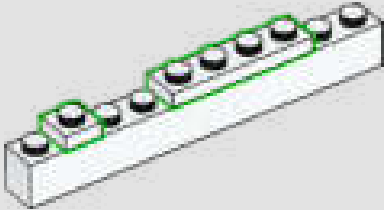


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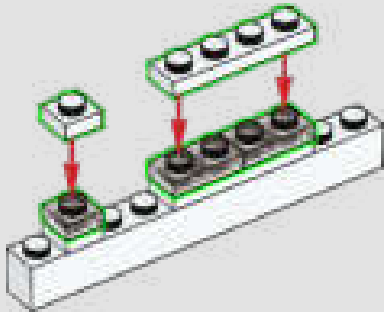
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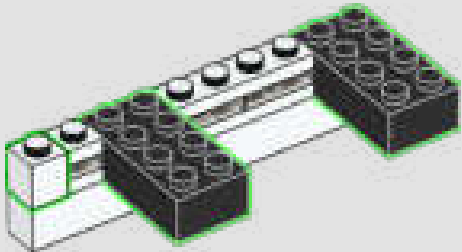
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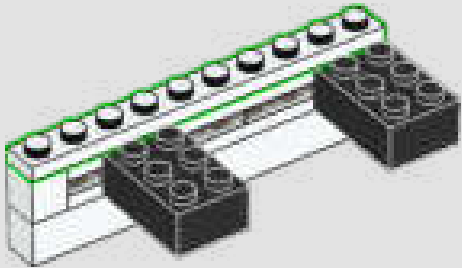
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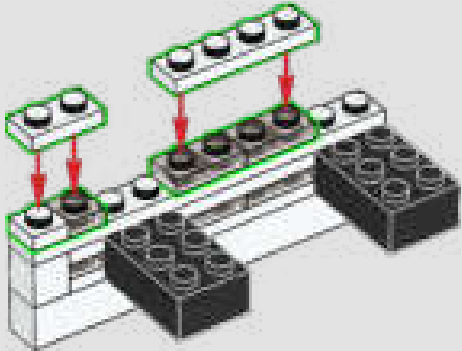
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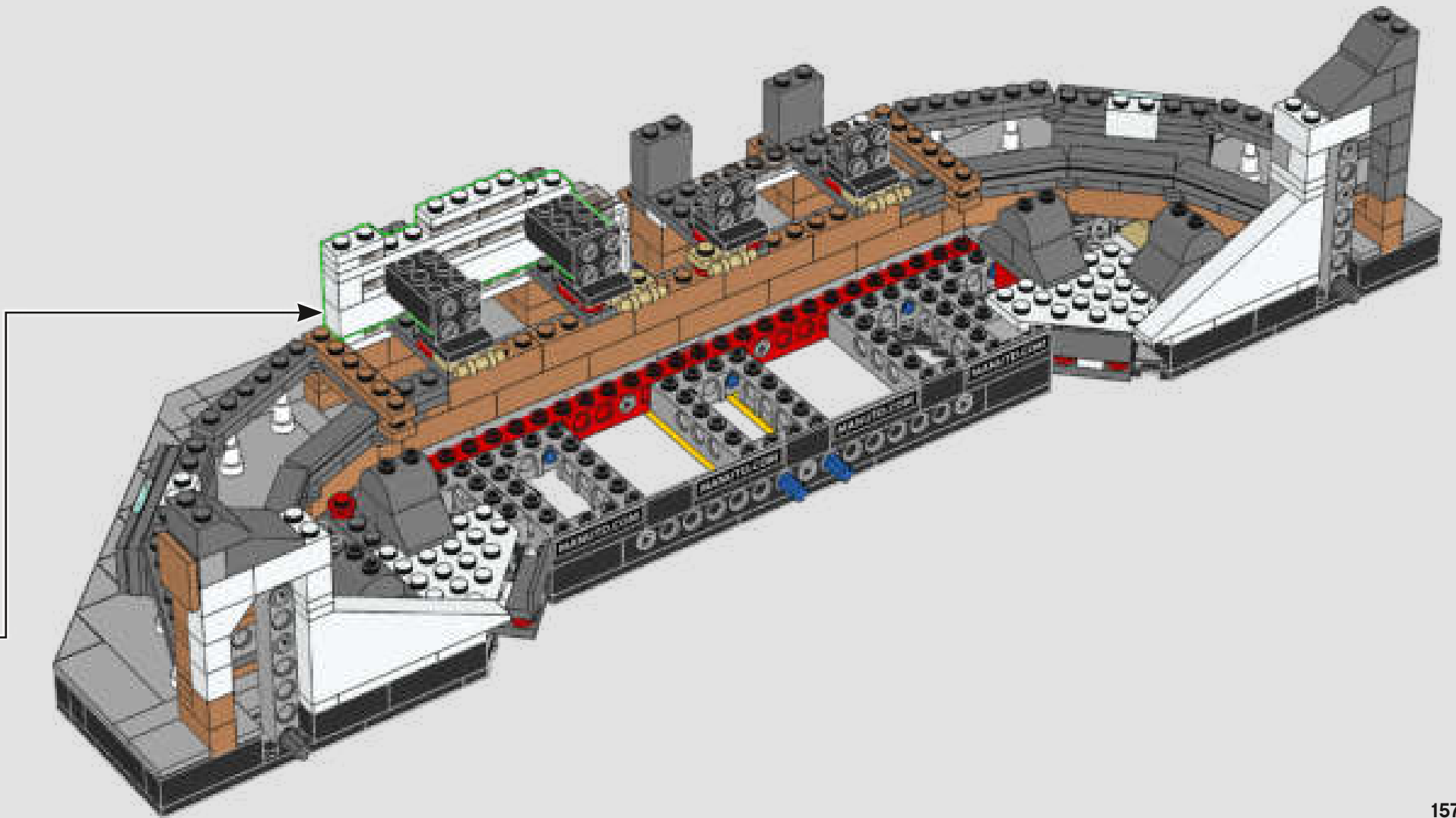


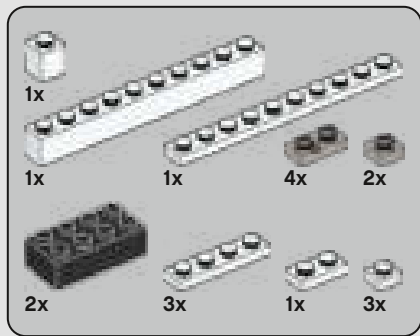
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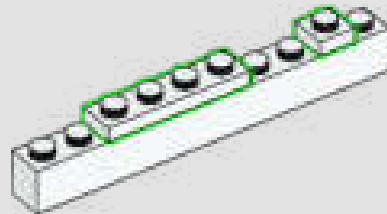


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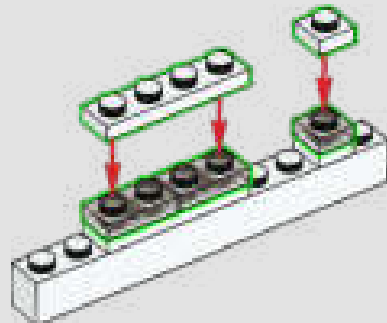
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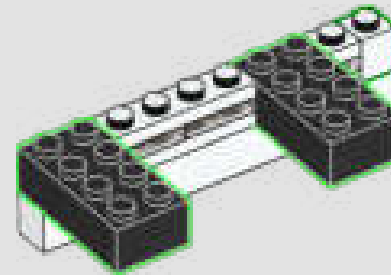
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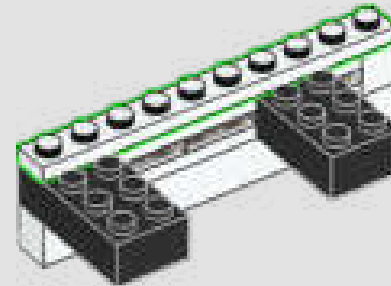
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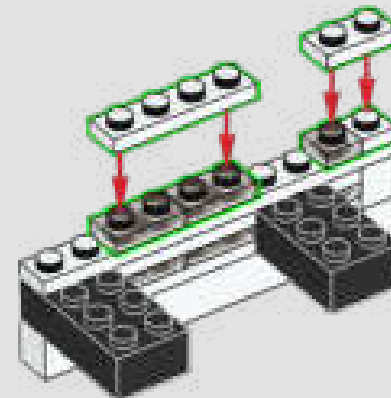
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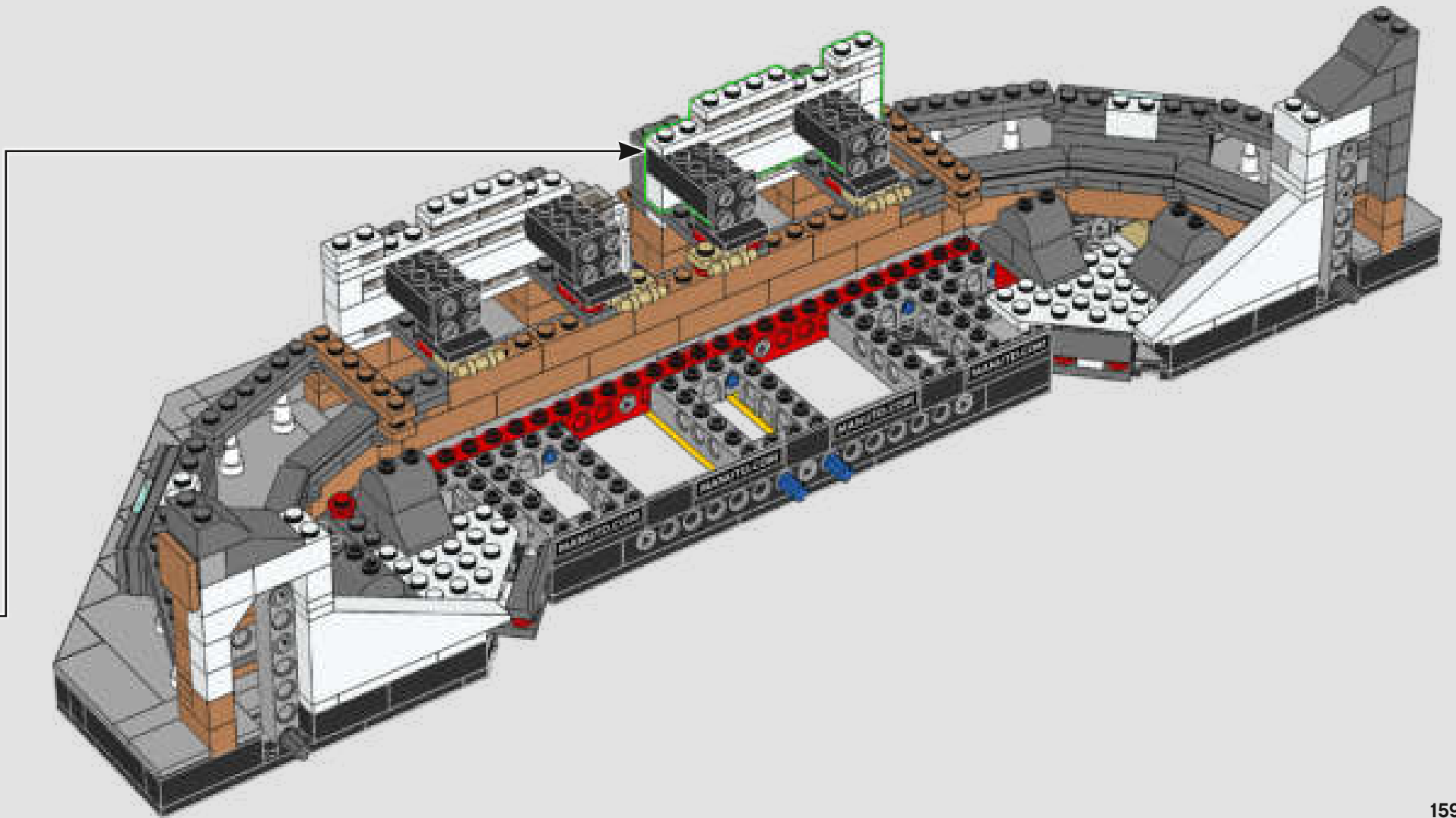


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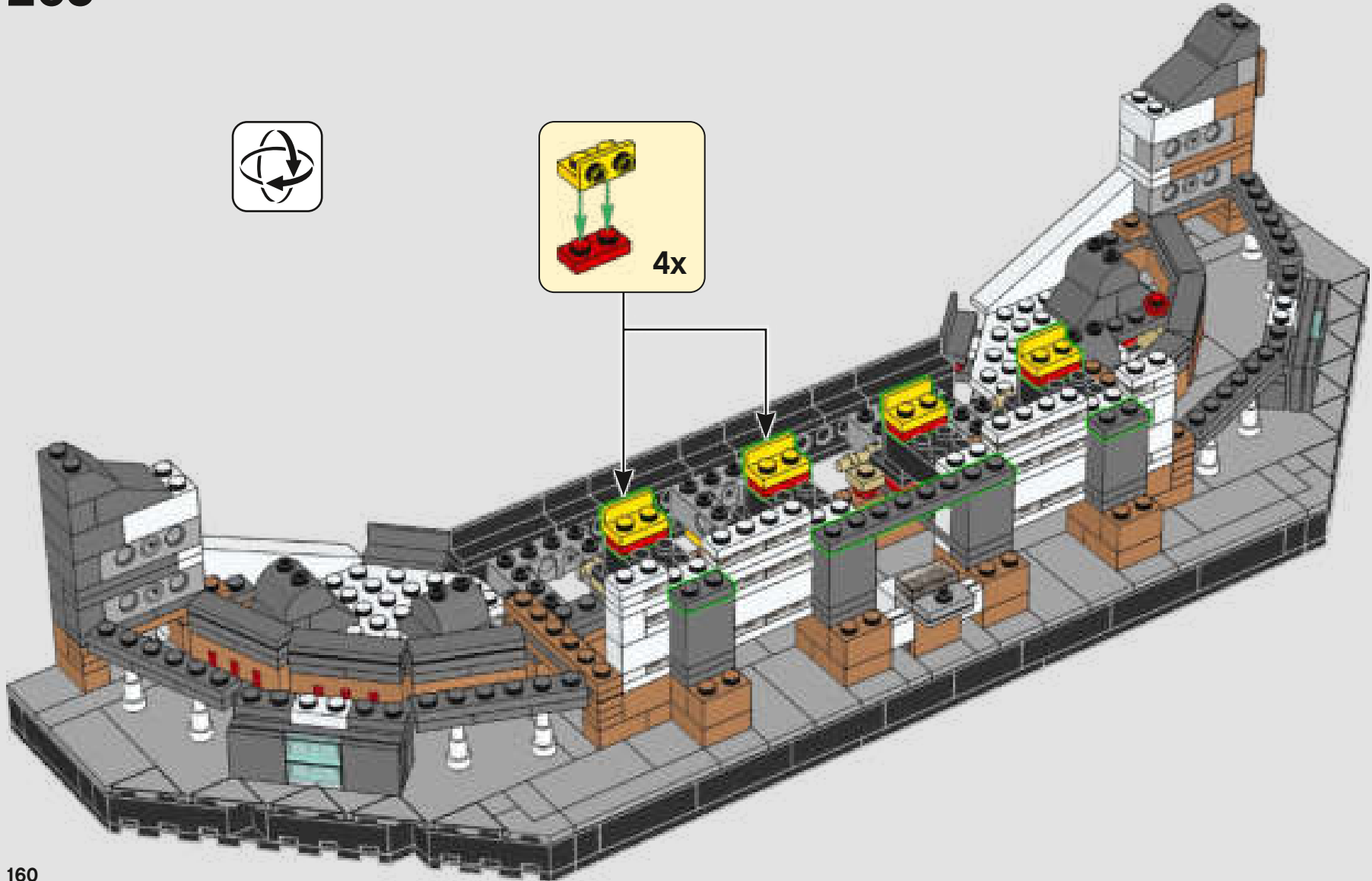
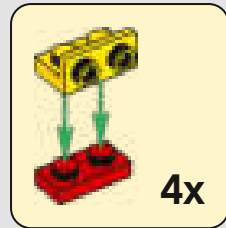
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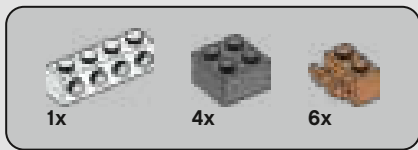






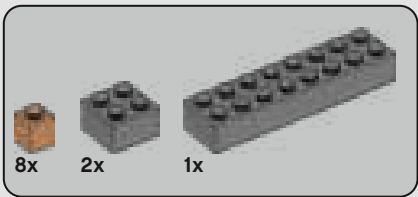
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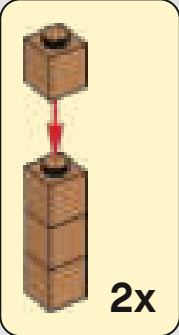


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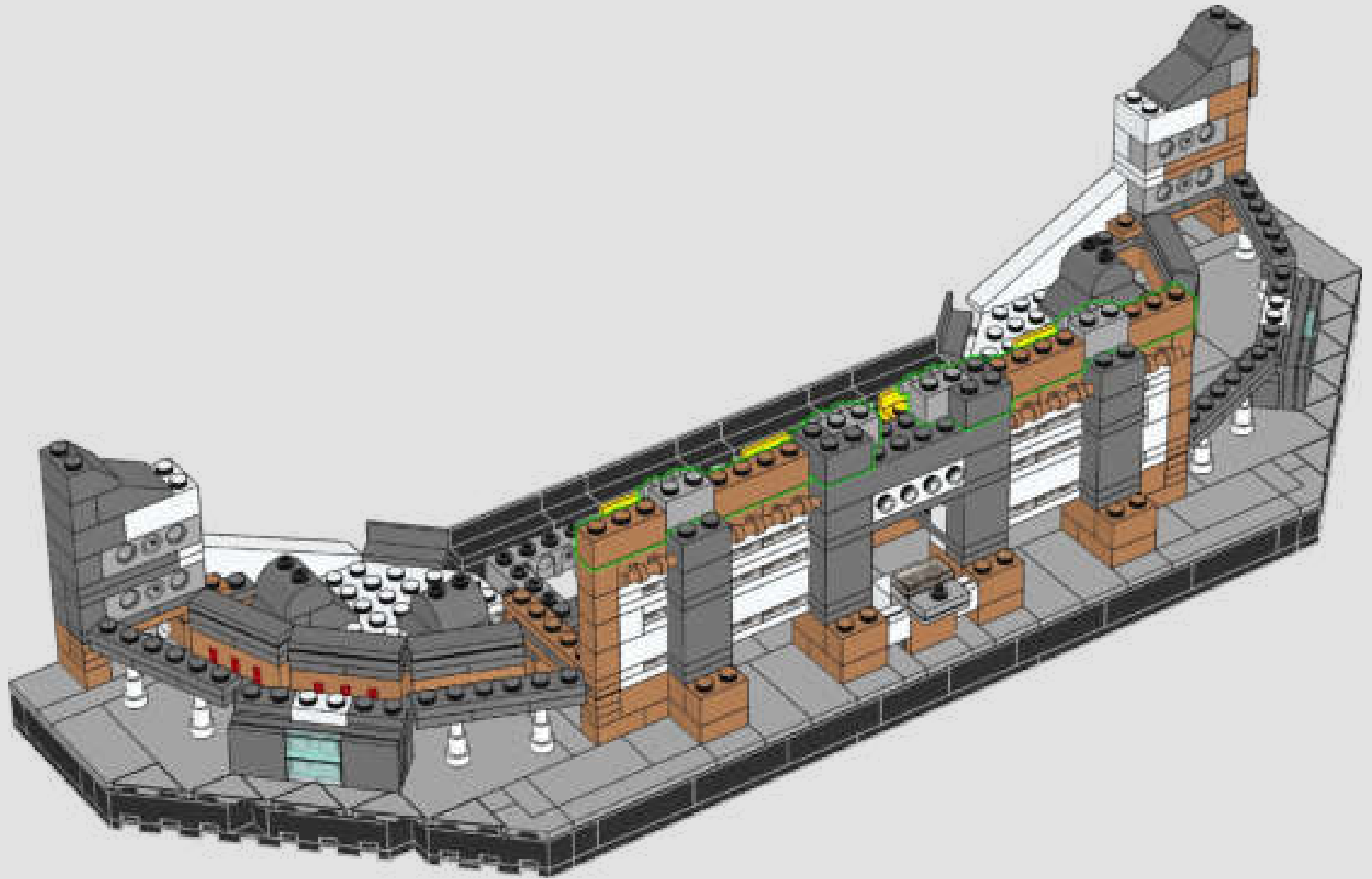


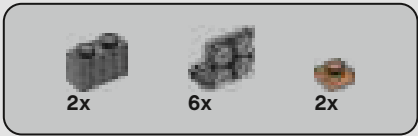
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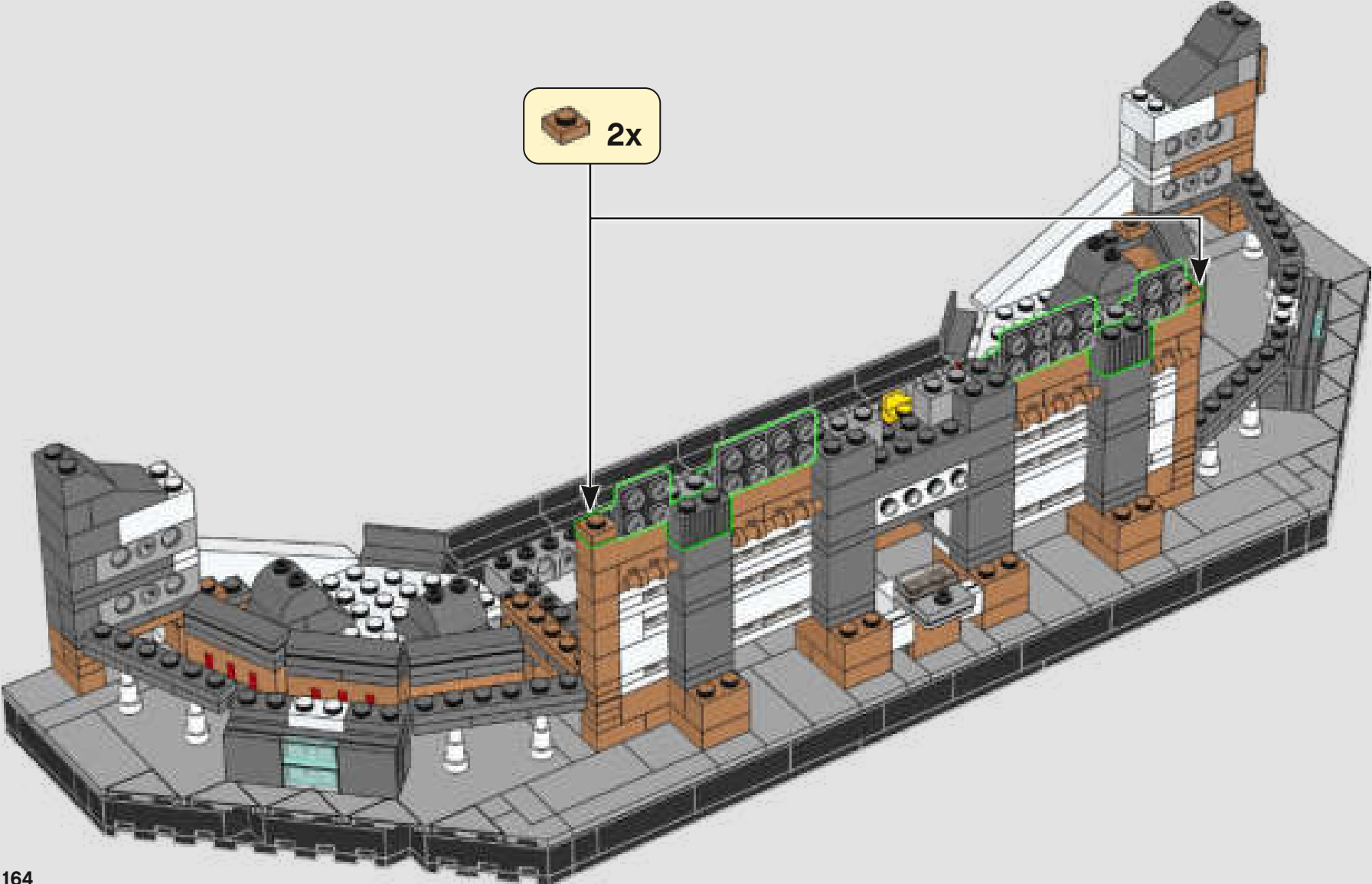
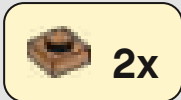


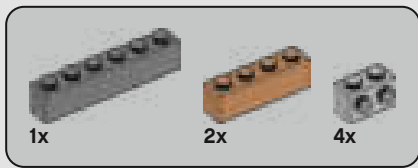
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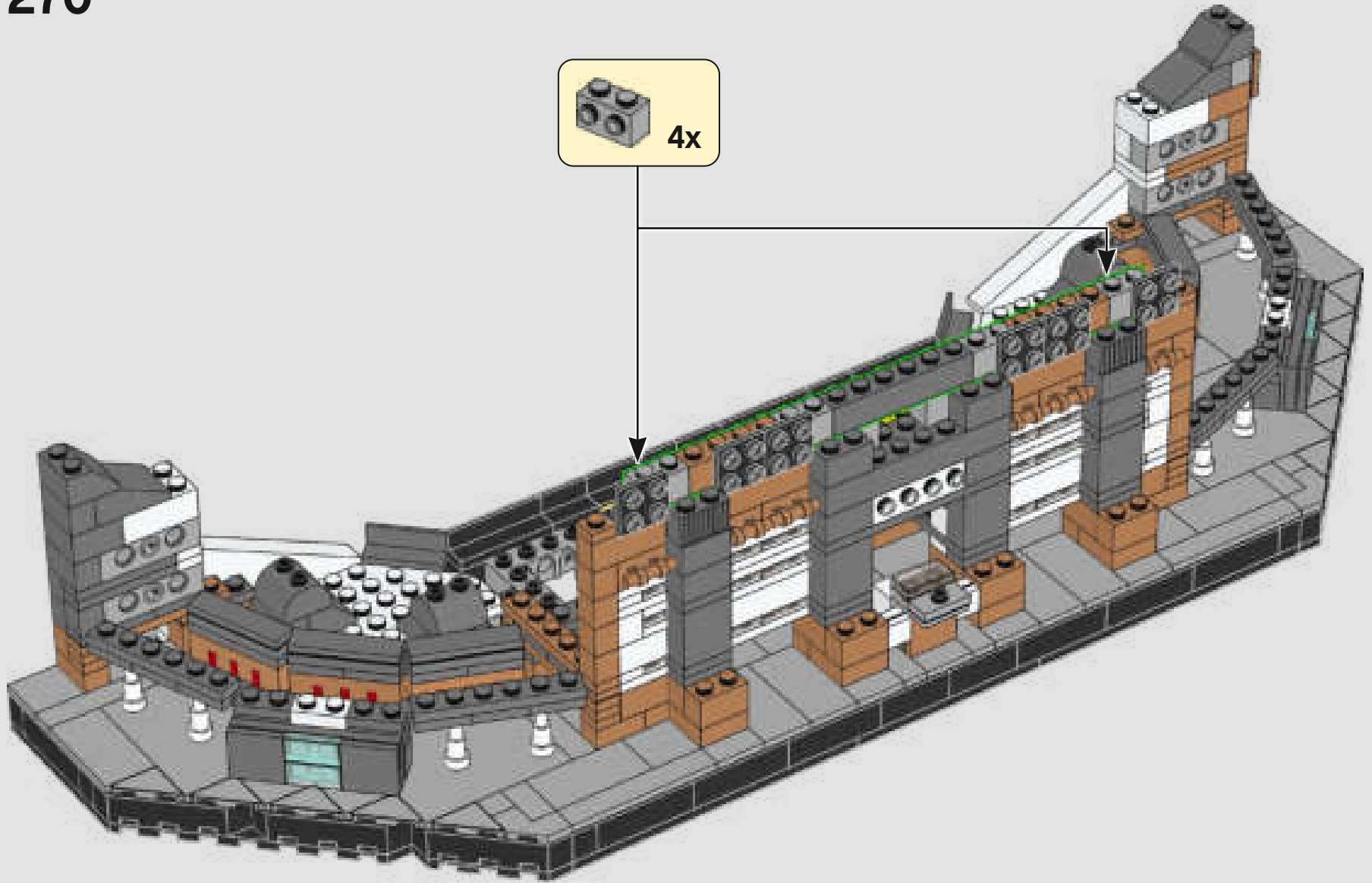


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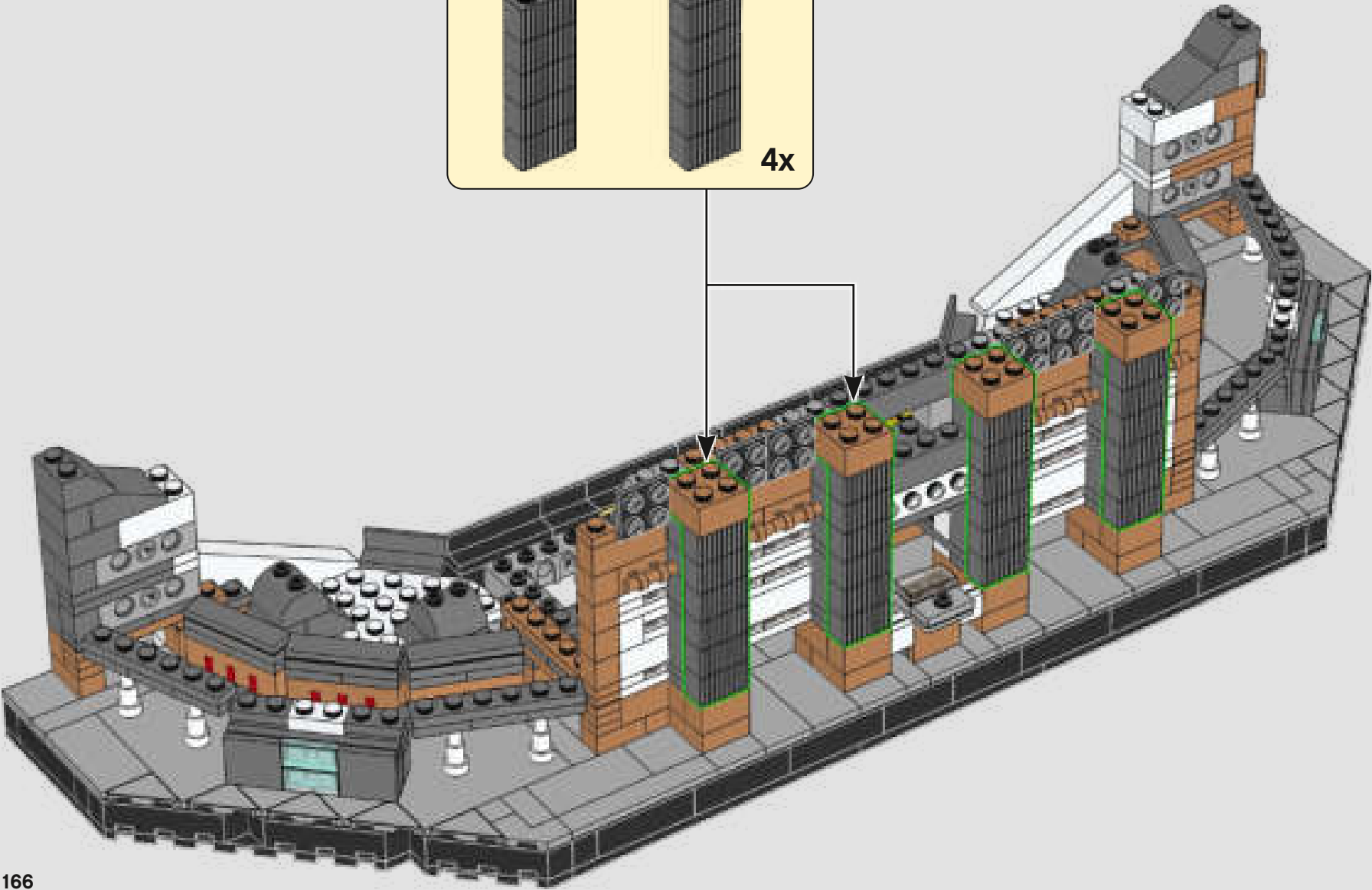
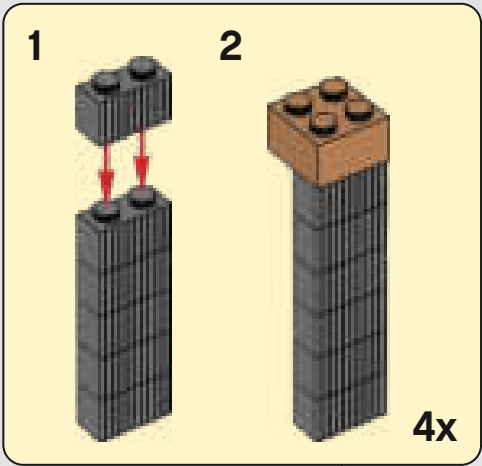


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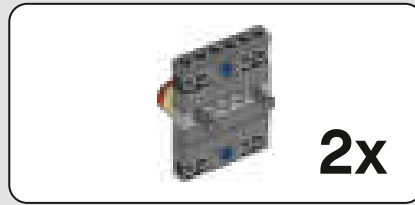
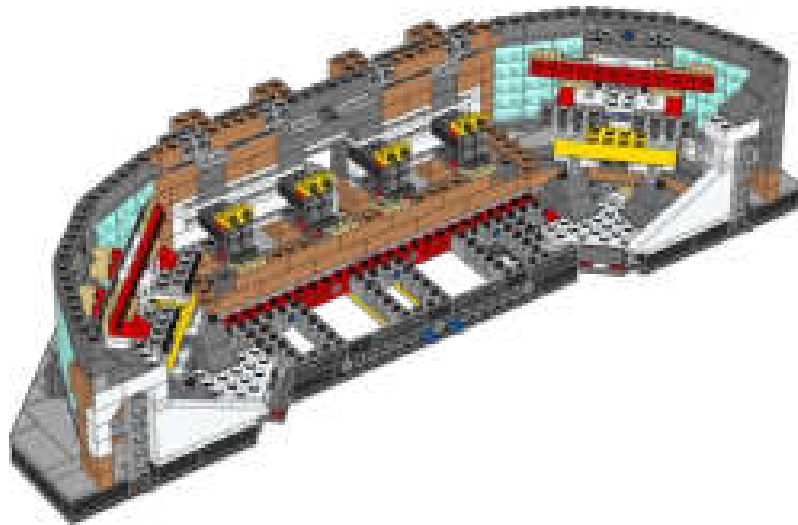
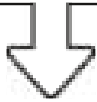


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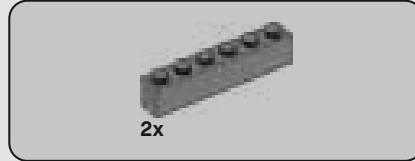




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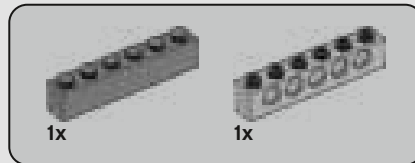
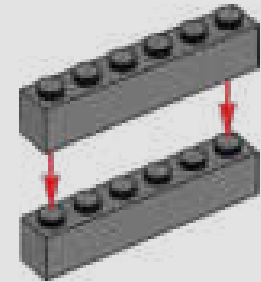


2x



2x

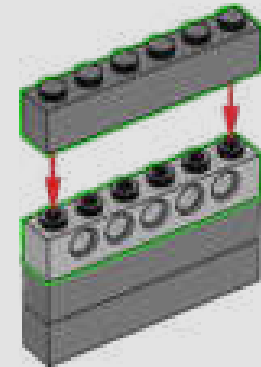
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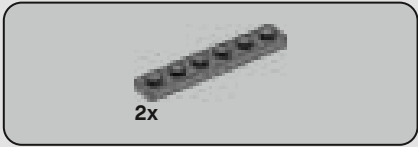
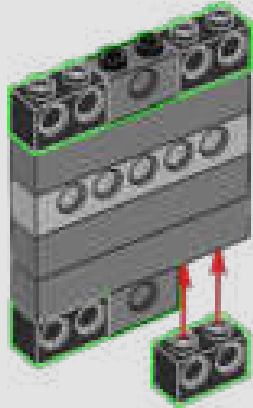
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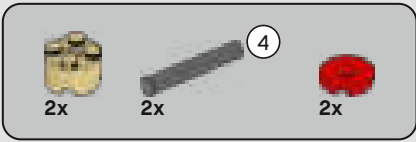
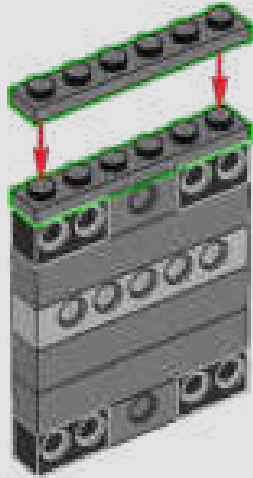




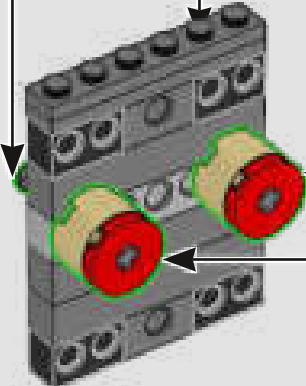
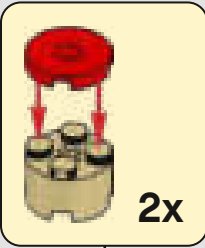
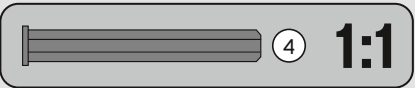
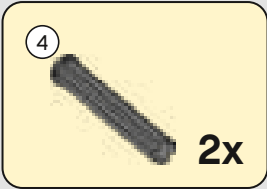
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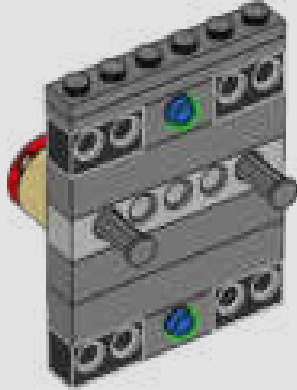
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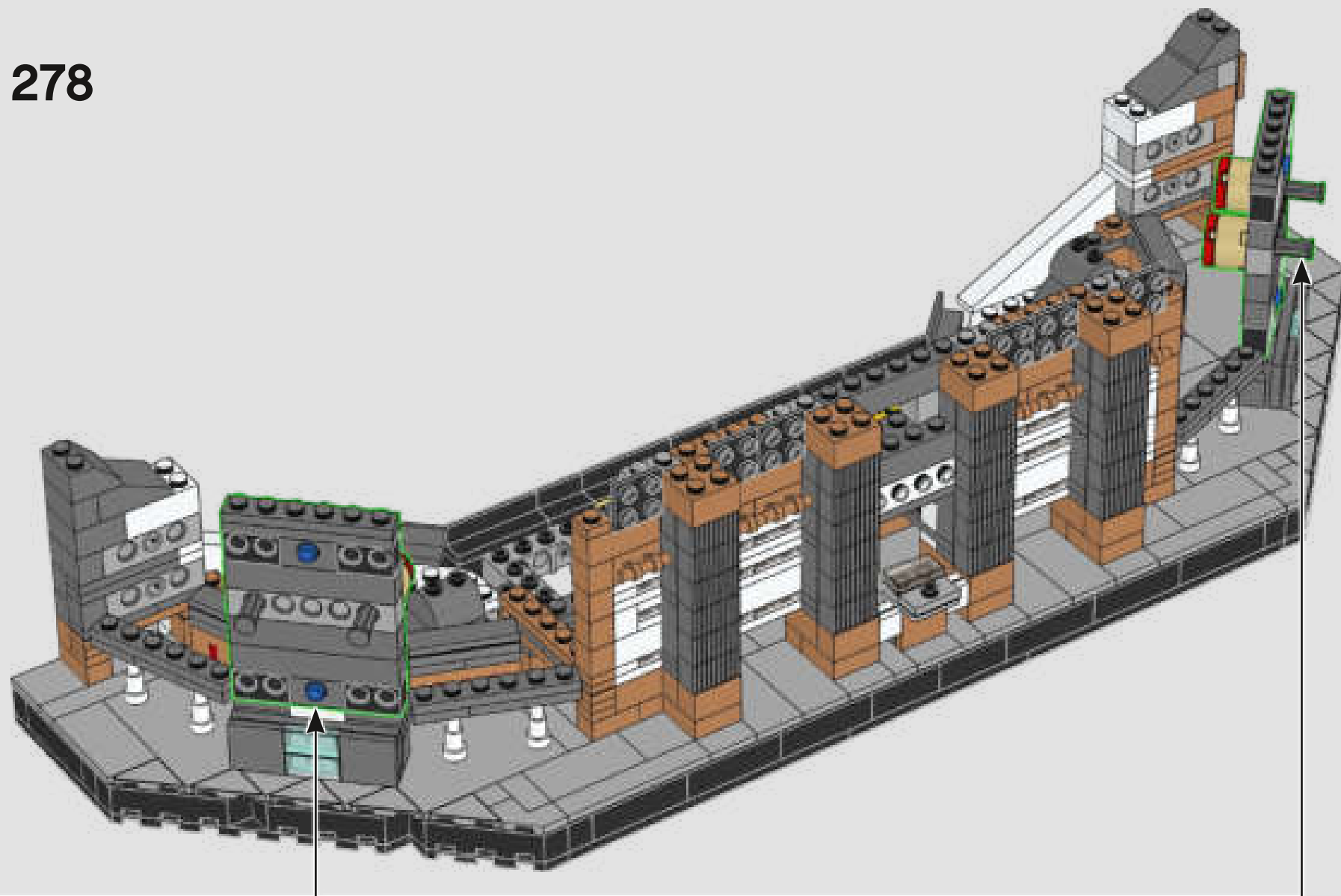


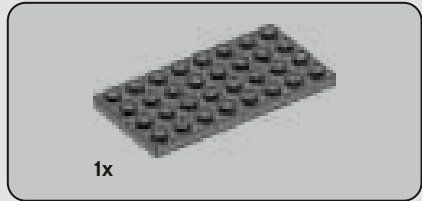
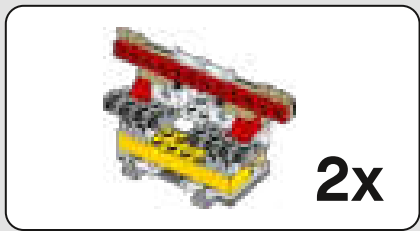
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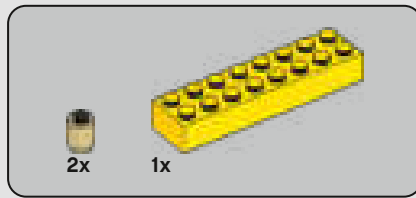
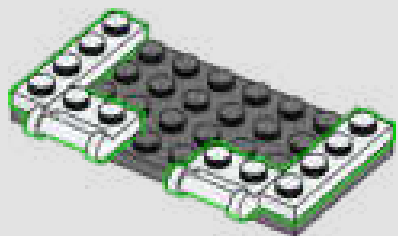




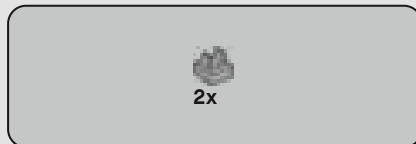
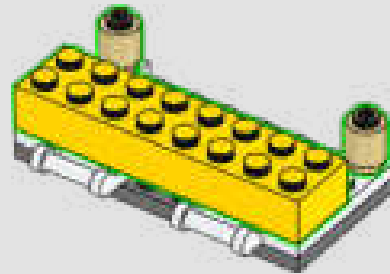
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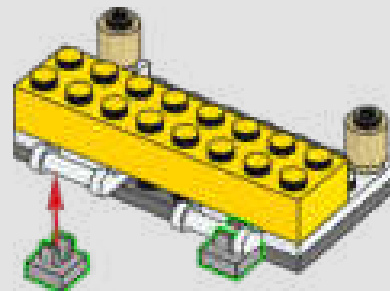
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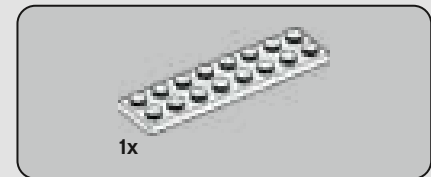
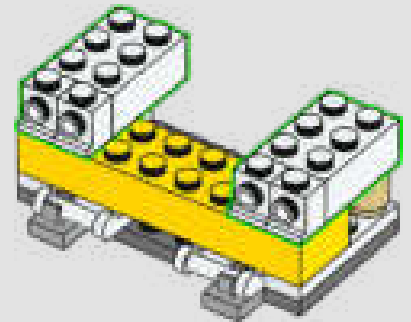
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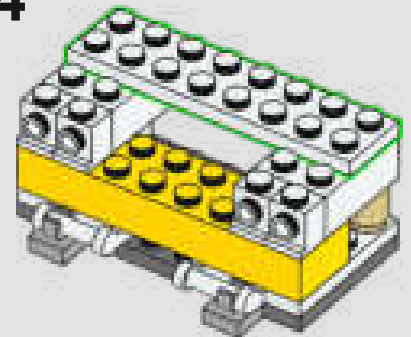
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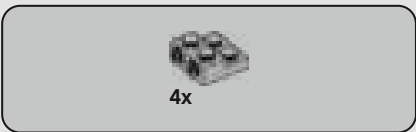


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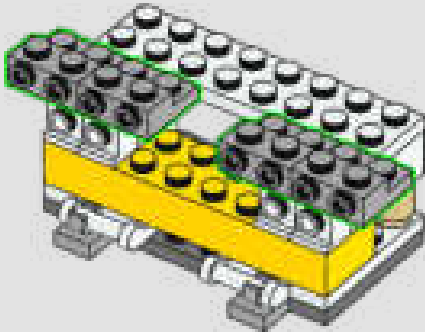


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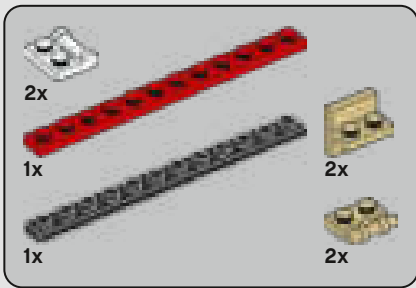
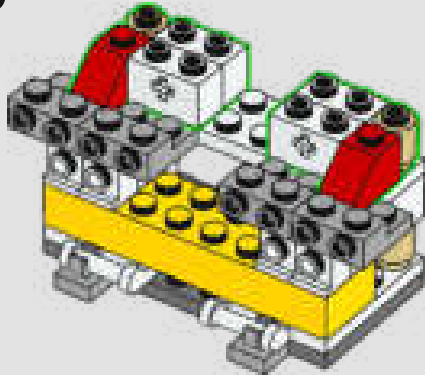




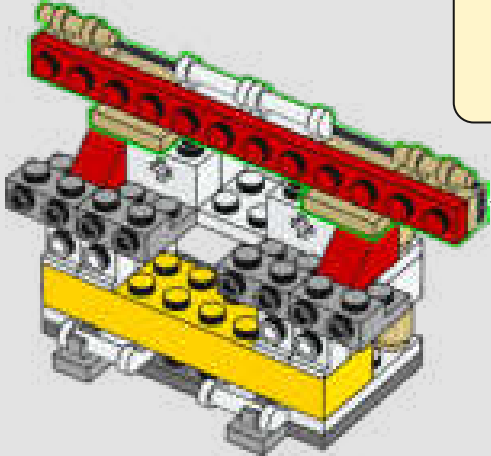
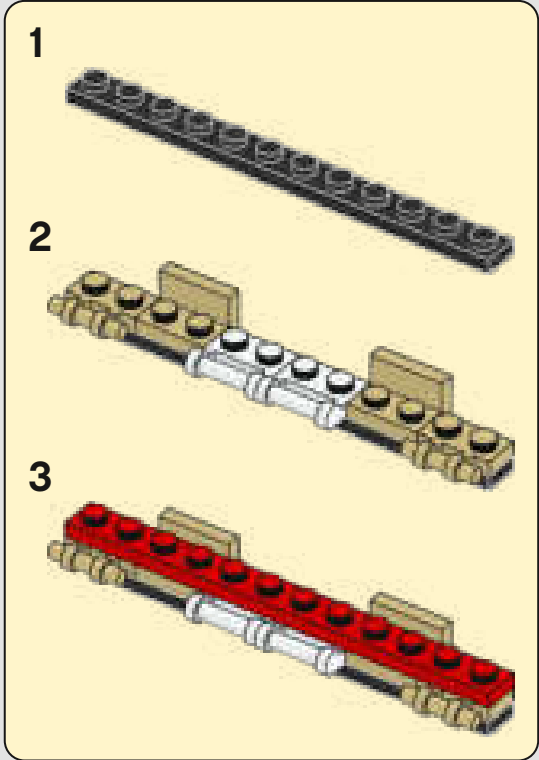
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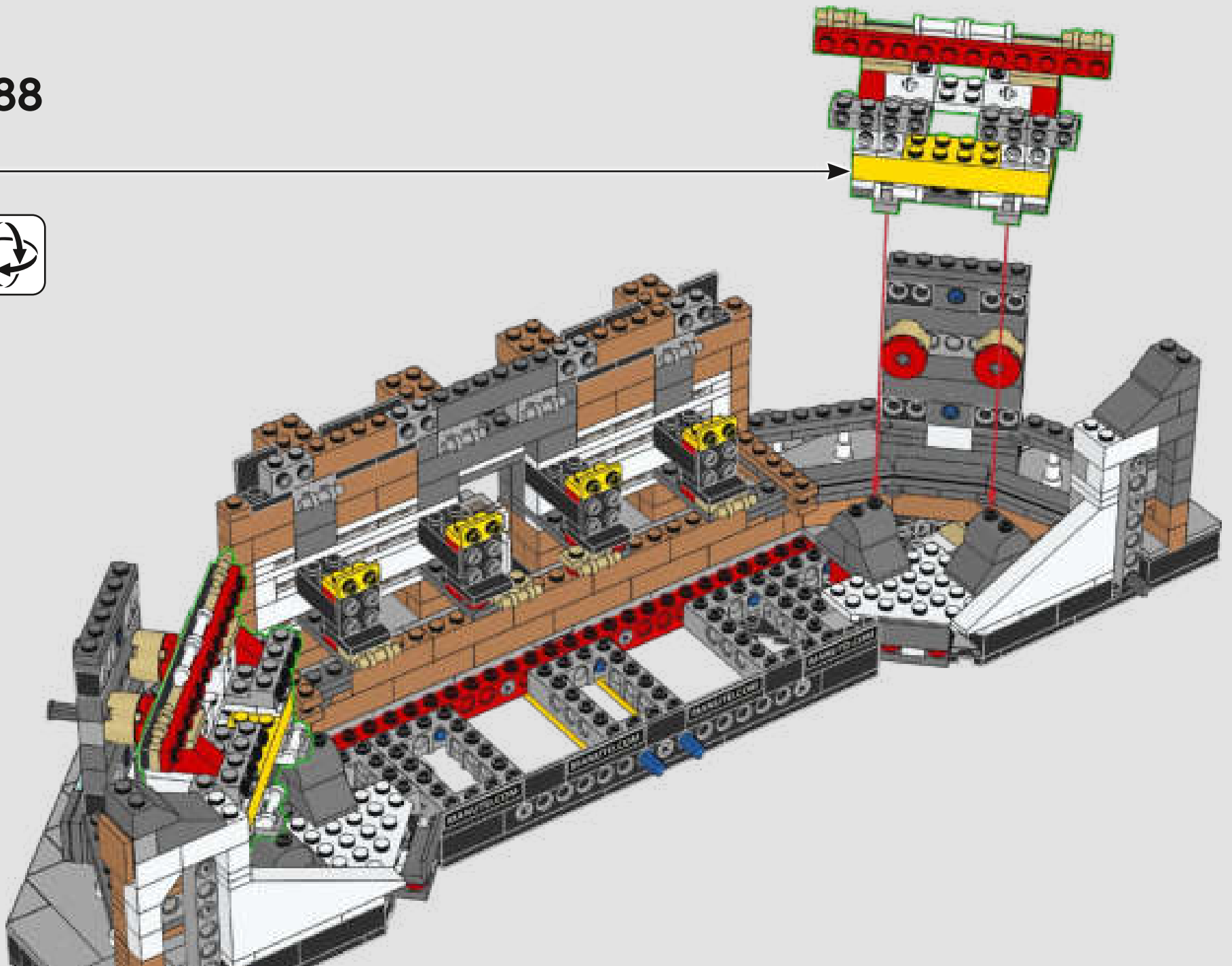
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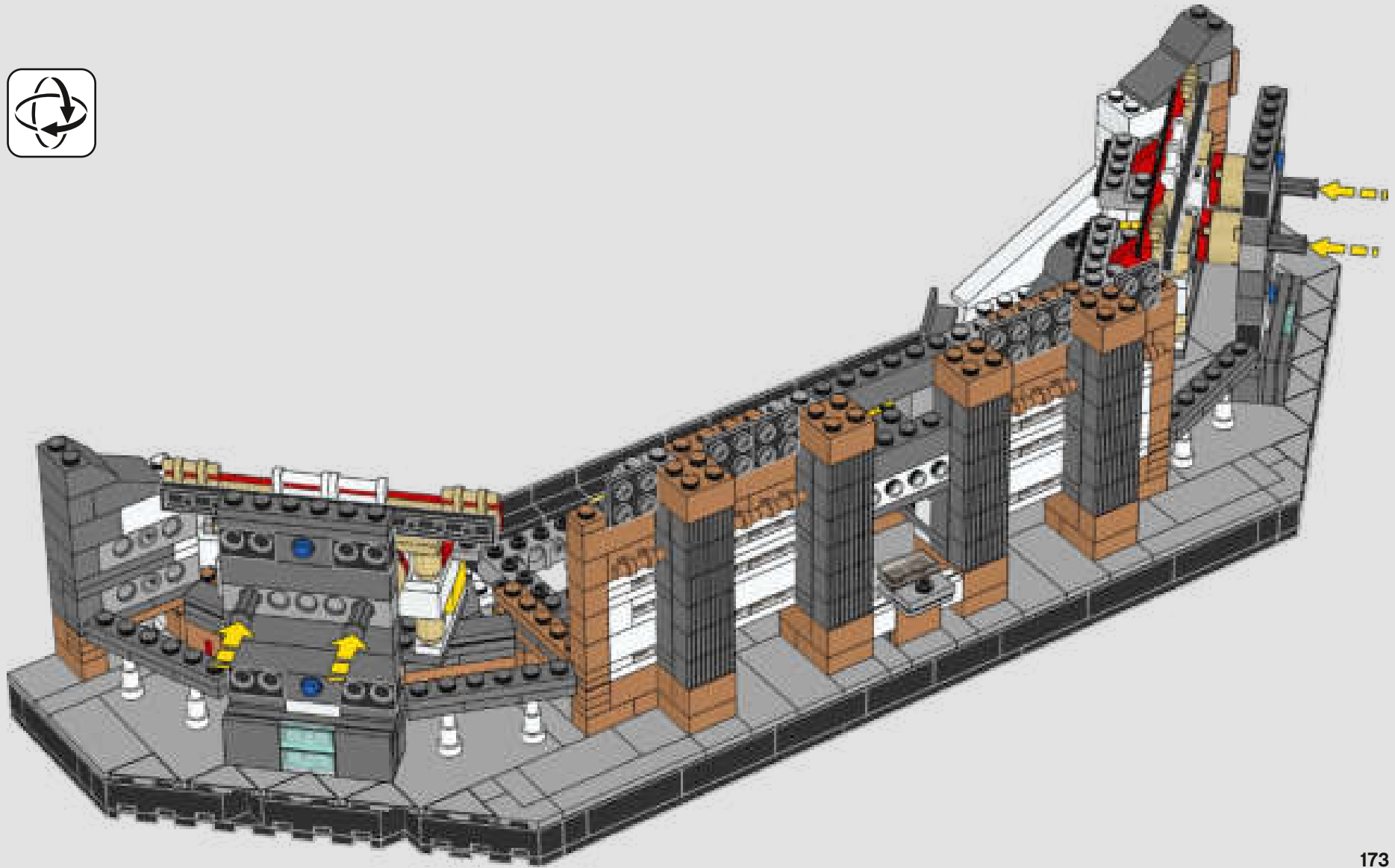
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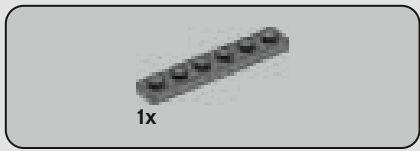


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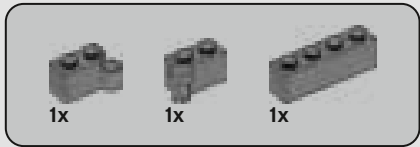


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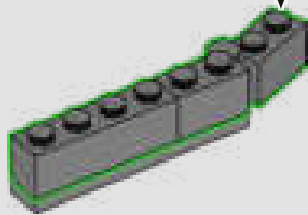
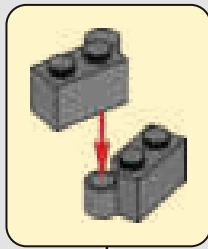




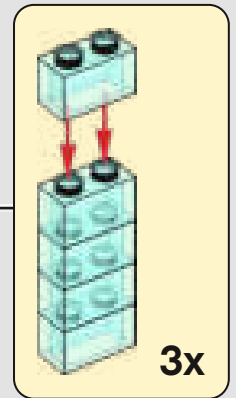
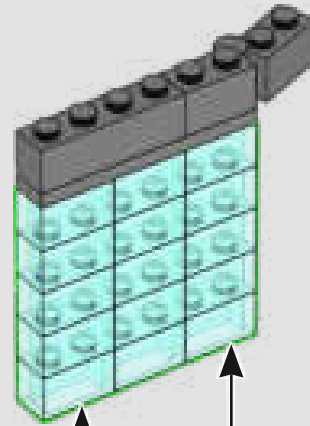
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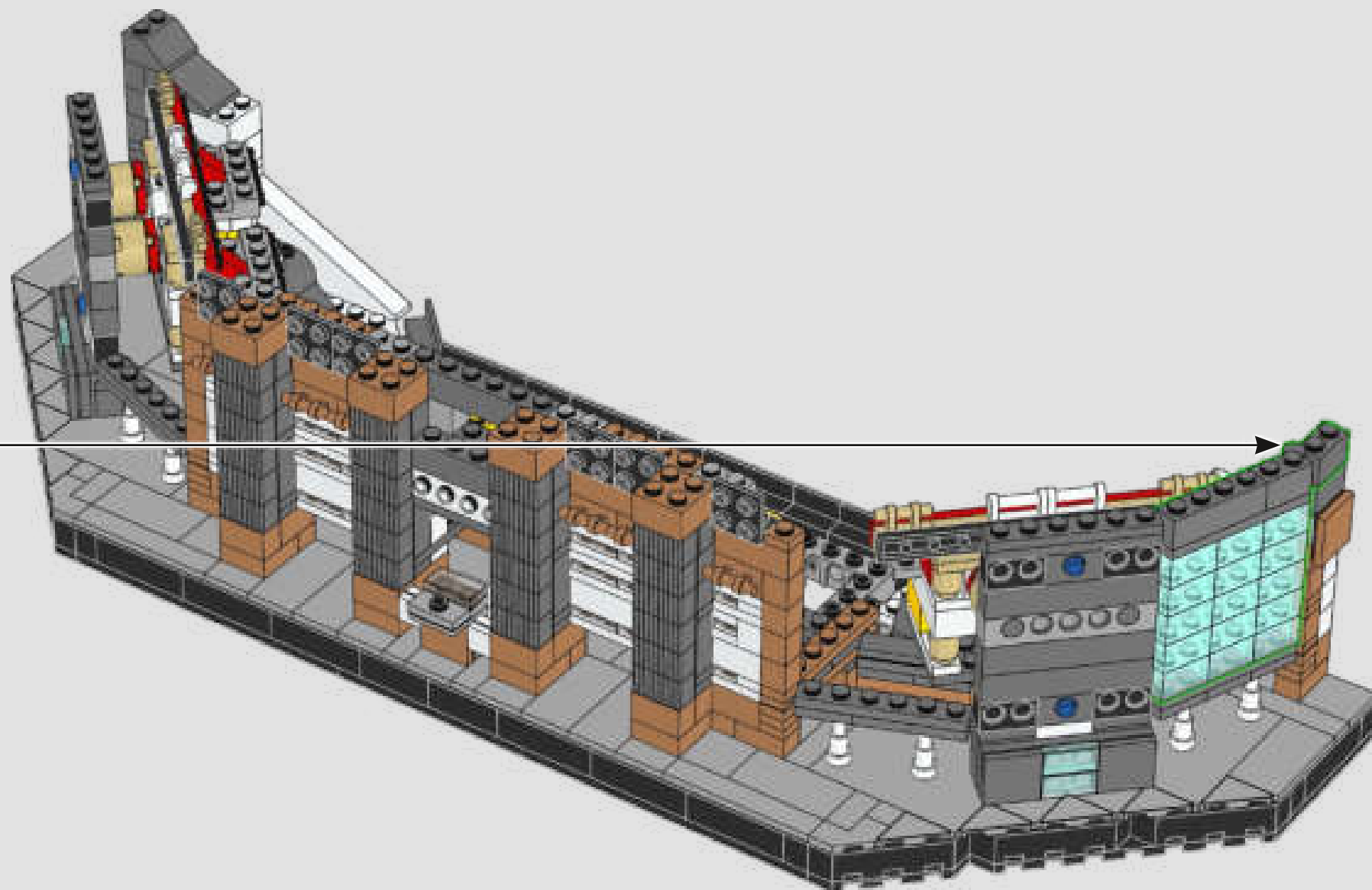
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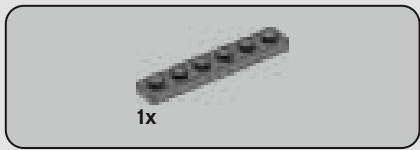


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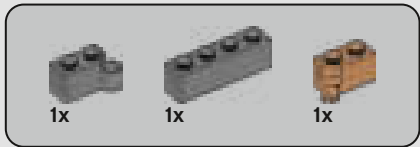
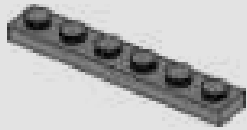


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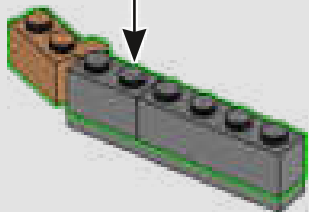
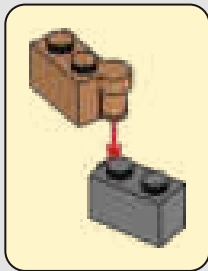




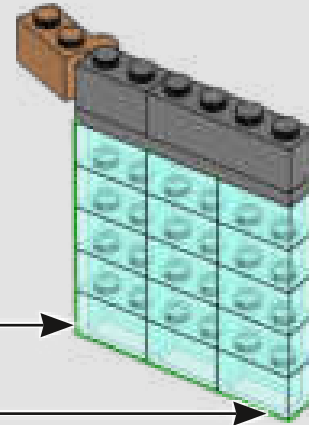
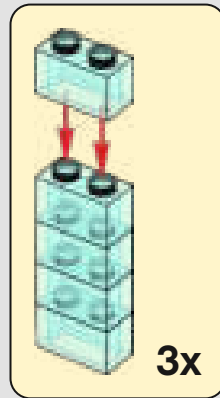
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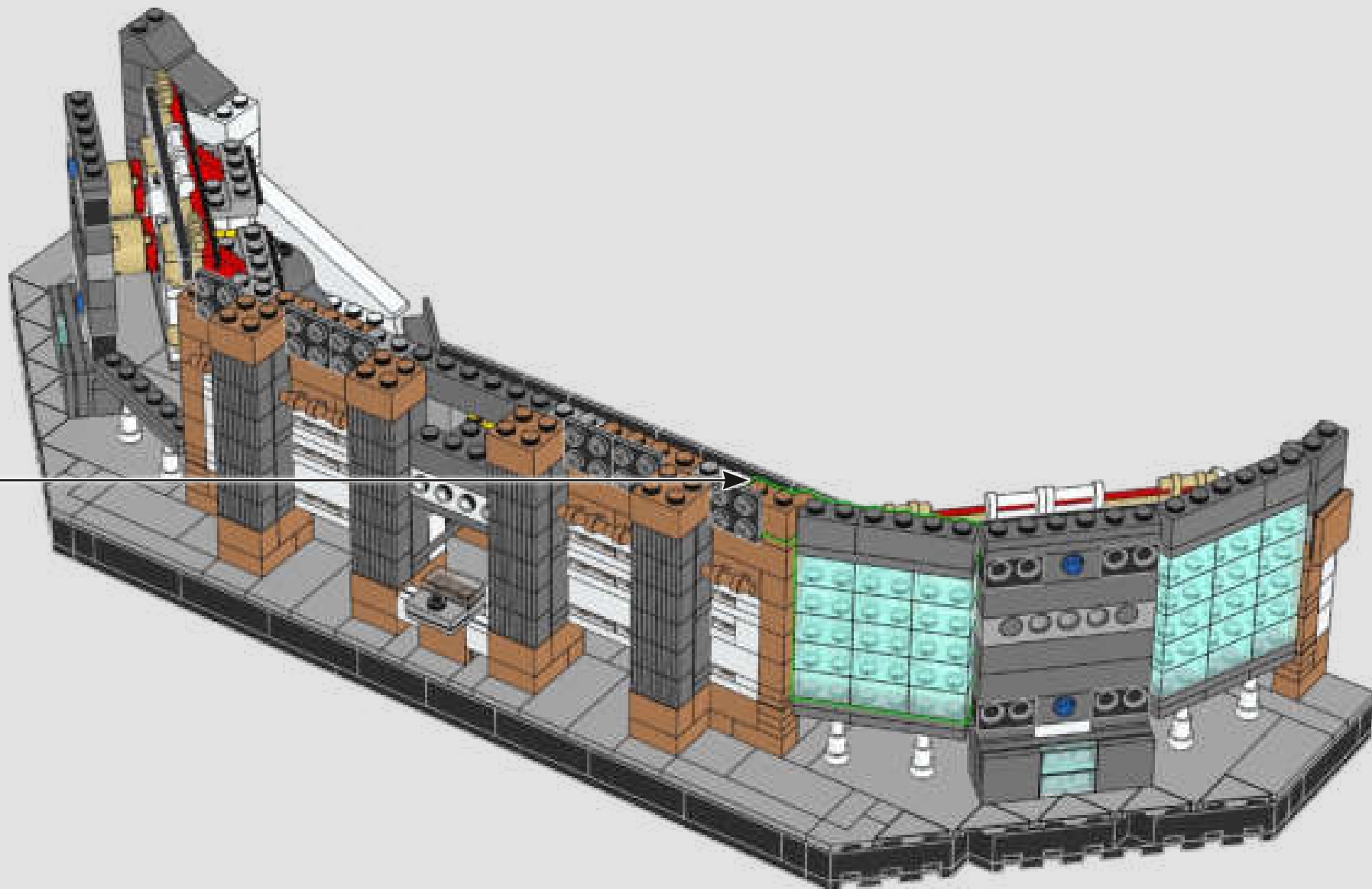
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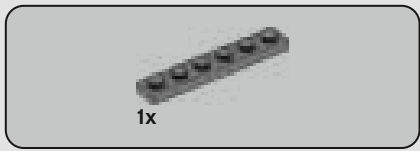


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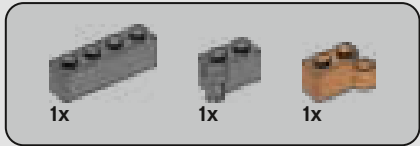
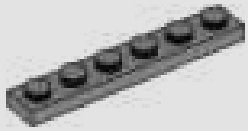


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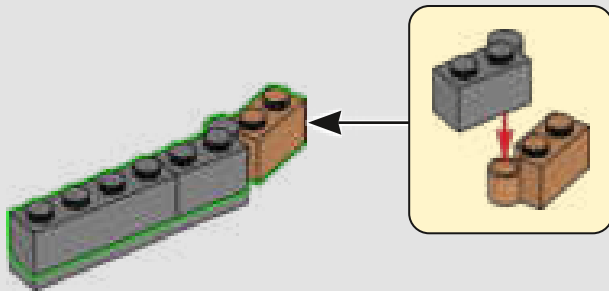




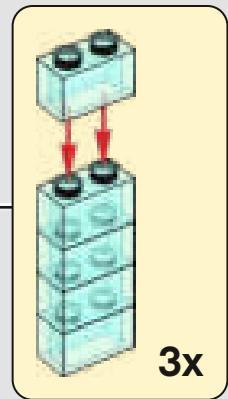
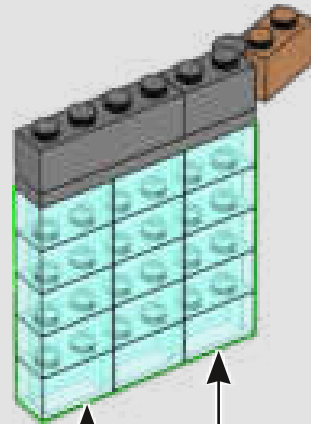
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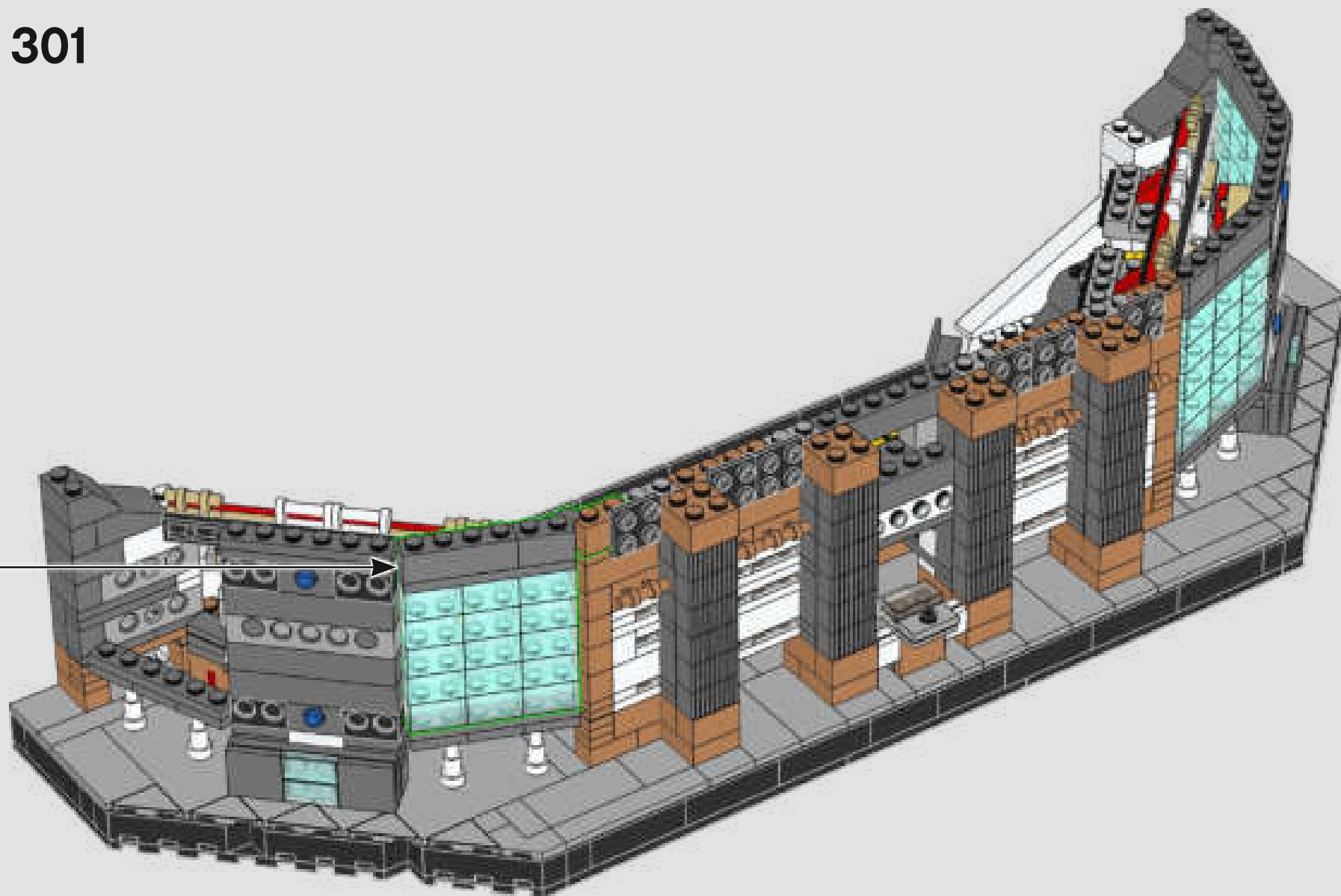
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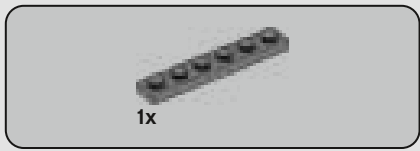


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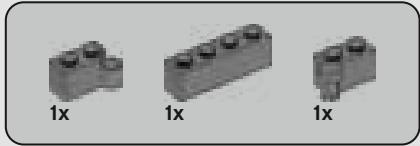
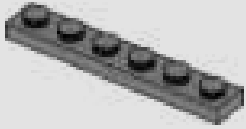


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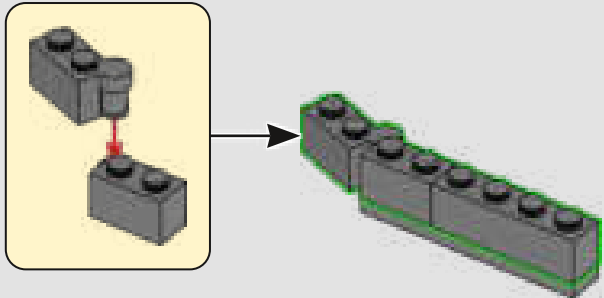




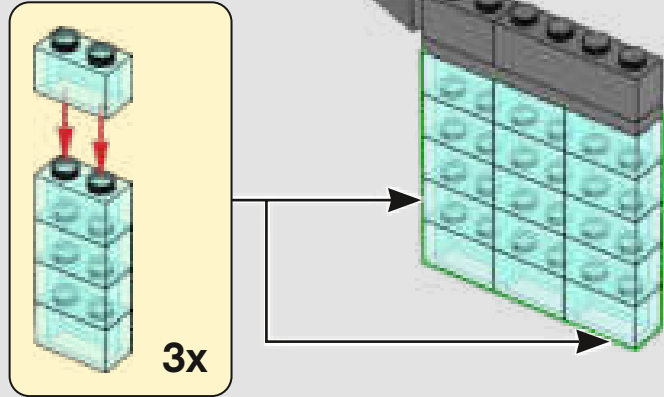
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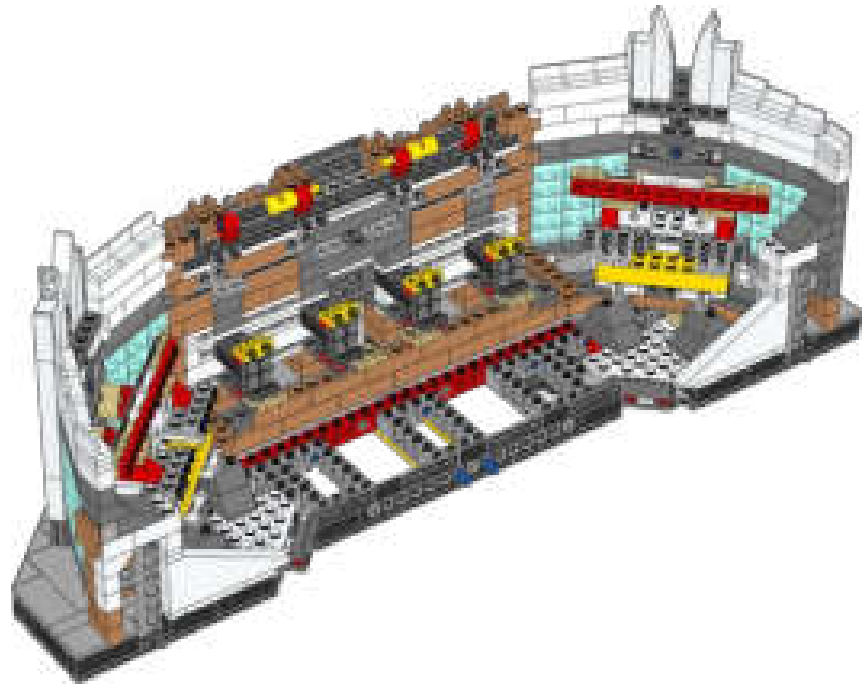
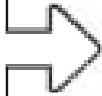


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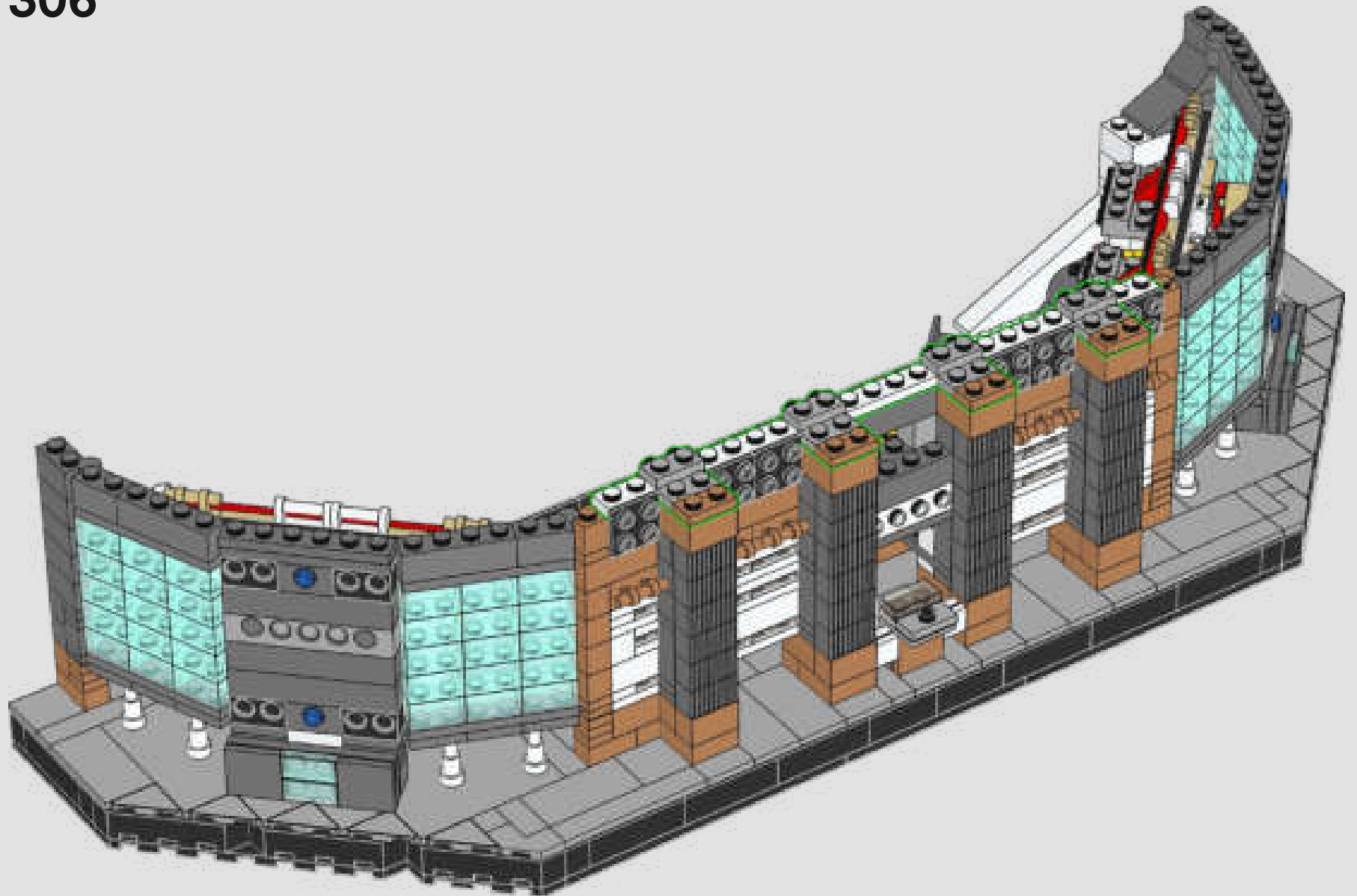
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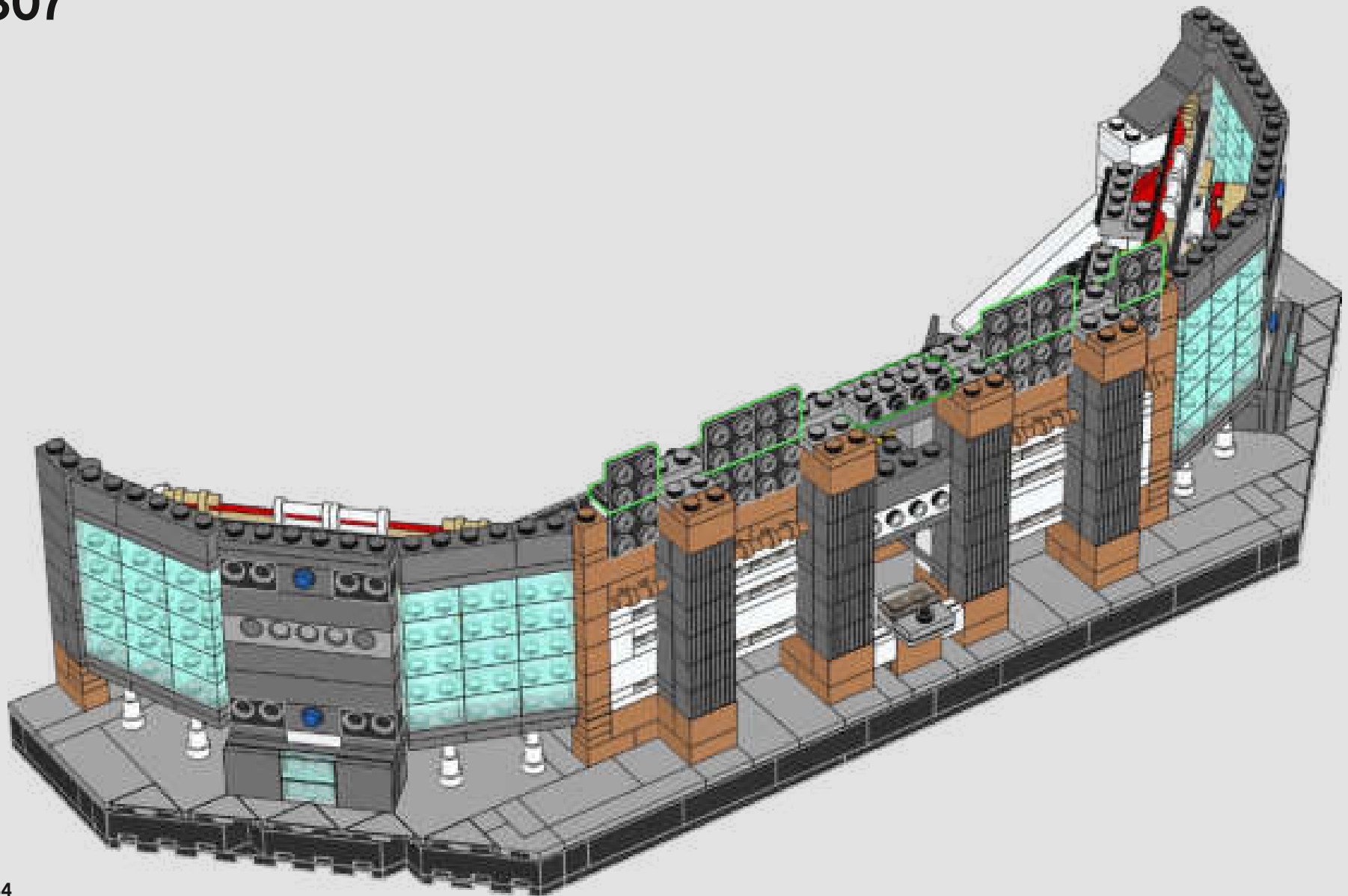


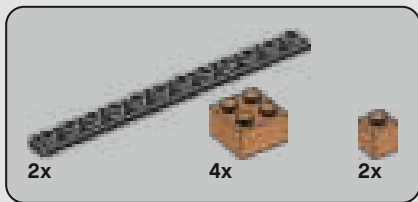
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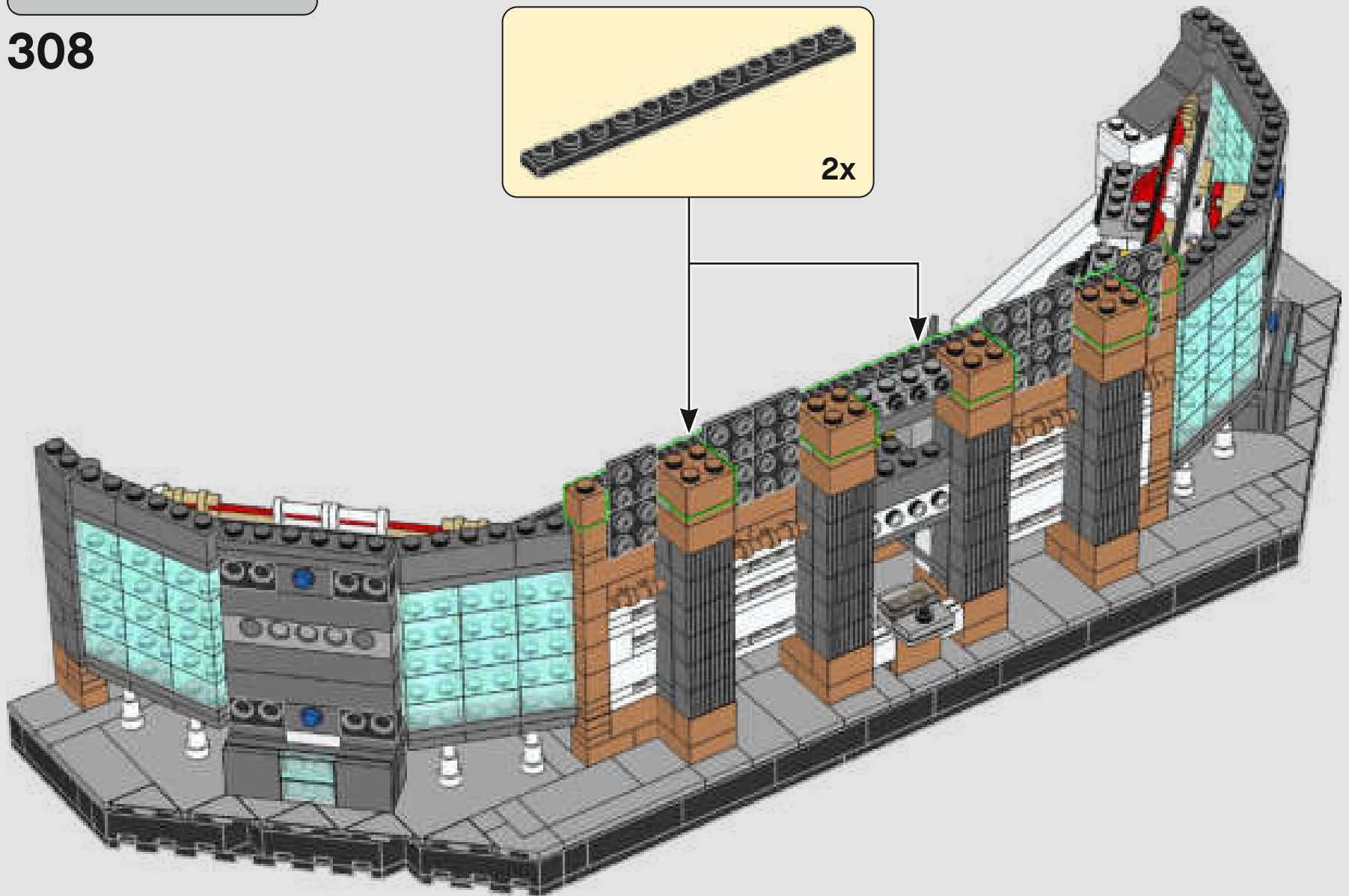
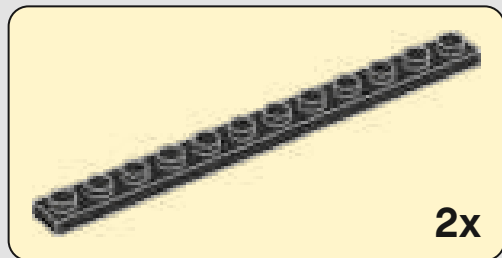
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307





308



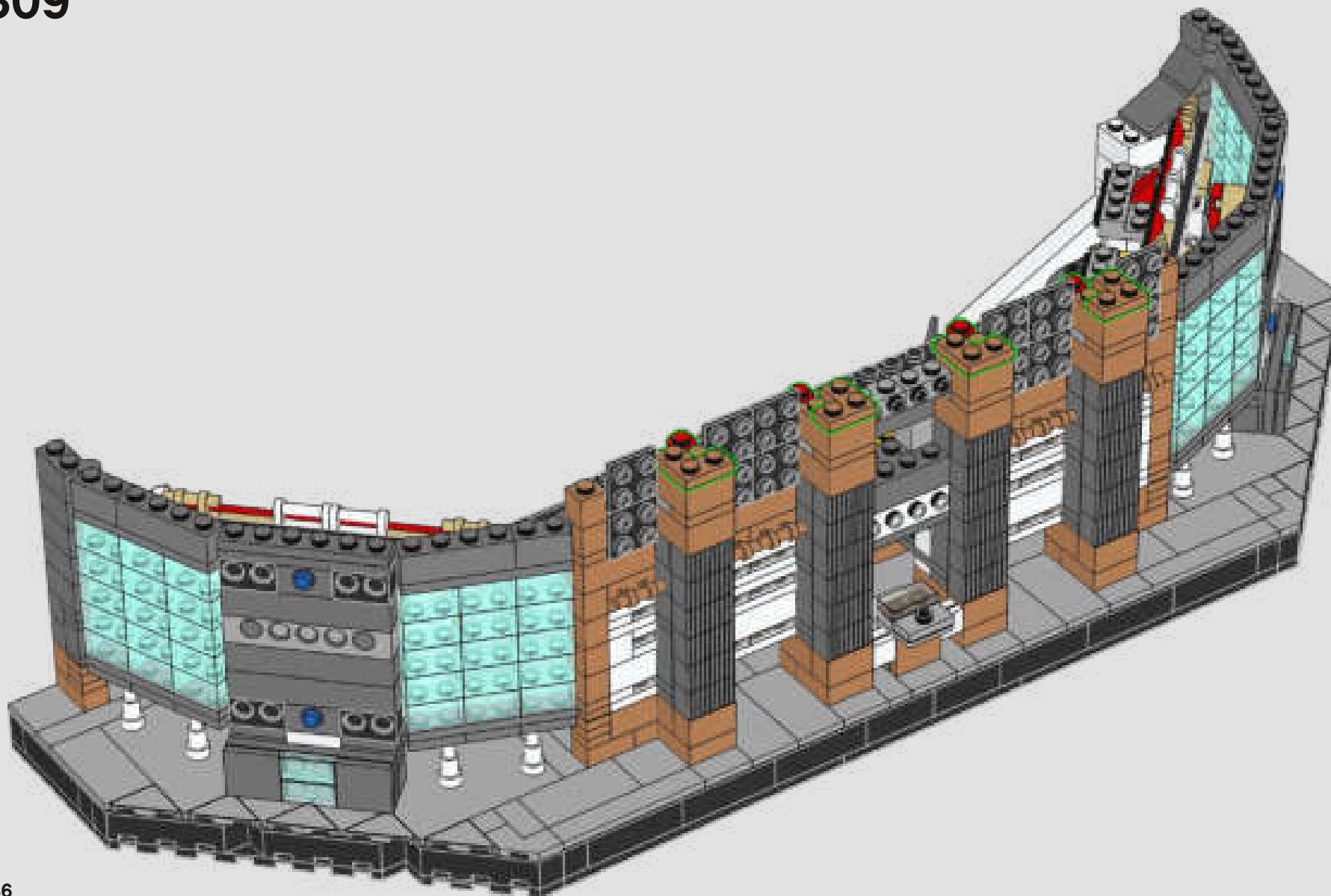


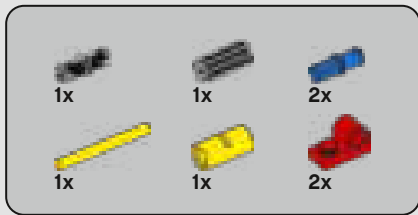
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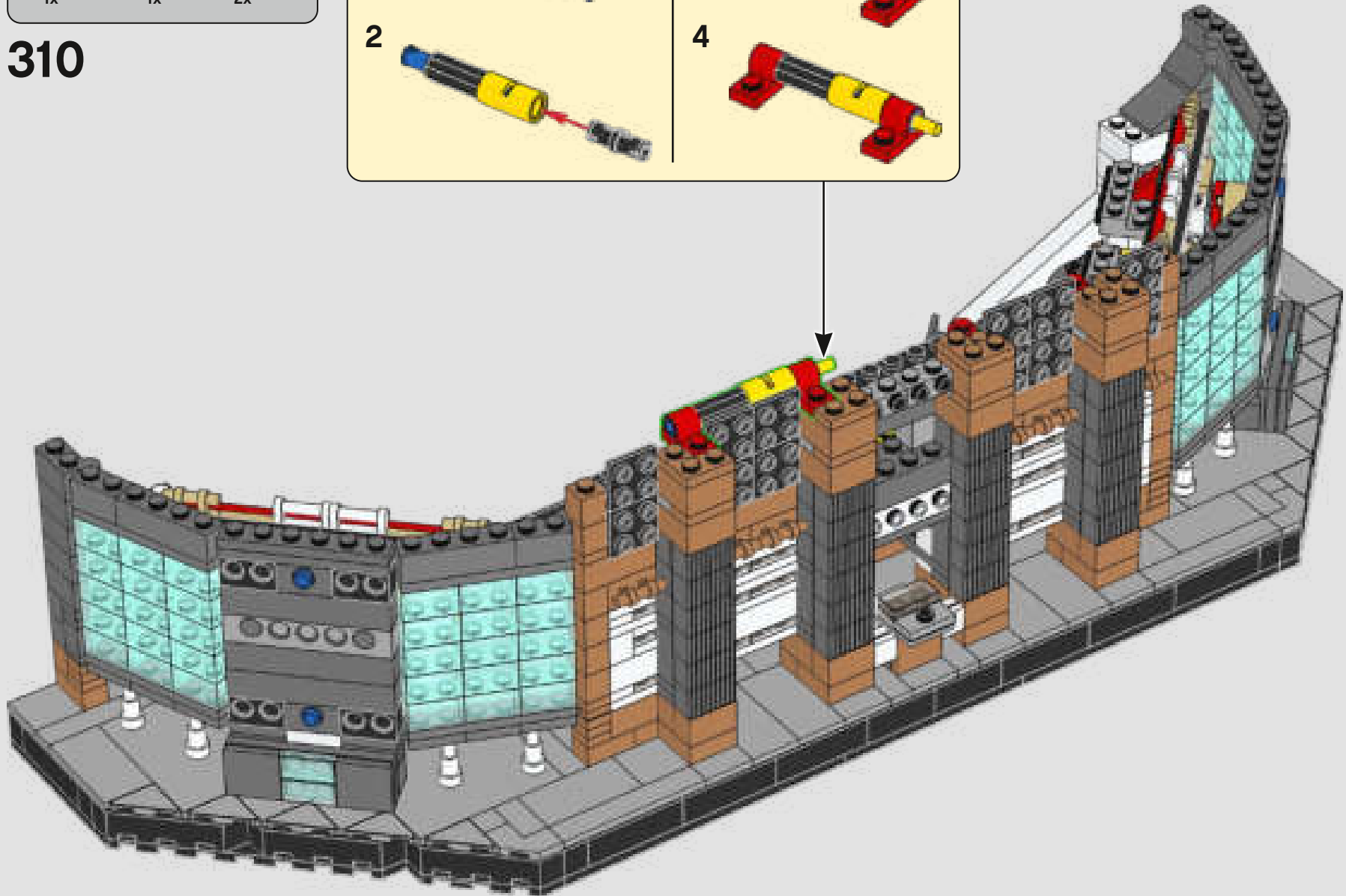
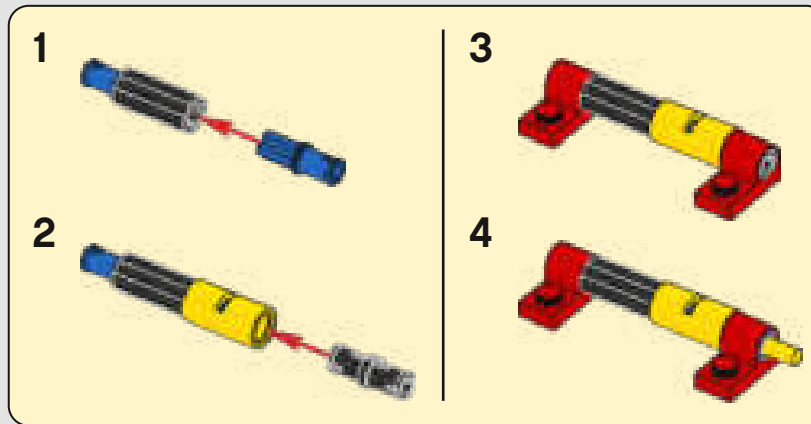
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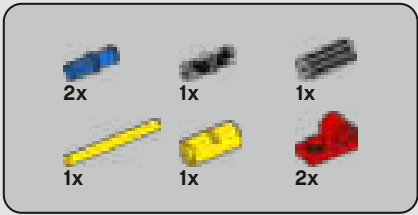
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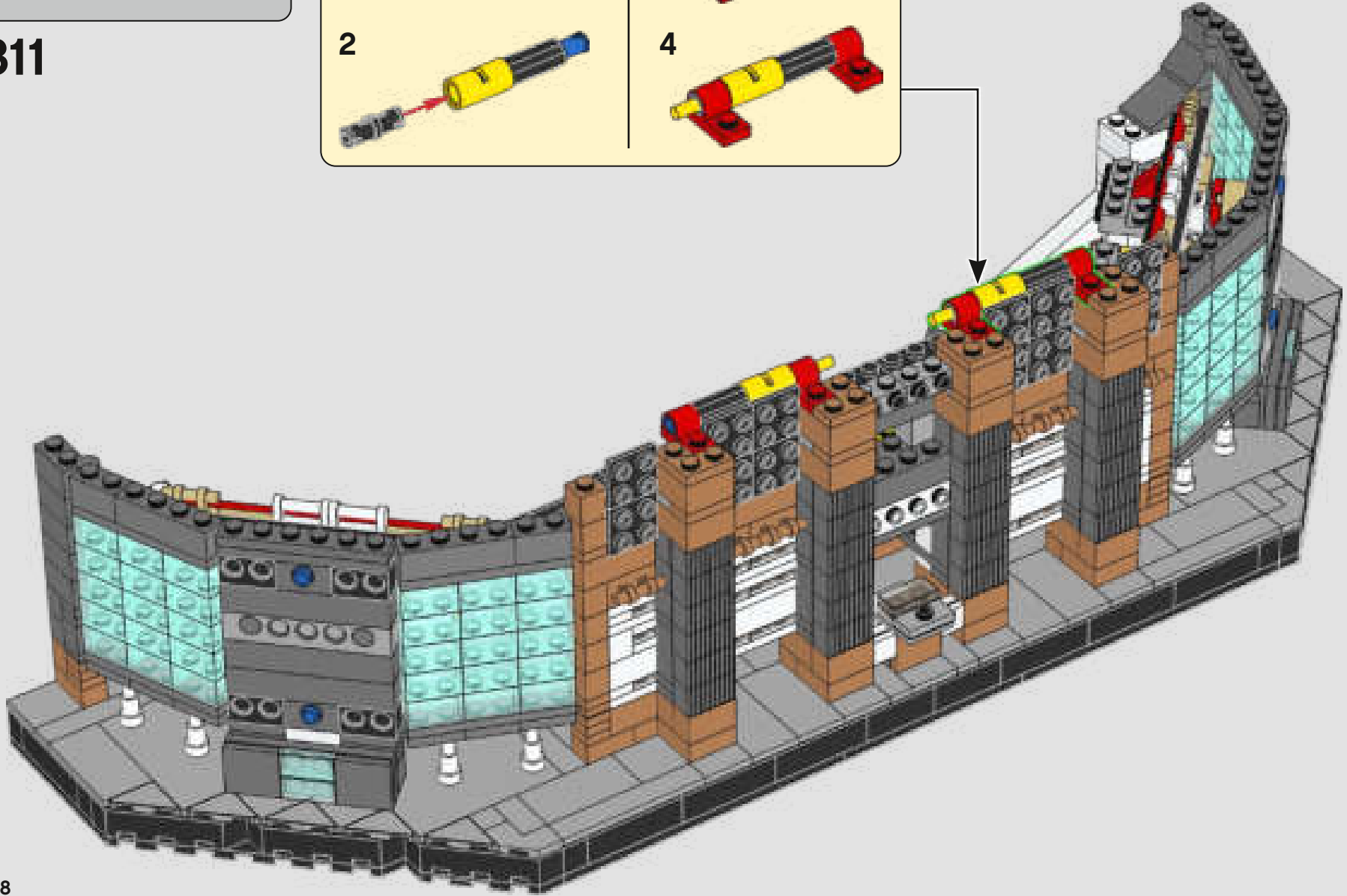
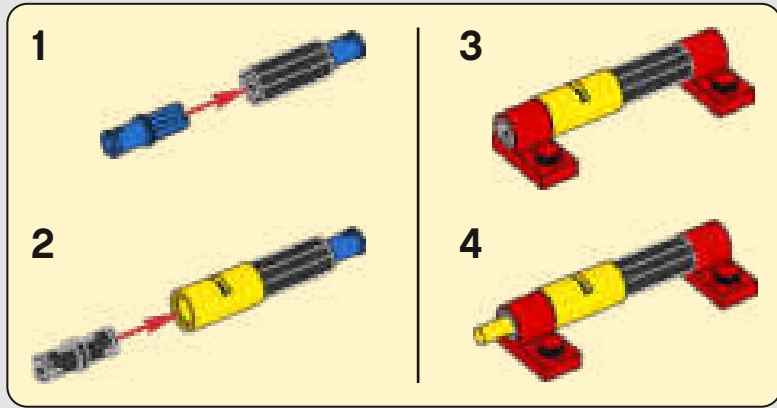


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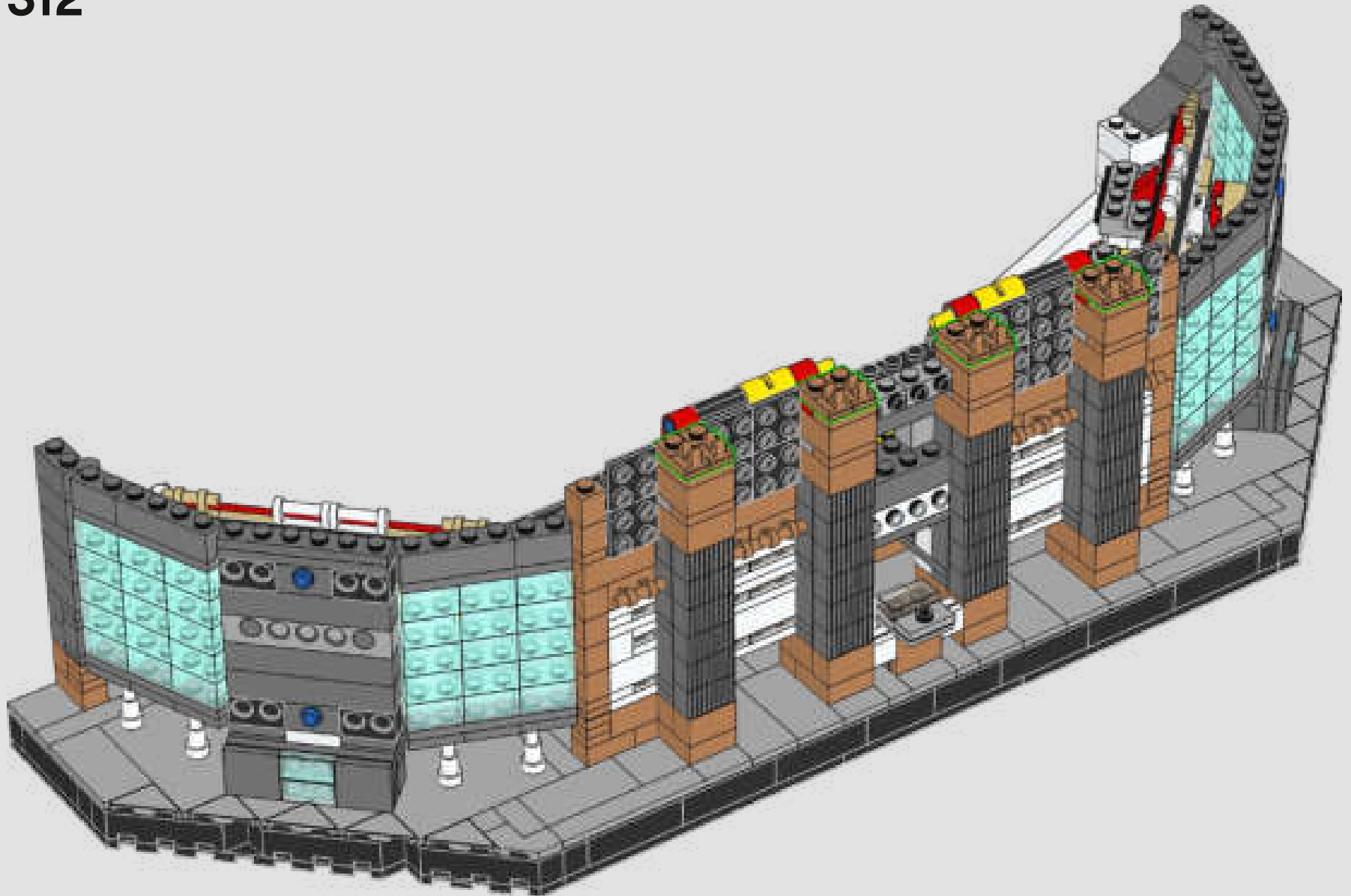
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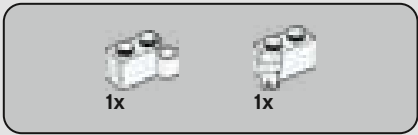




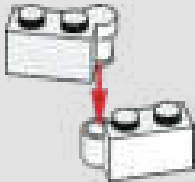
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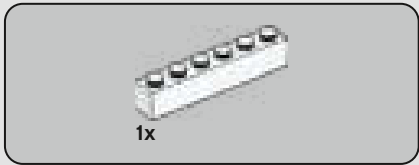
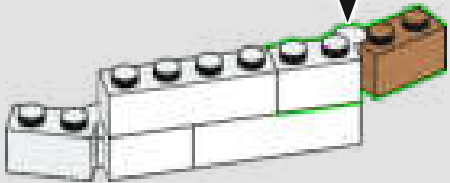
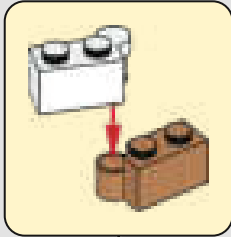
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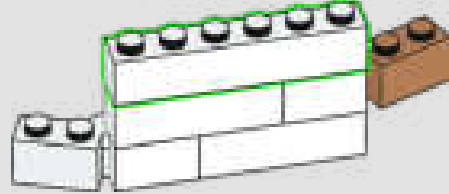
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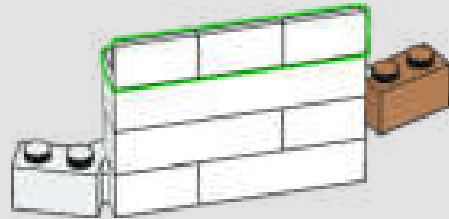
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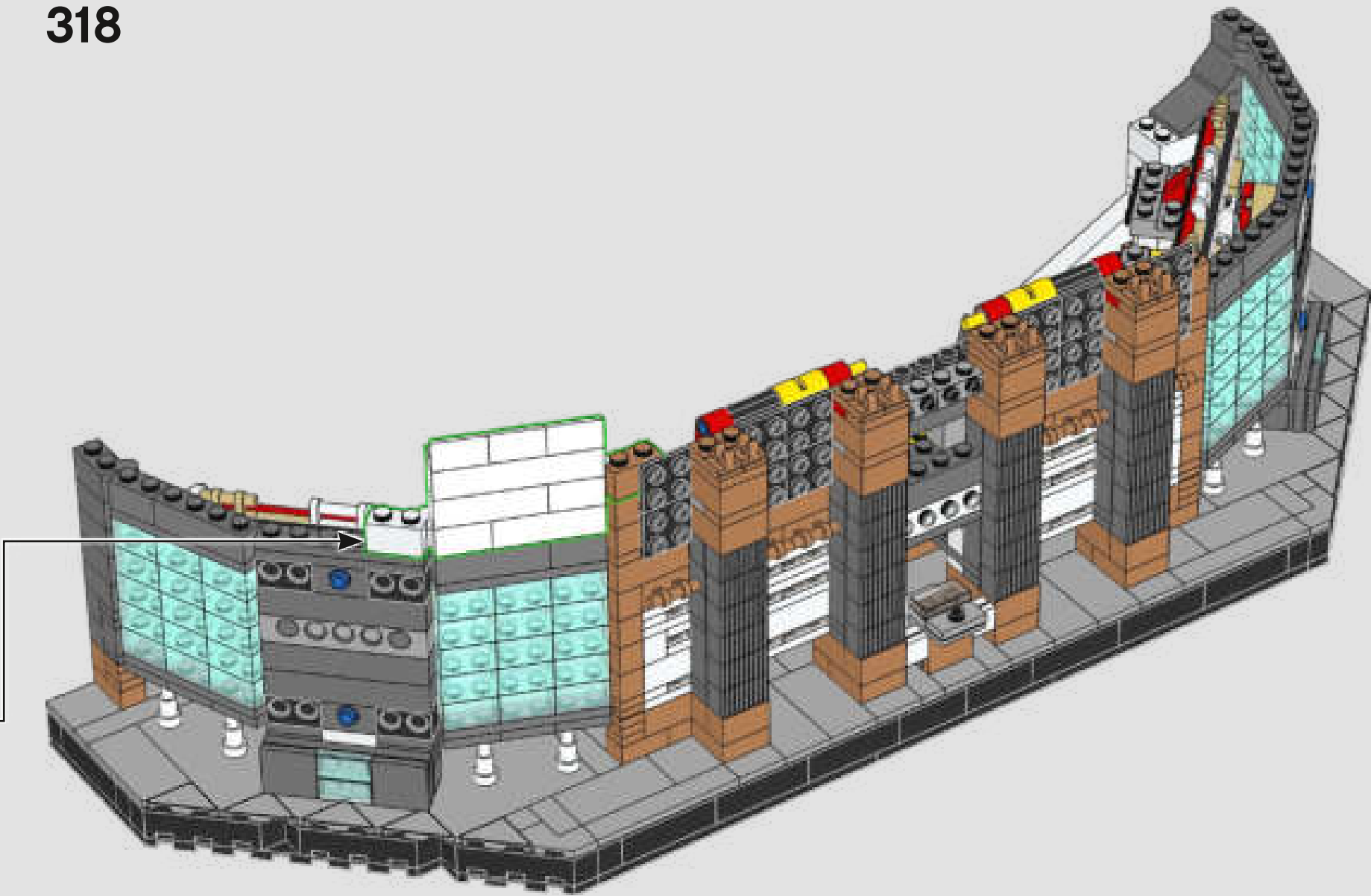
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317



318

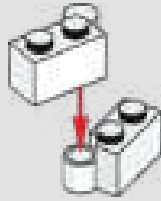




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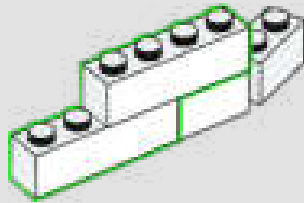
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2x

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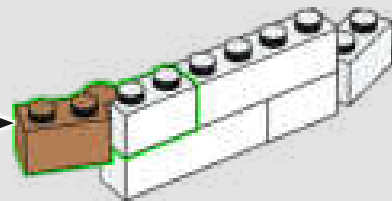
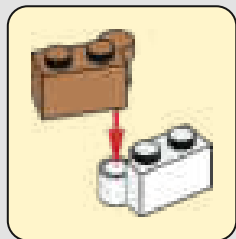


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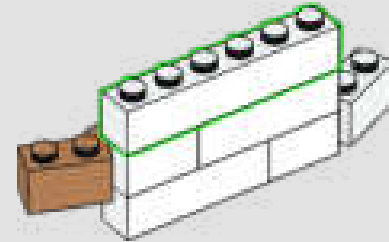
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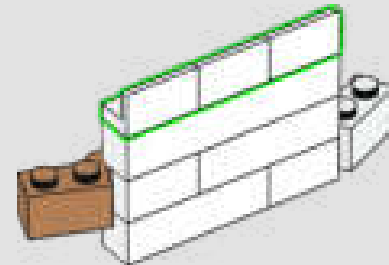
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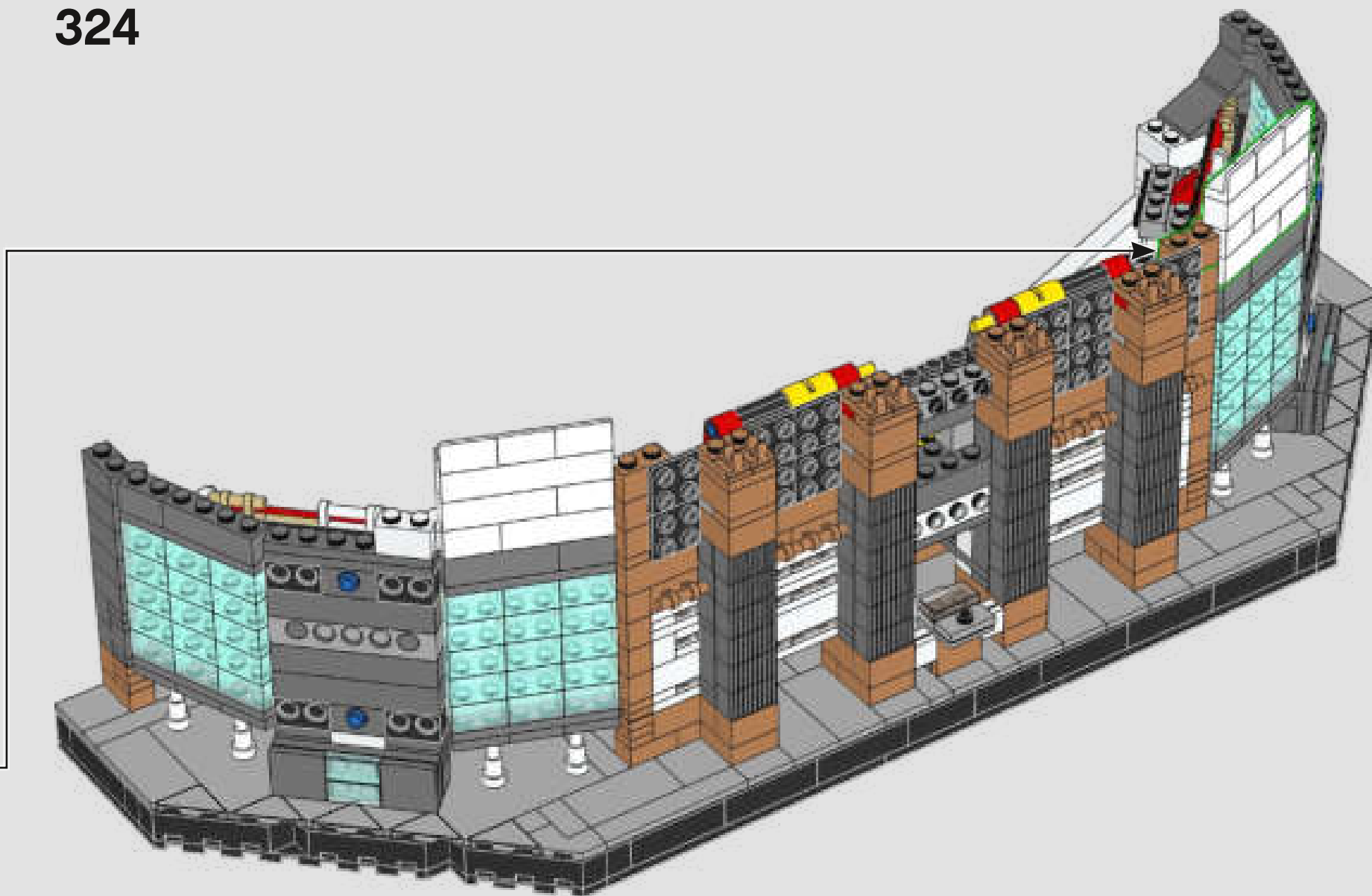


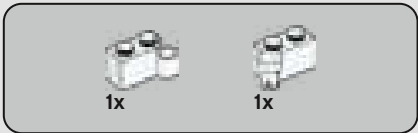
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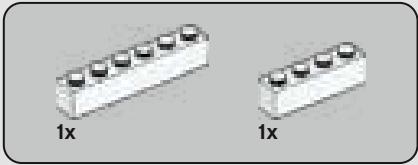
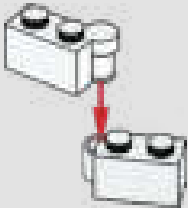


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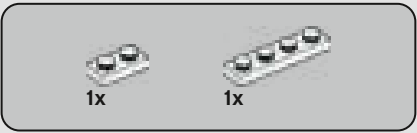
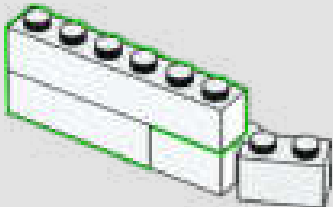




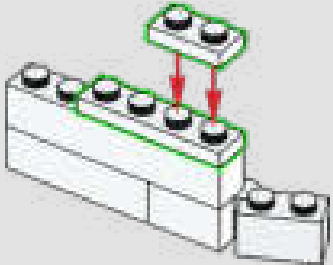
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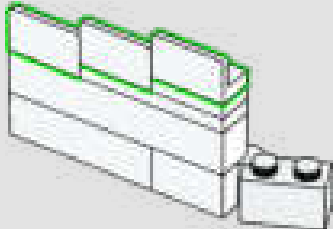
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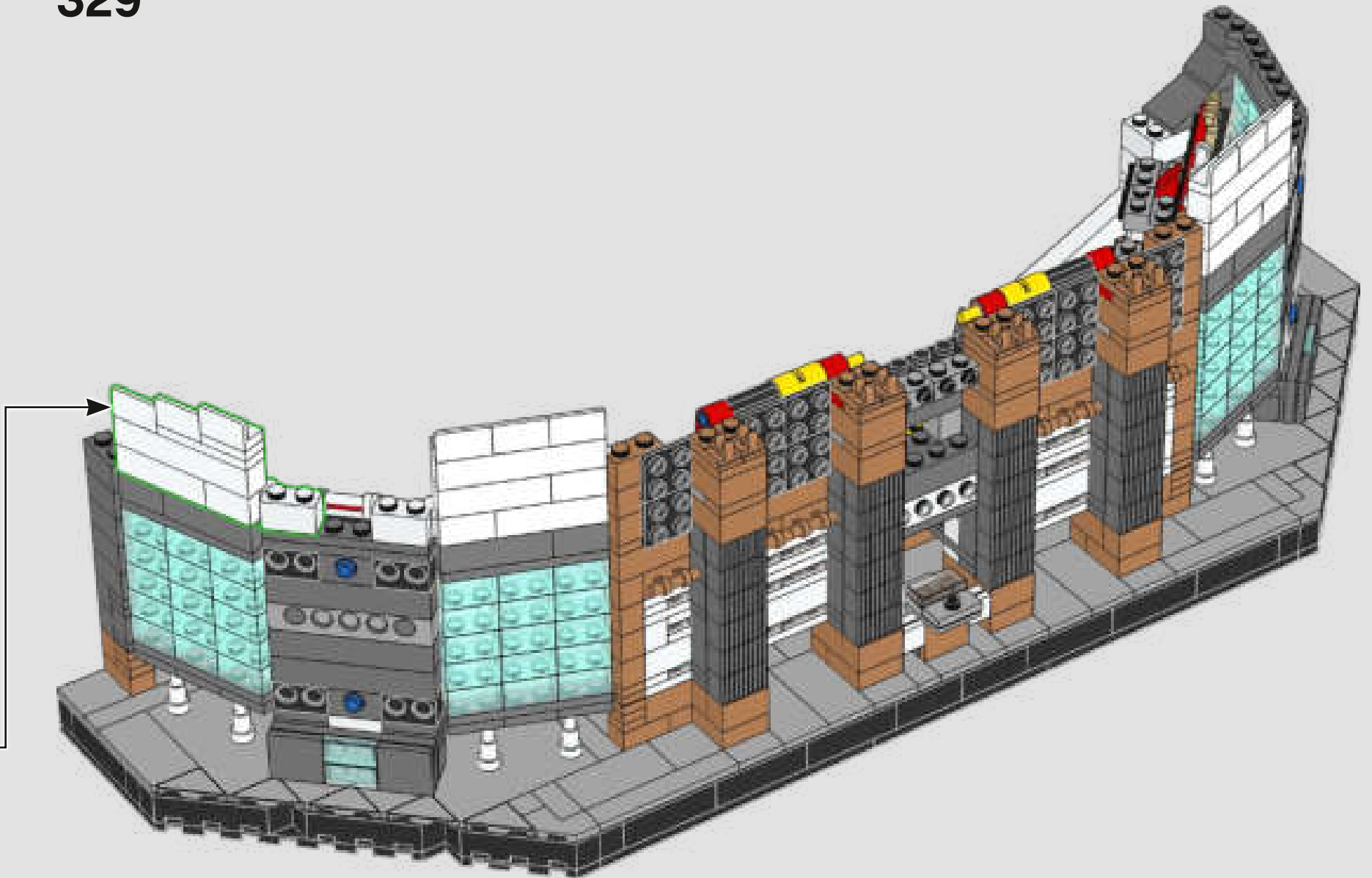
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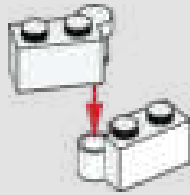


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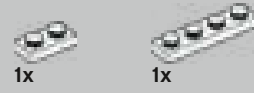
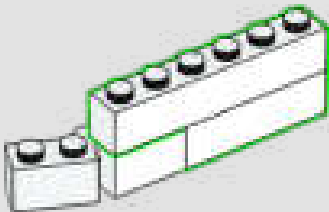




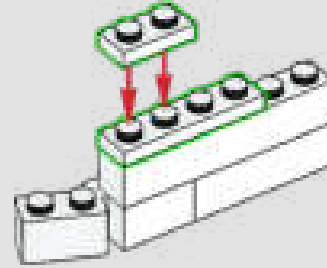
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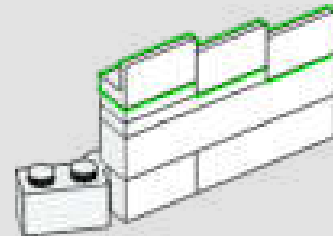
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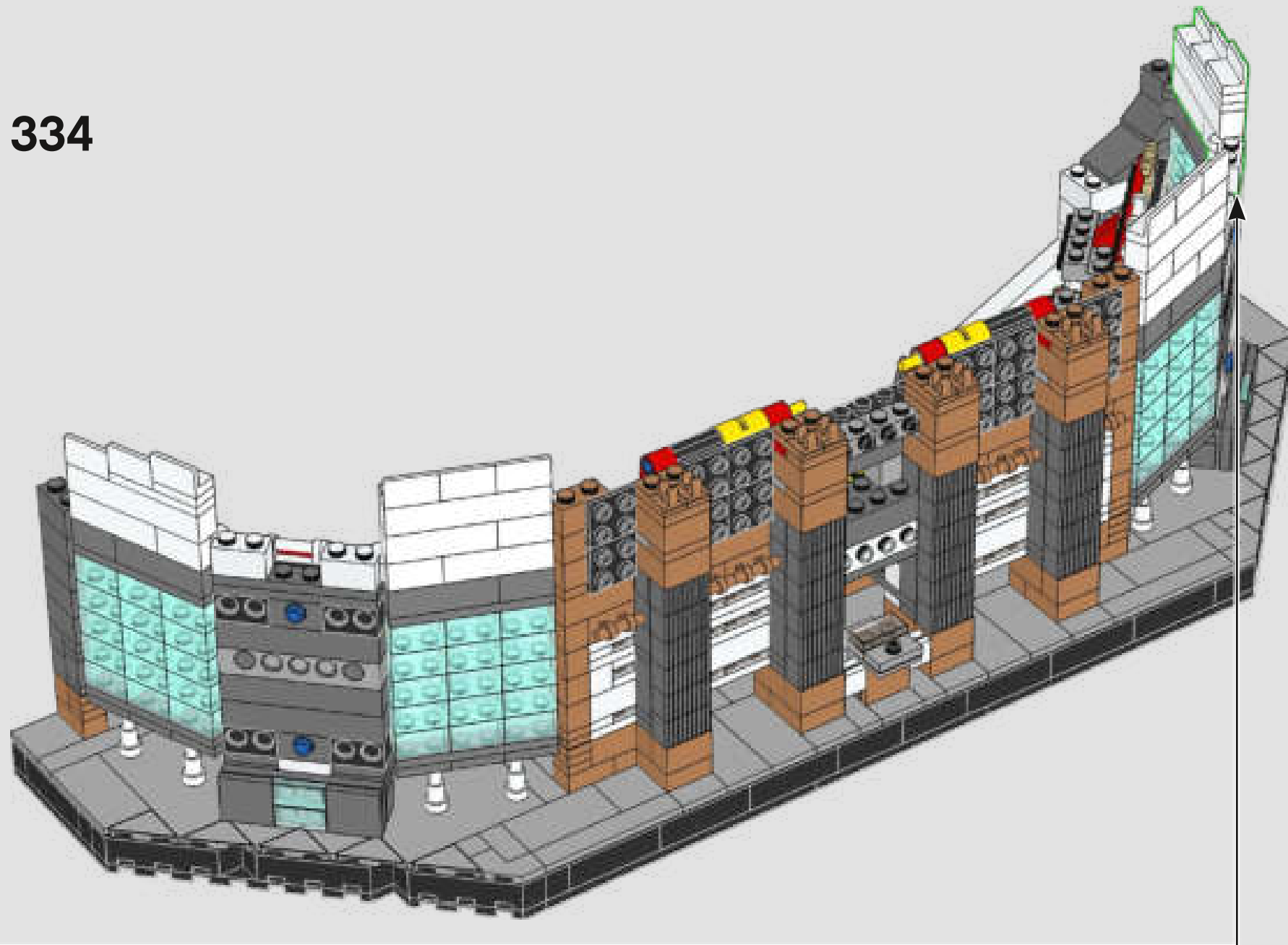
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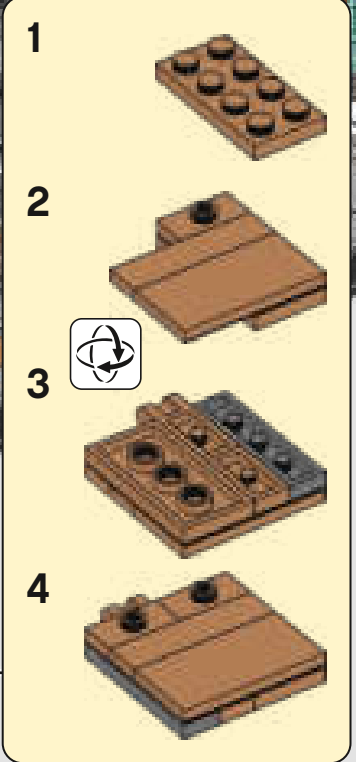
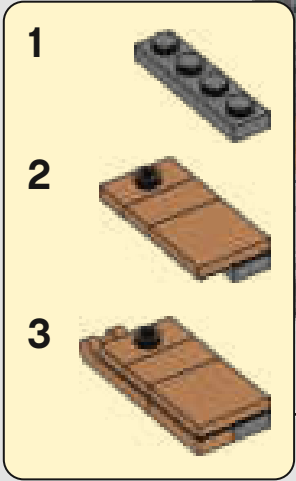
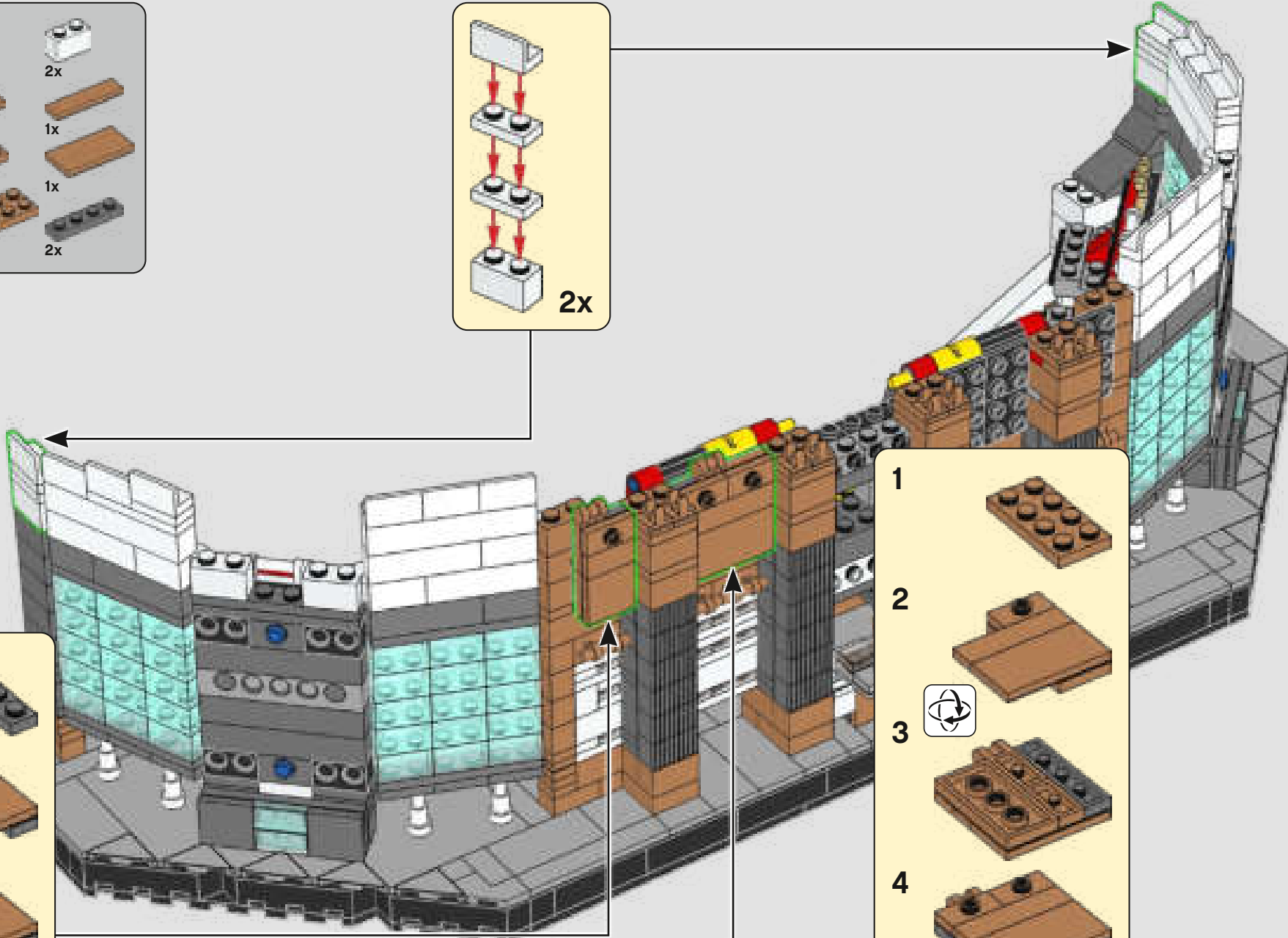
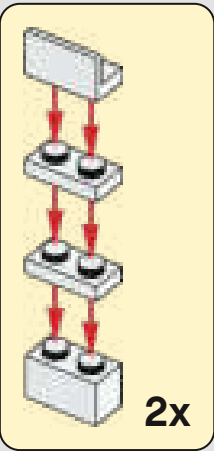


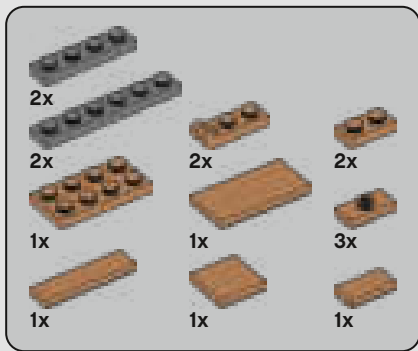
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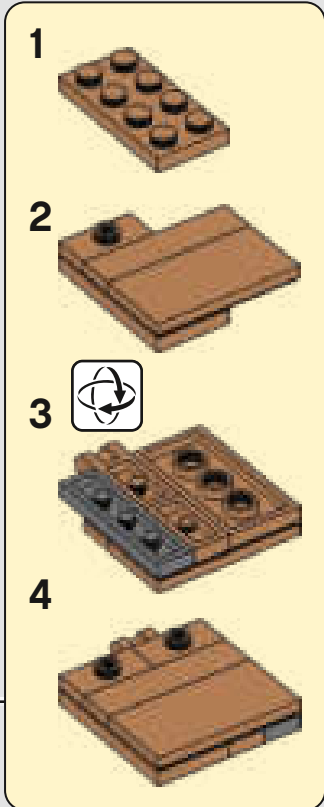
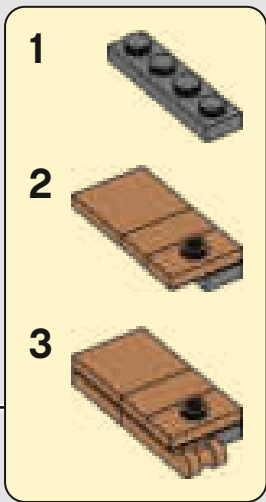
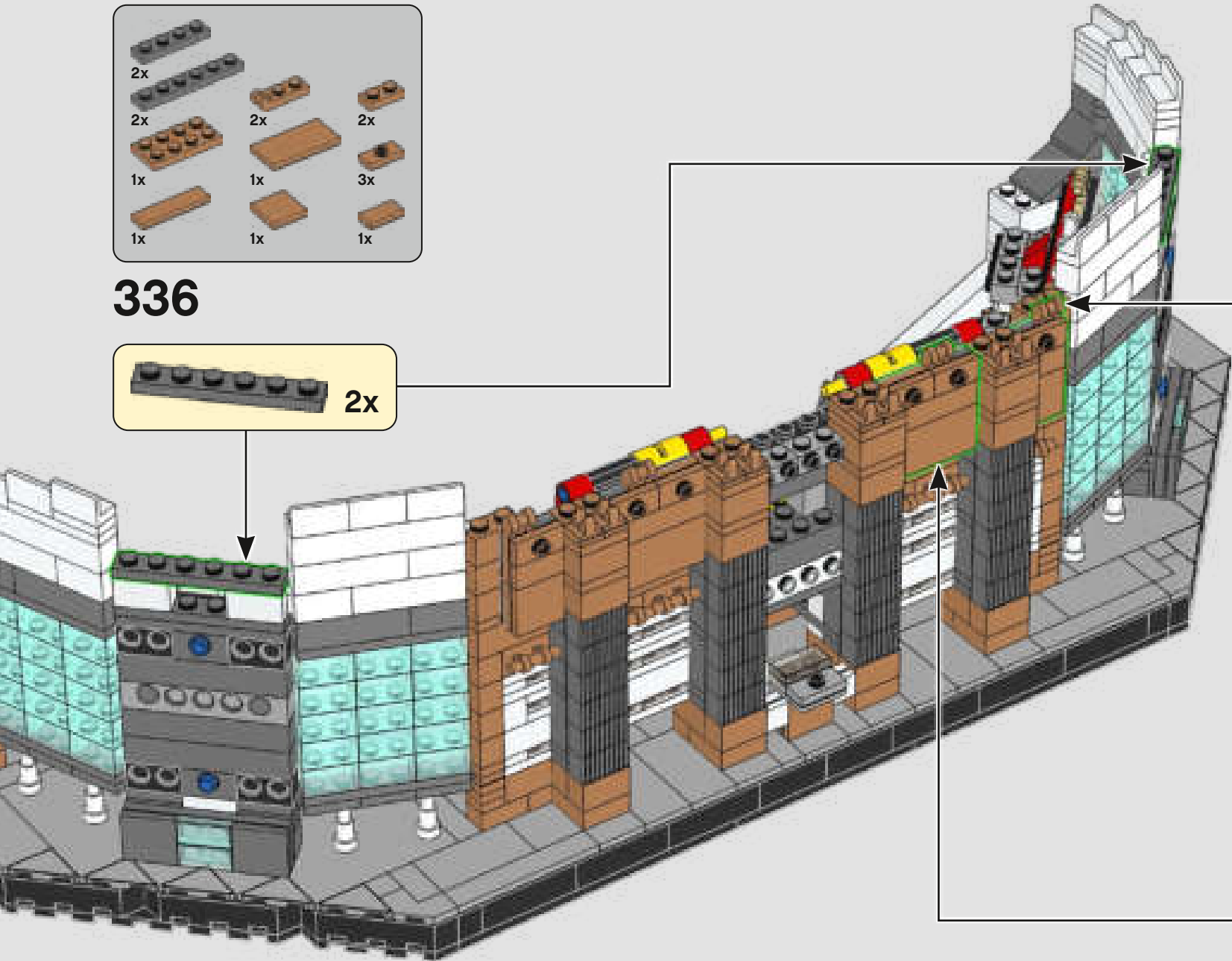
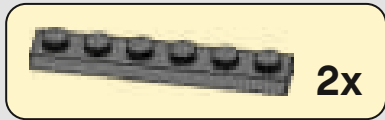
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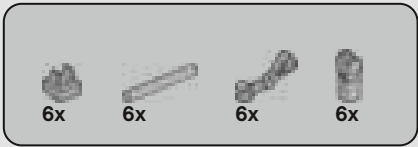
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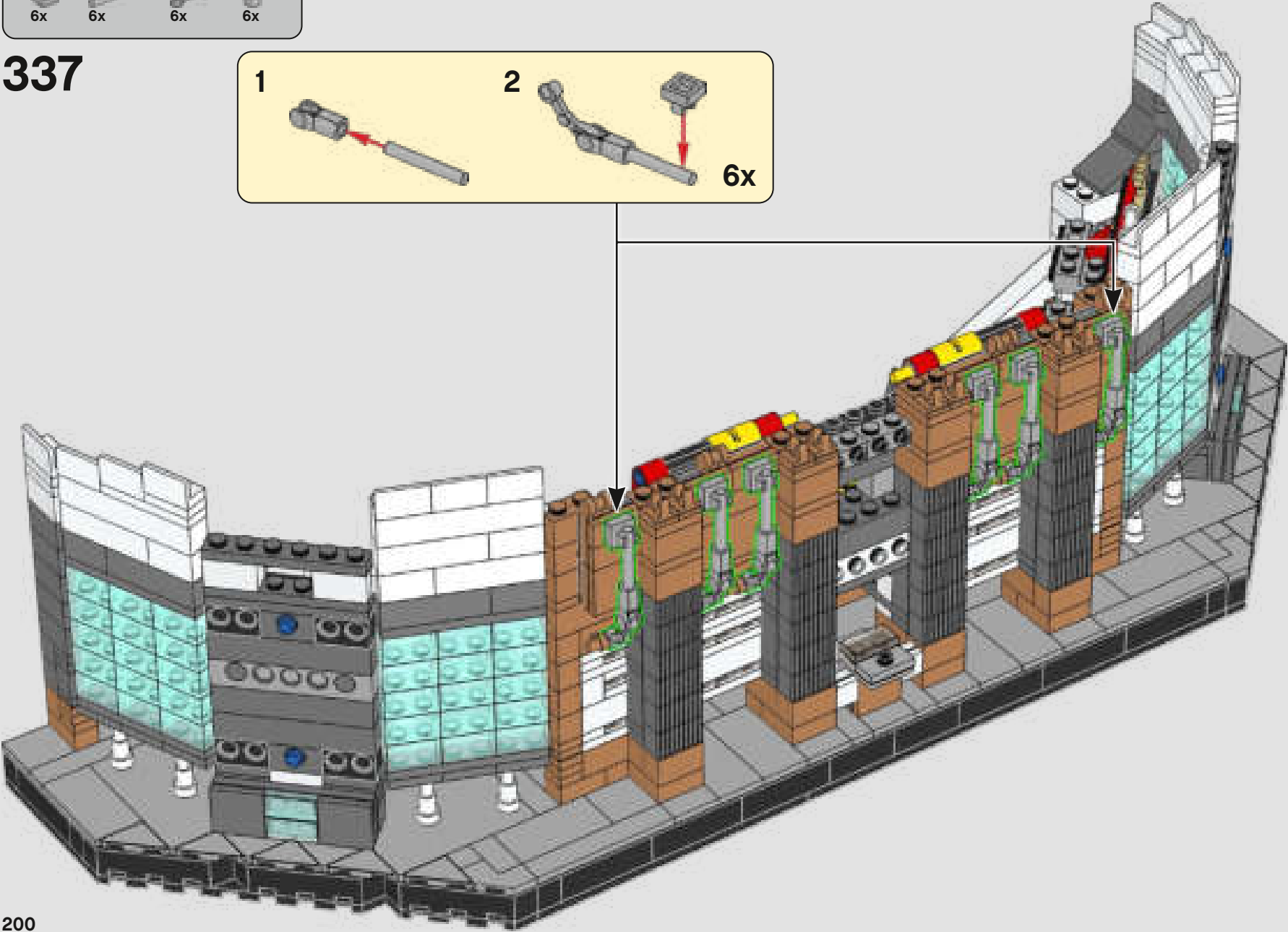
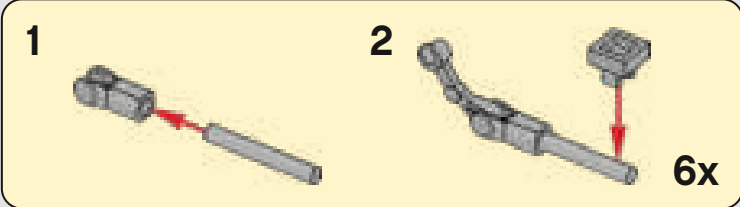


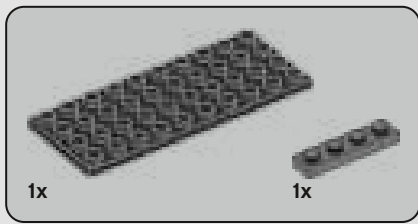
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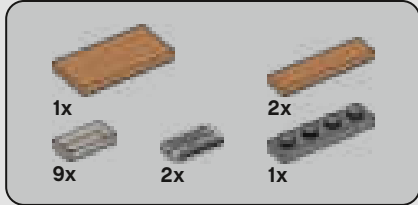
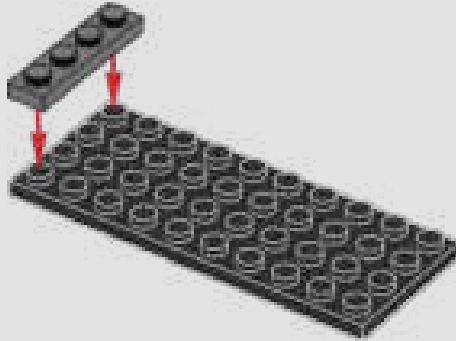


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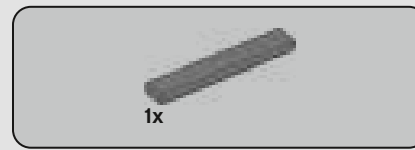
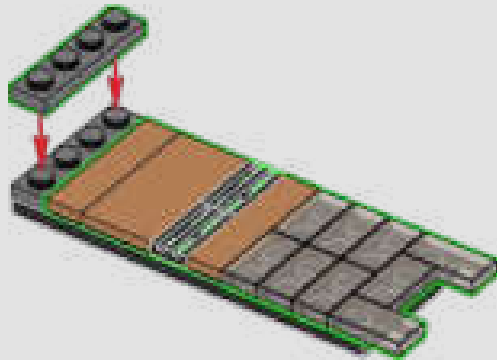




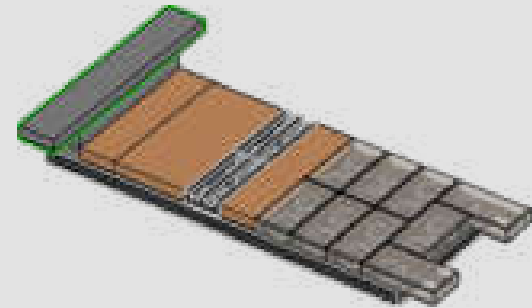
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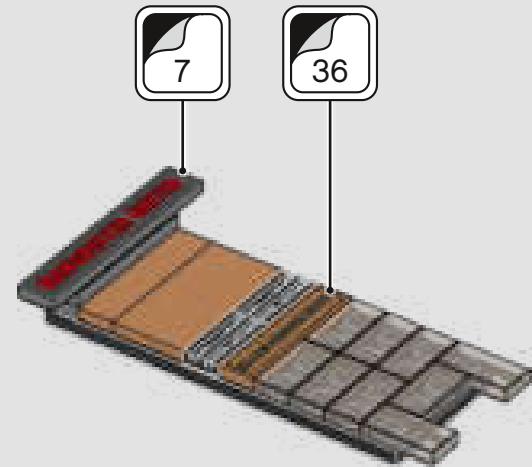
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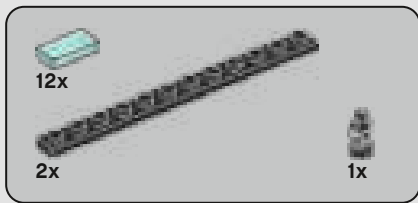


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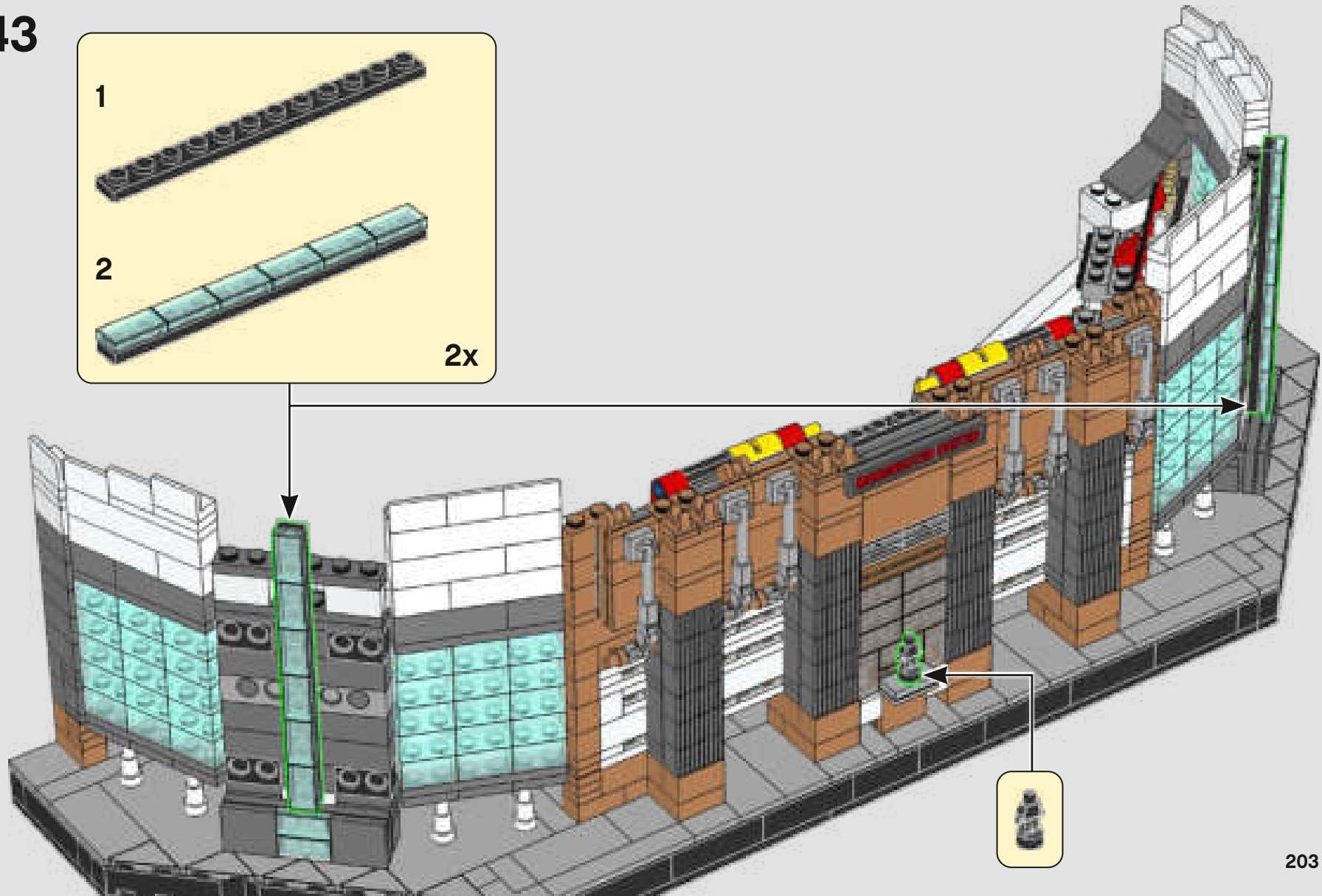
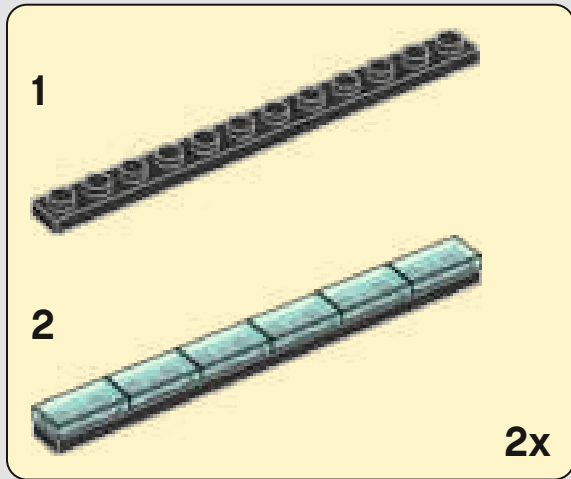


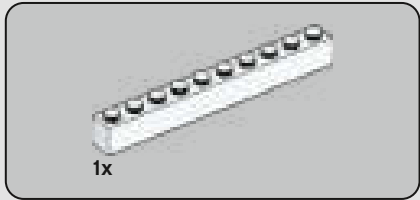
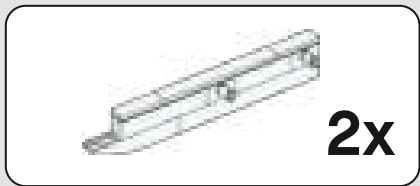
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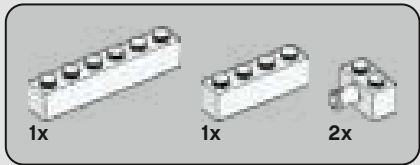


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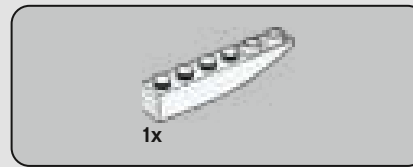
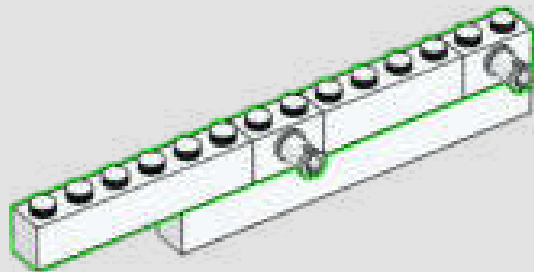




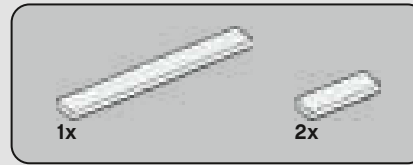
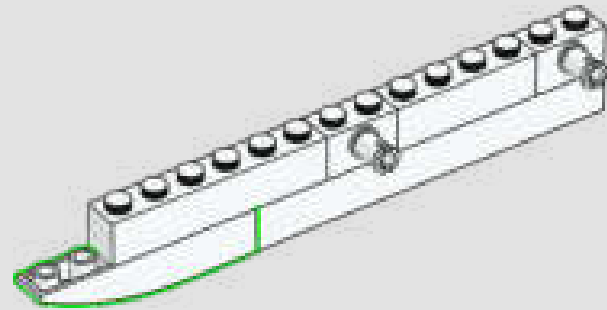
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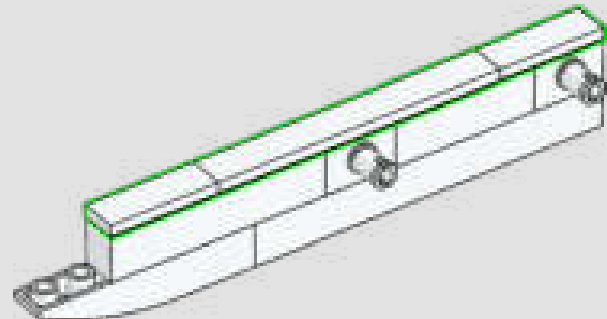
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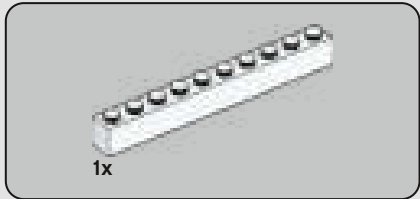
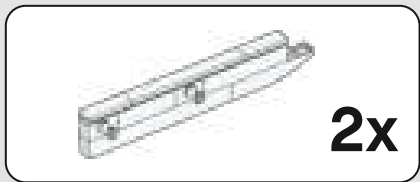
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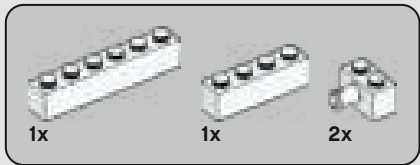
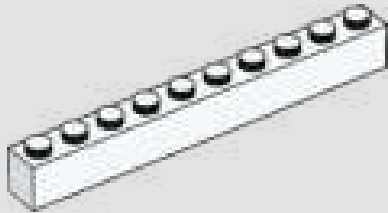
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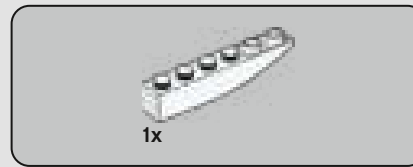
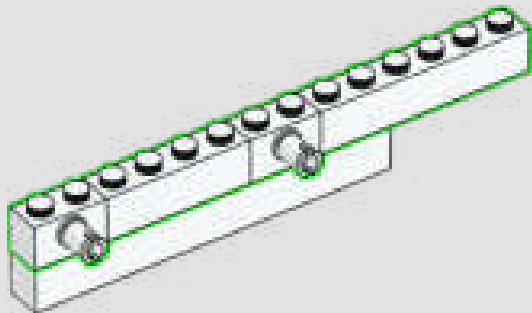




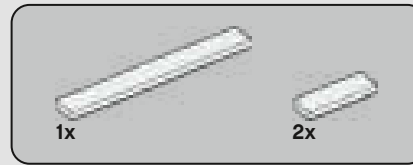
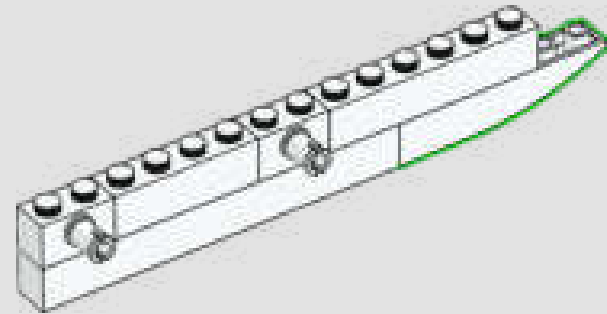
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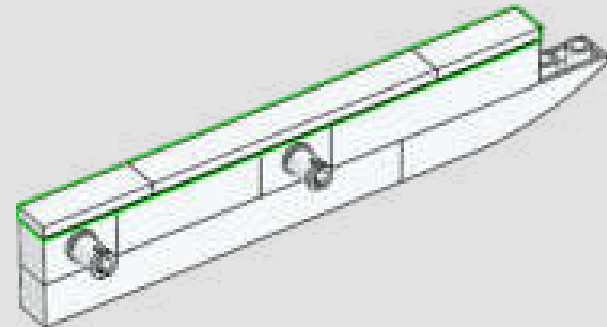
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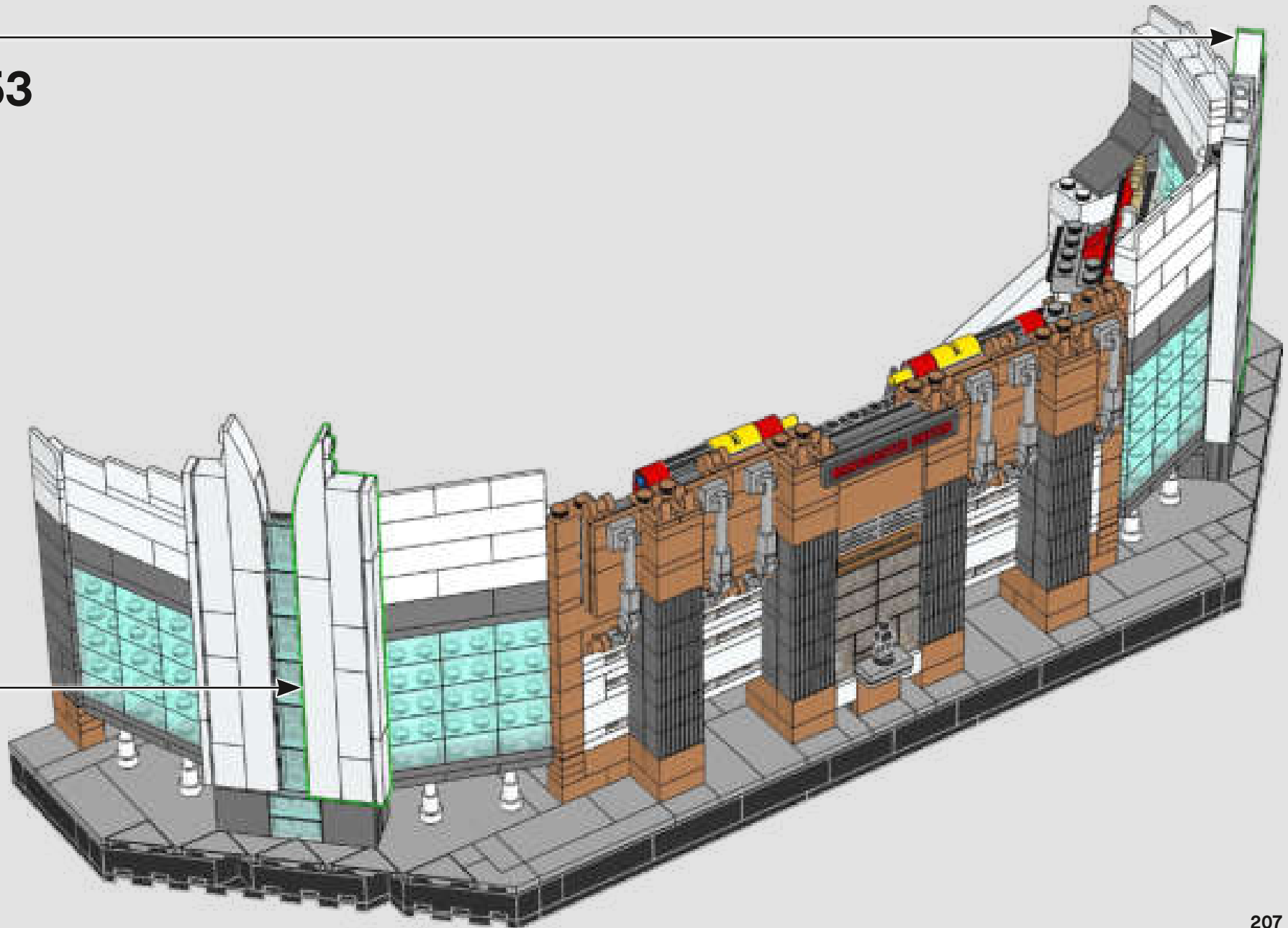


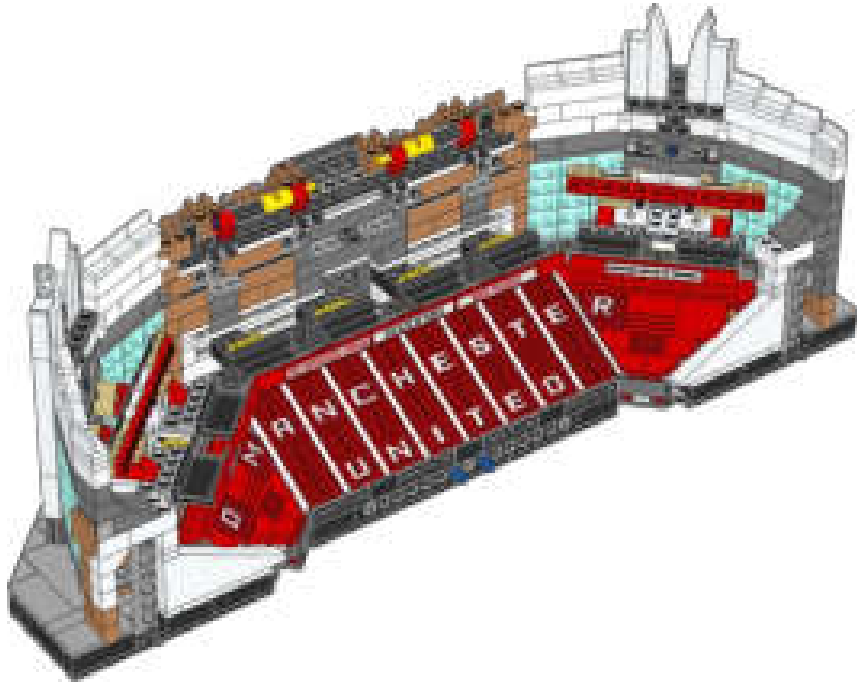
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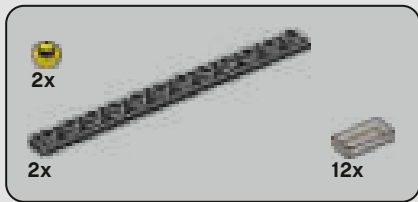


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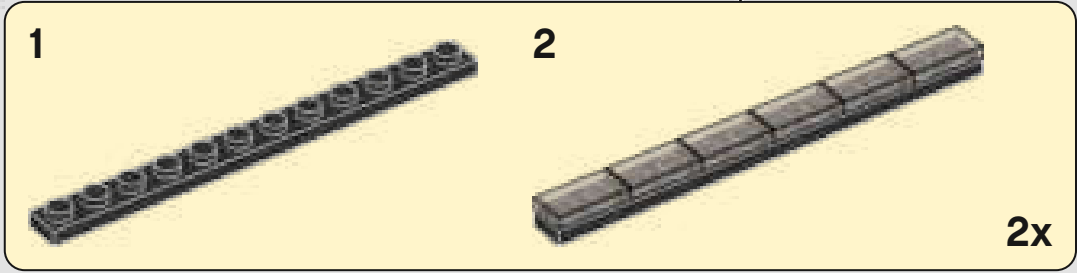
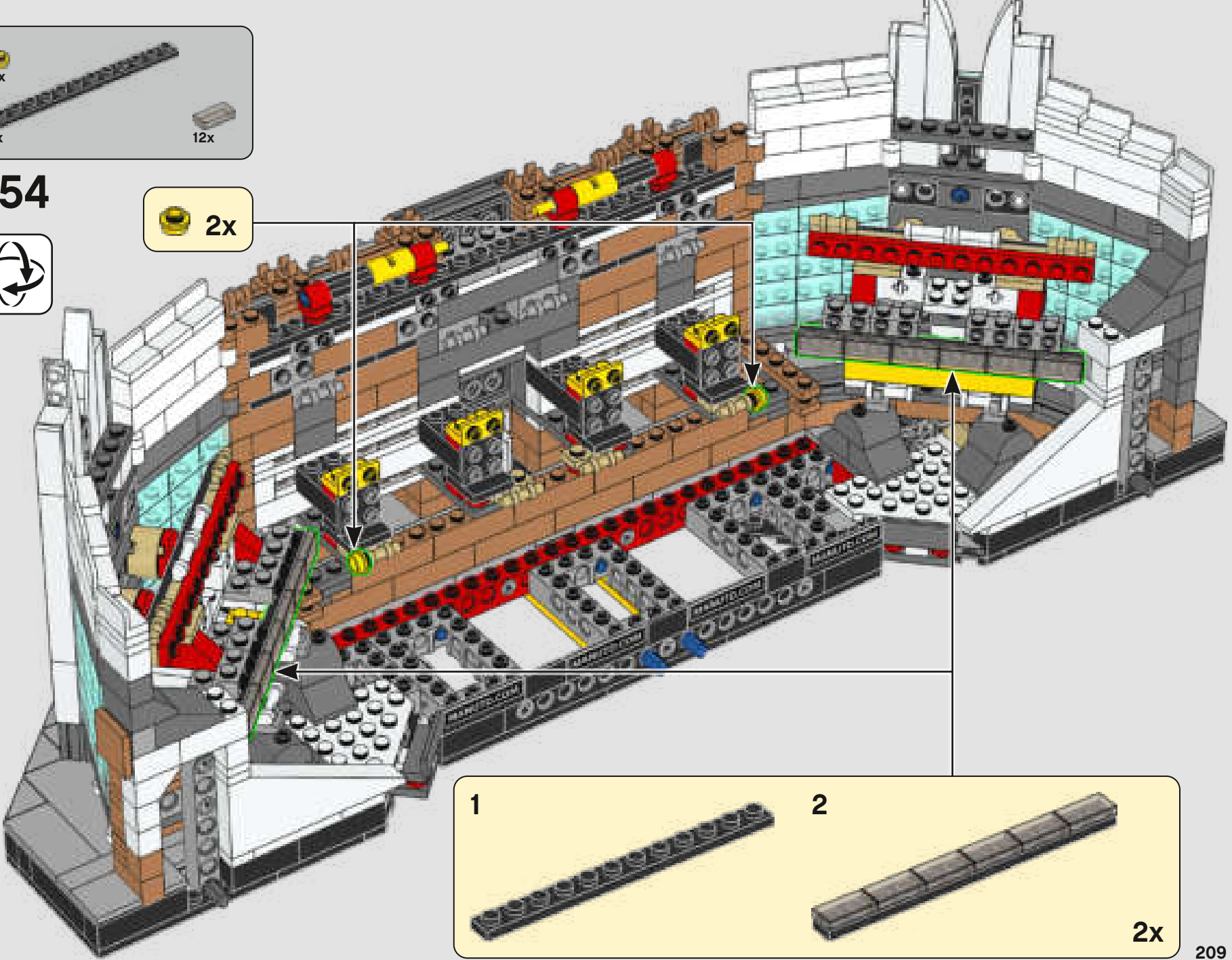
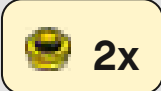
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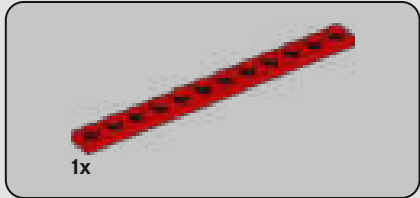
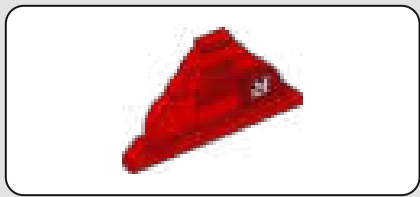




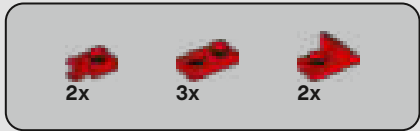
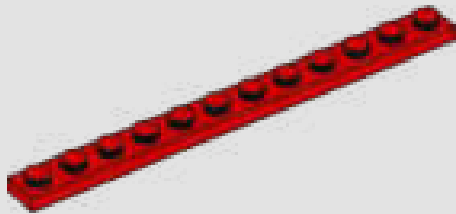


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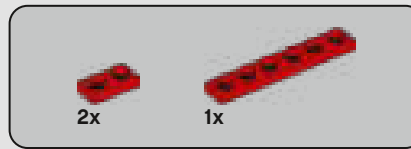
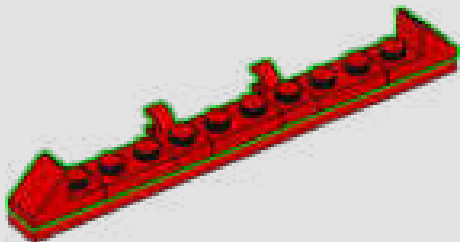




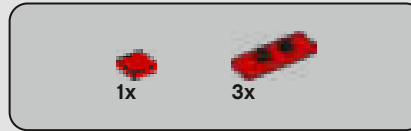
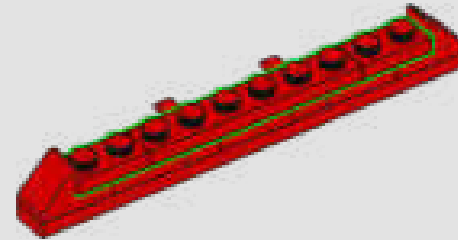
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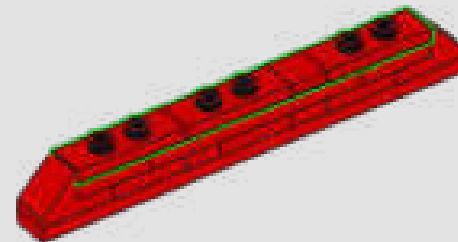
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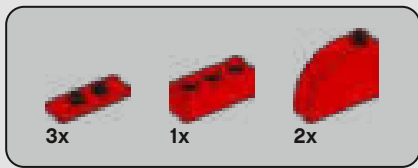


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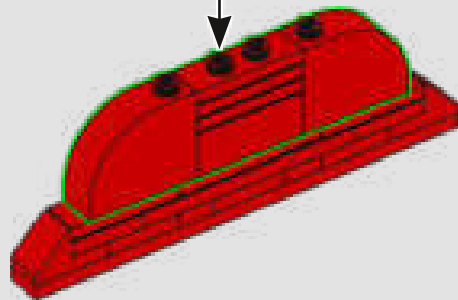
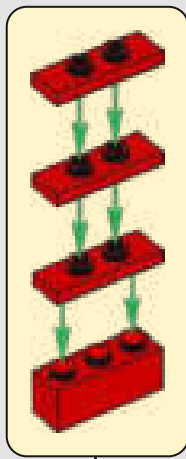


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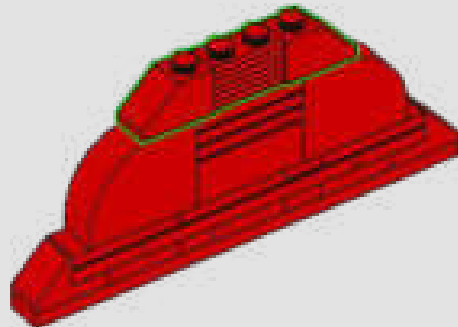




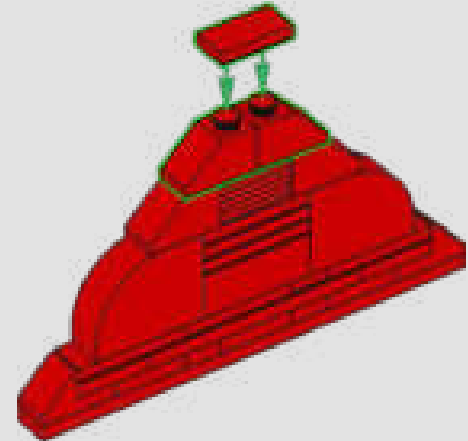
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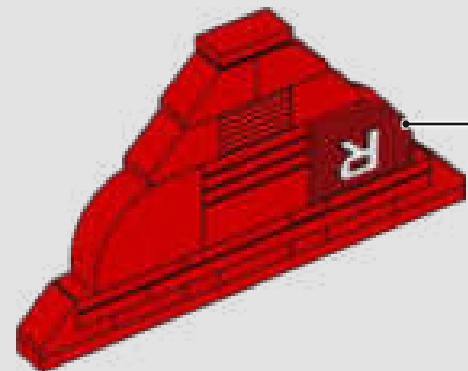
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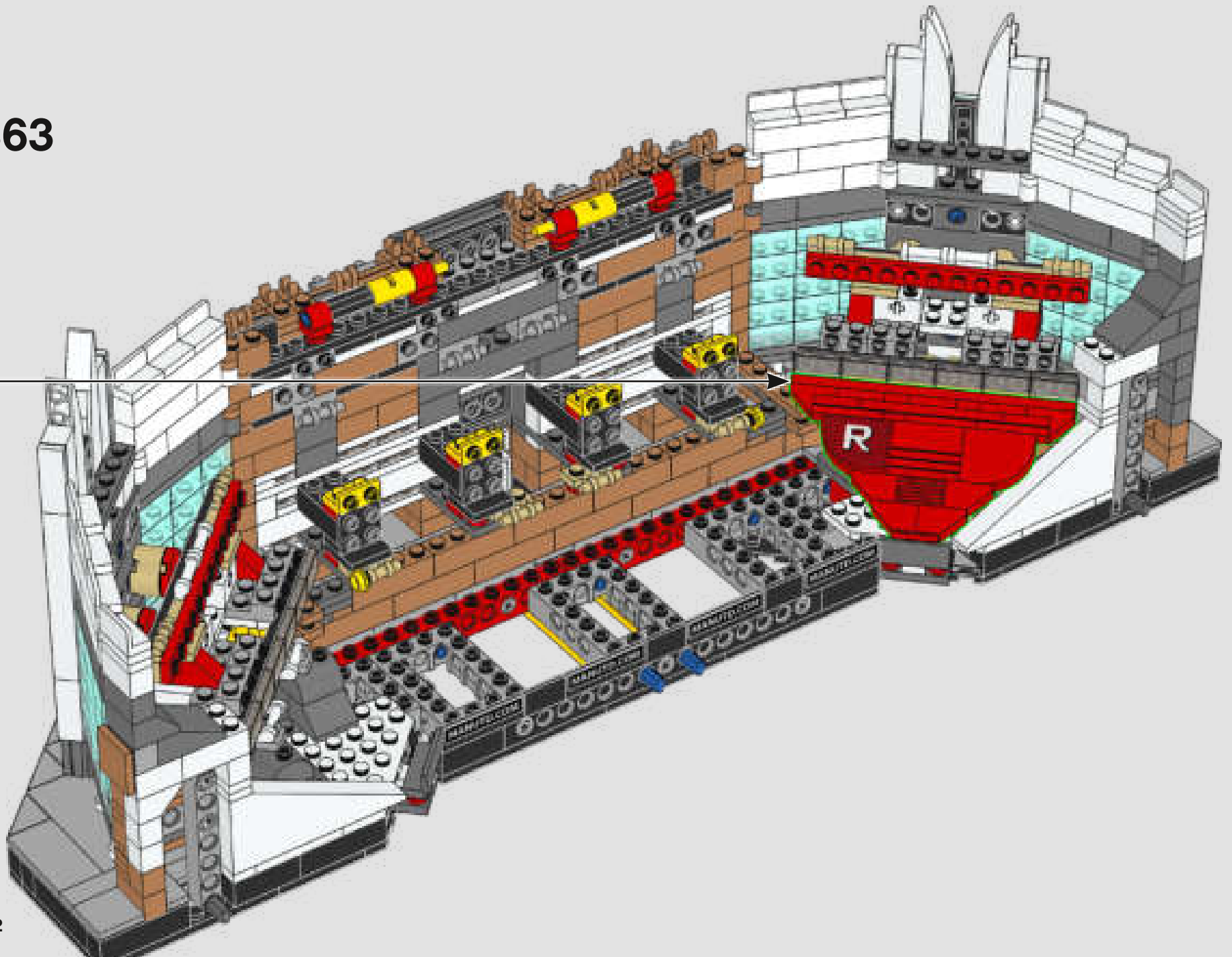
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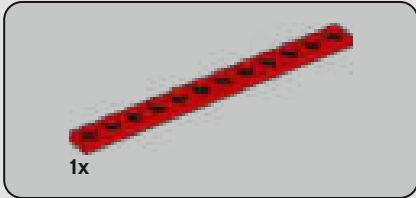
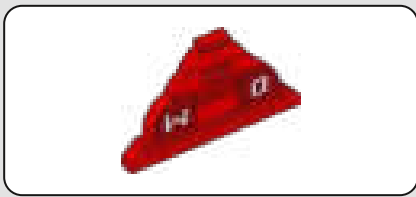


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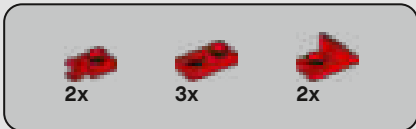
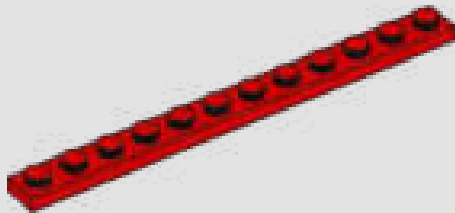


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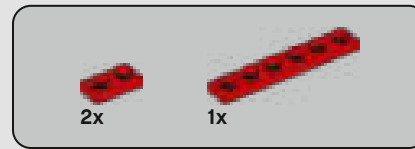
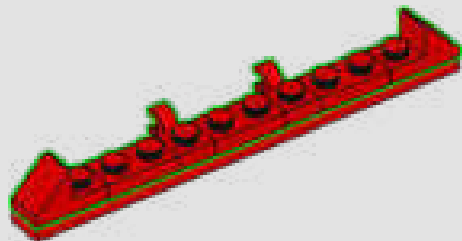




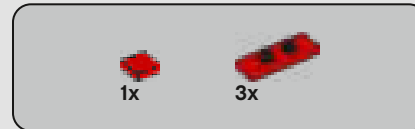
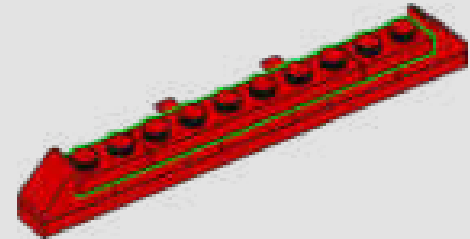
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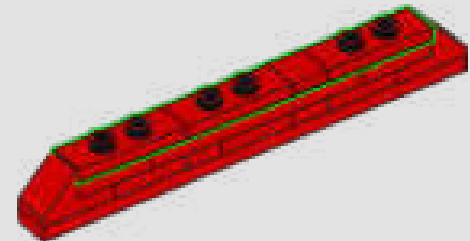
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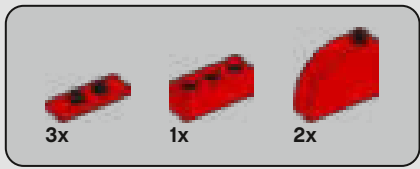


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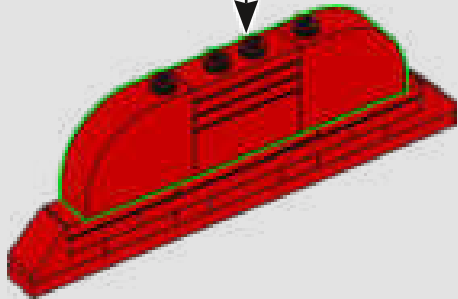
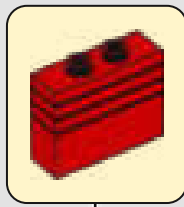


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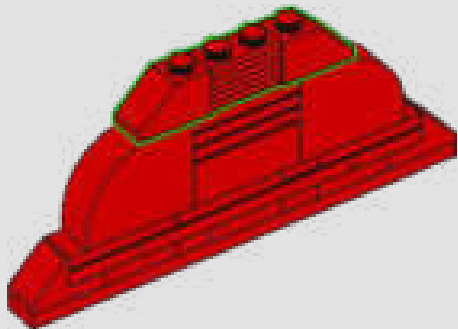




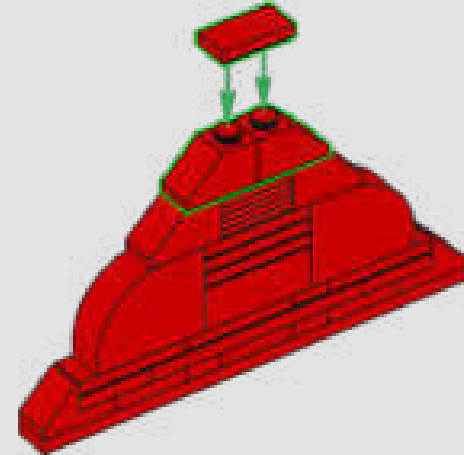
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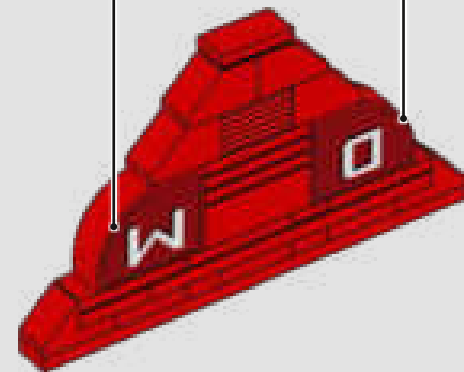
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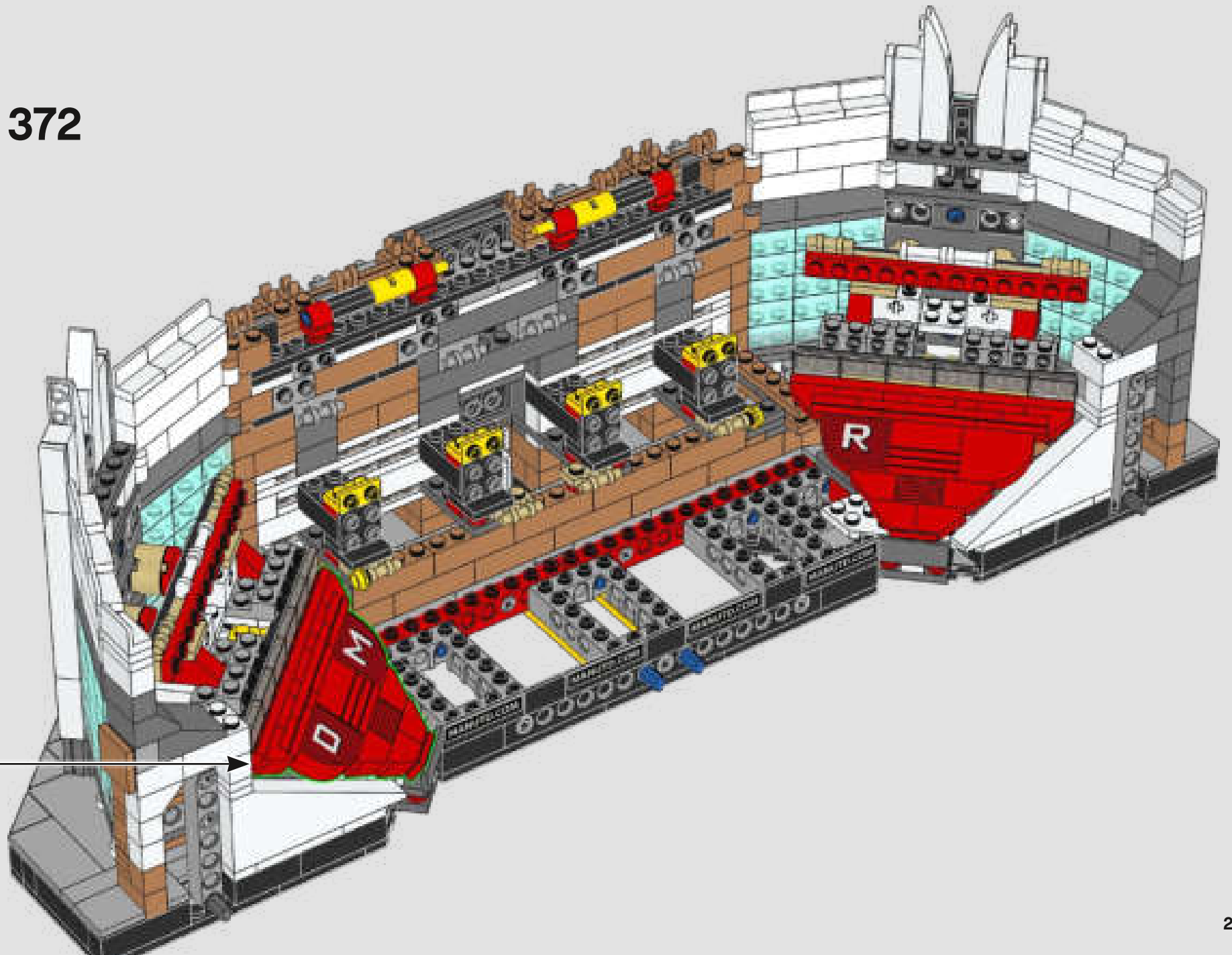
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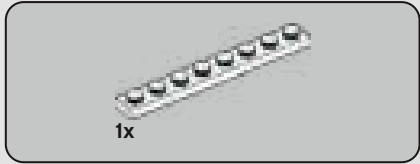
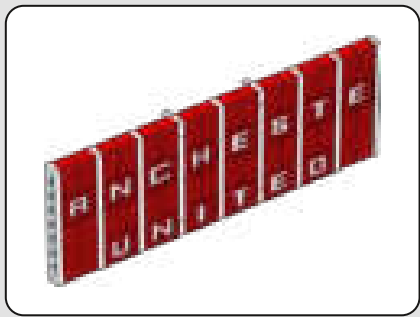


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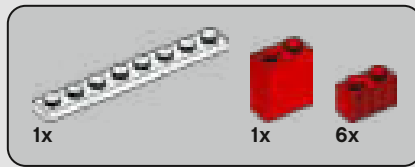
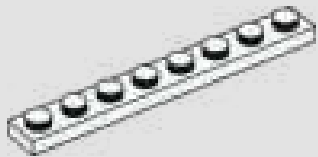


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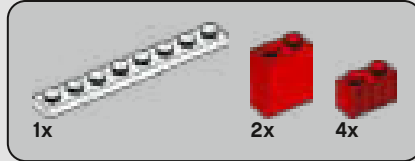
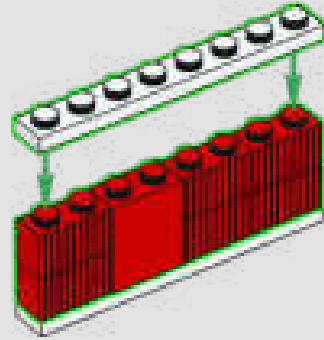




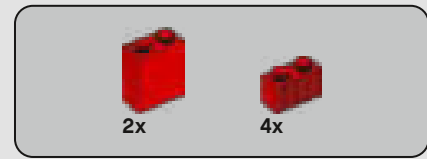
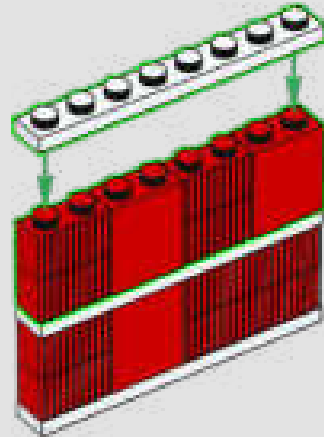
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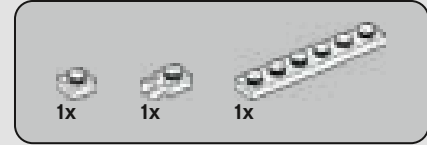
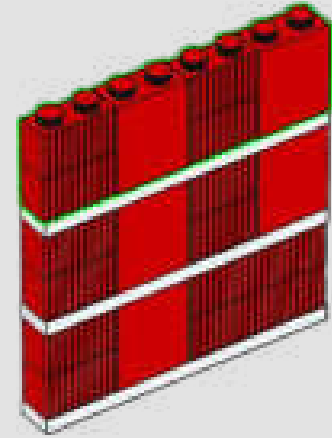
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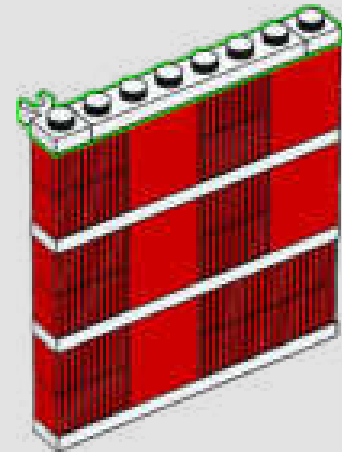
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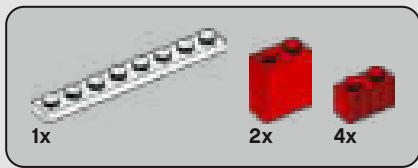


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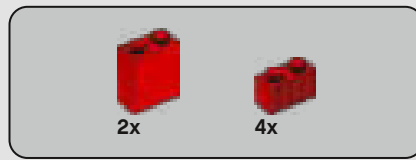
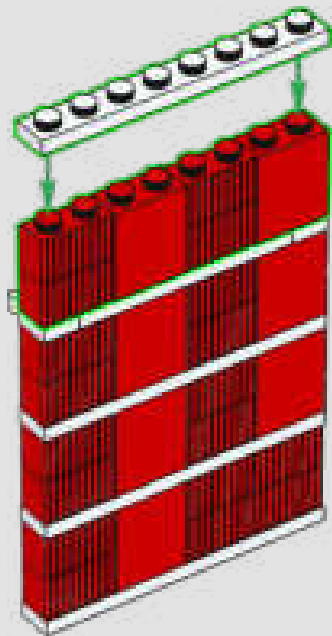


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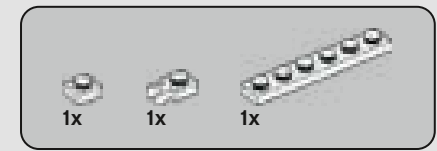
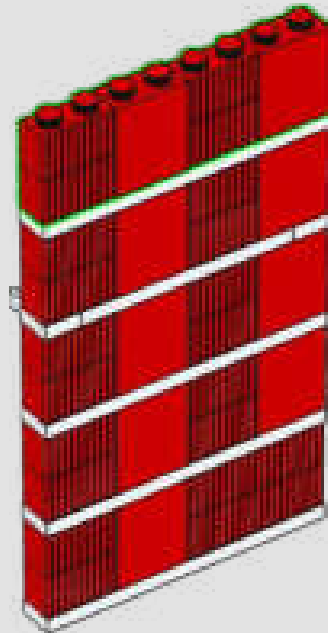




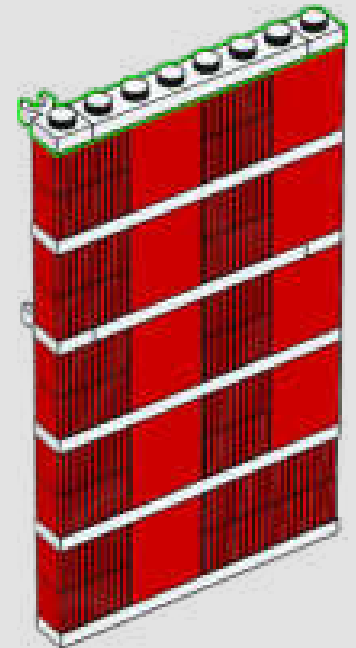
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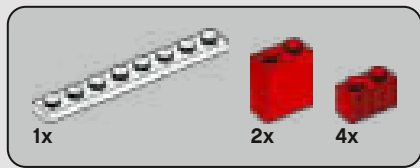


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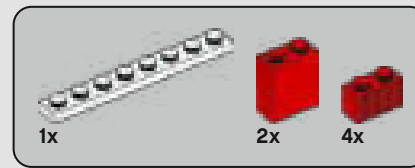
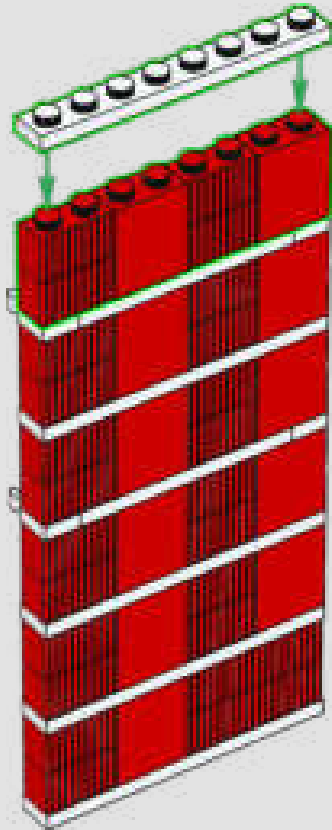


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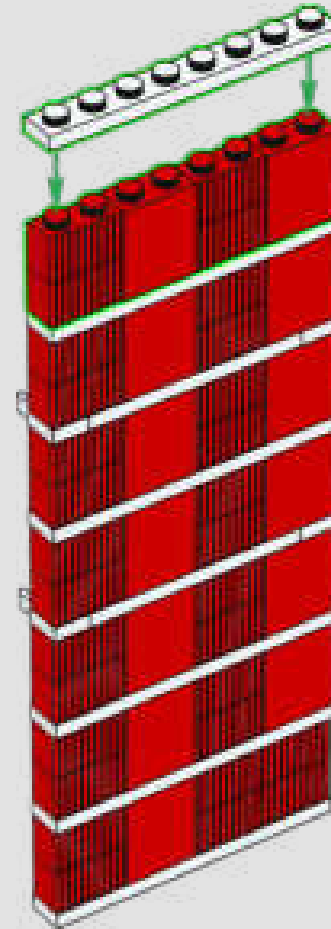


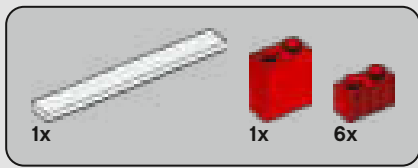


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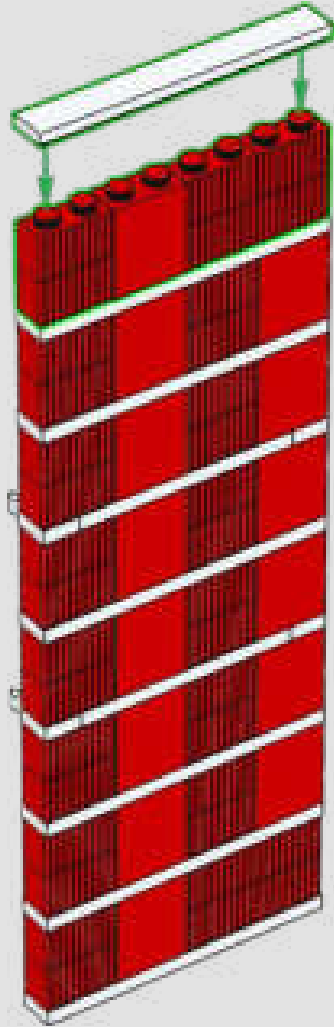


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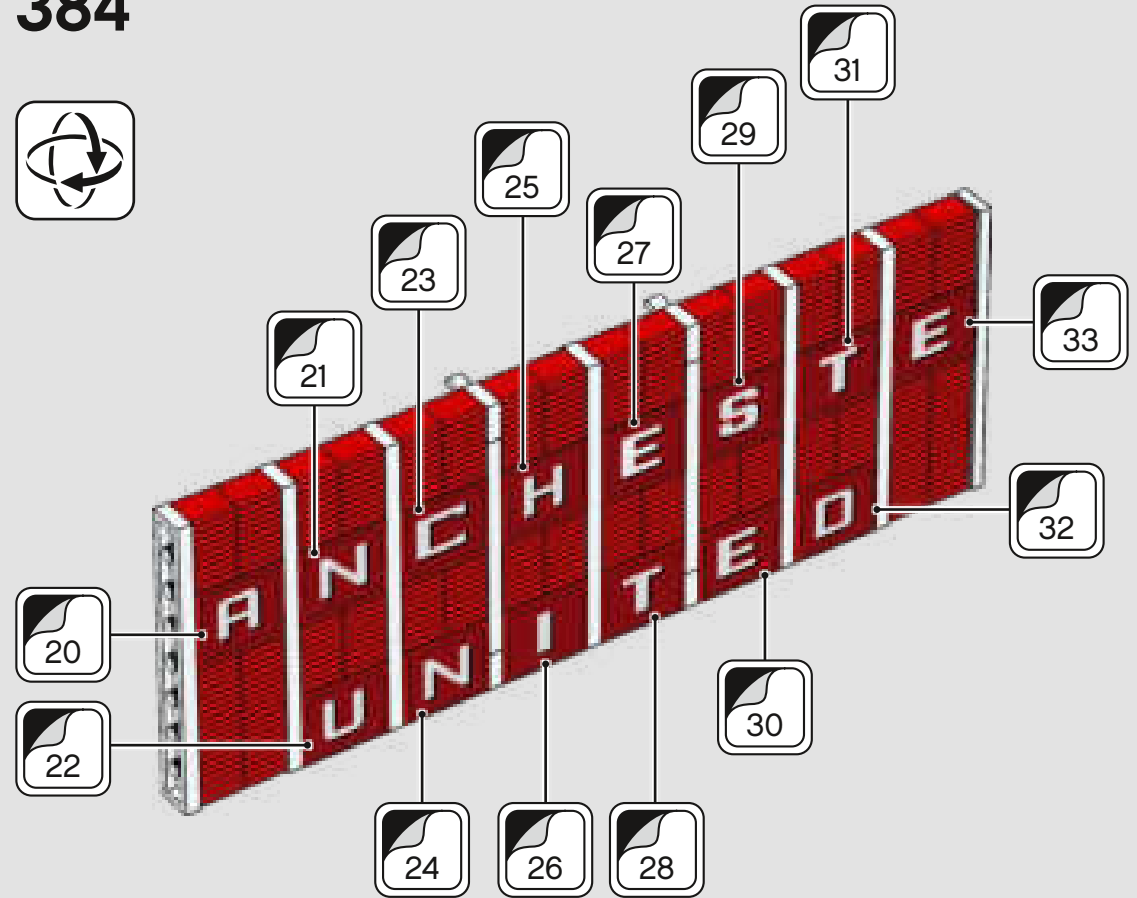




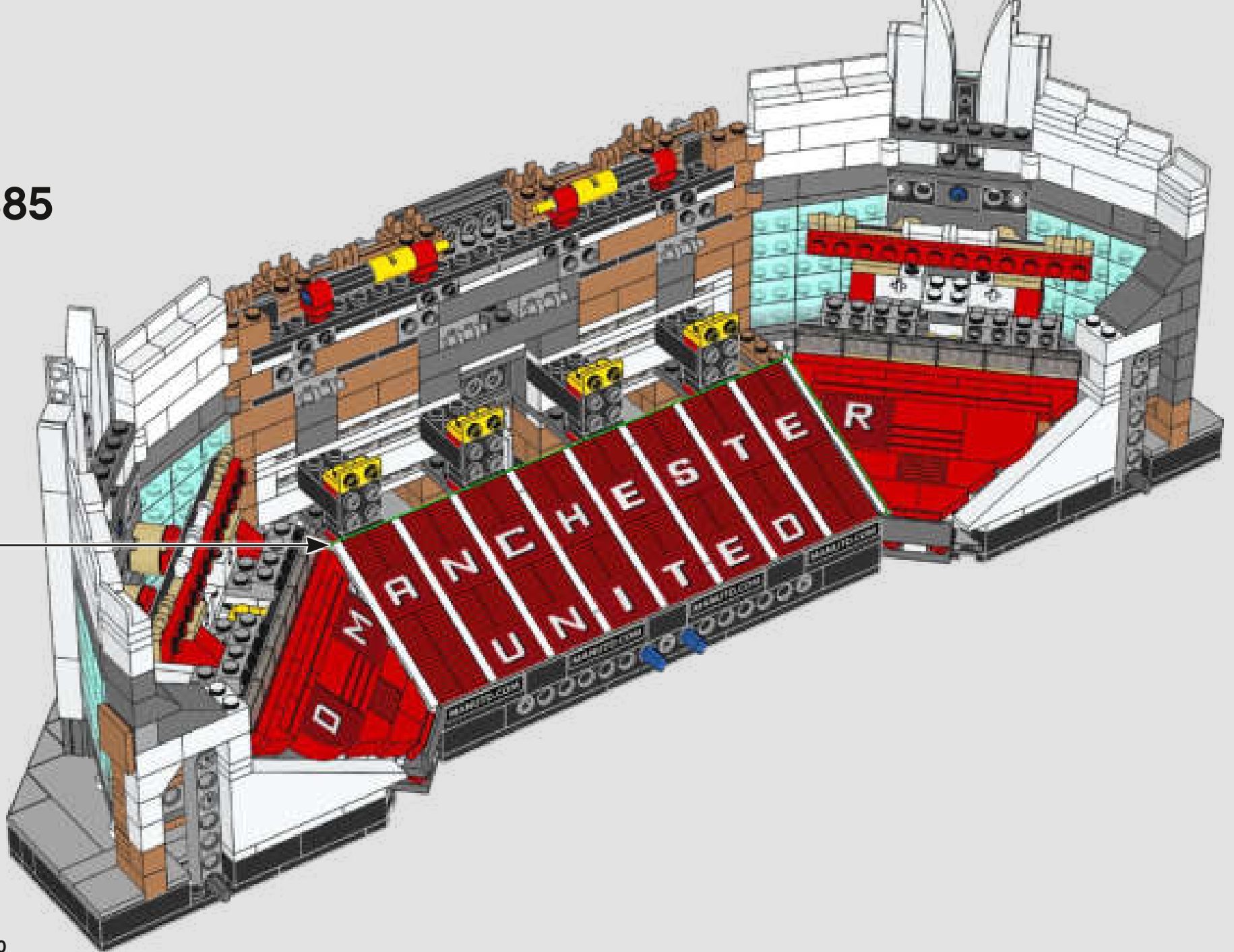
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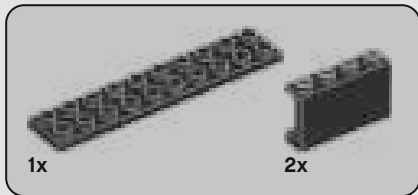
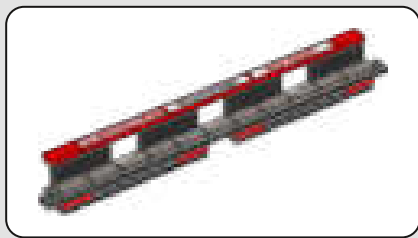


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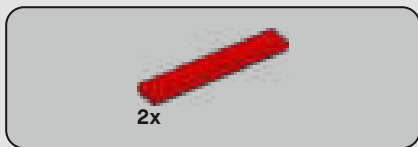
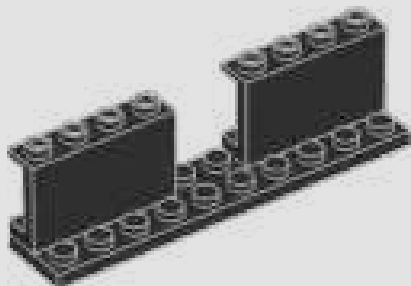


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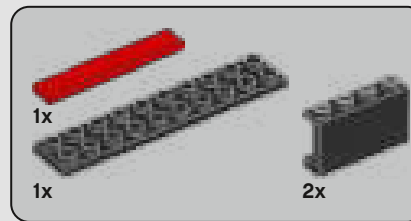
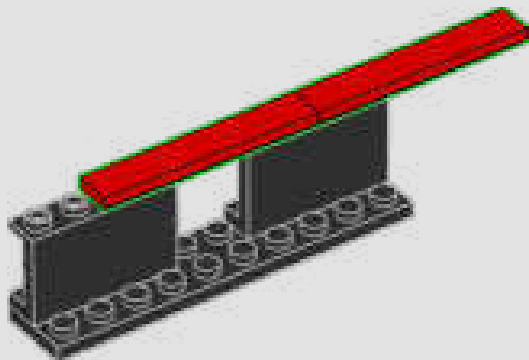




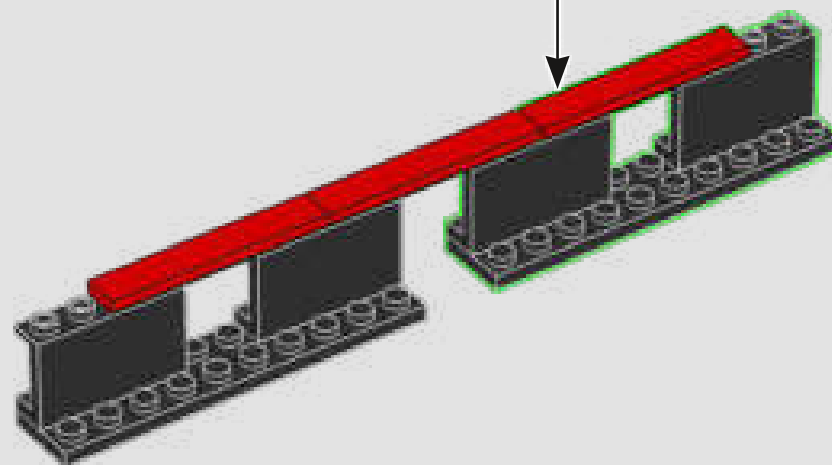
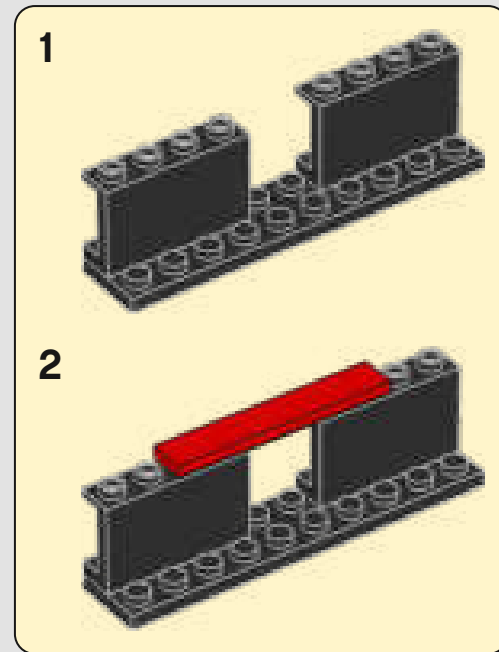
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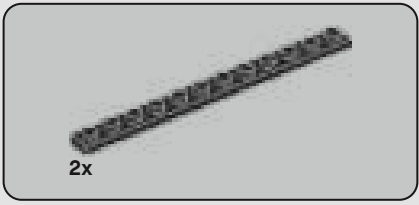
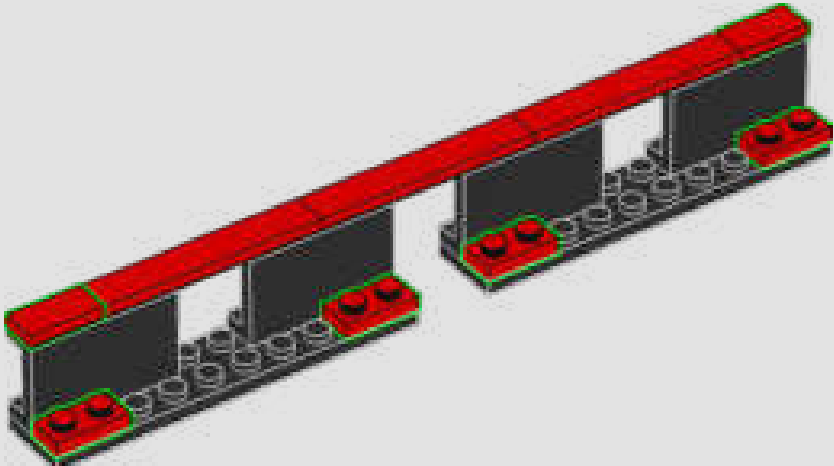


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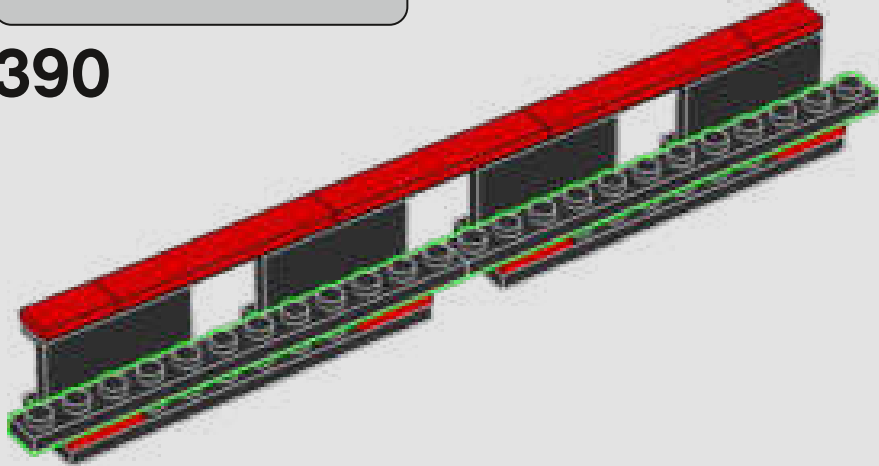




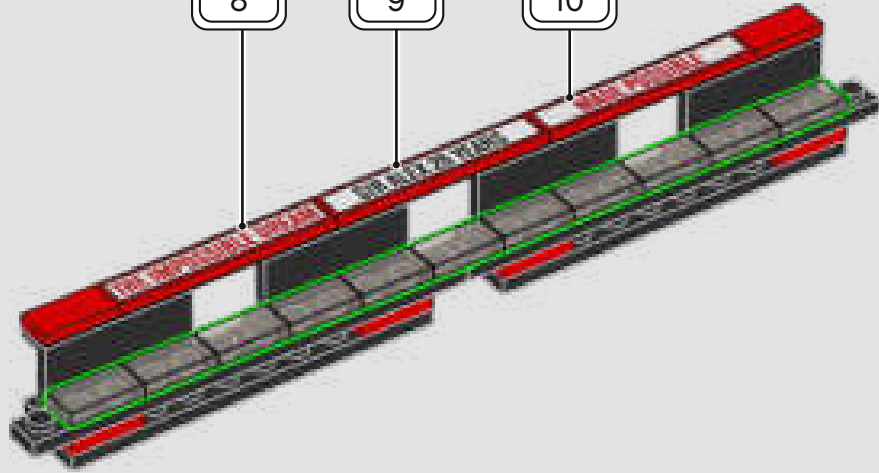
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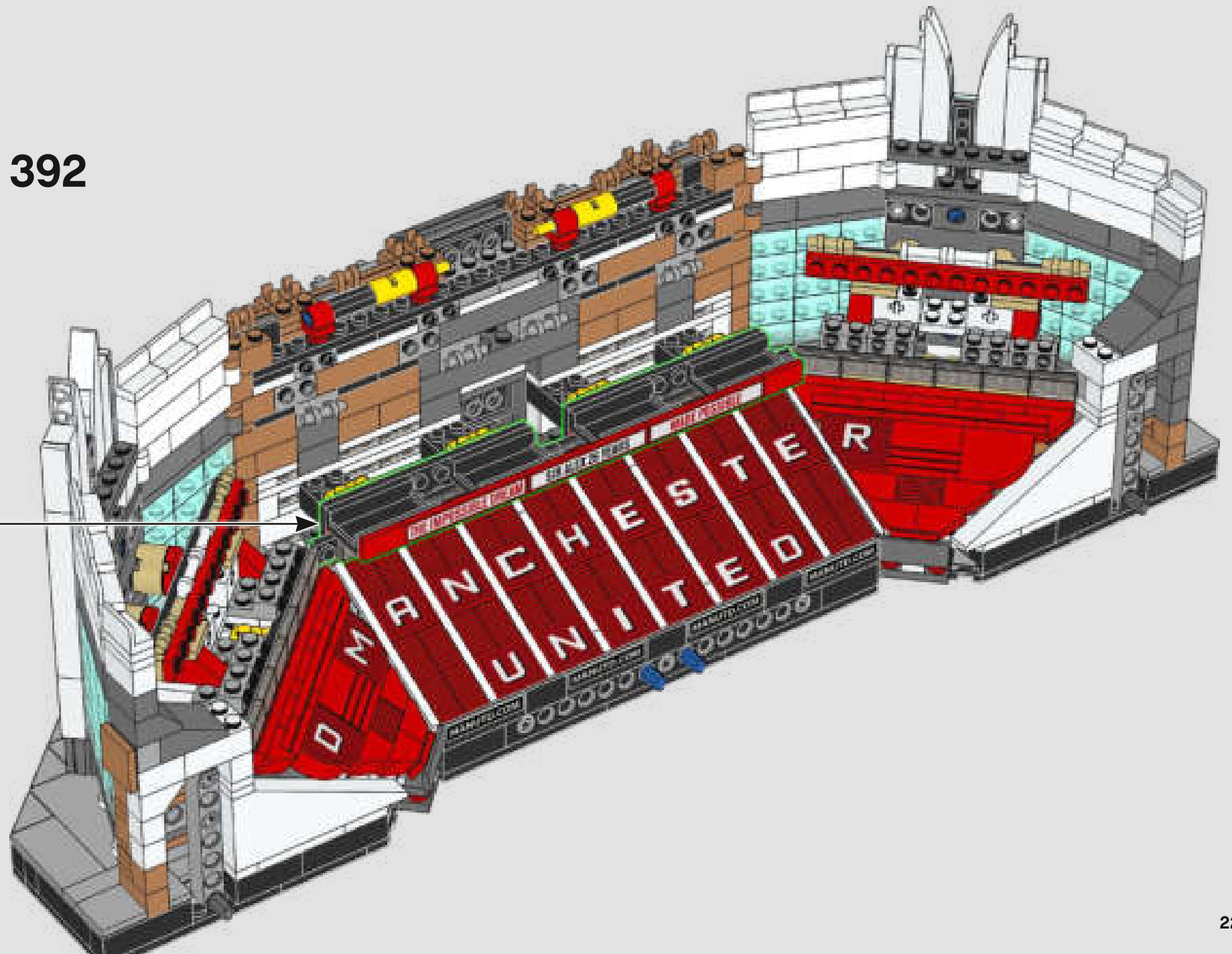
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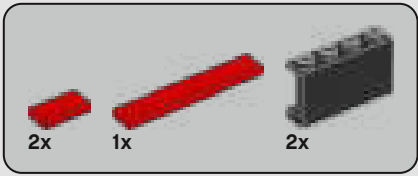


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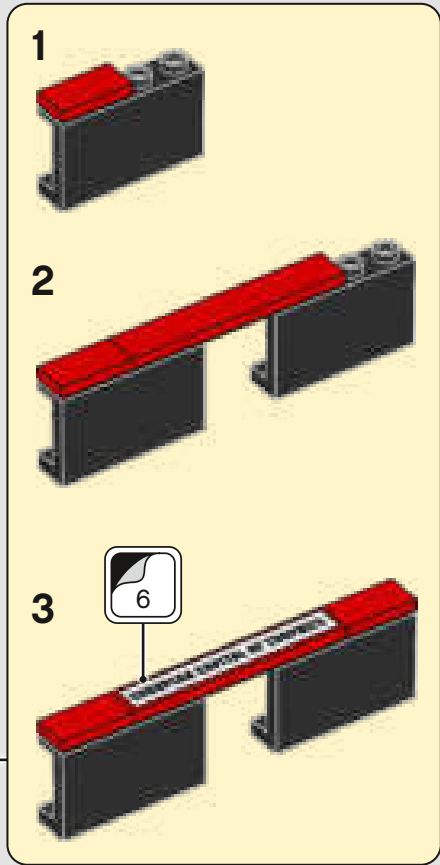
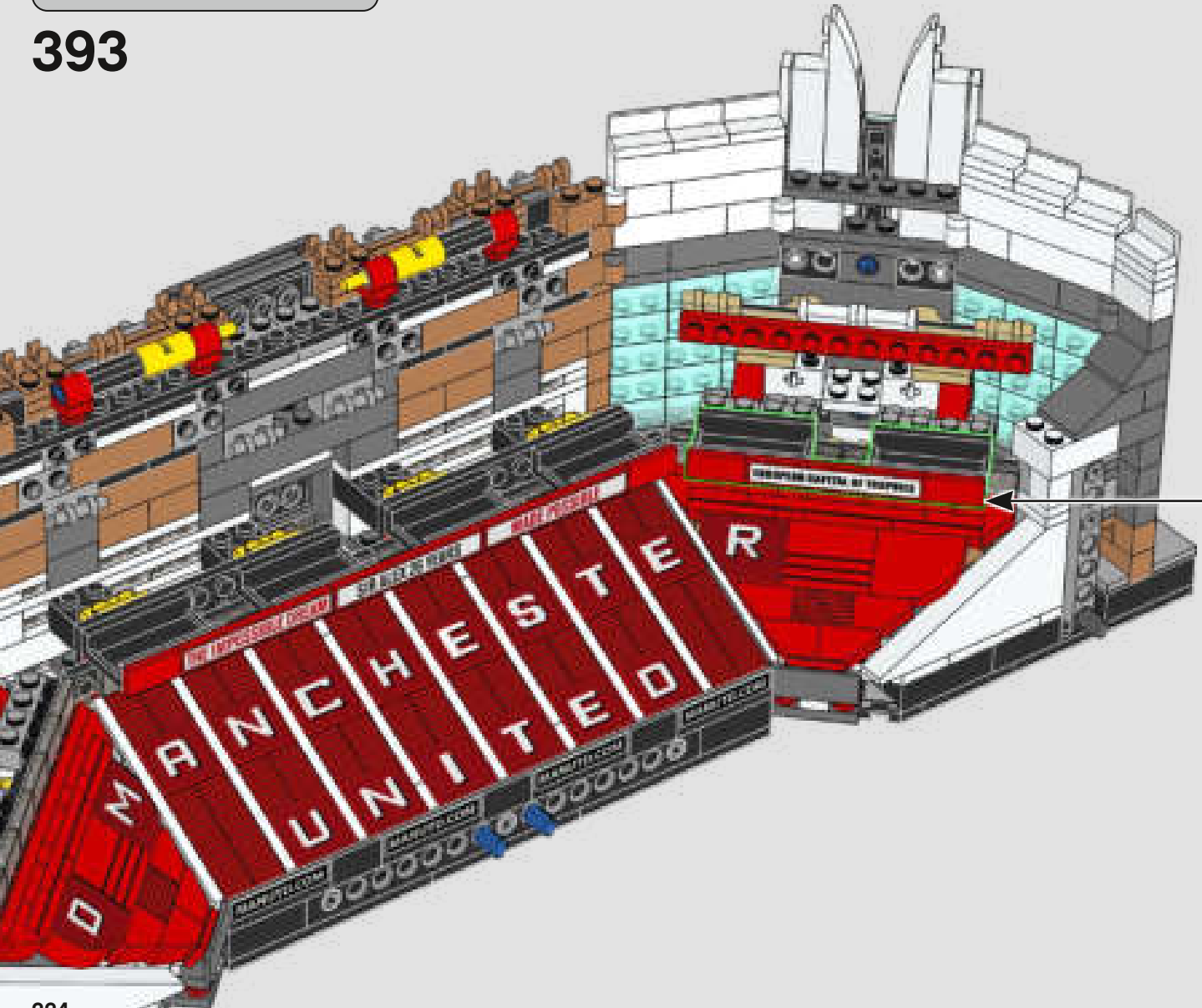


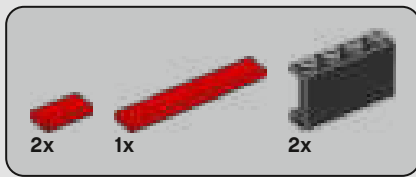
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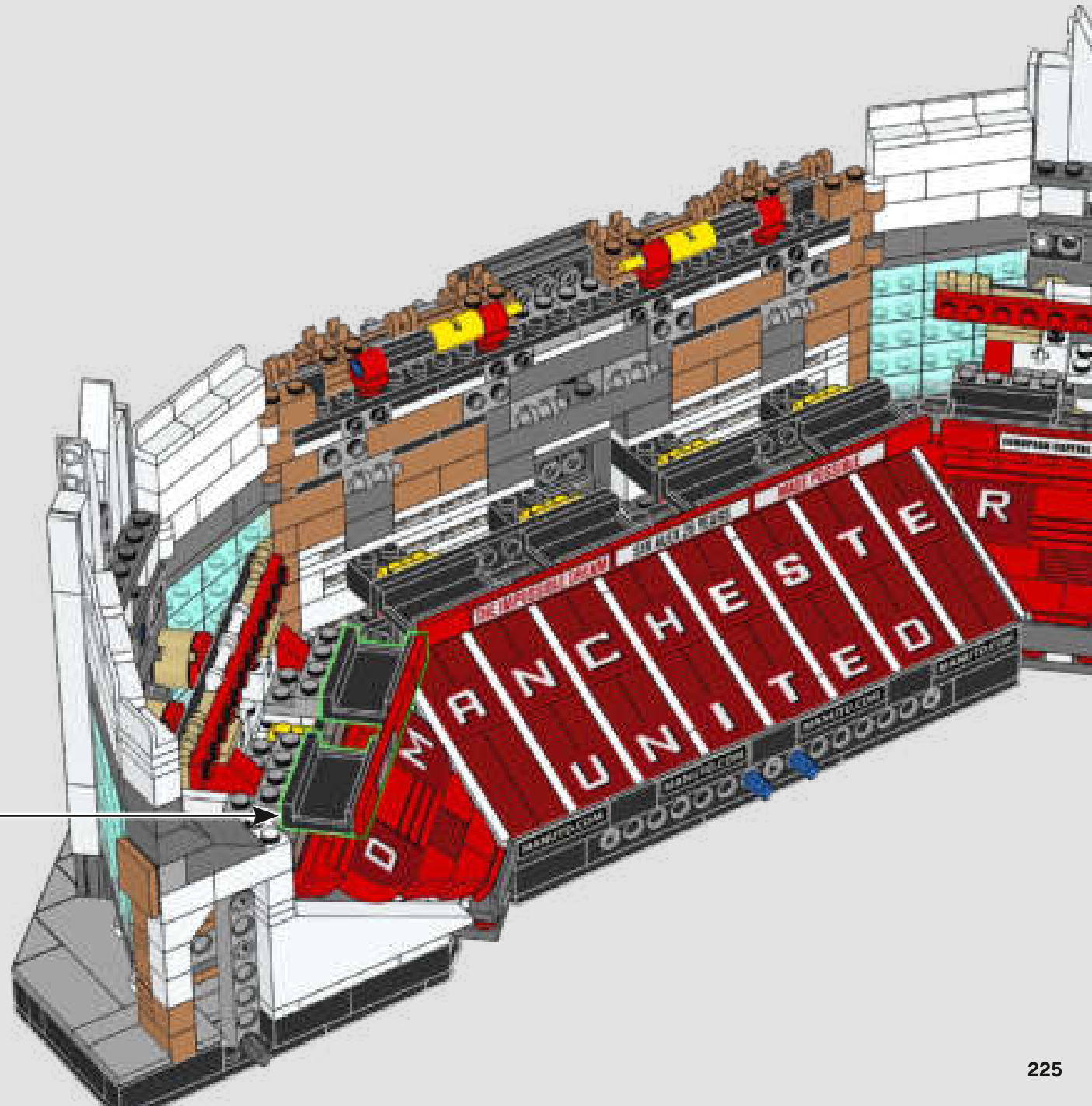
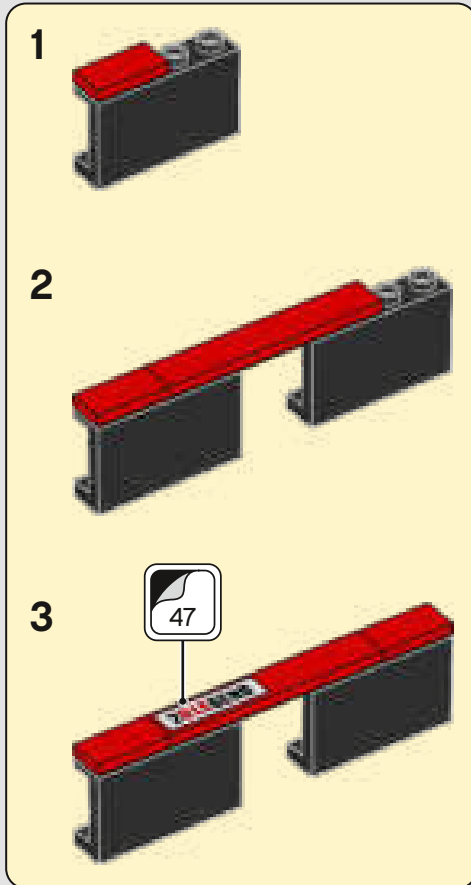


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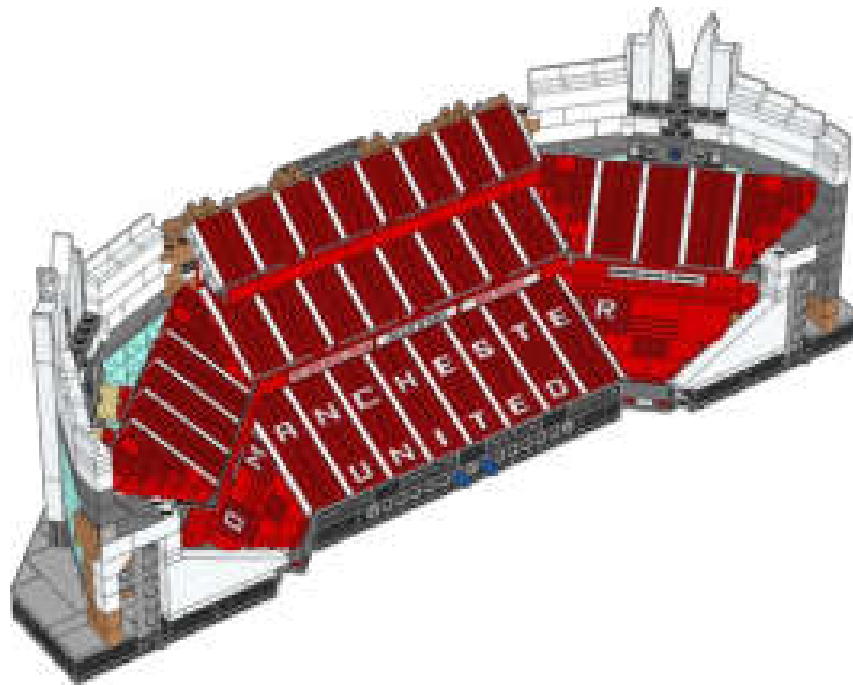


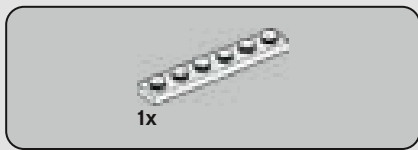


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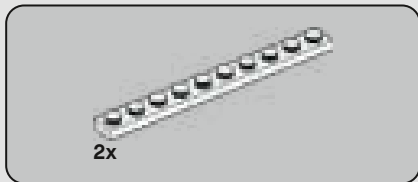


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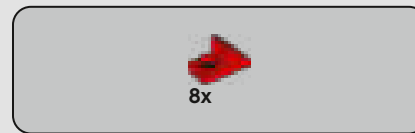
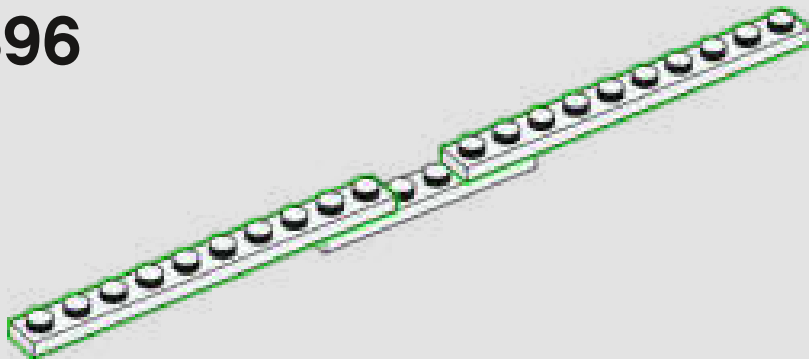




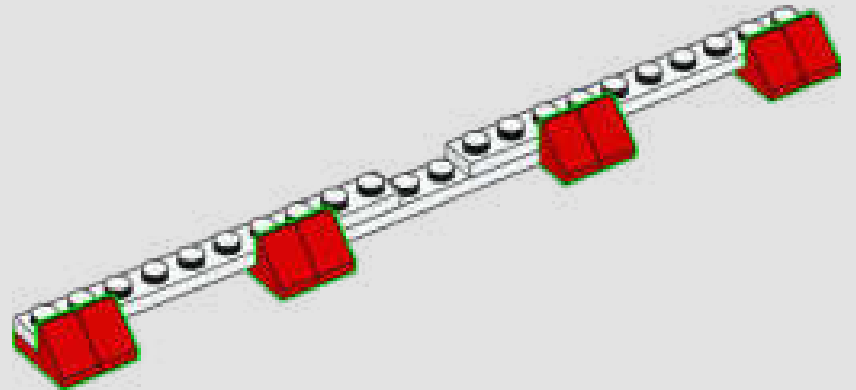
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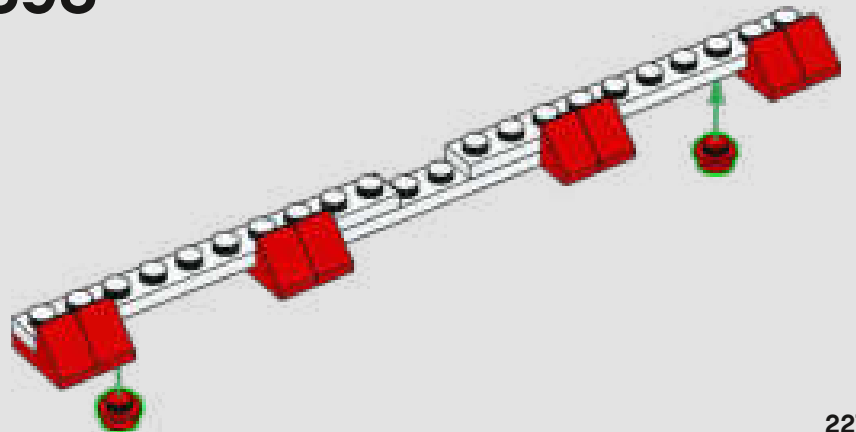
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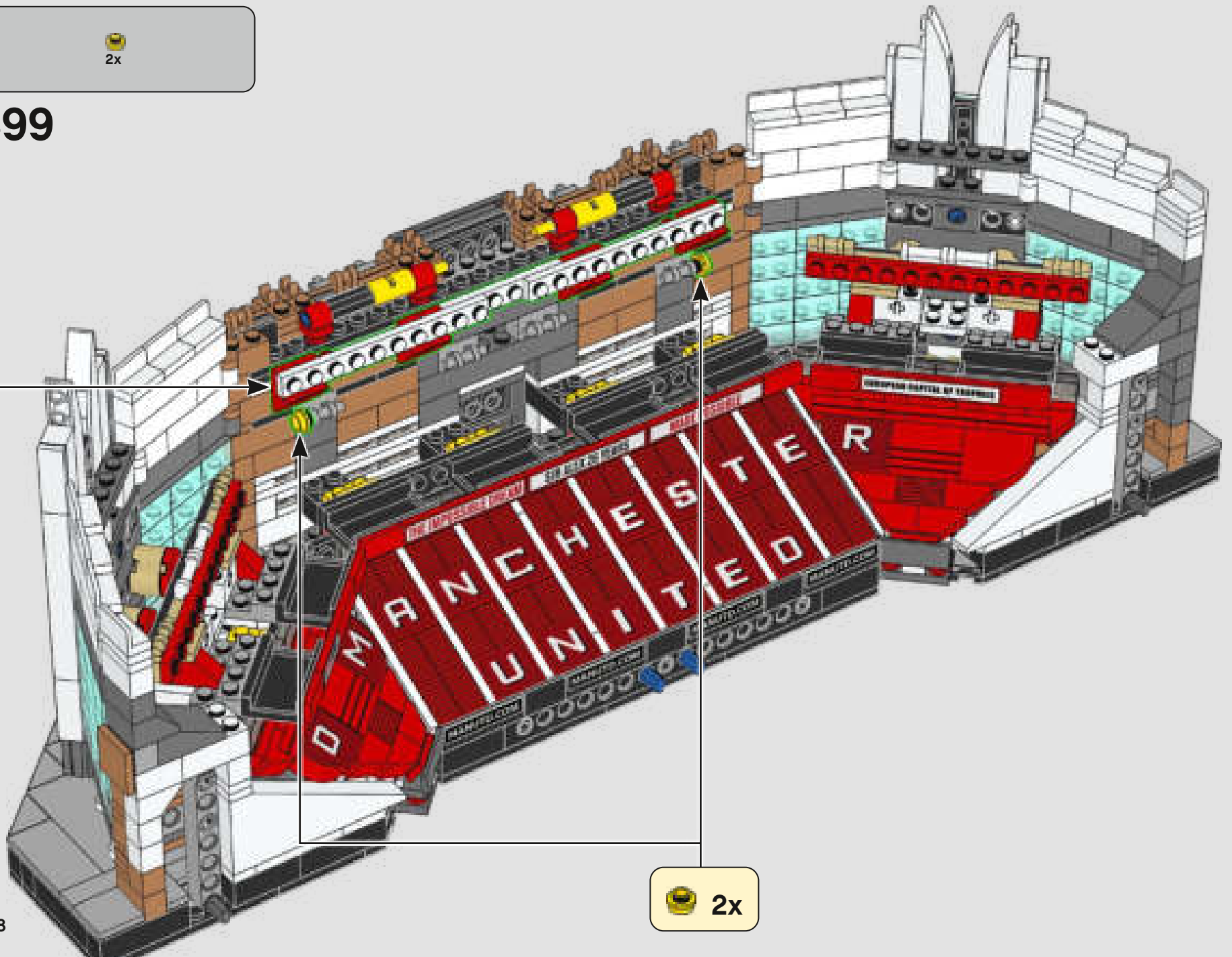
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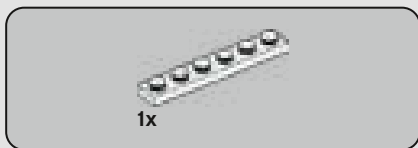
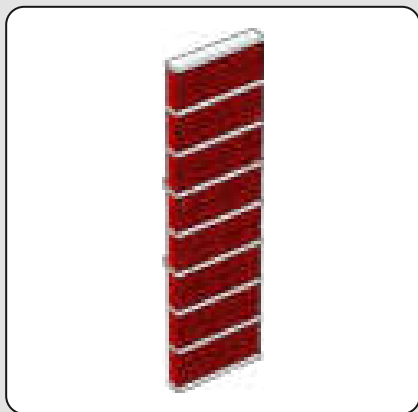


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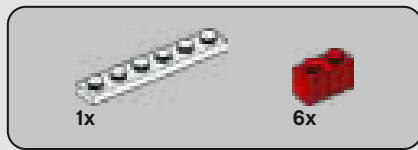
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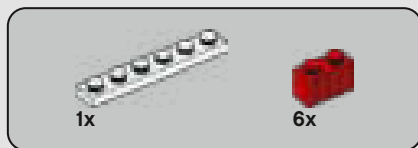
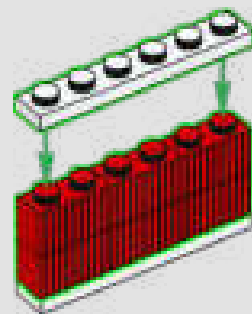
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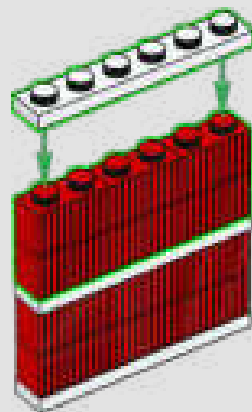
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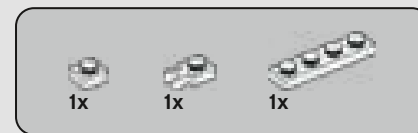
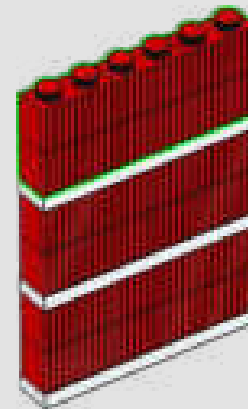
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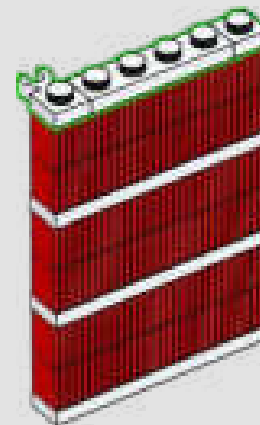
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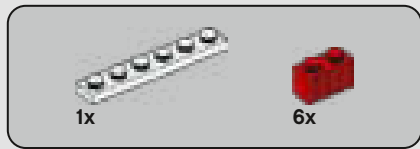


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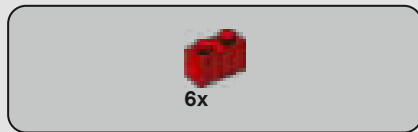


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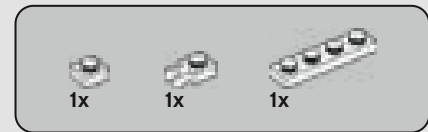




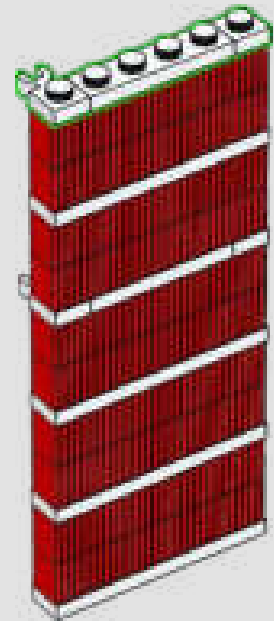
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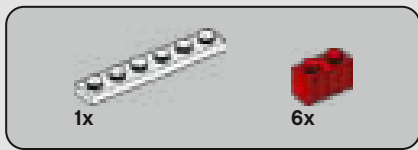


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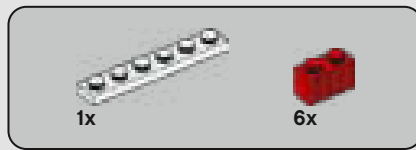
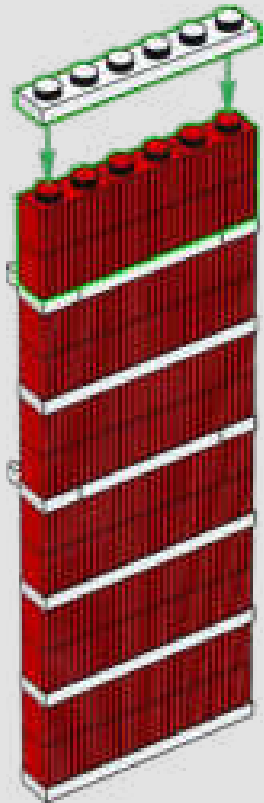


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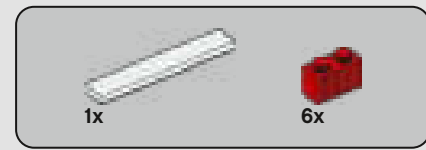
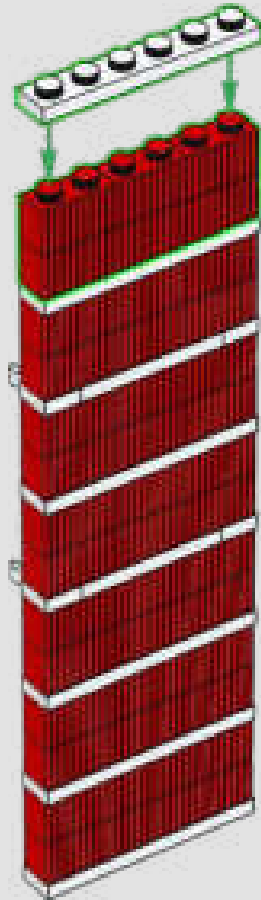




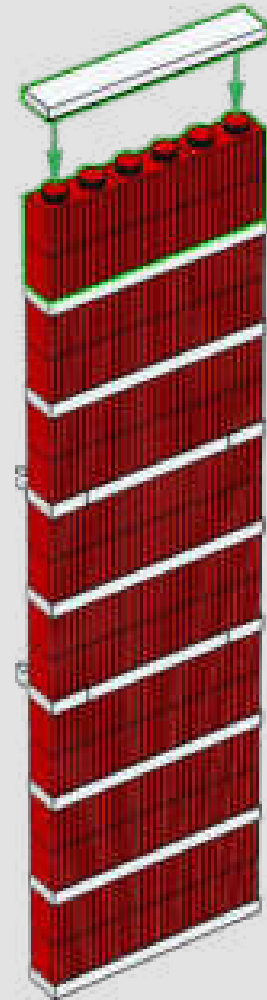
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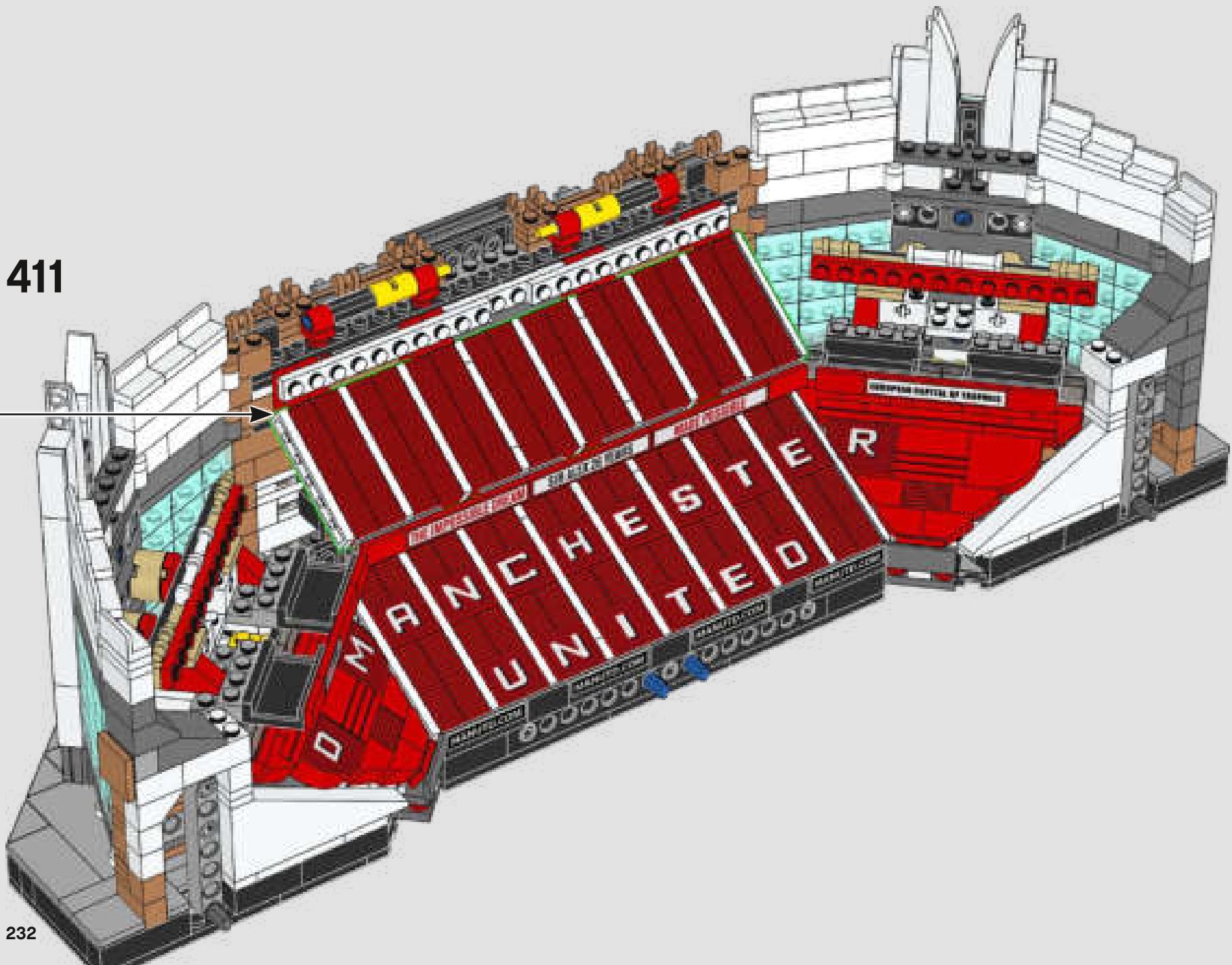
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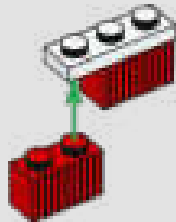


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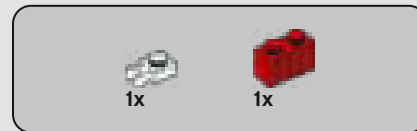
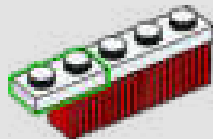




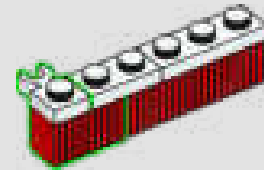
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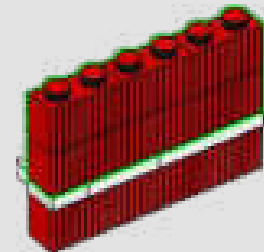
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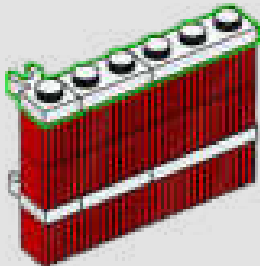


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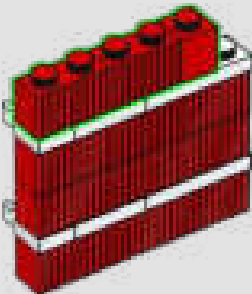




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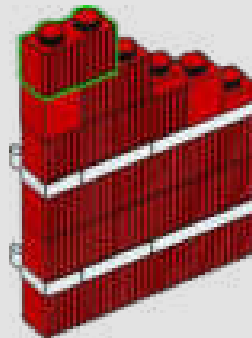
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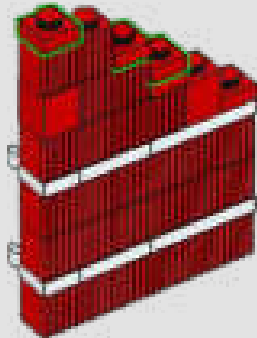
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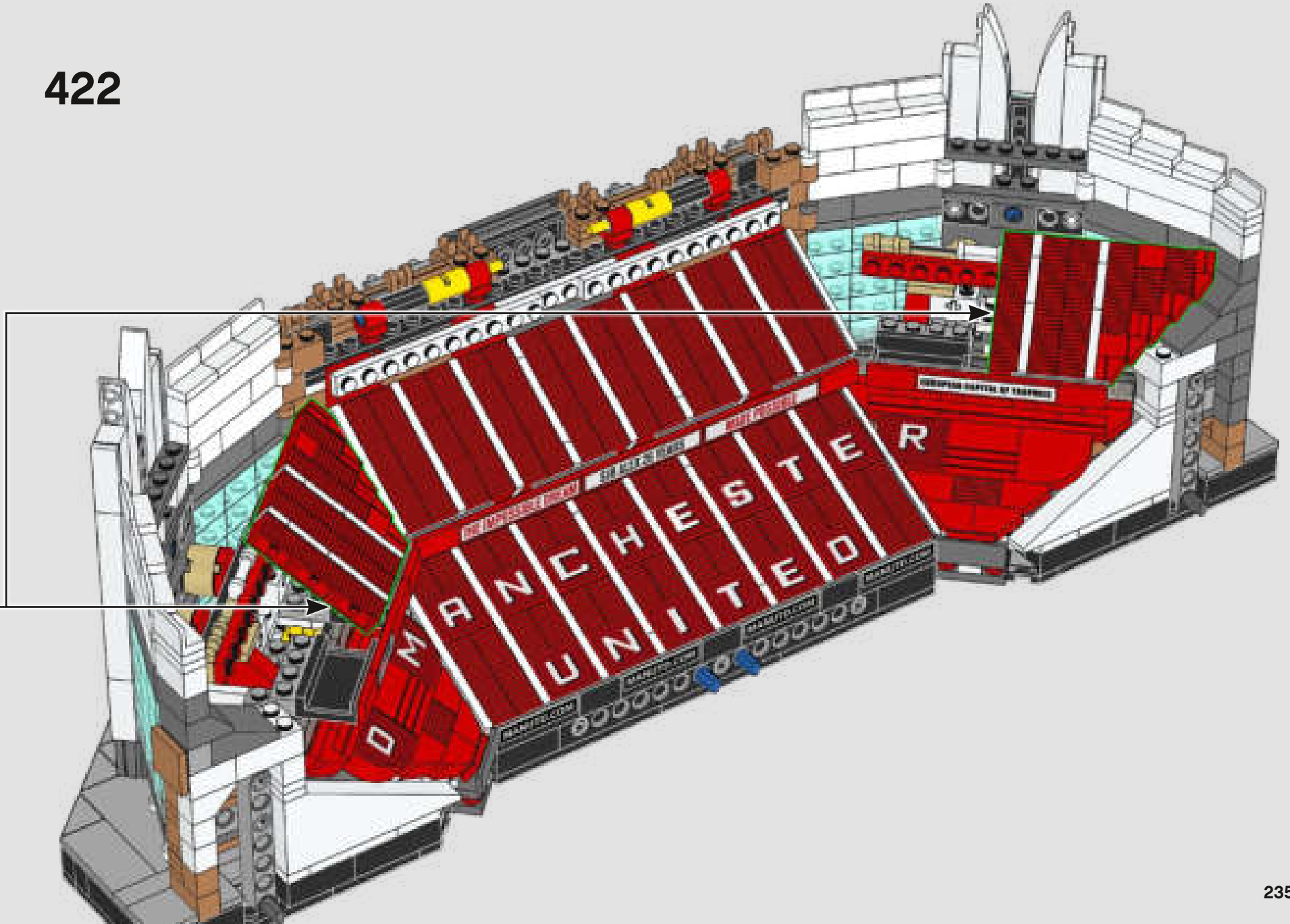


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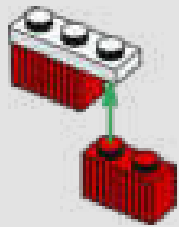
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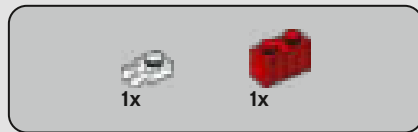
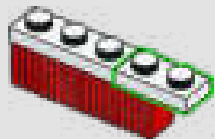




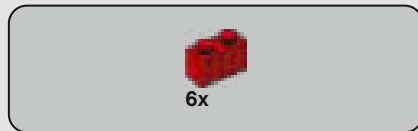
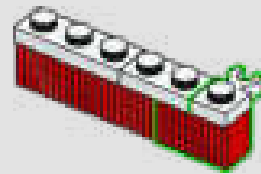
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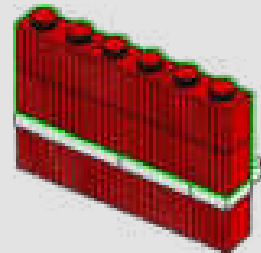
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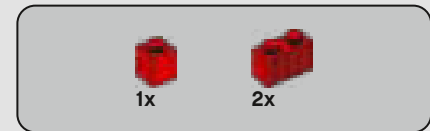
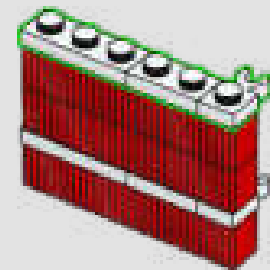
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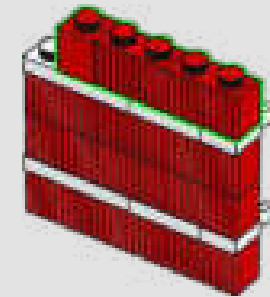
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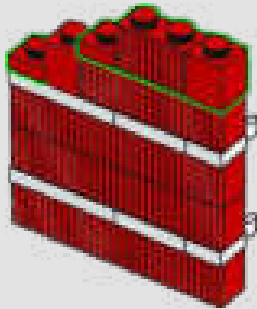


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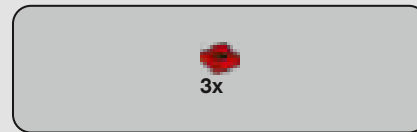
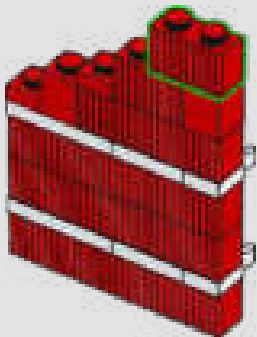




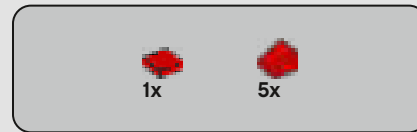
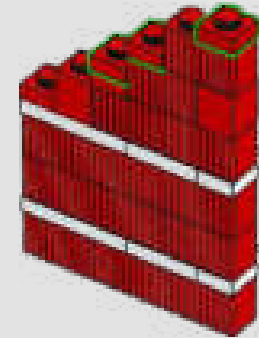
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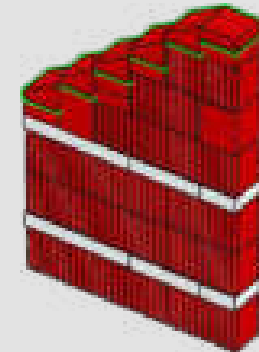
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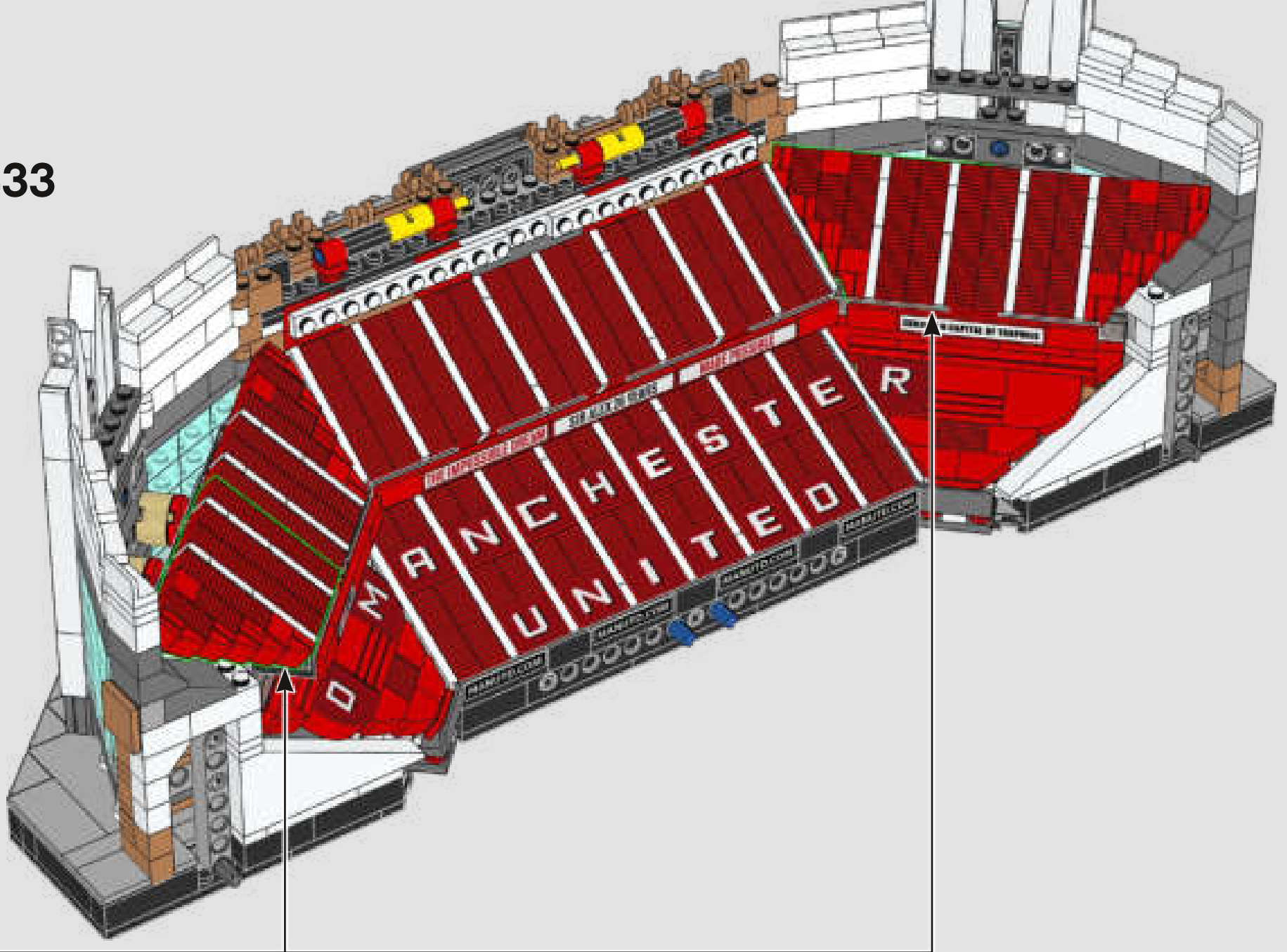


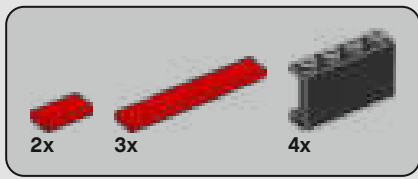
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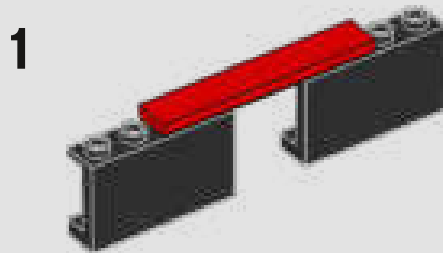
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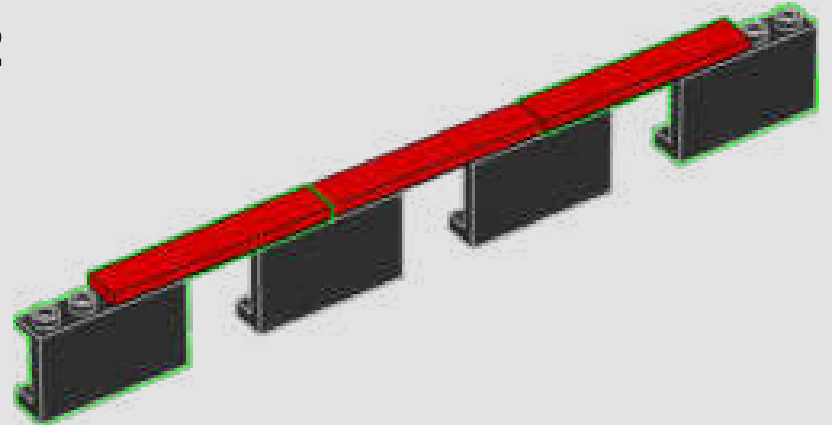




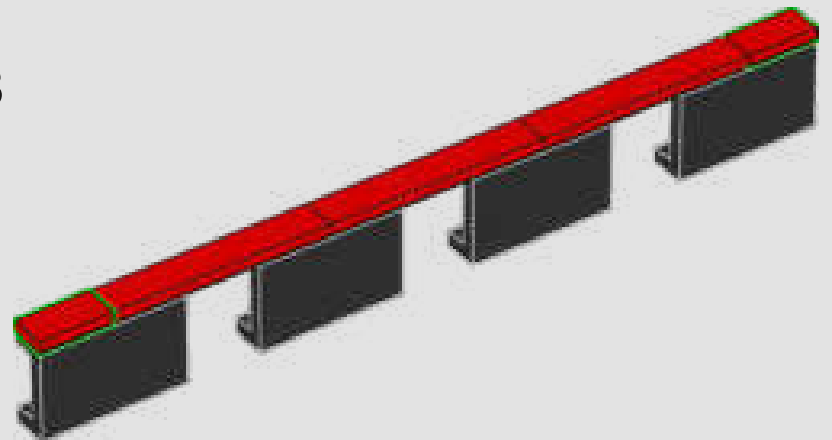
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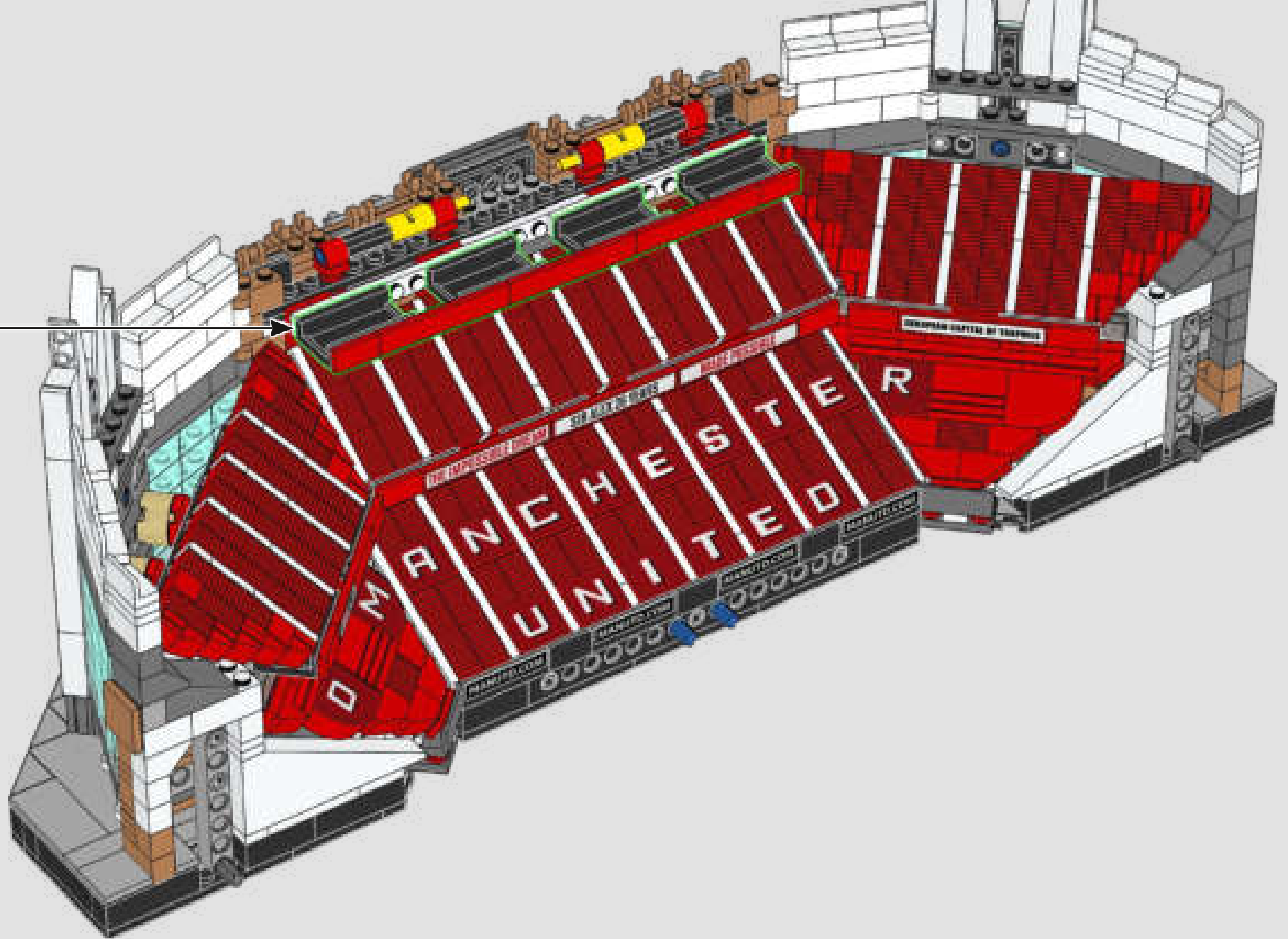


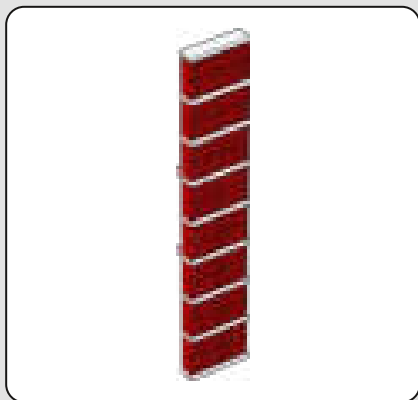
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3



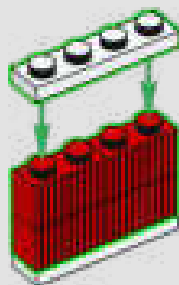




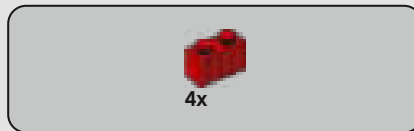
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436



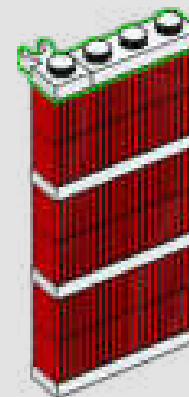
437



438



439



440





4x

441

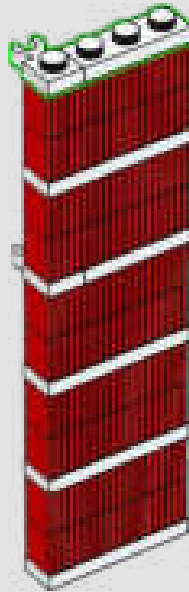


1x



1x

442

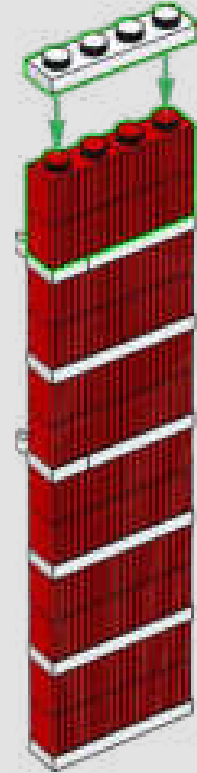


1x



4x

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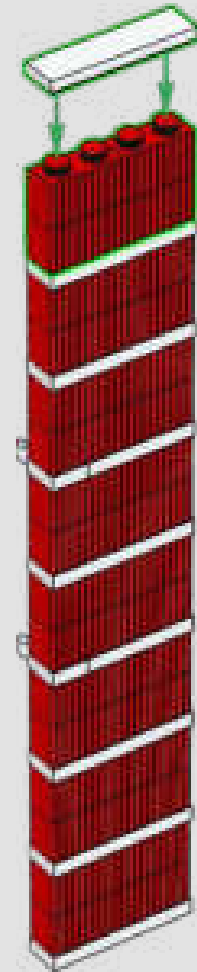


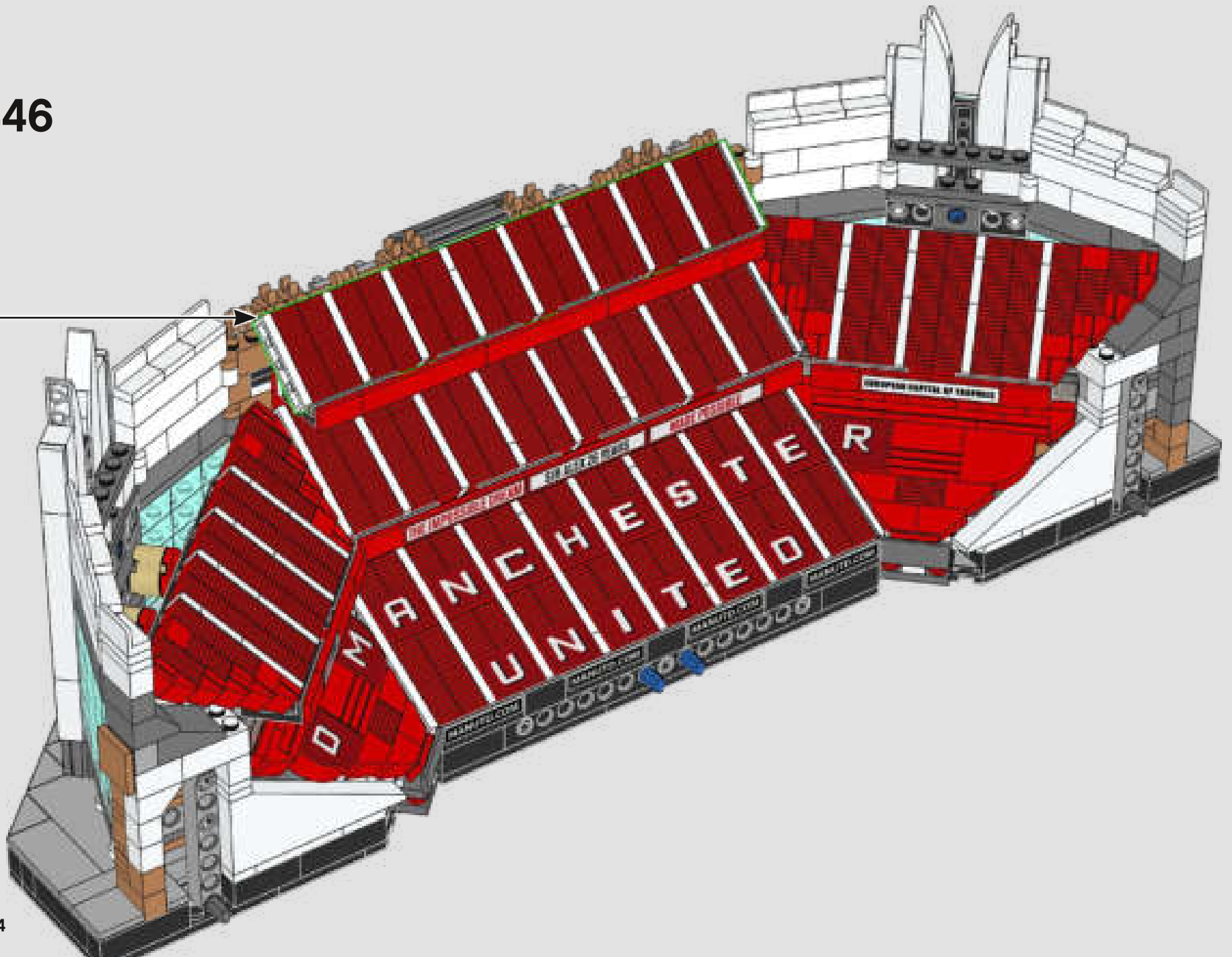


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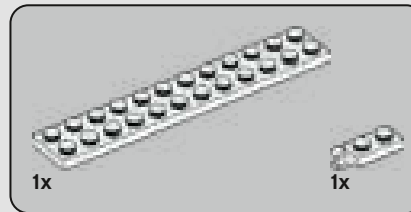
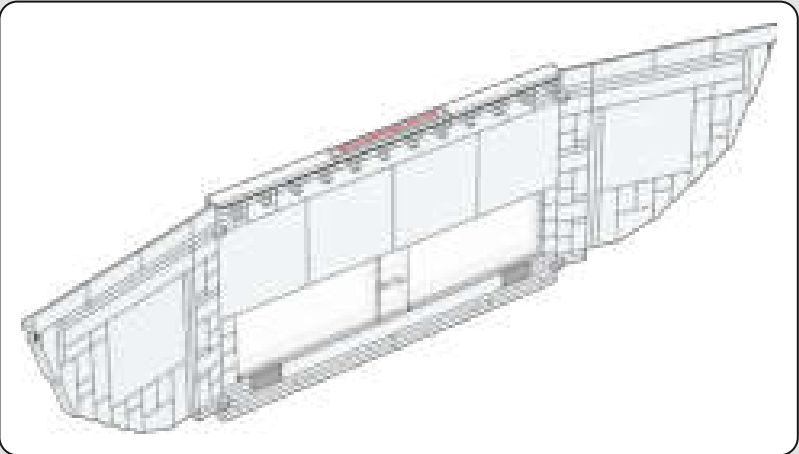
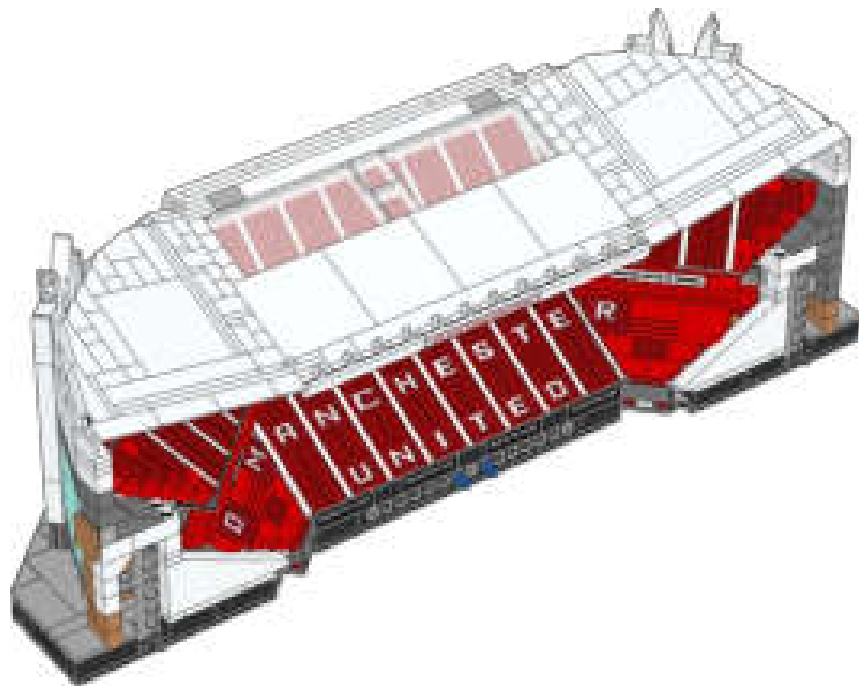
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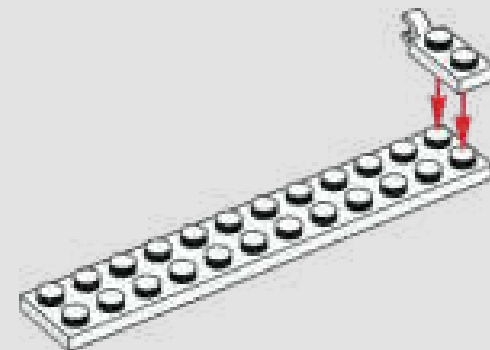


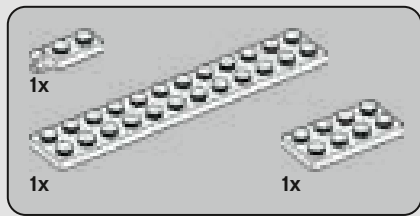


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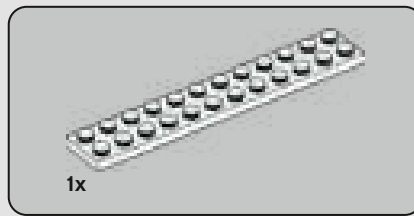
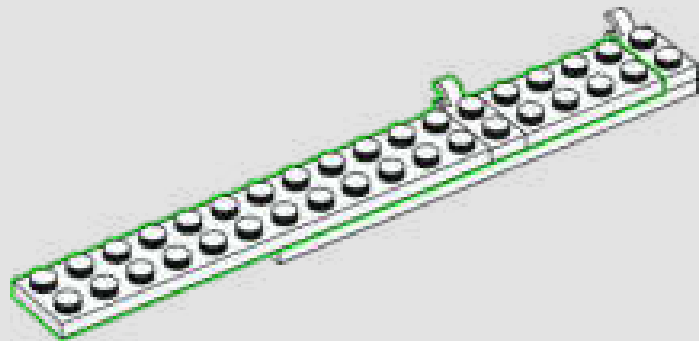


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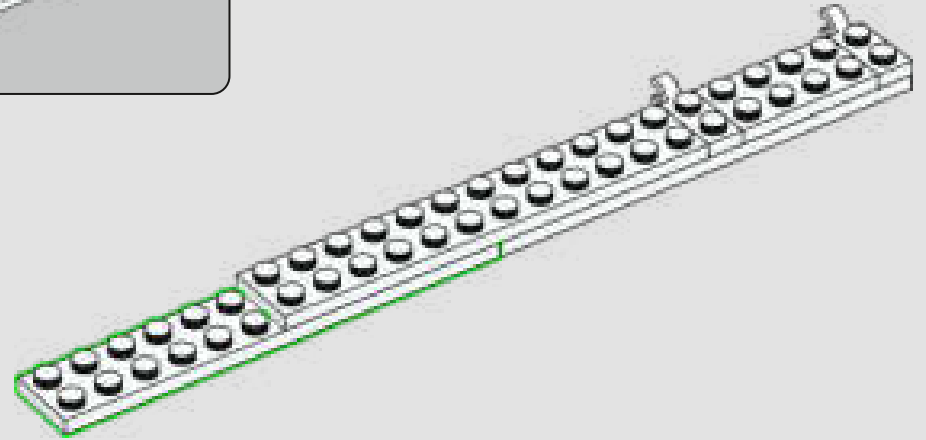




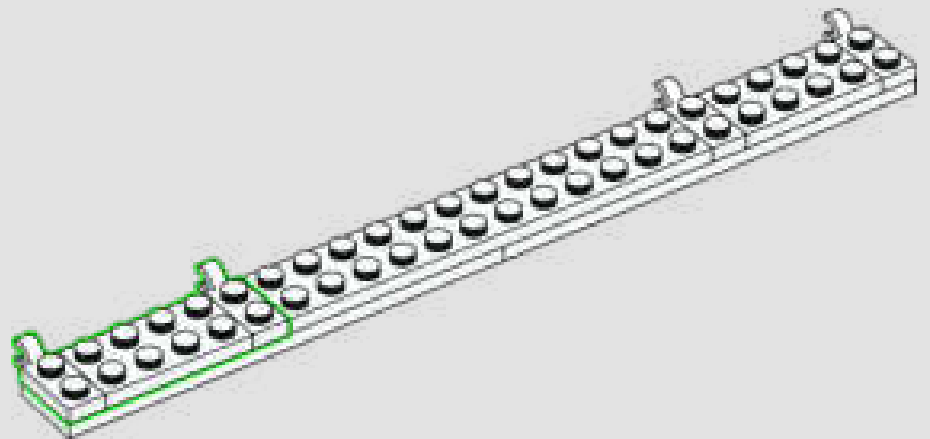
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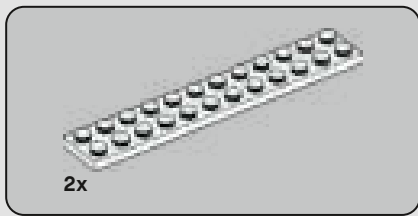


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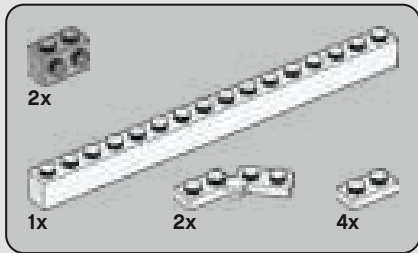
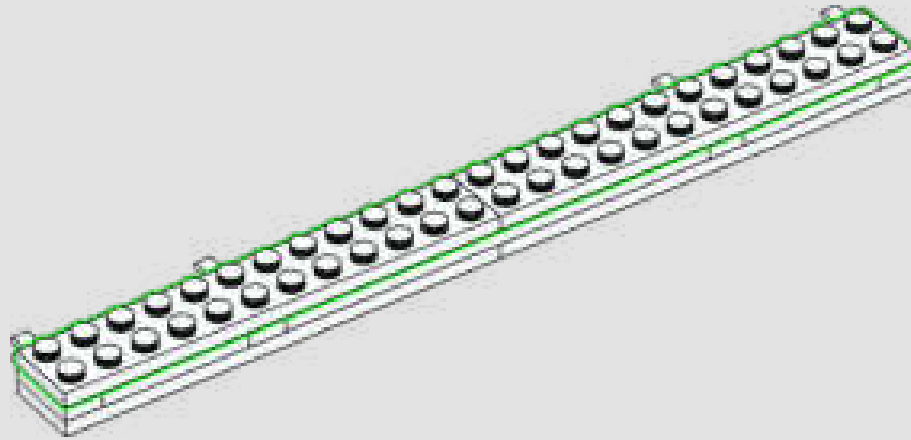


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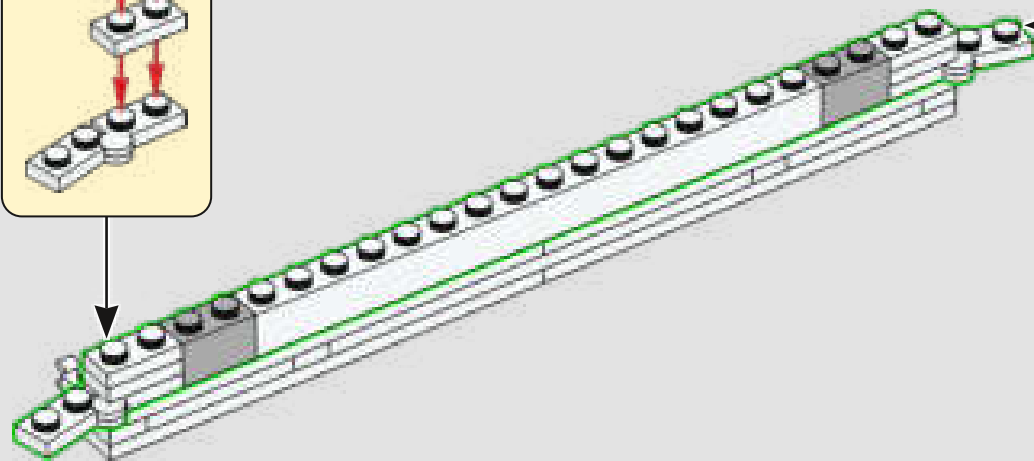
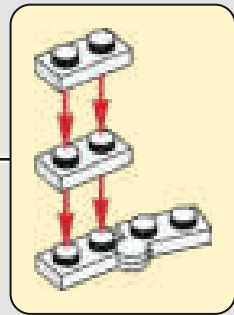
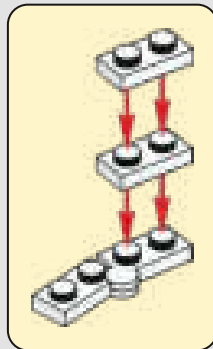


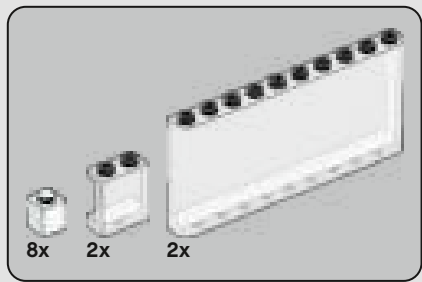


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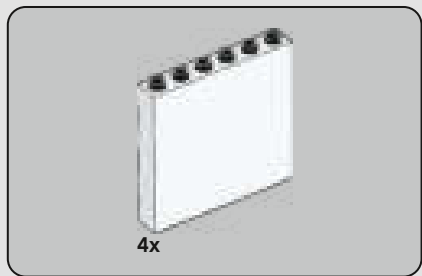
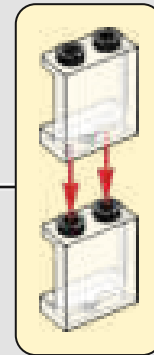
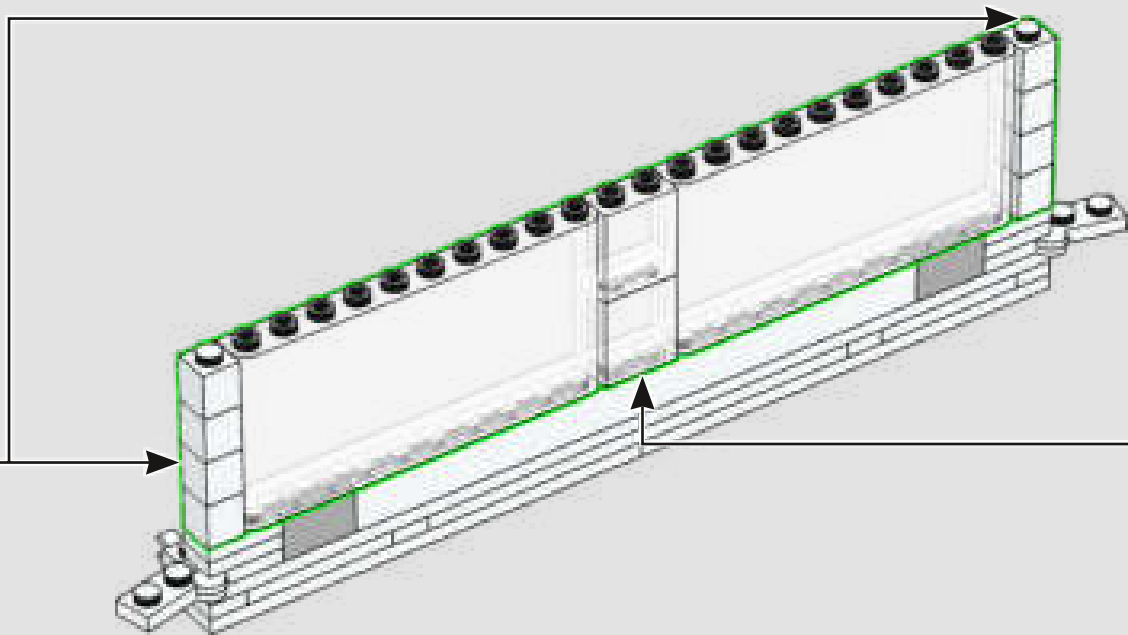
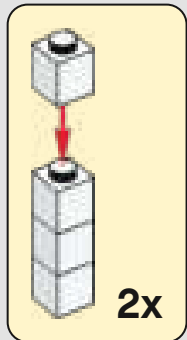


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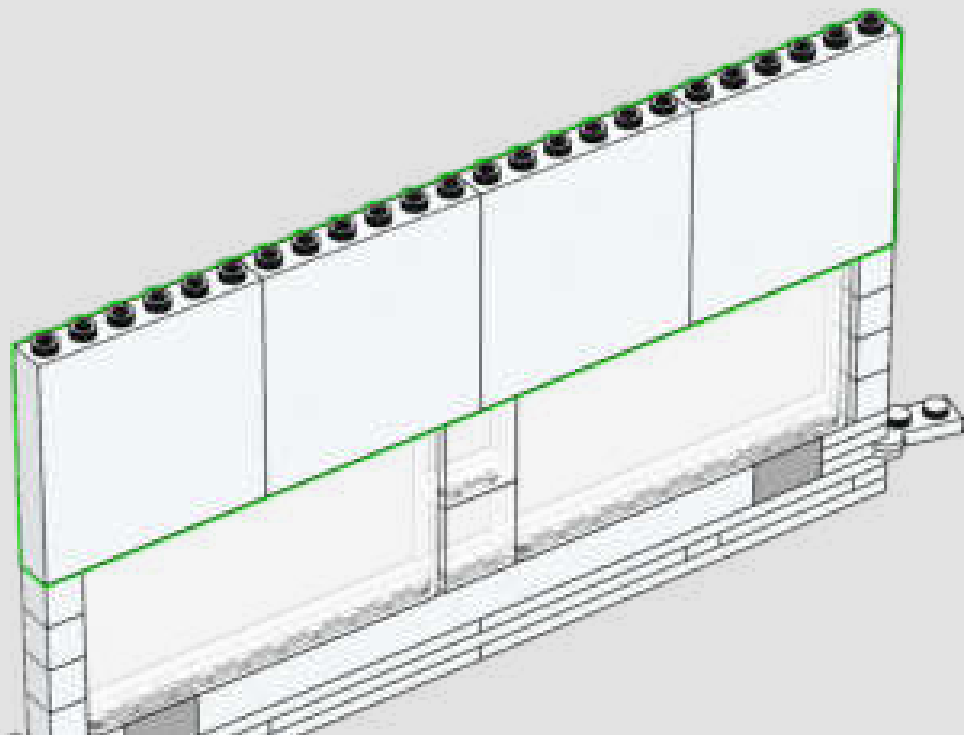


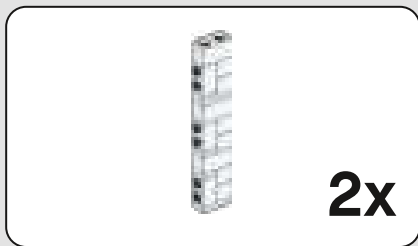


453



454





455

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6



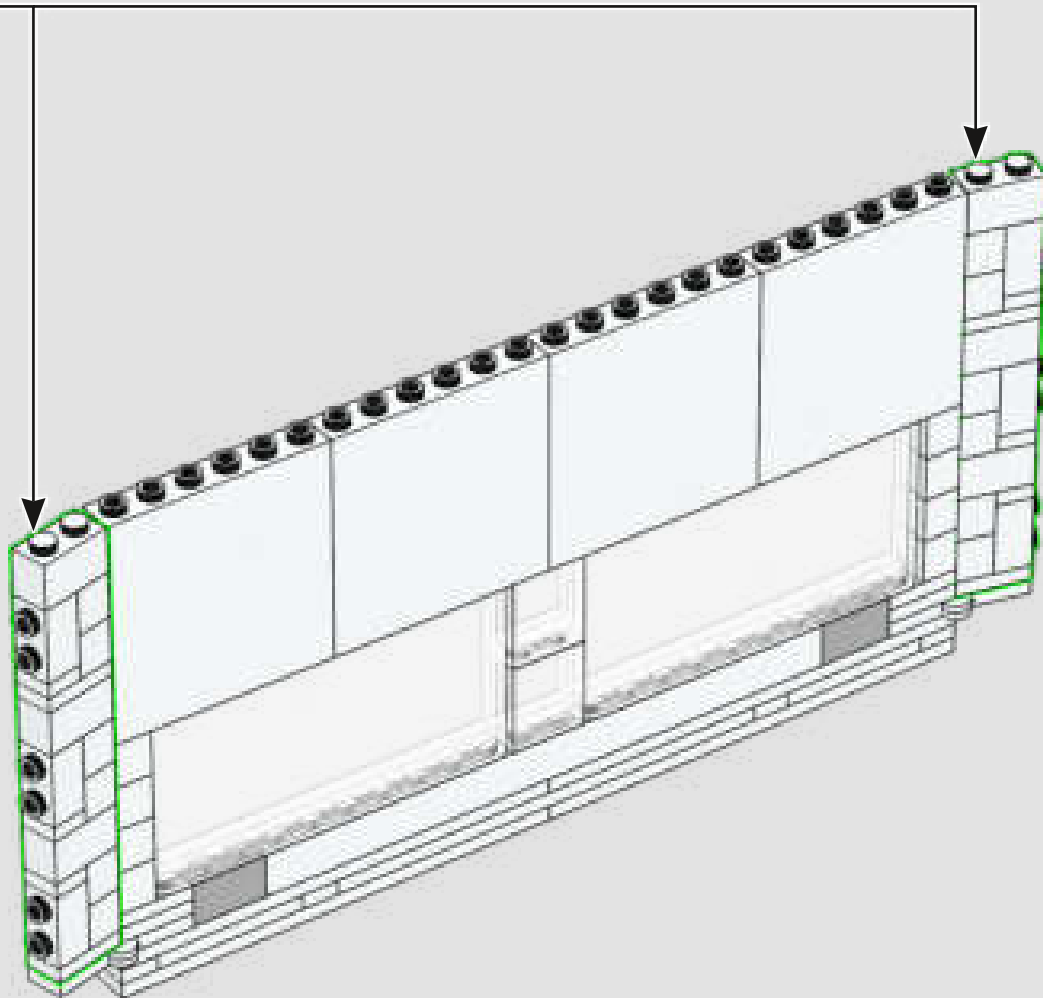
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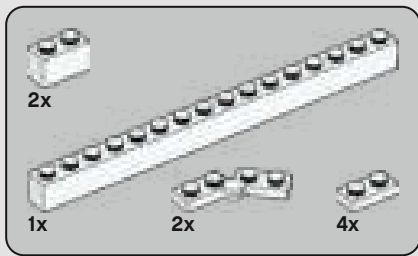


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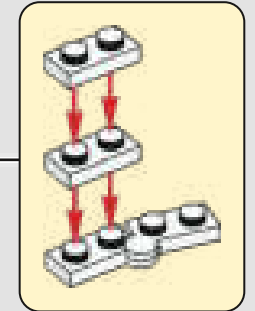
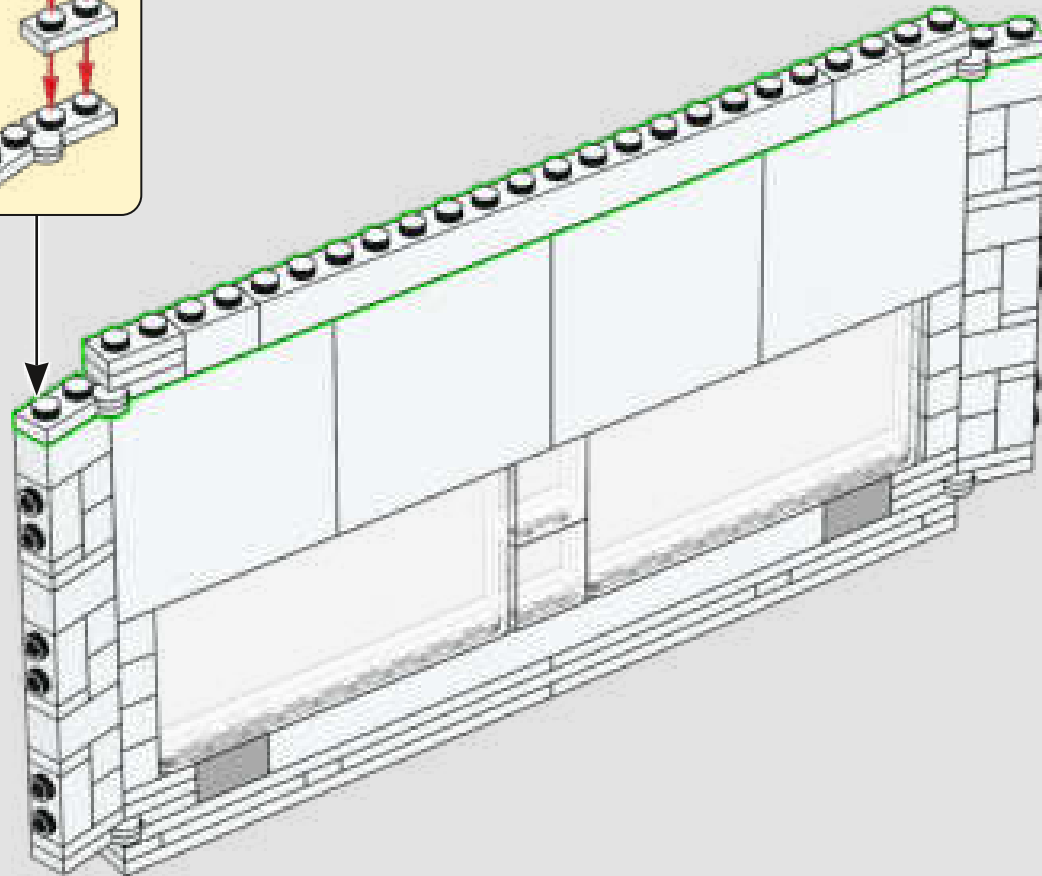
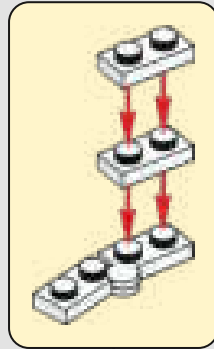


2x





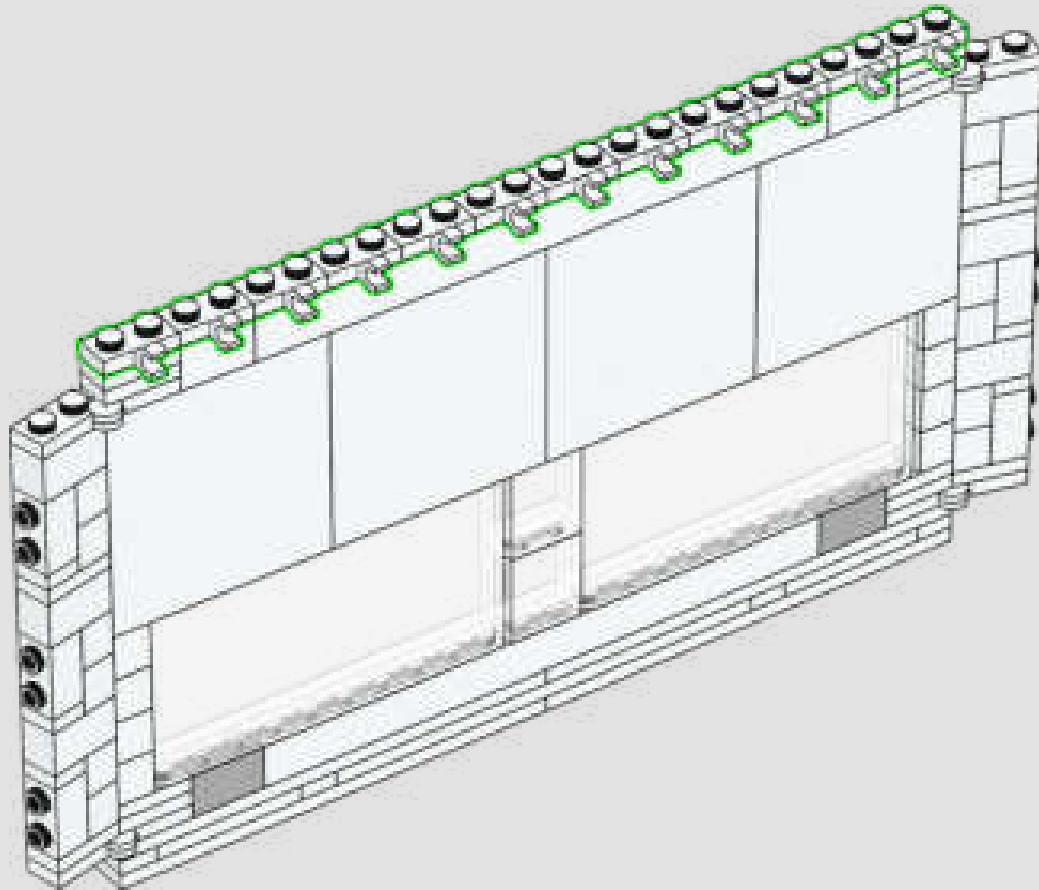
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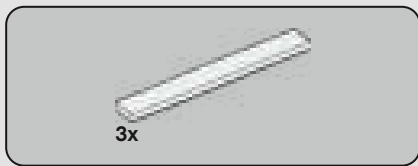




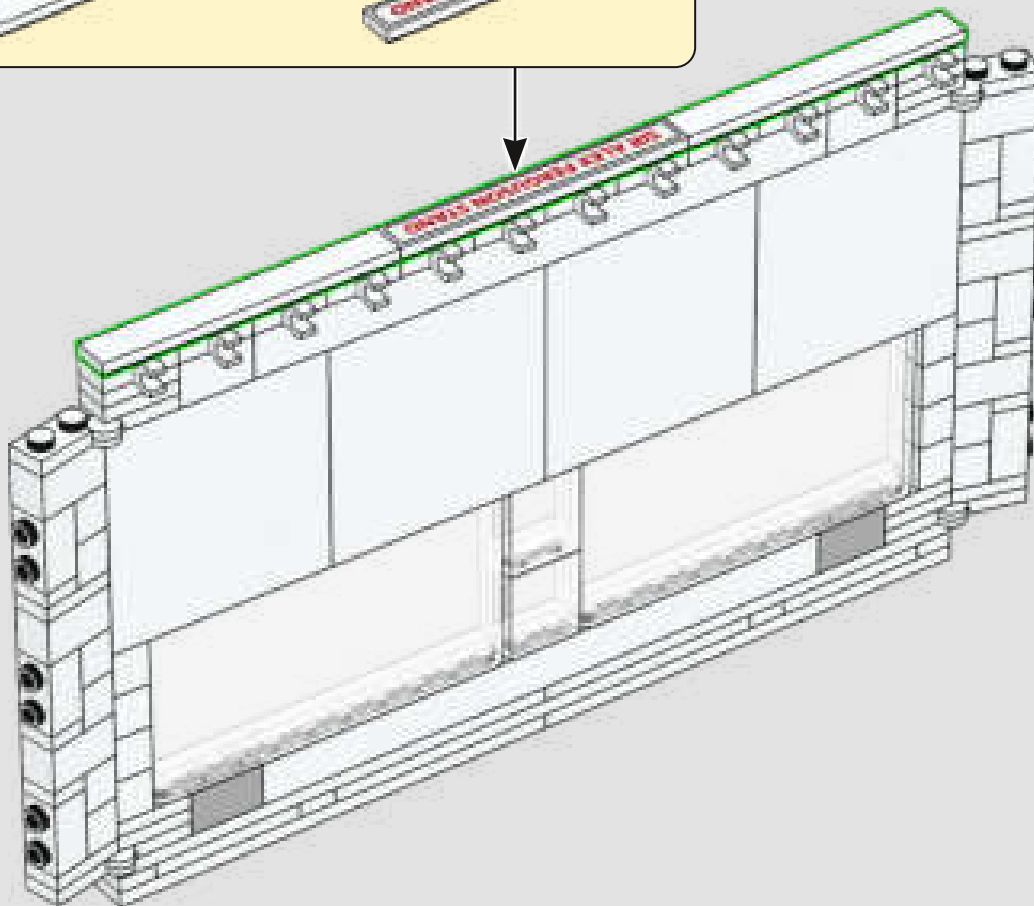
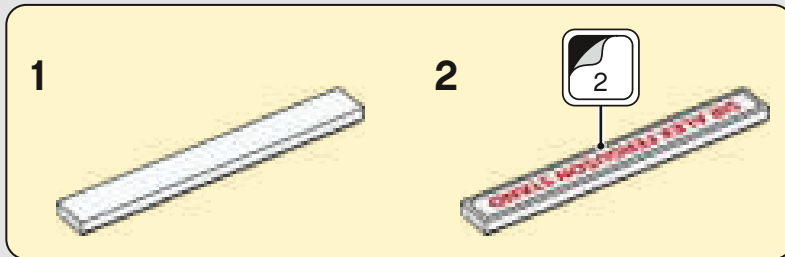
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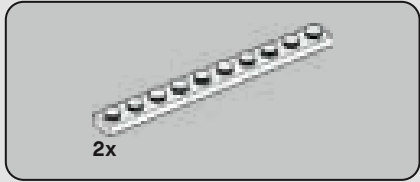
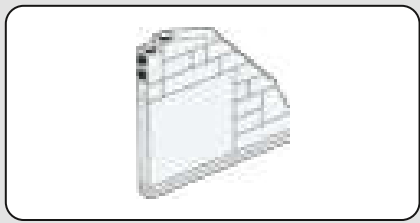
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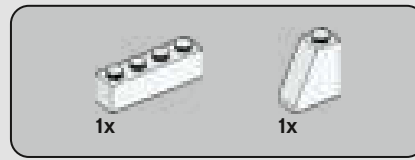
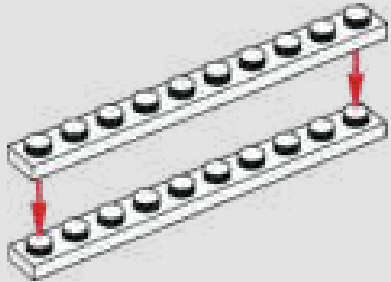


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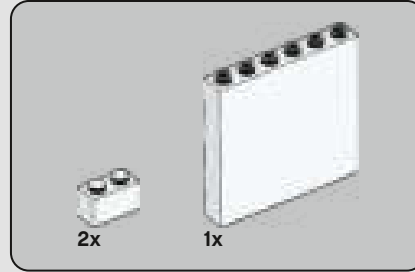
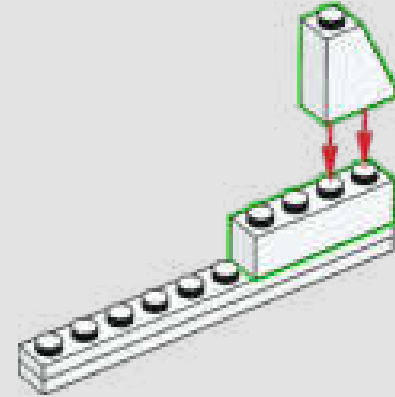




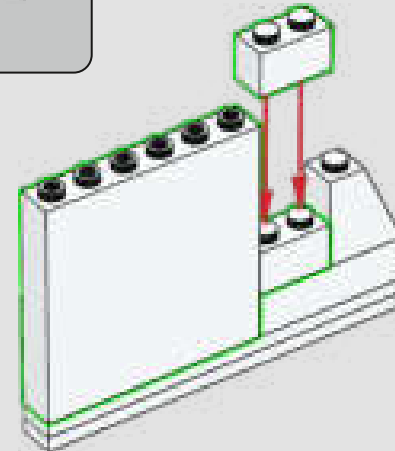
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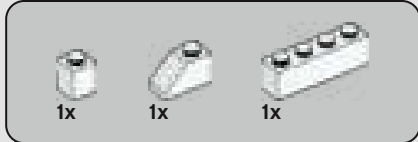
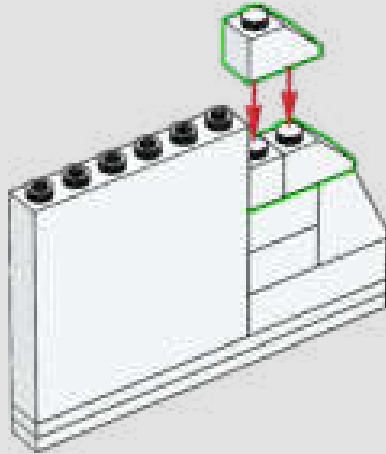


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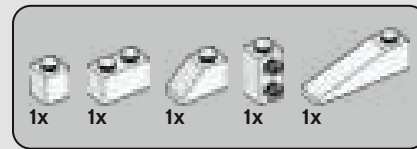
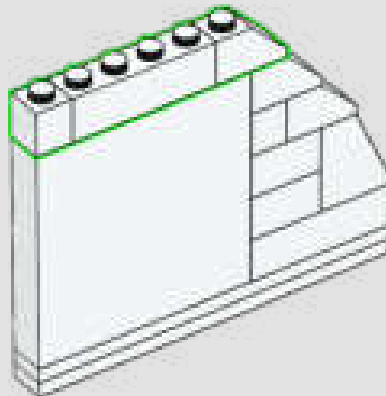




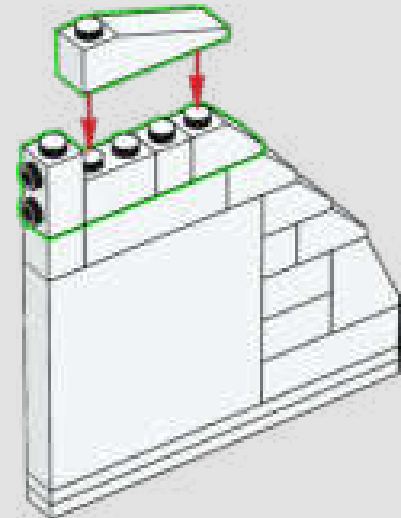
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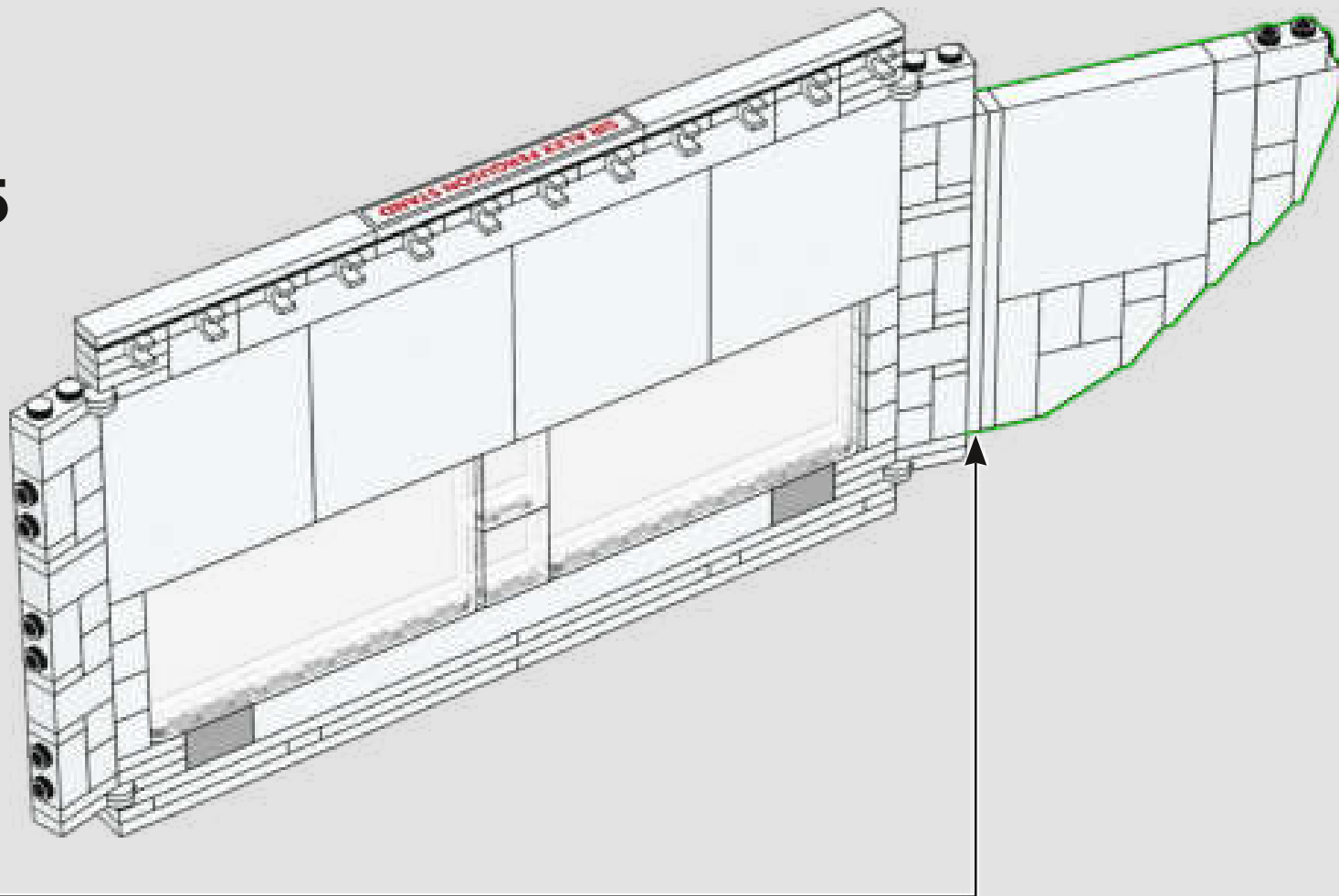
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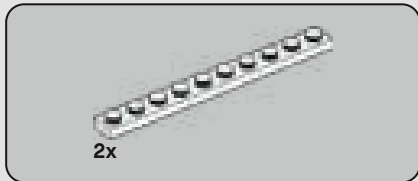
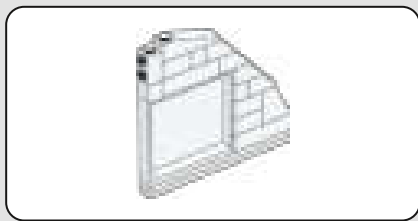


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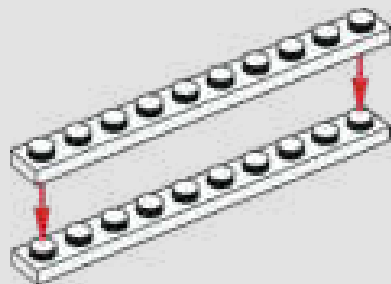


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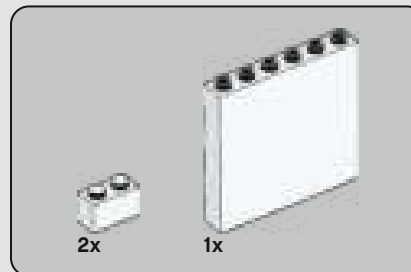
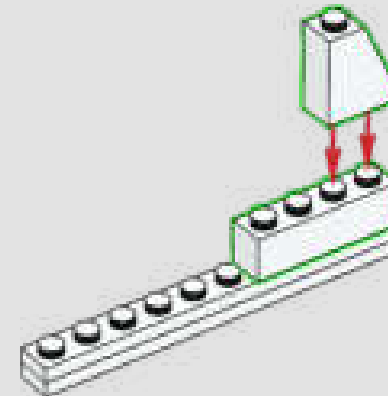




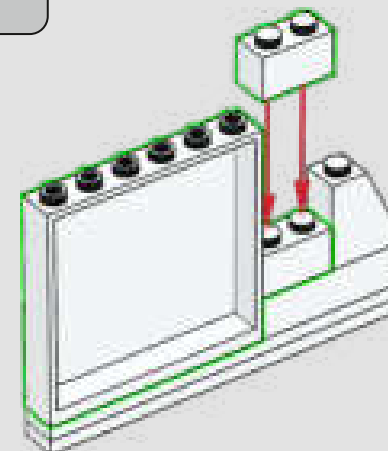
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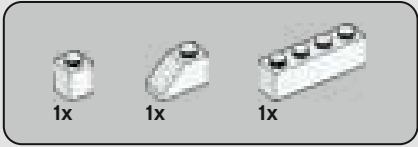
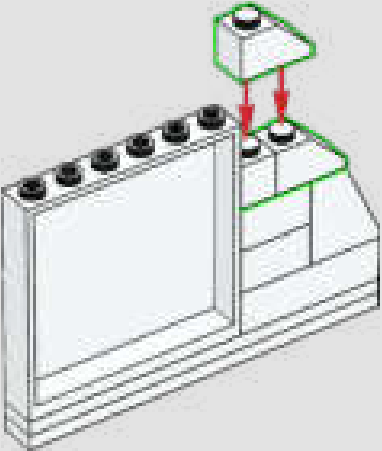


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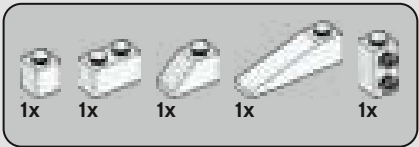
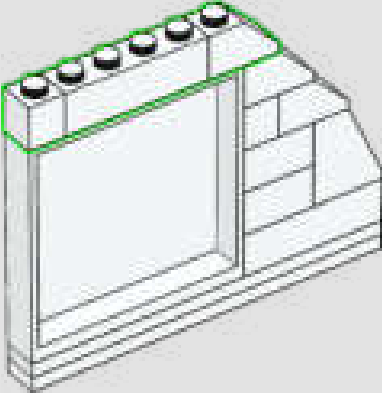




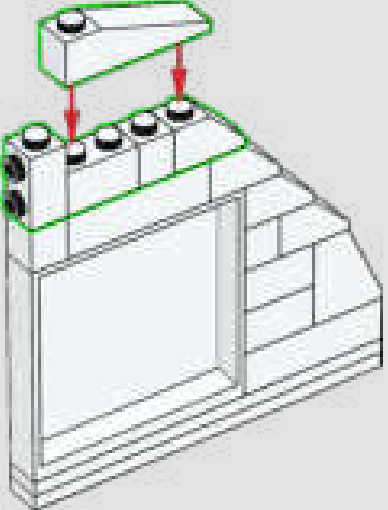
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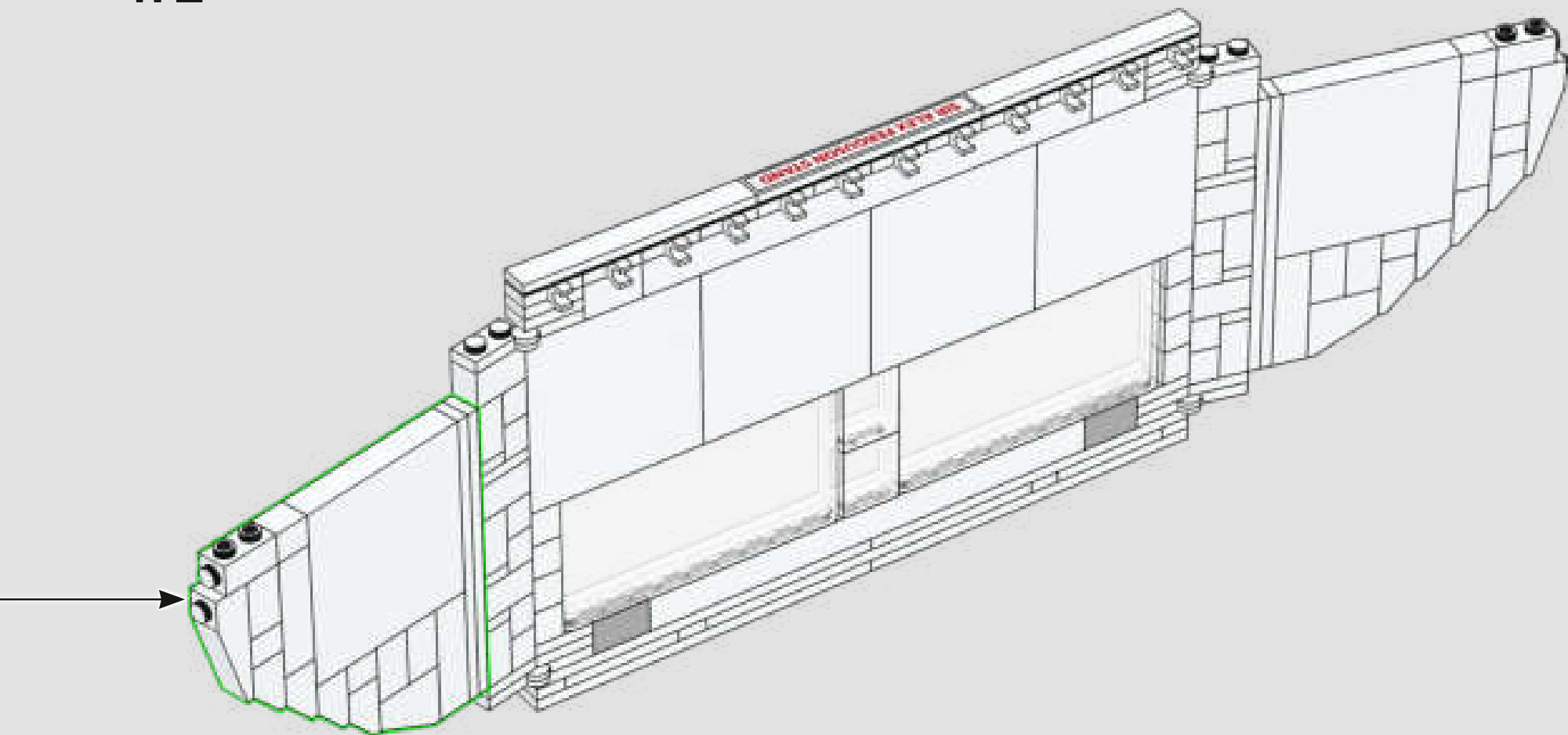
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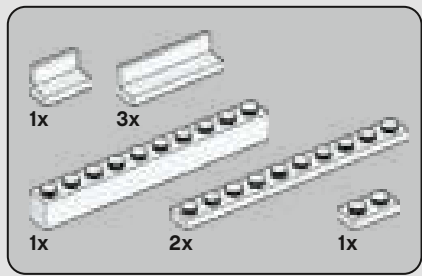


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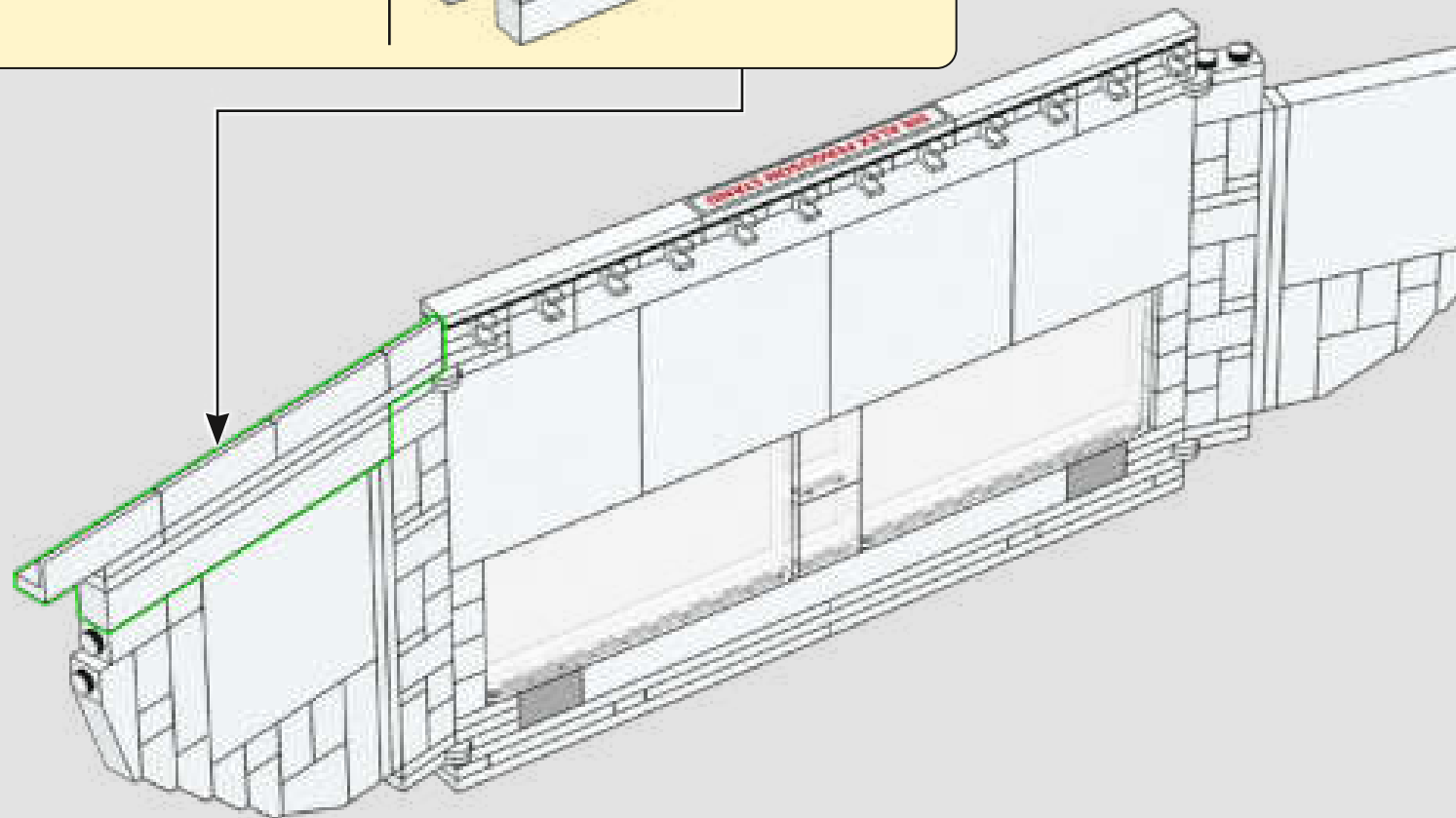
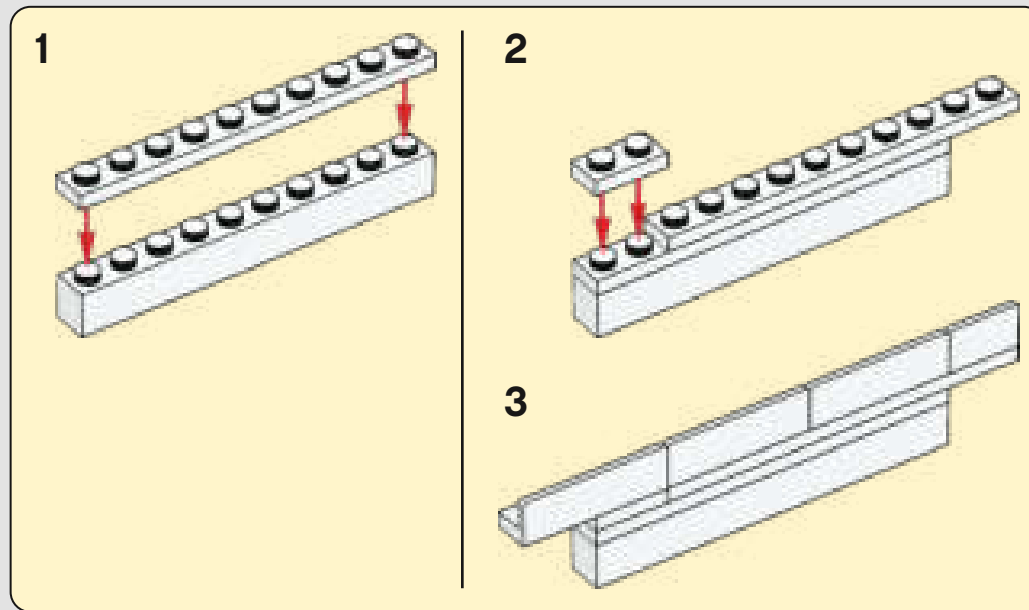


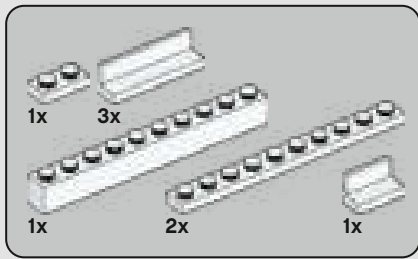
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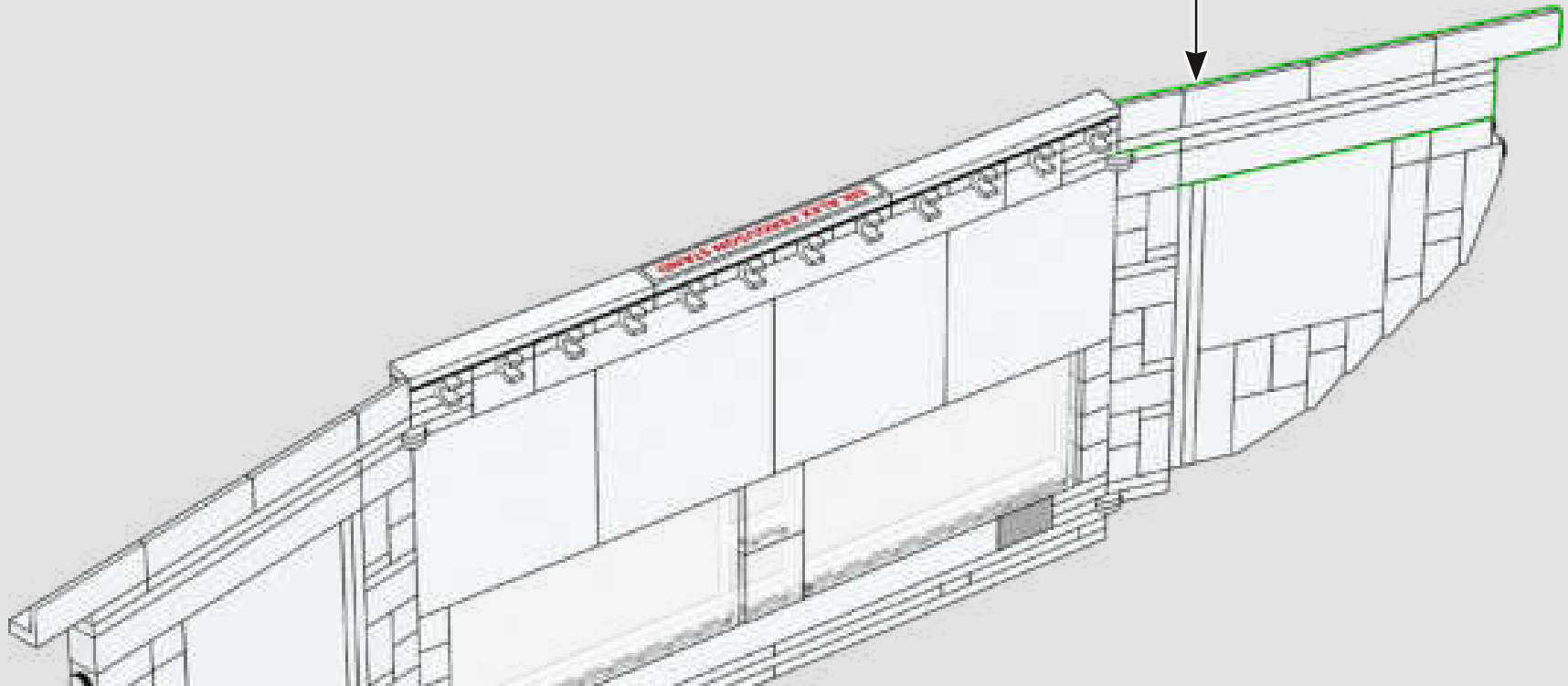
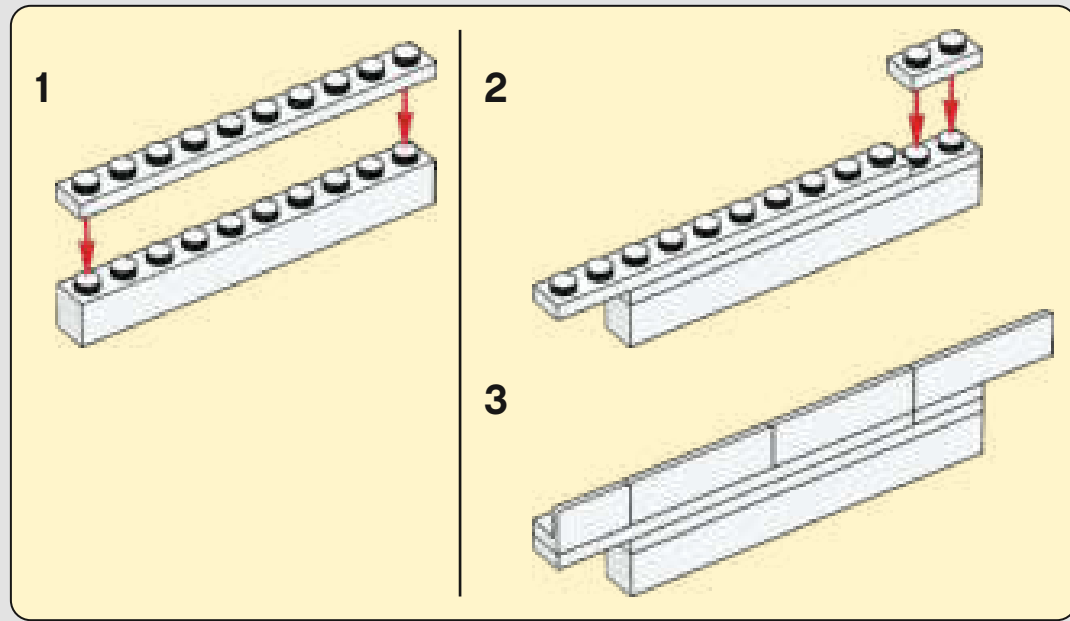


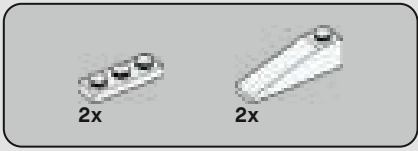
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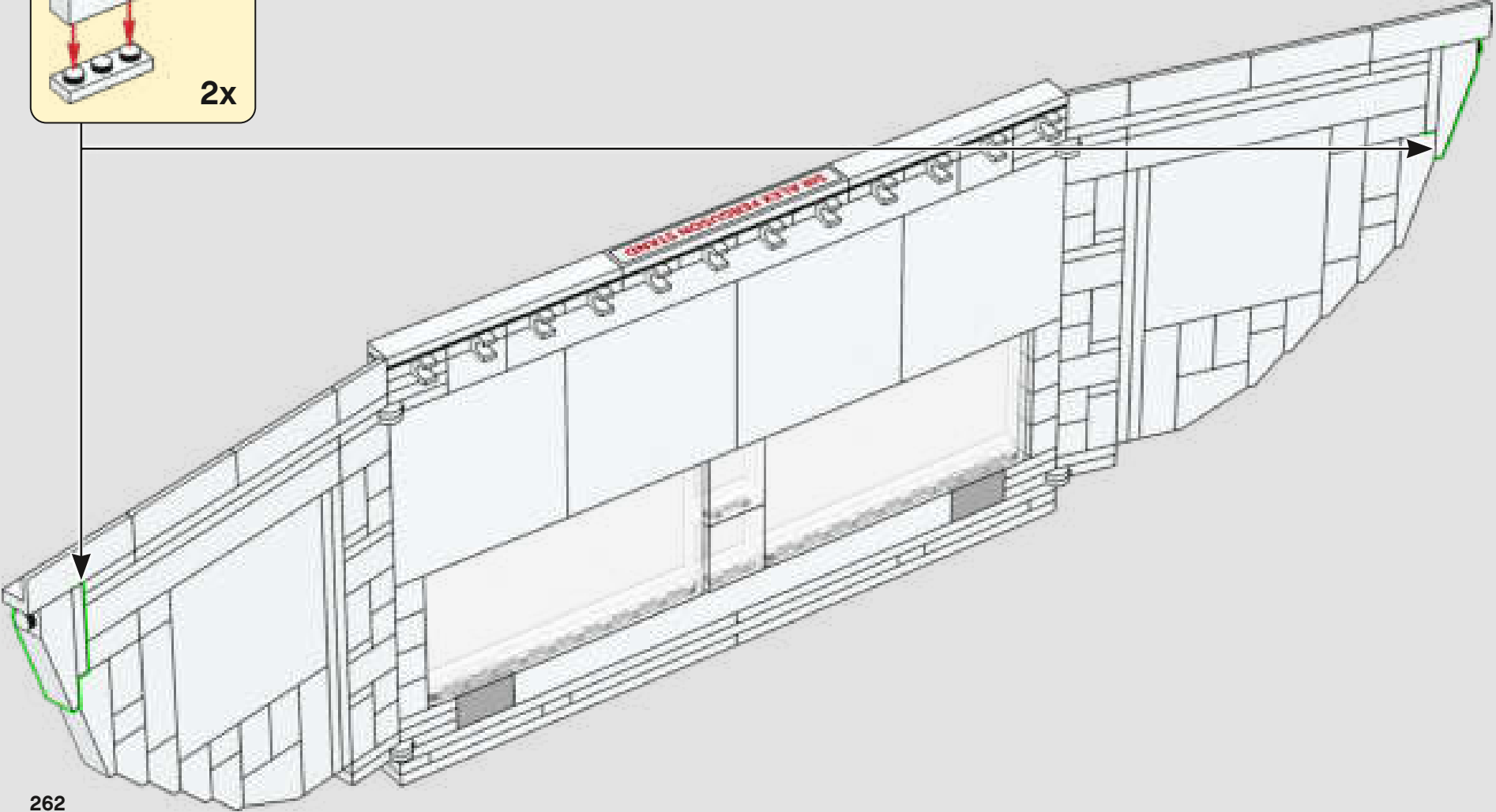
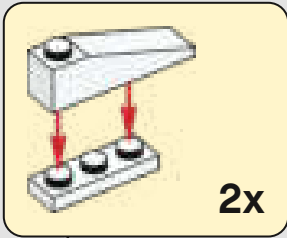


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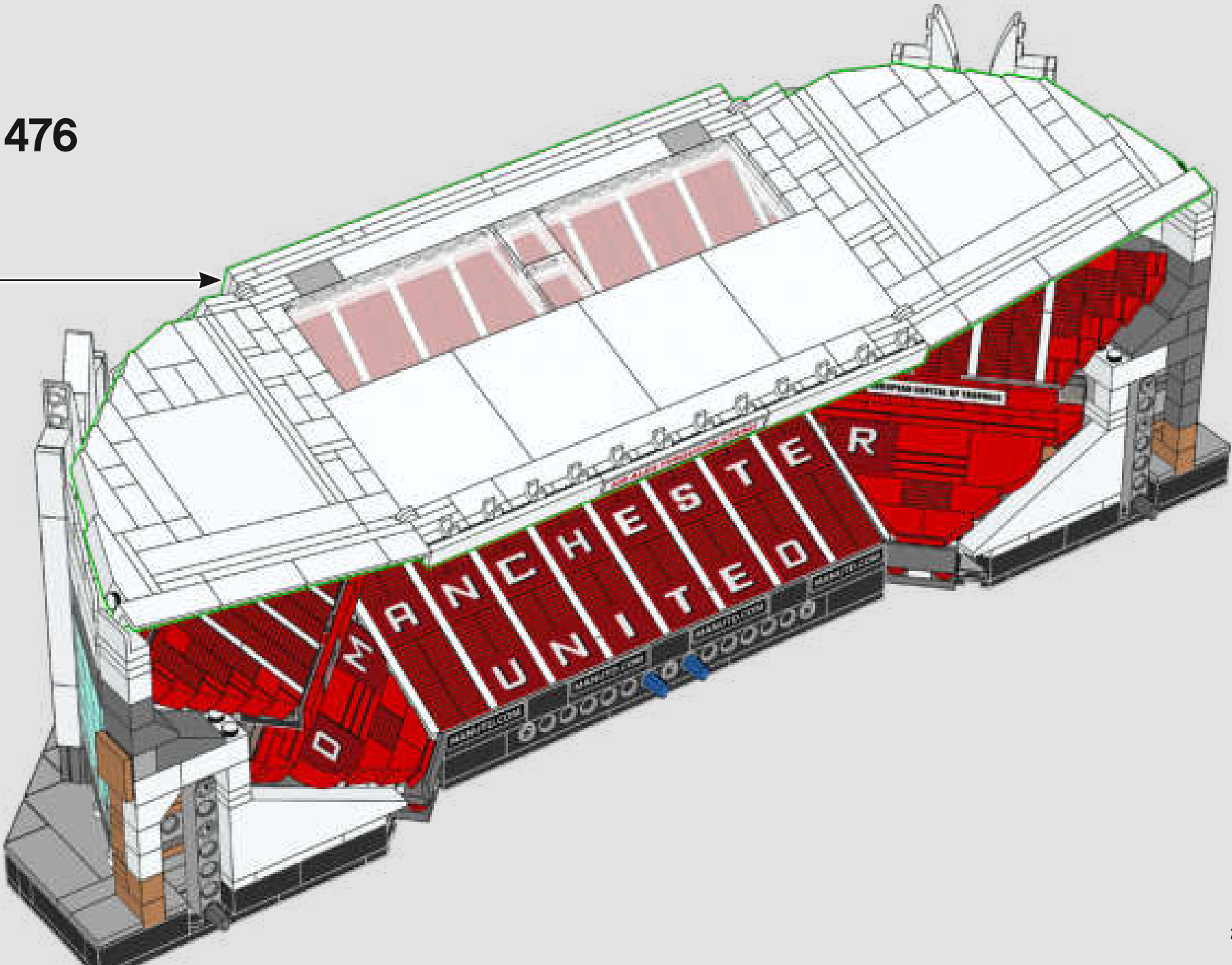


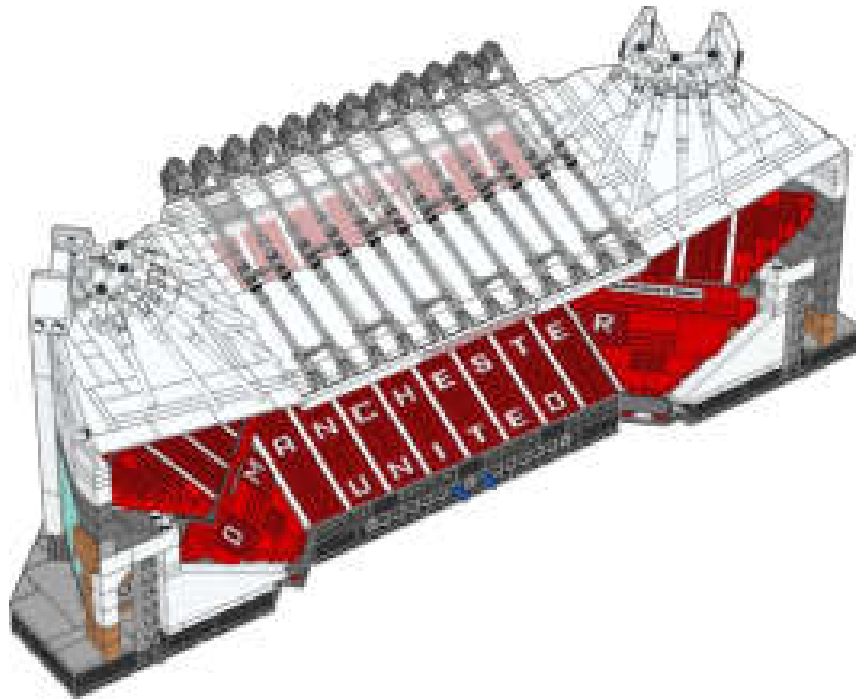
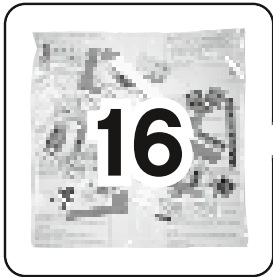


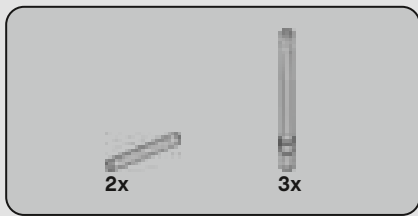
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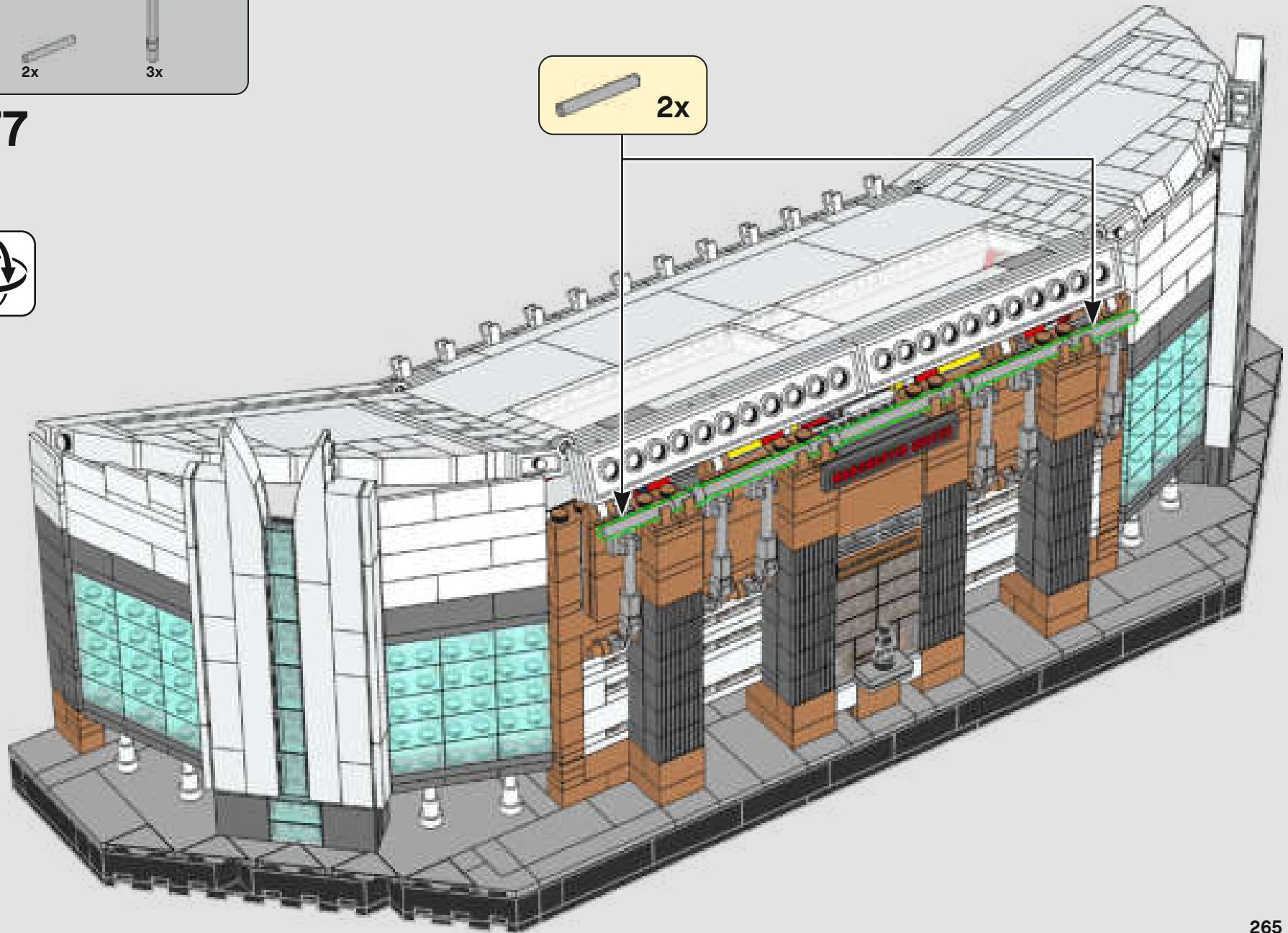
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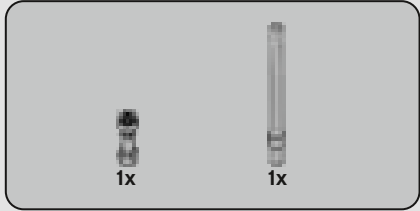
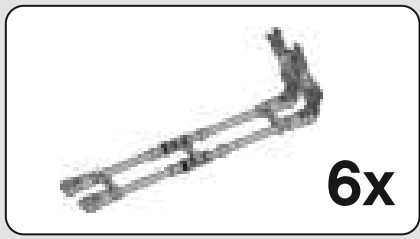




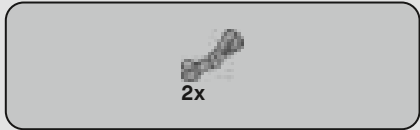


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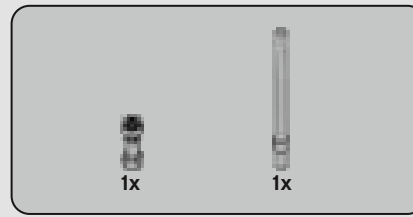




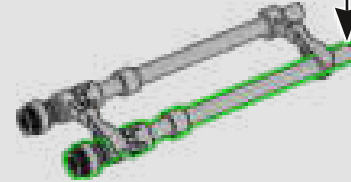
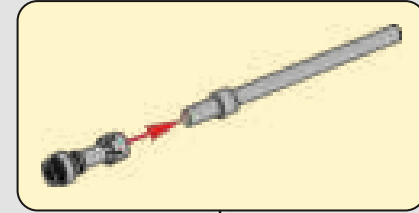
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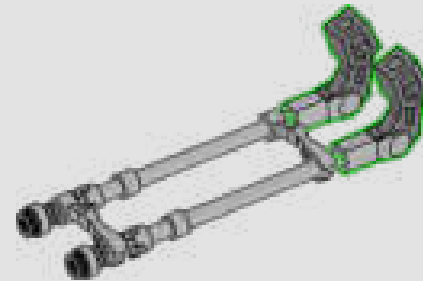
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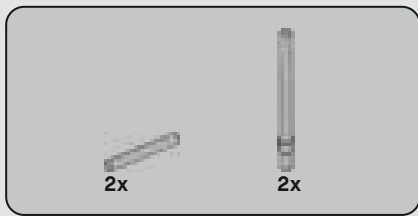


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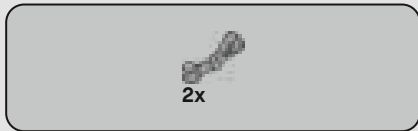
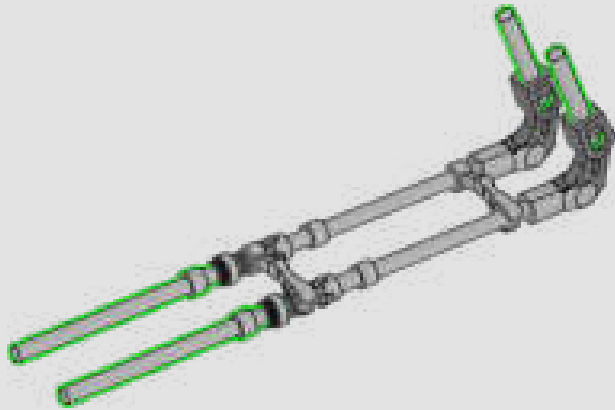


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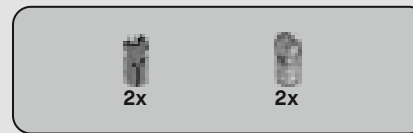
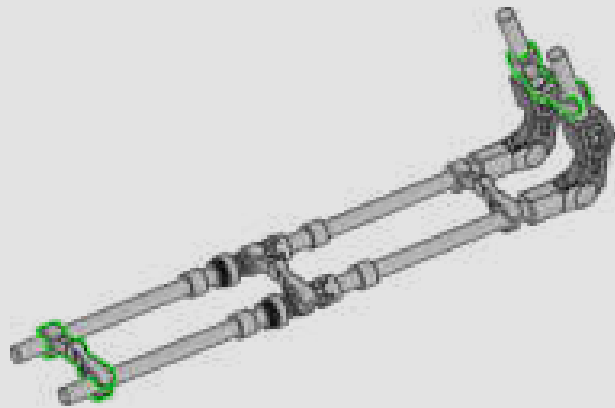




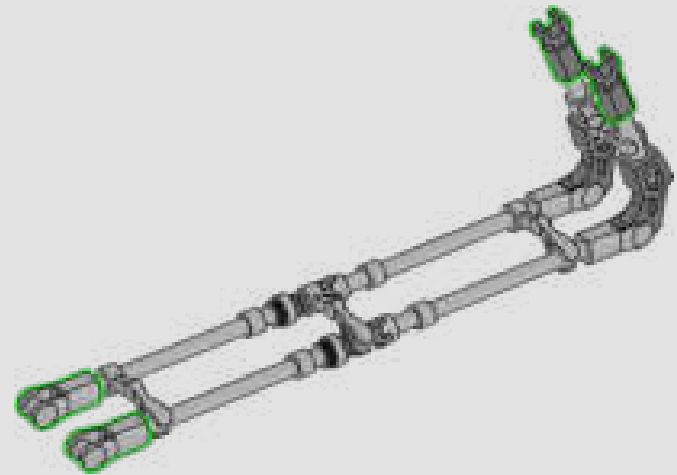
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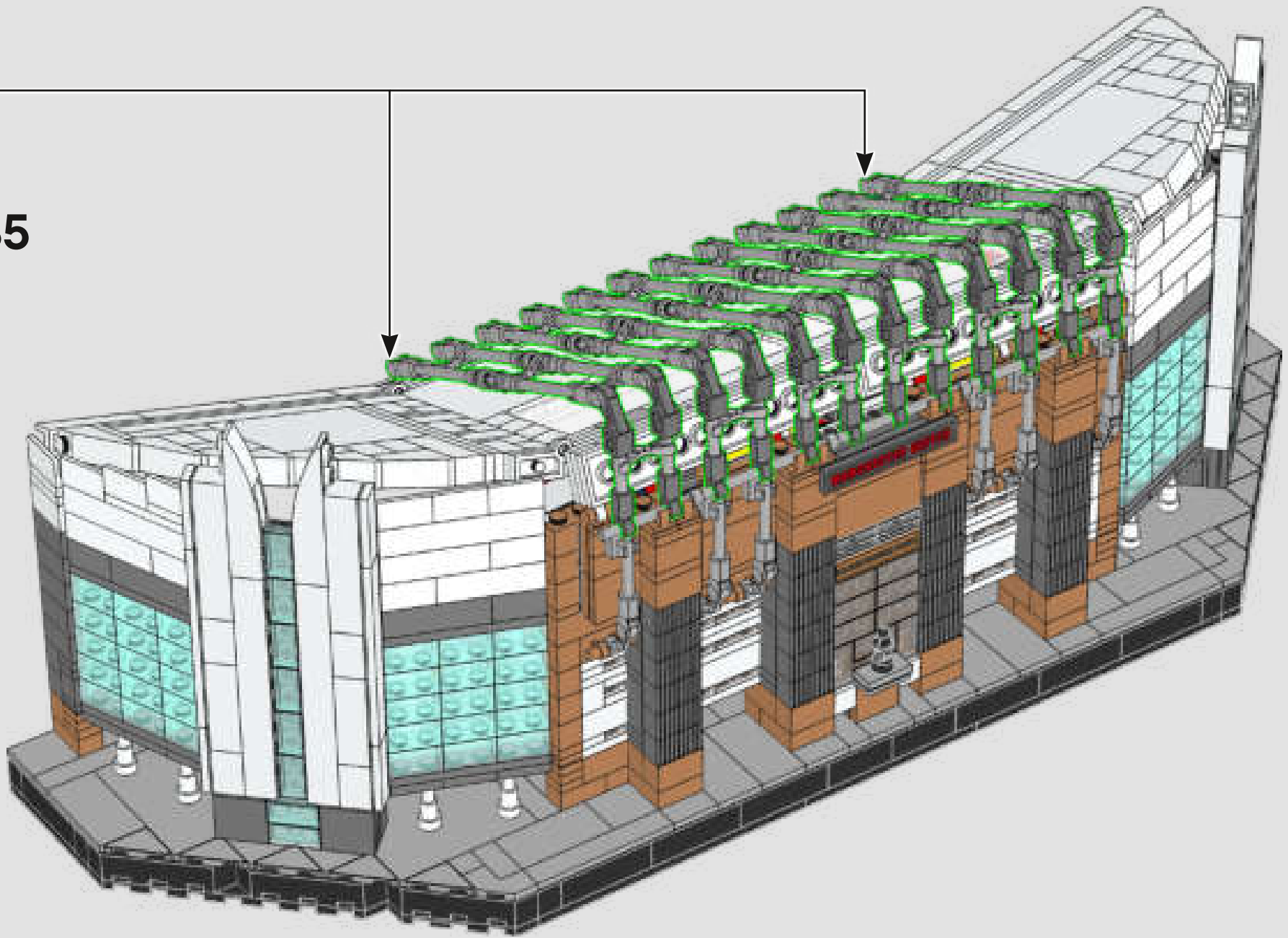


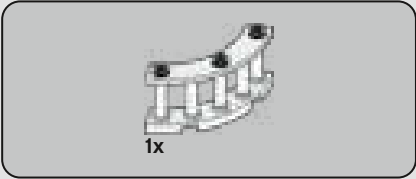
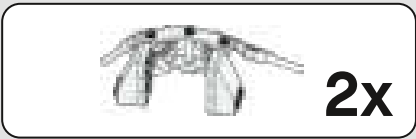
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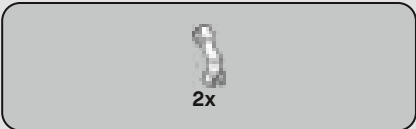
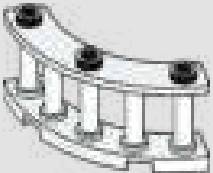
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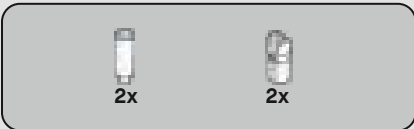
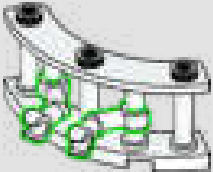




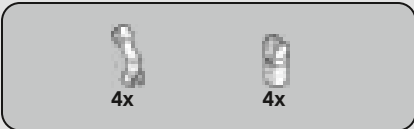
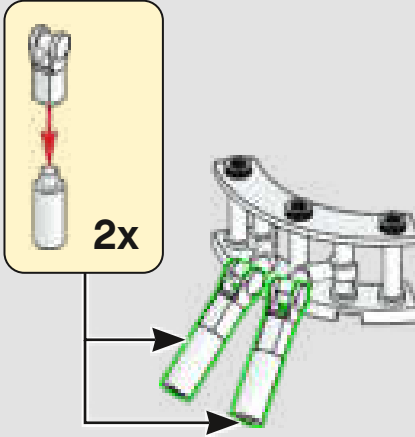
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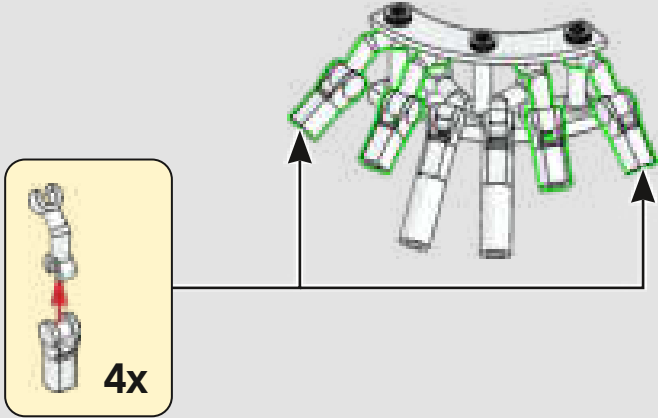
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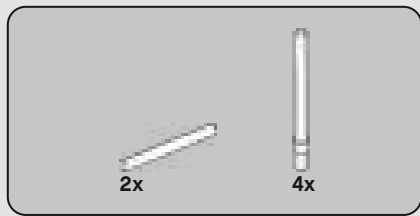


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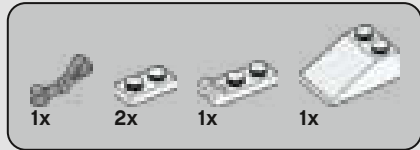
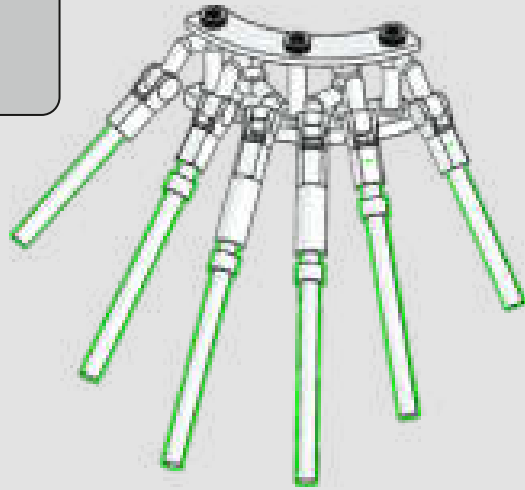


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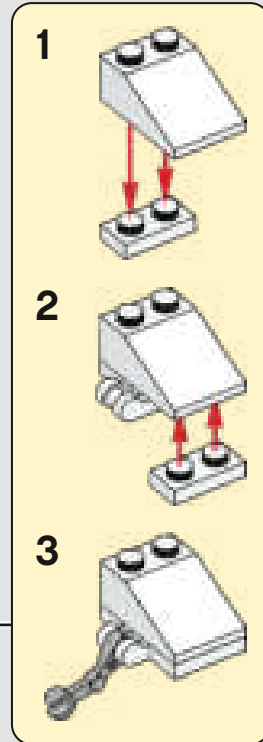
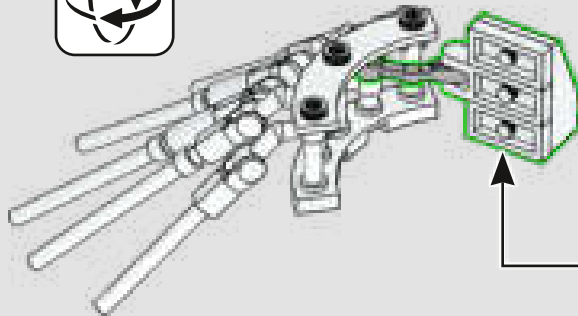




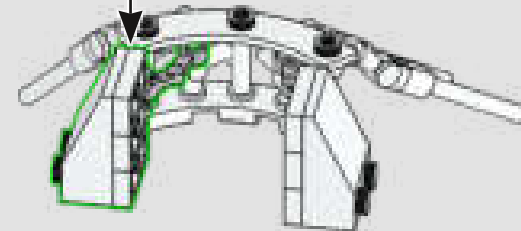
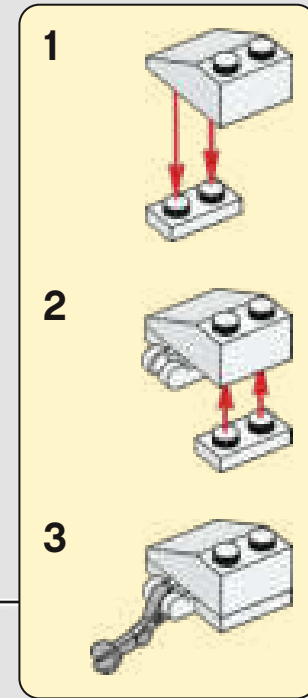
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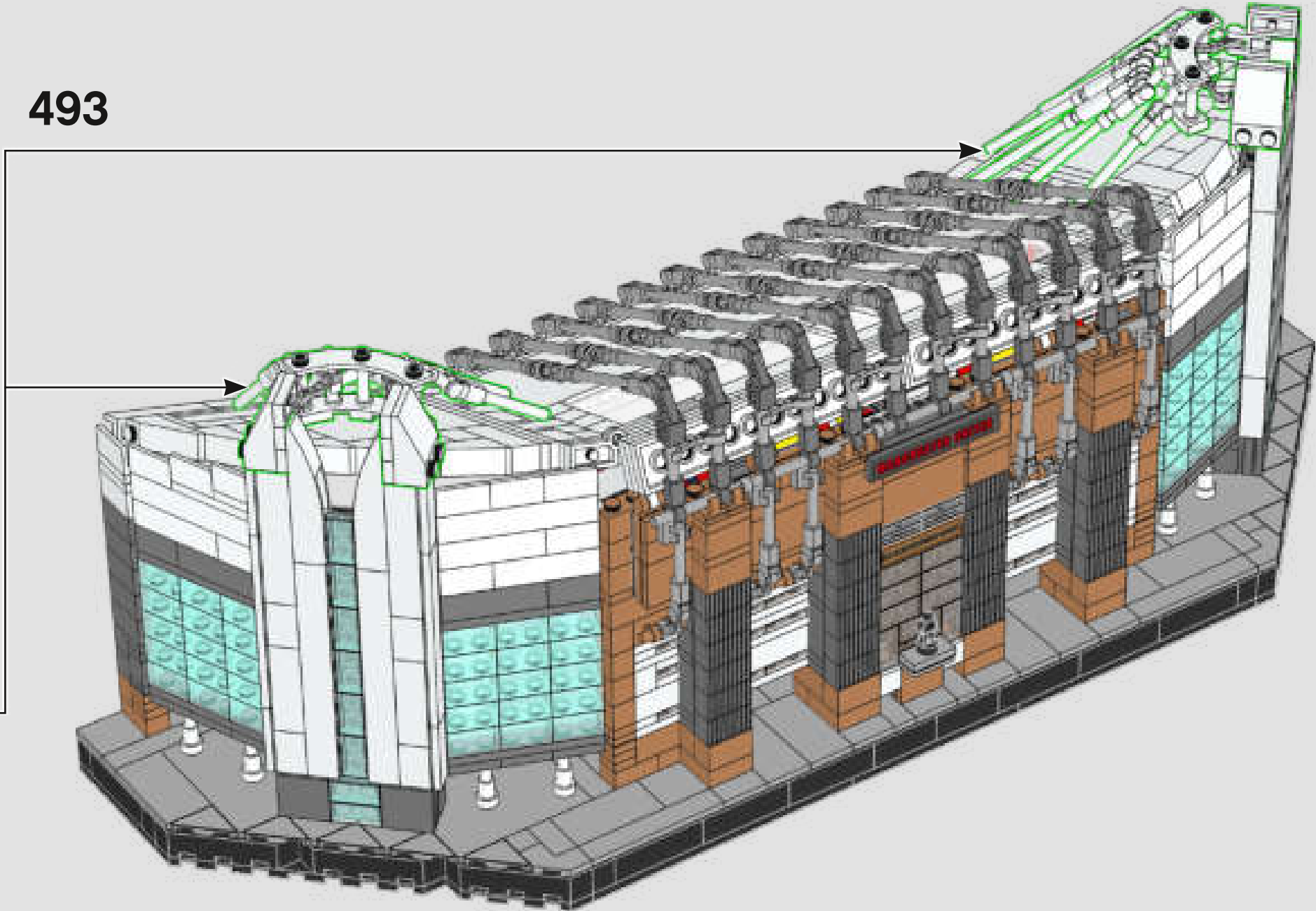


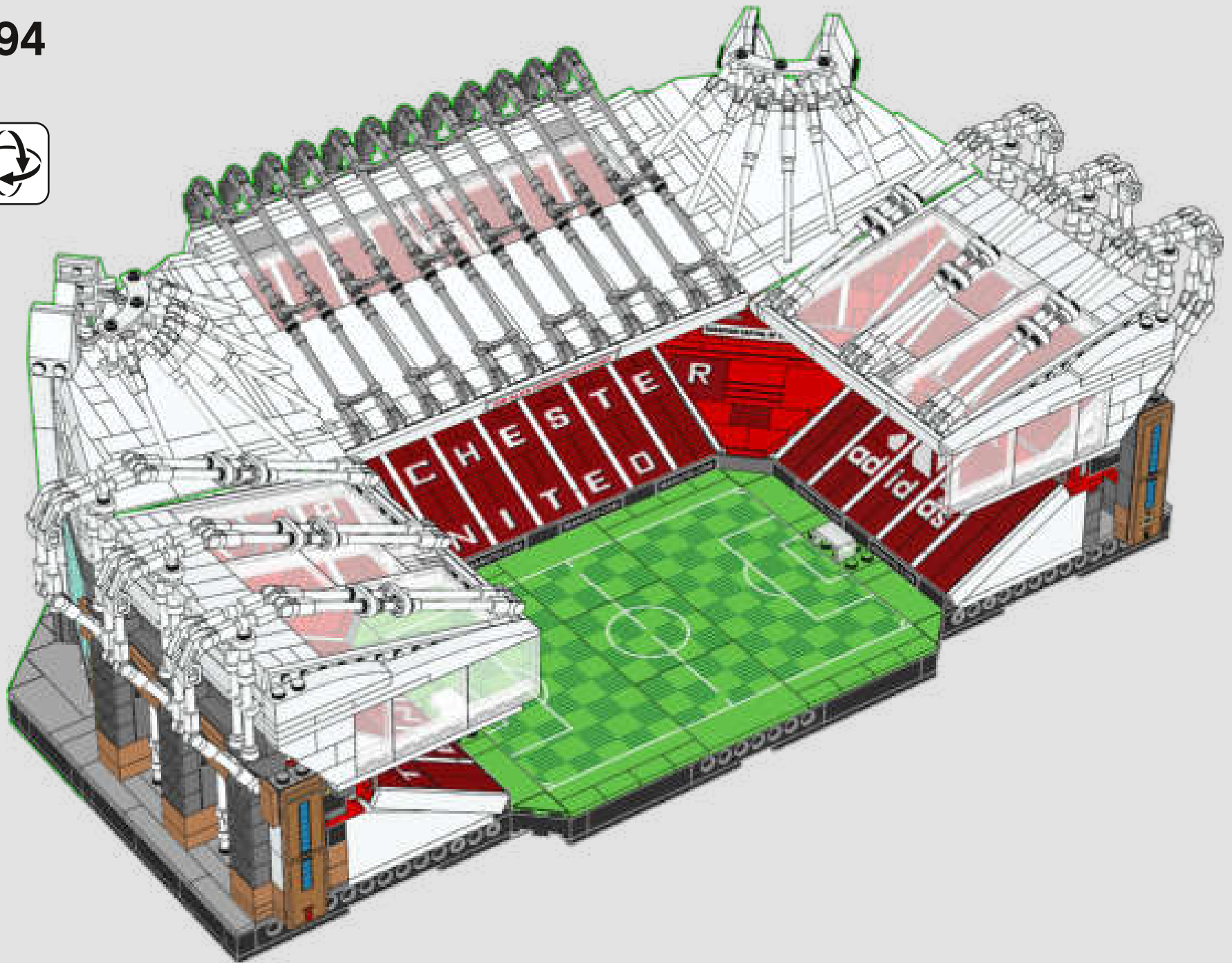
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2x

493



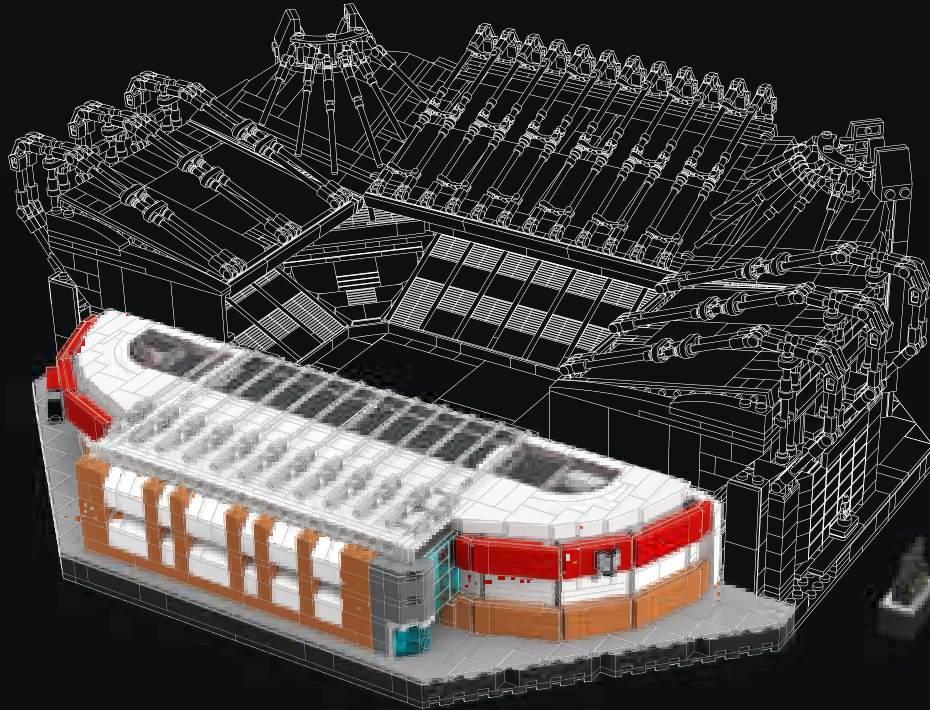
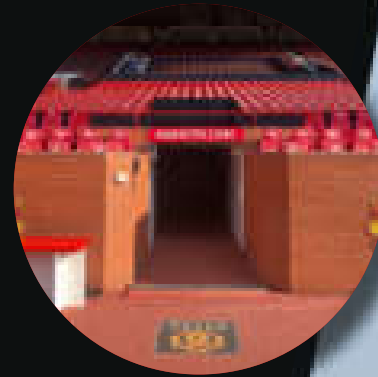


SIR BOBBY CHARLTON STAND

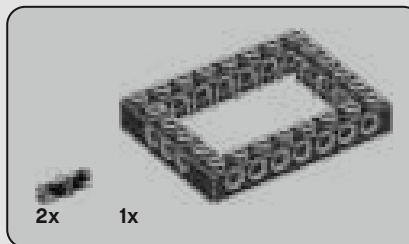
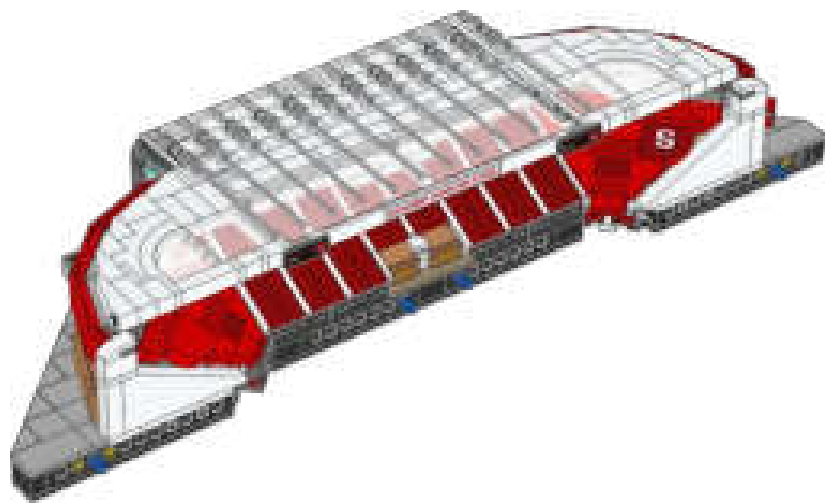
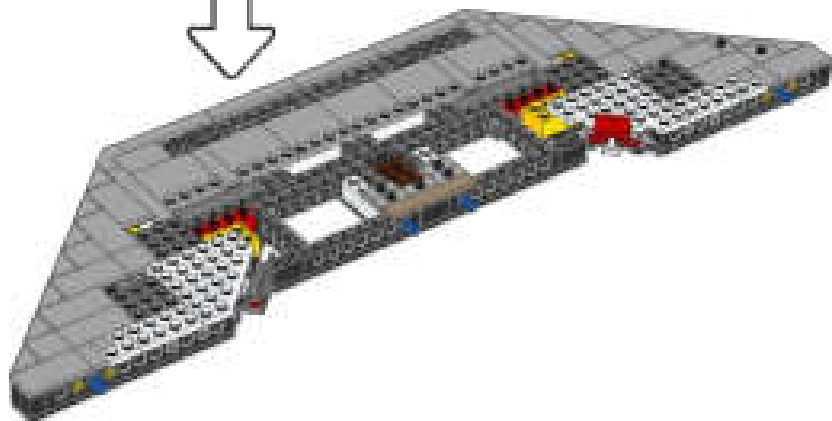
Renamed the Sir Bobby Charlton Stand in 2016, what was Old Trafford's Main Stand houses the stadium's media centre, players' dressing rooms and the elevated team dugouts. The players enter the pitch via a tunnel at the southwest corner of the ground.

DID YOU KNOW?

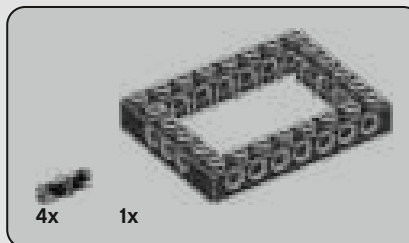
The old players' tunnel at the centre of the stand is the only part of the original 1910 stadium that has survived. A time capsule commemorating 100 years of Old Trafford is beneath the United crest at the tunnel entrance.



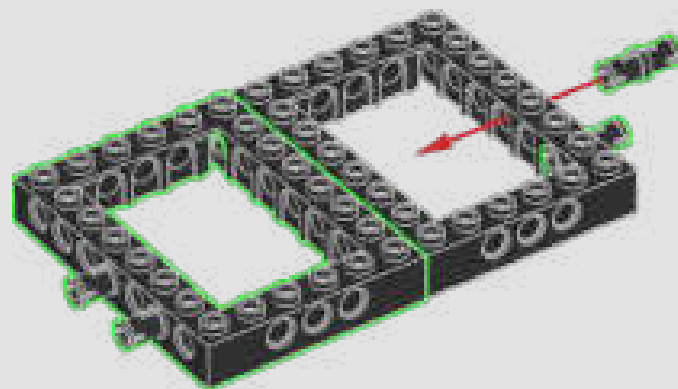
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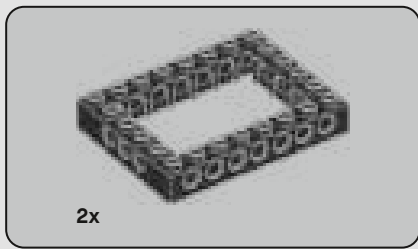


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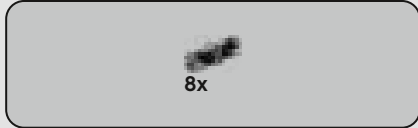
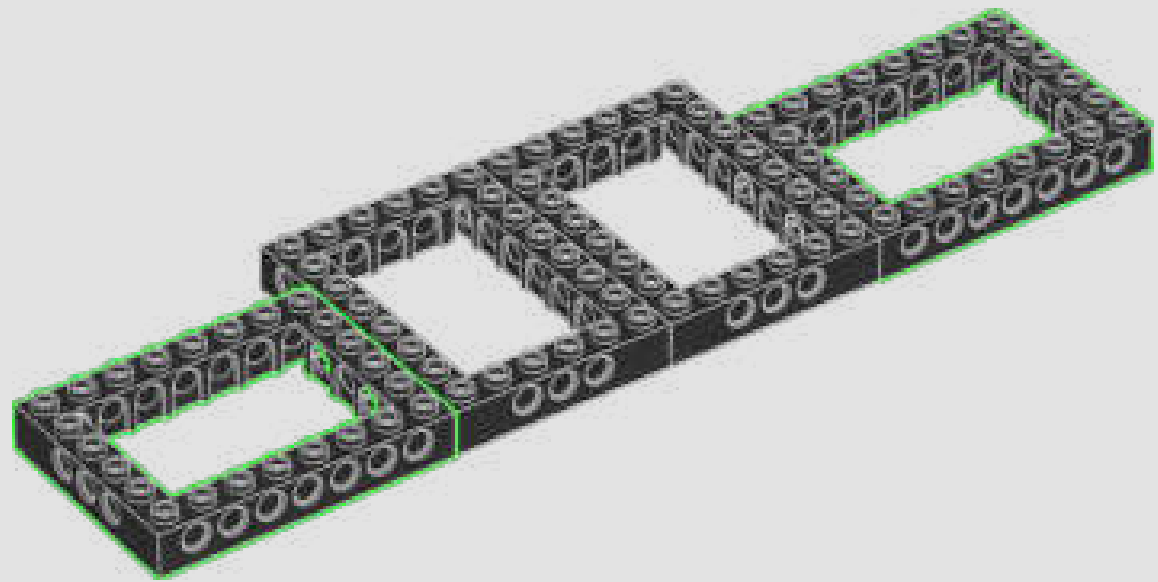


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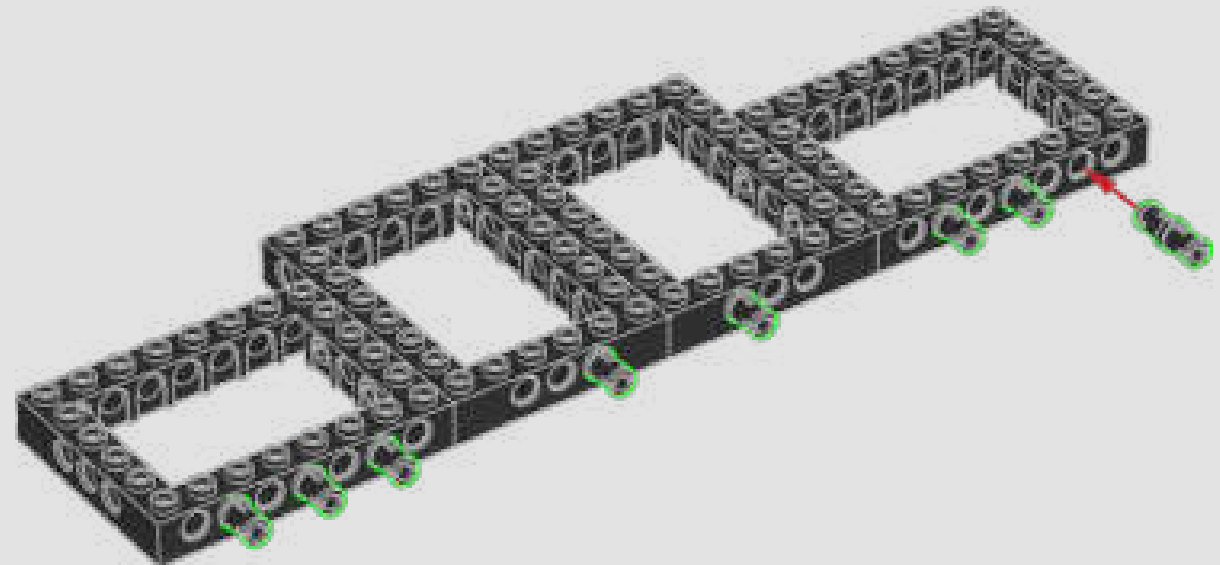




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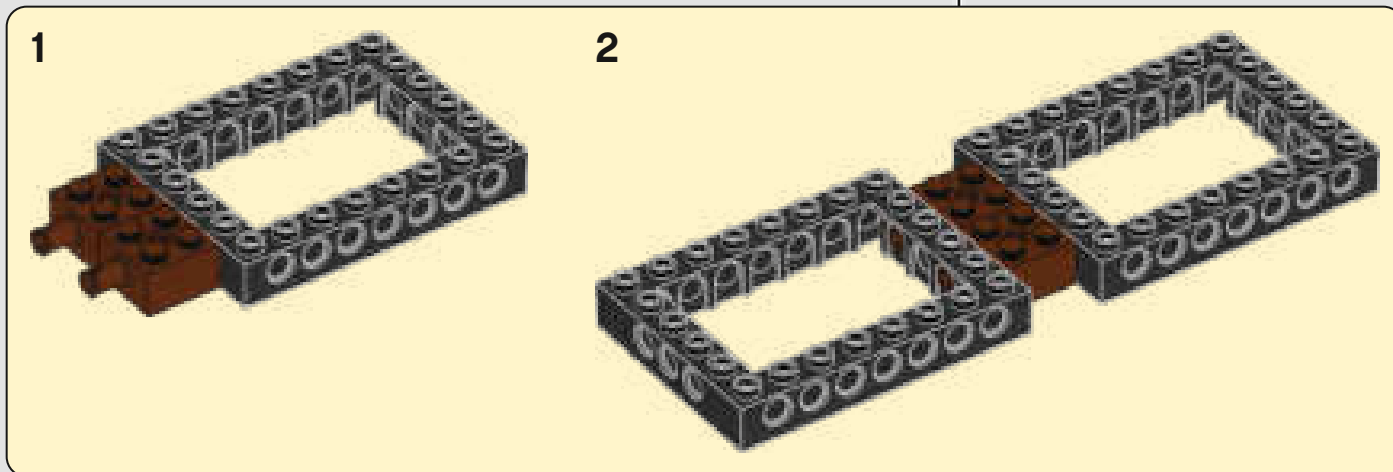
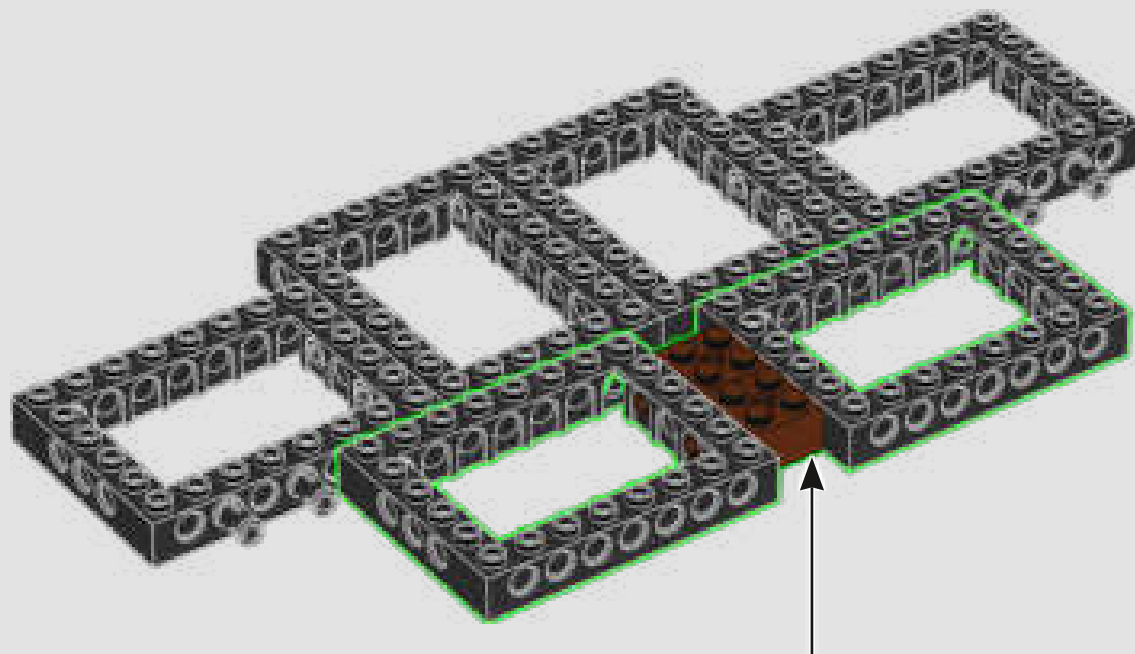


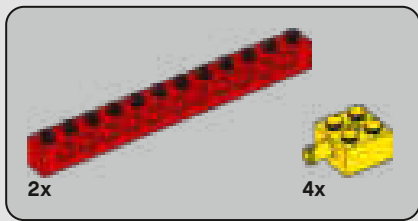
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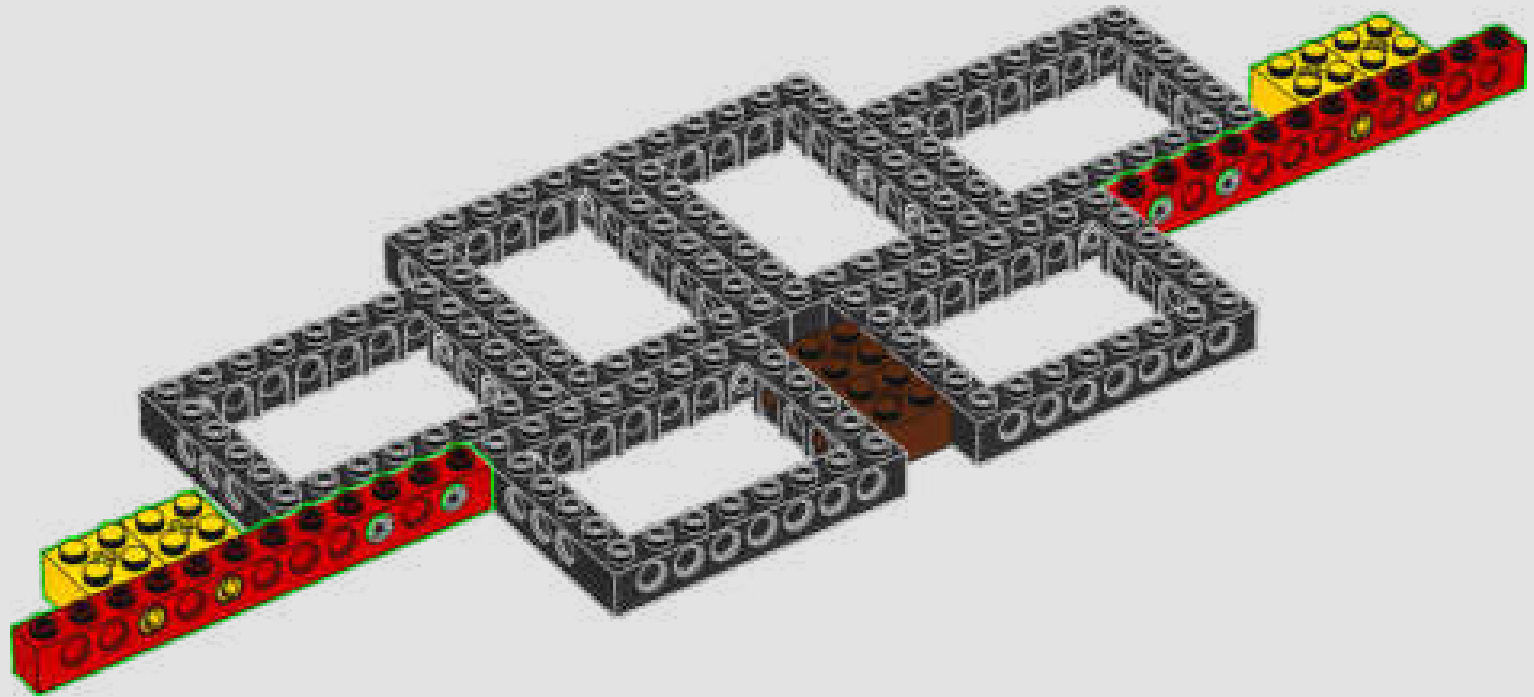


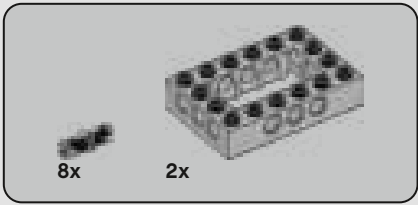
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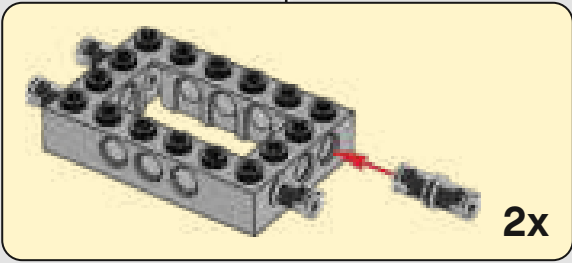
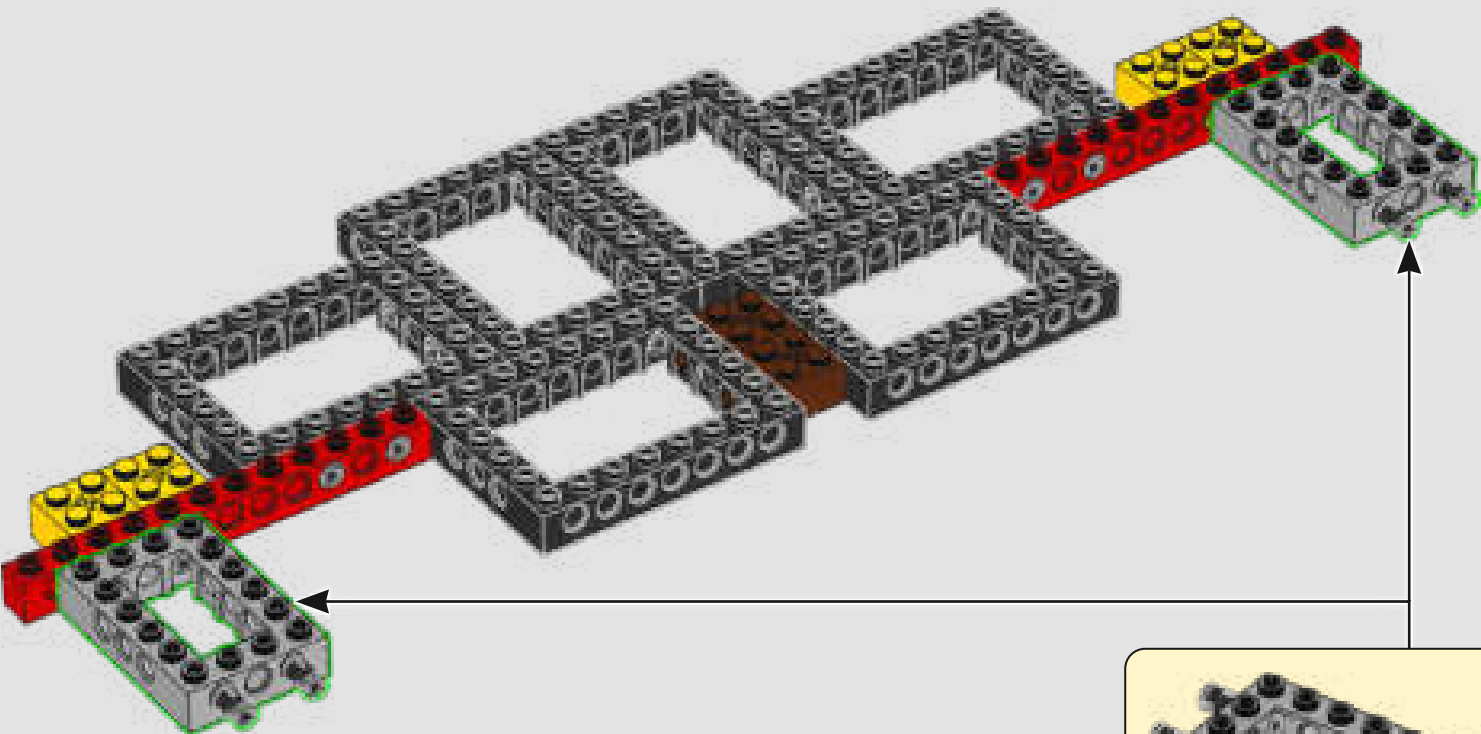


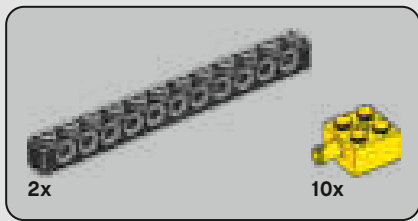
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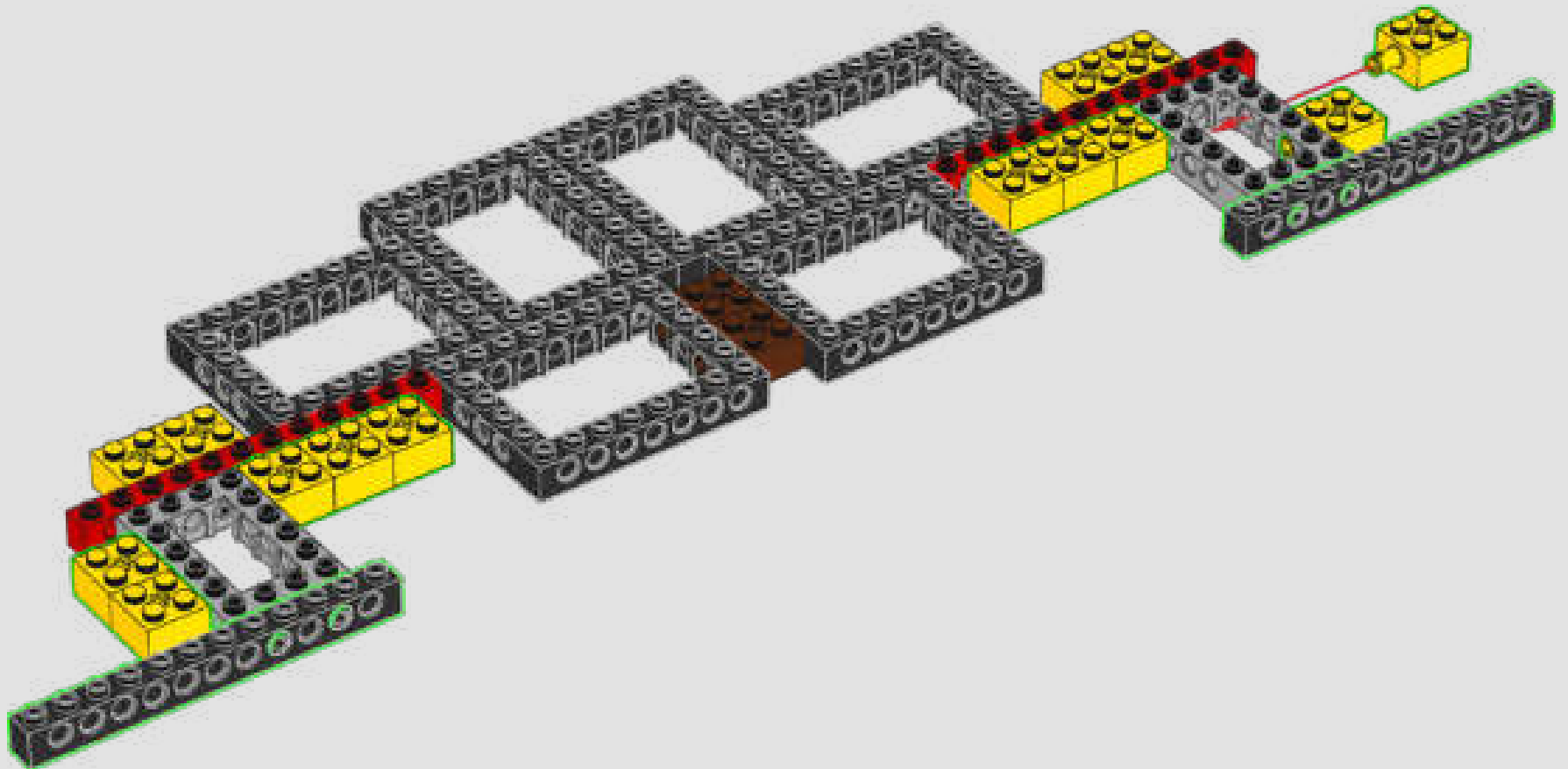


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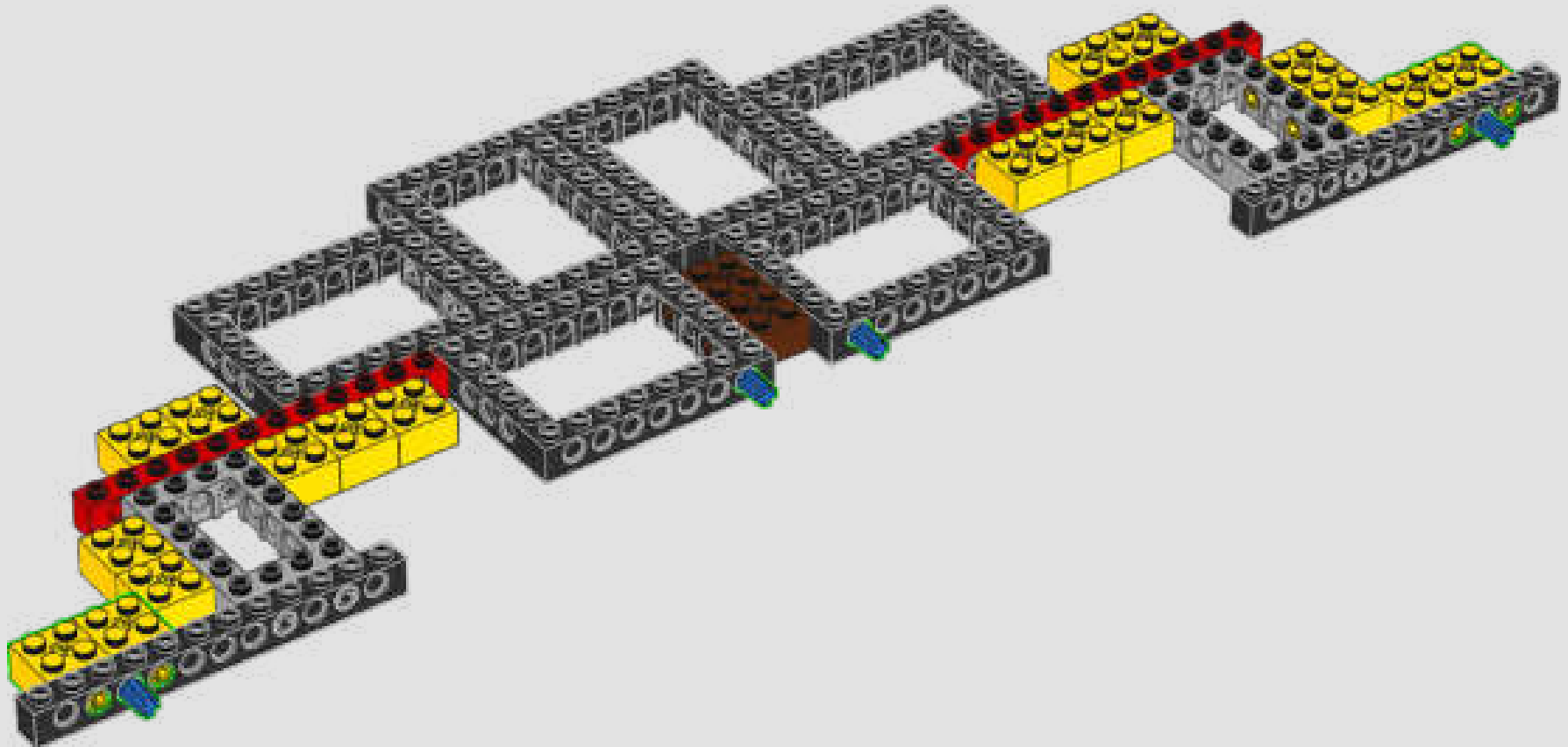


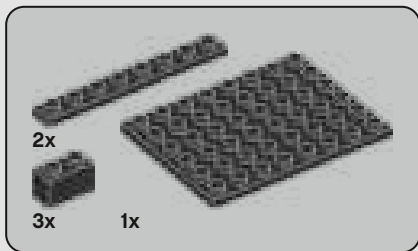
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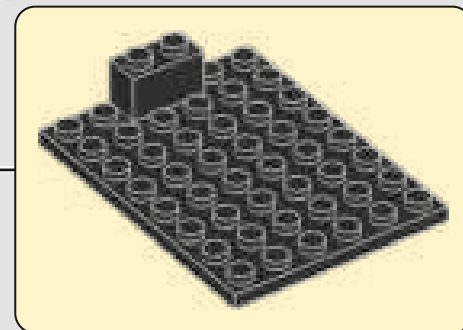
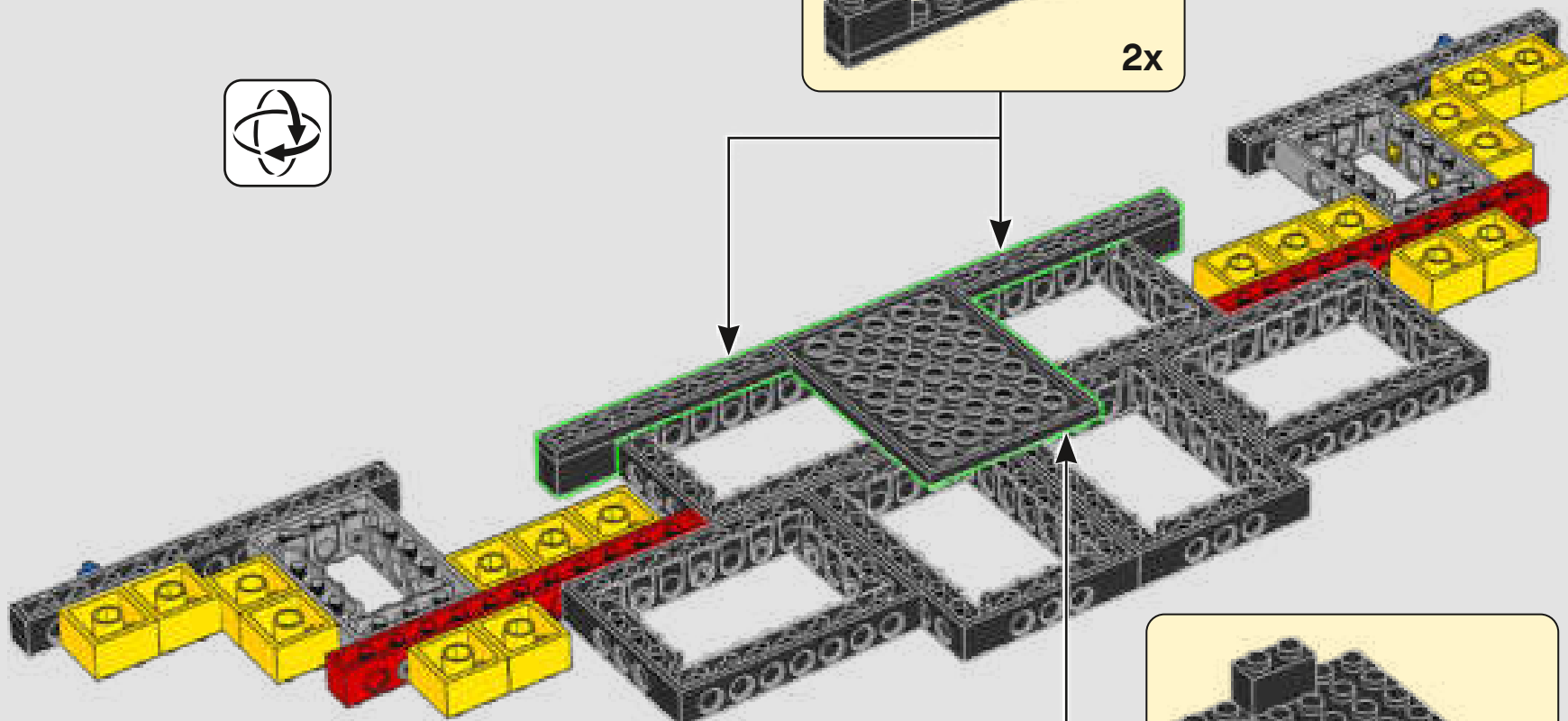
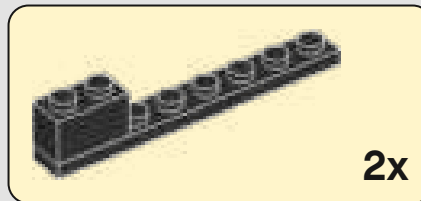
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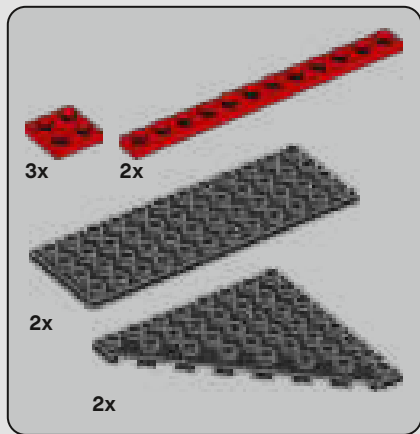
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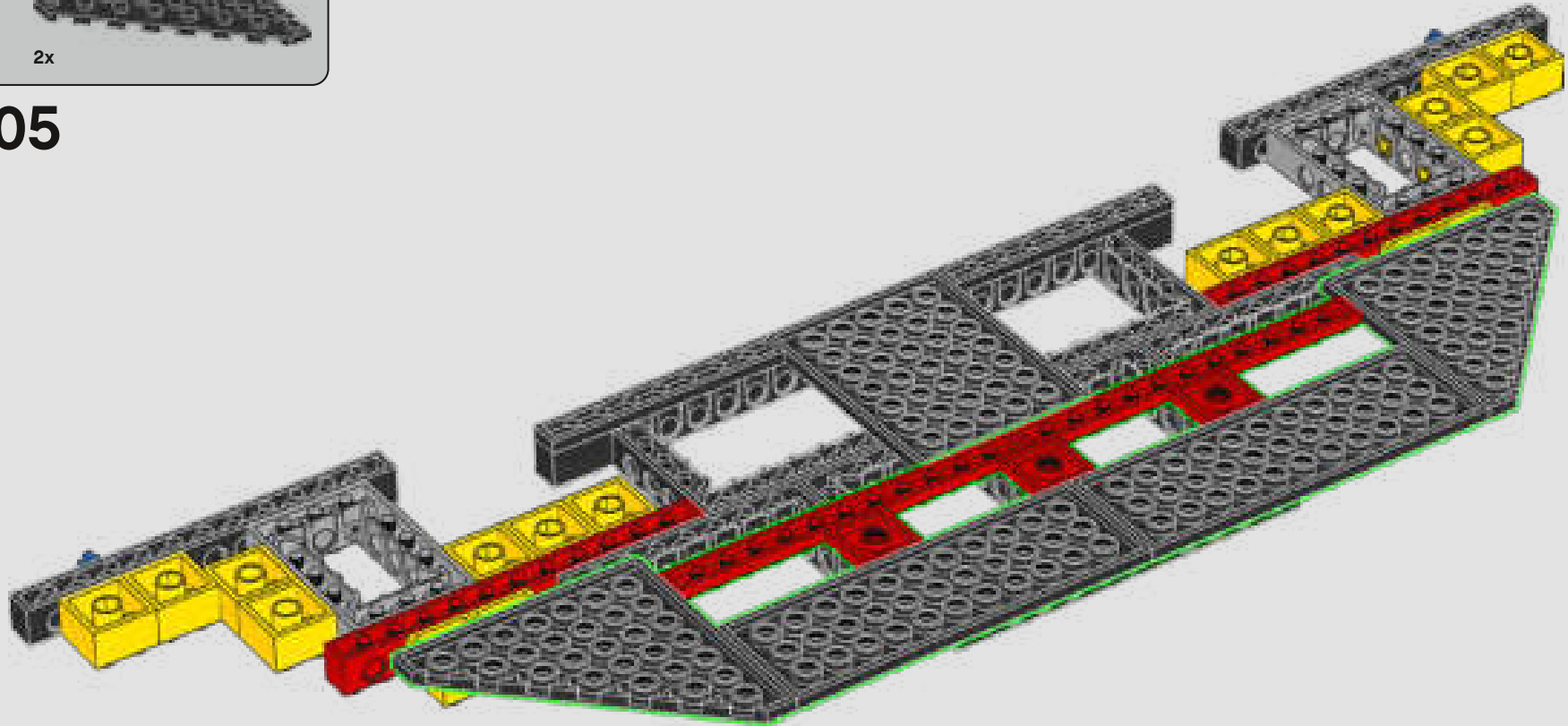


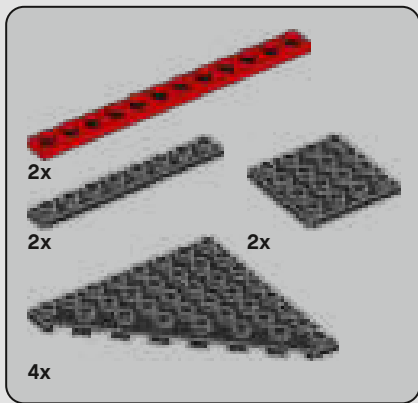
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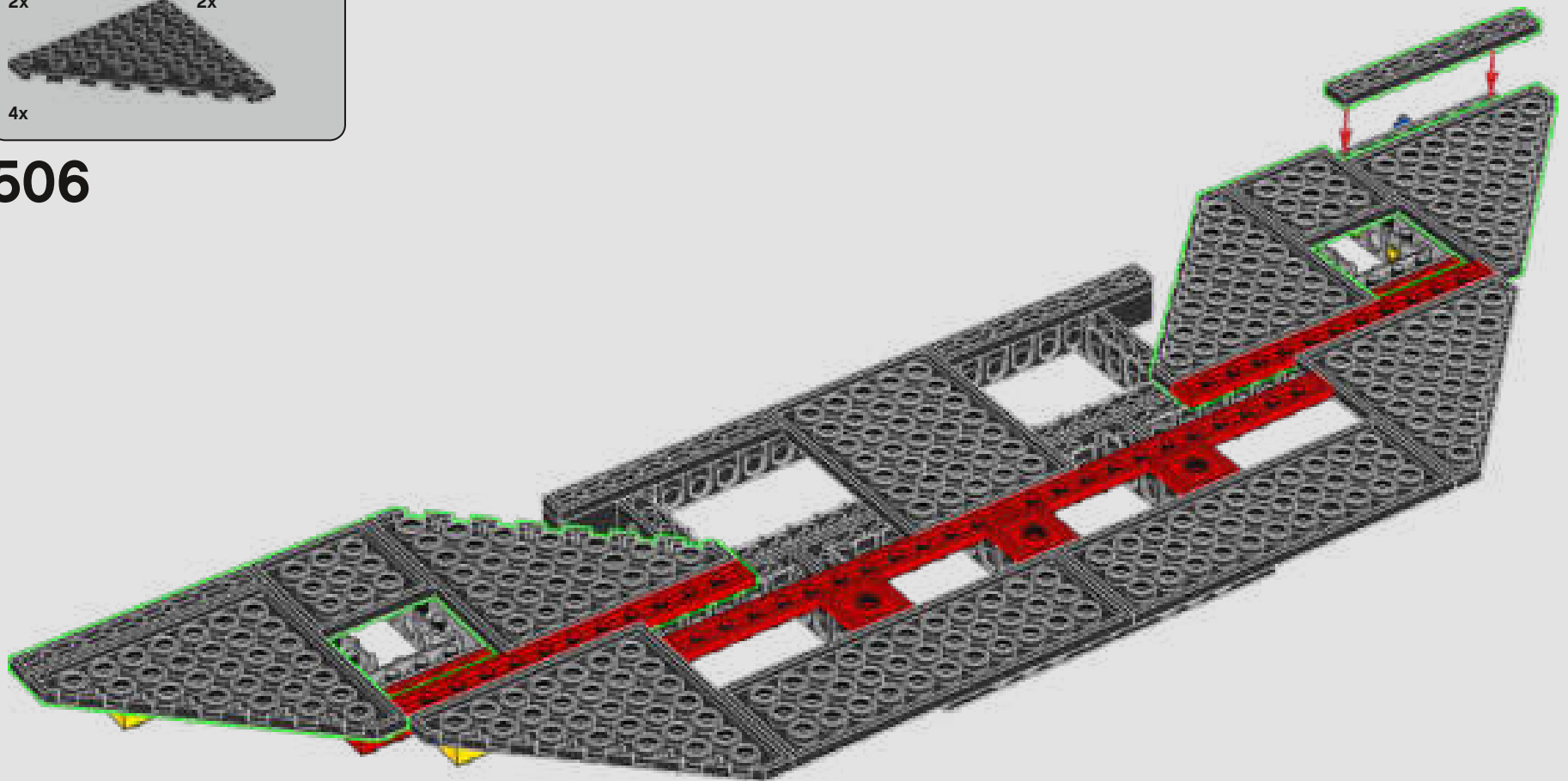


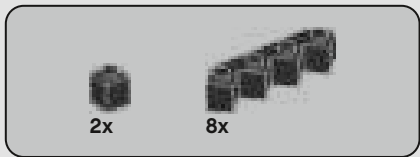
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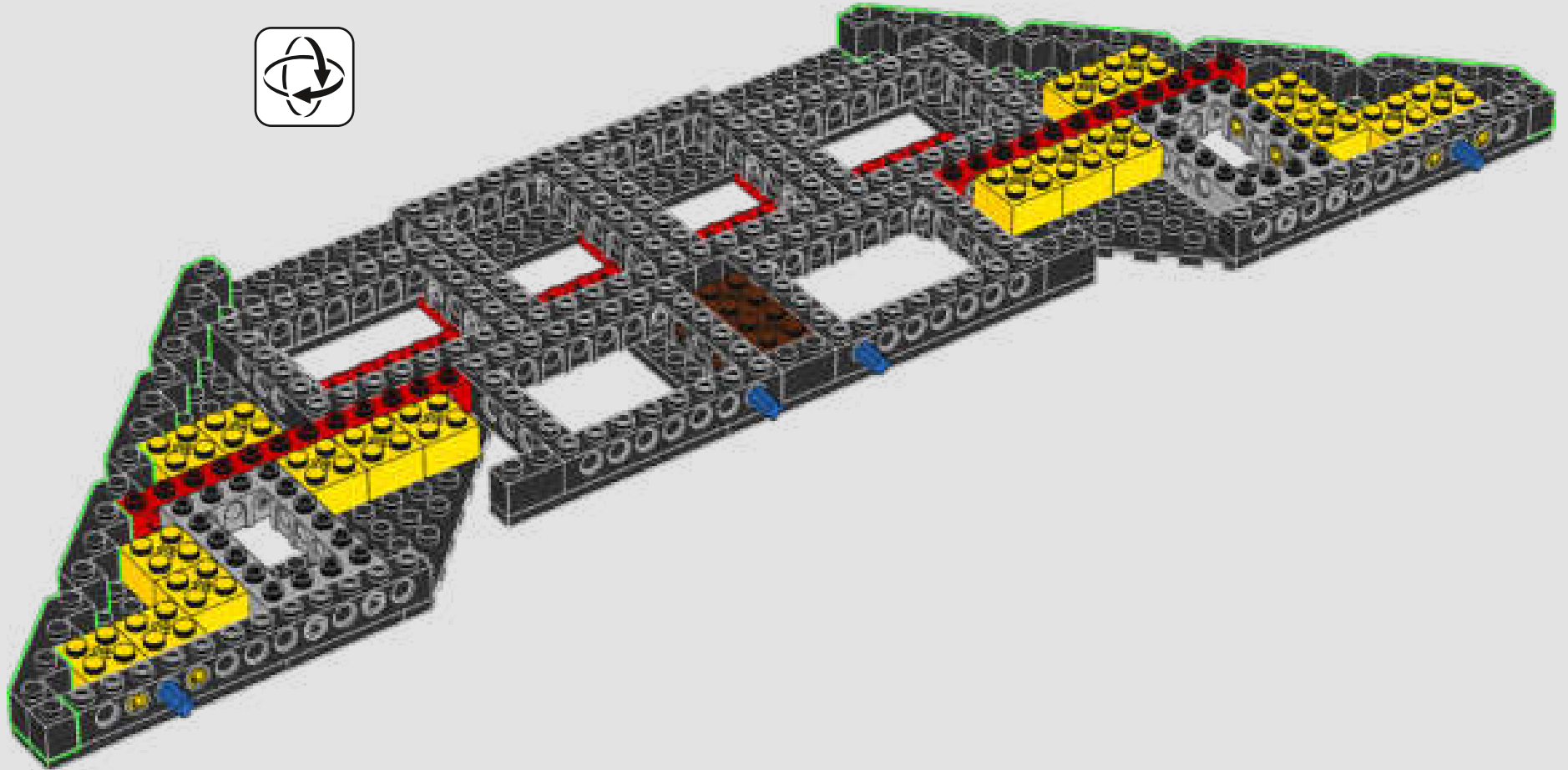


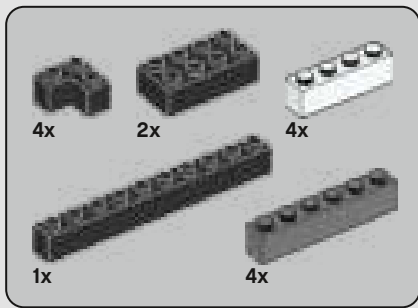
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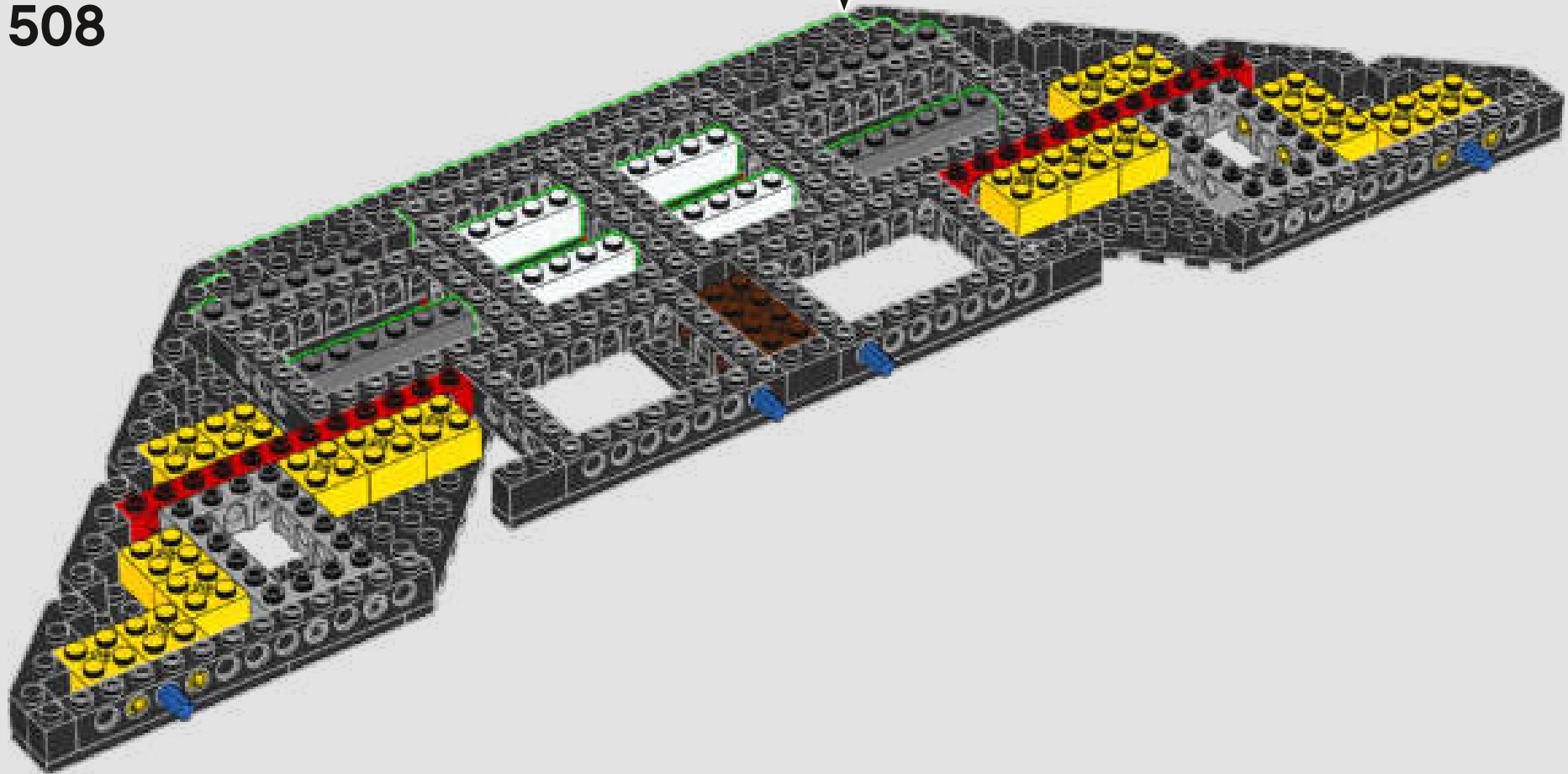
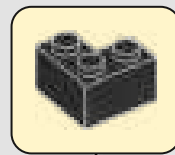


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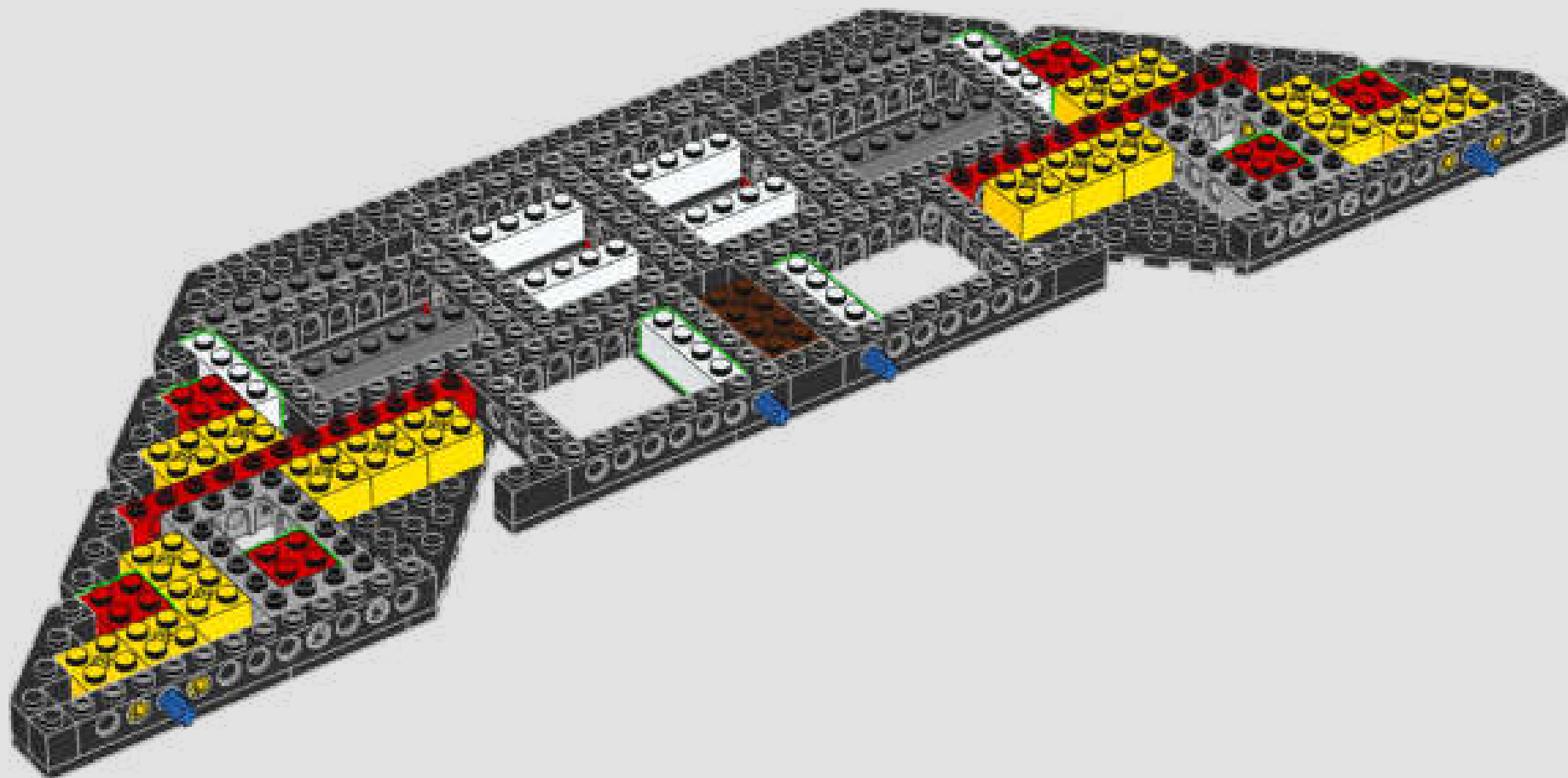


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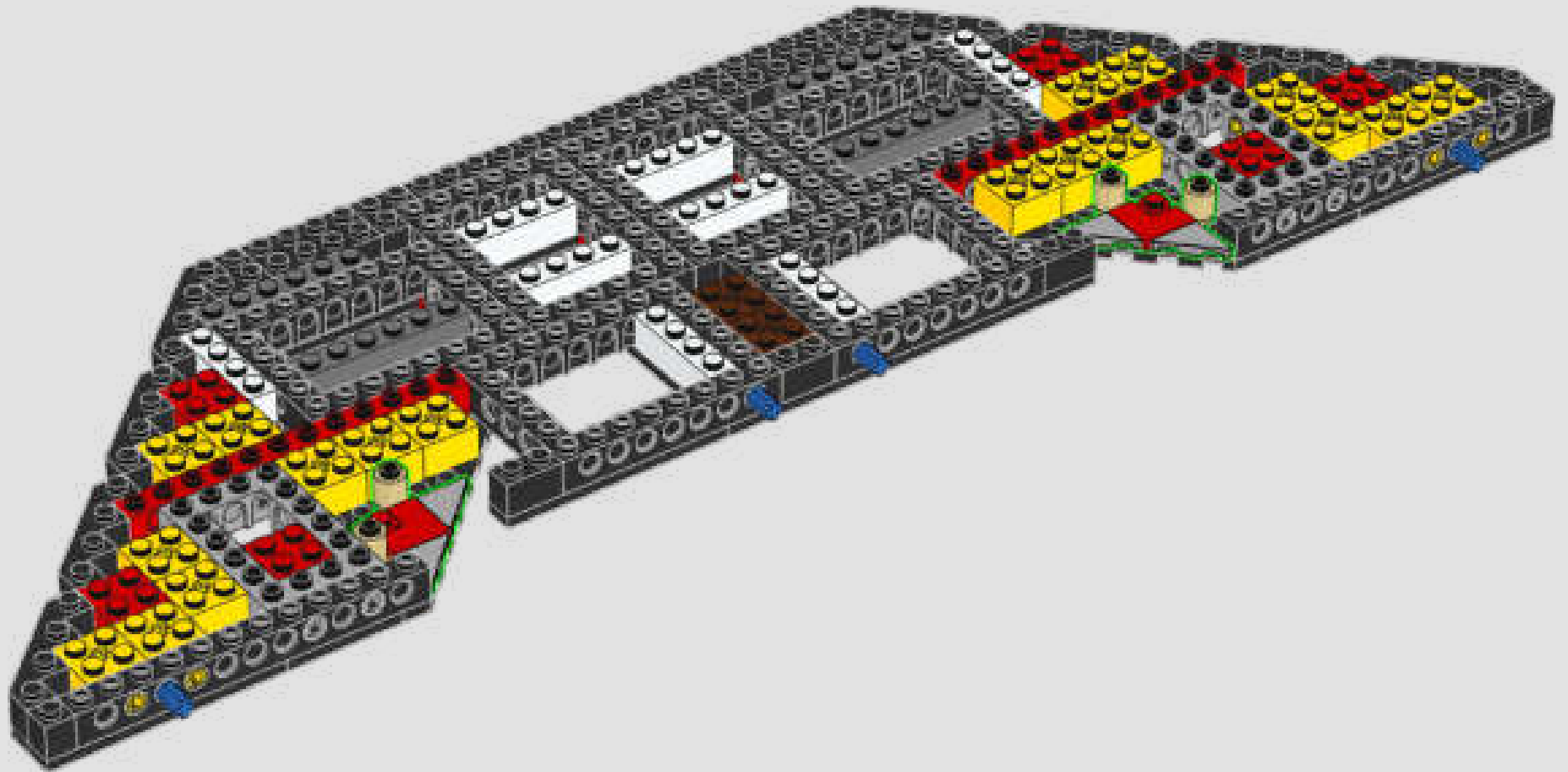
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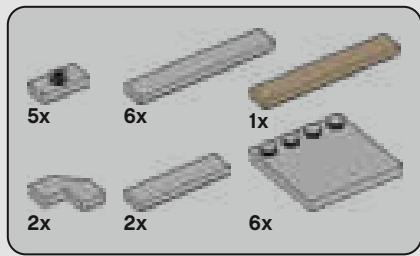
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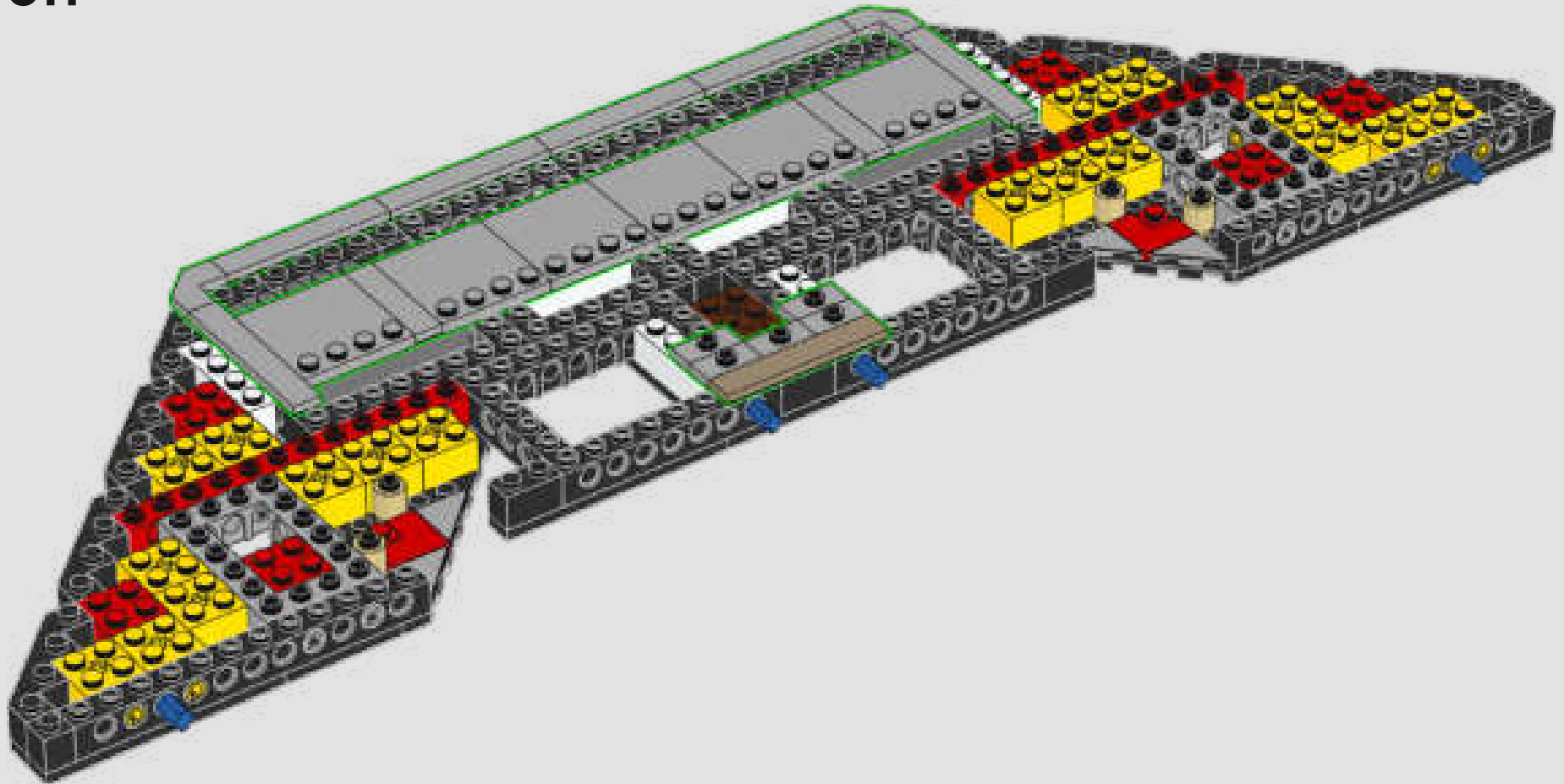


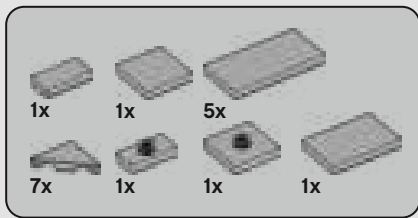
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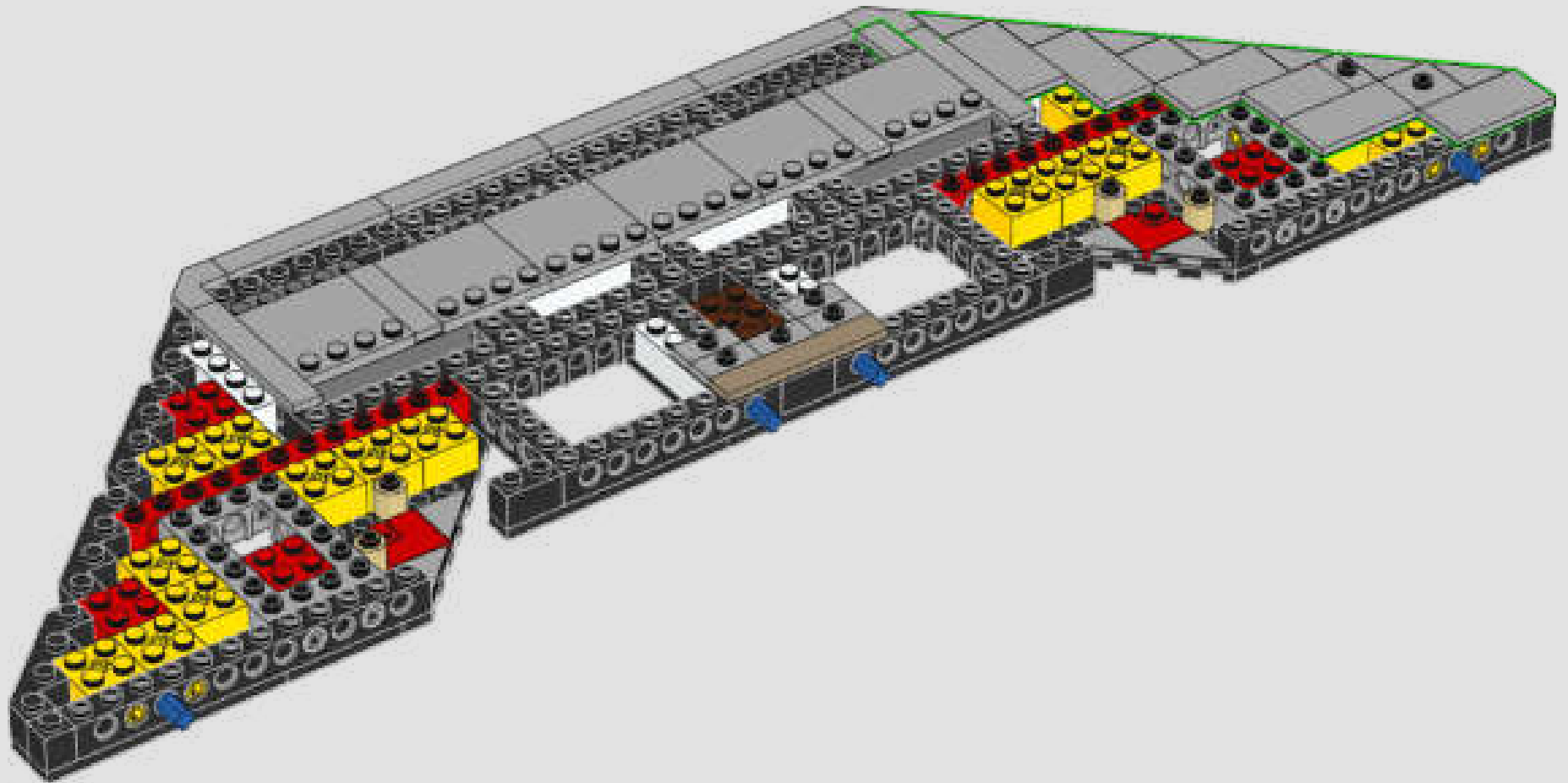


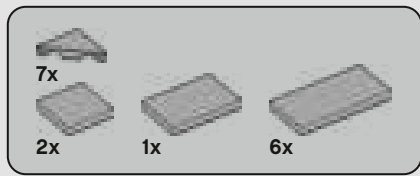
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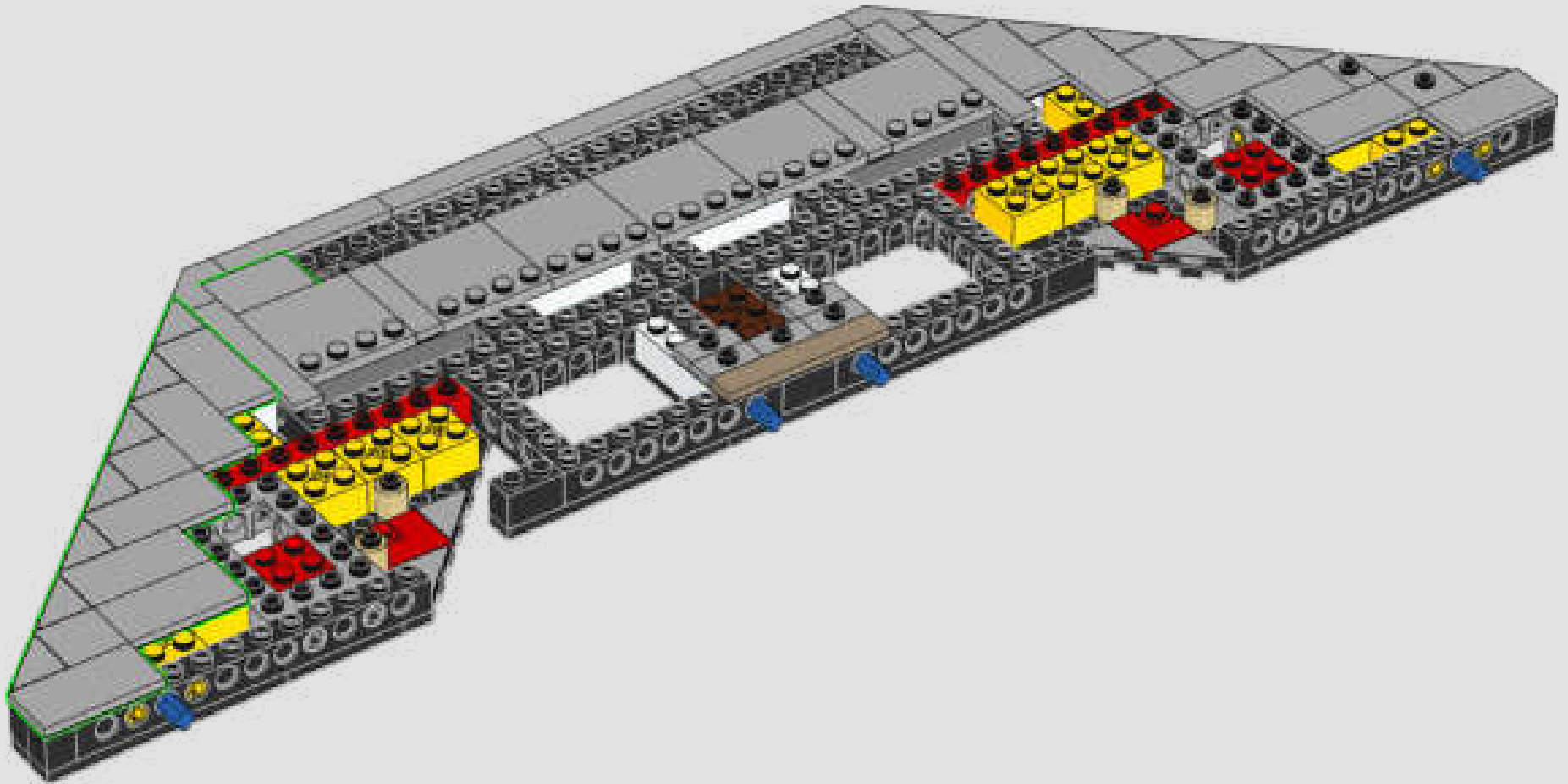


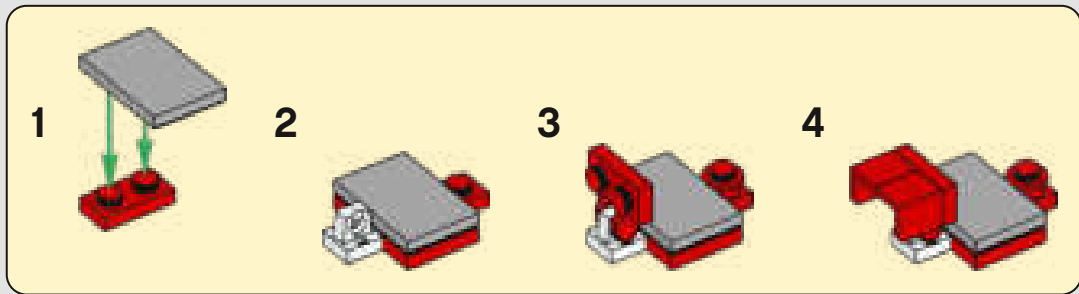
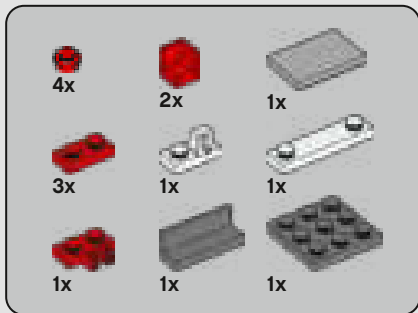
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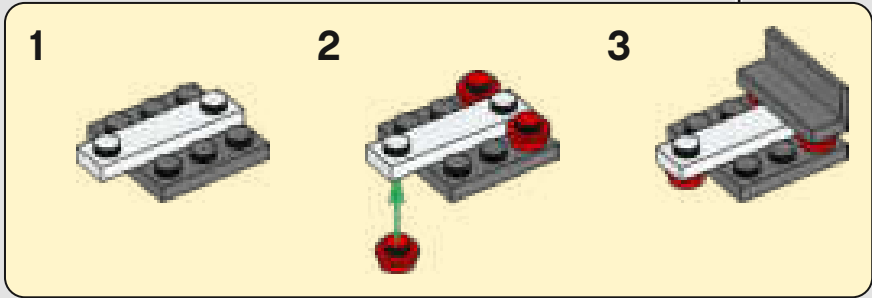
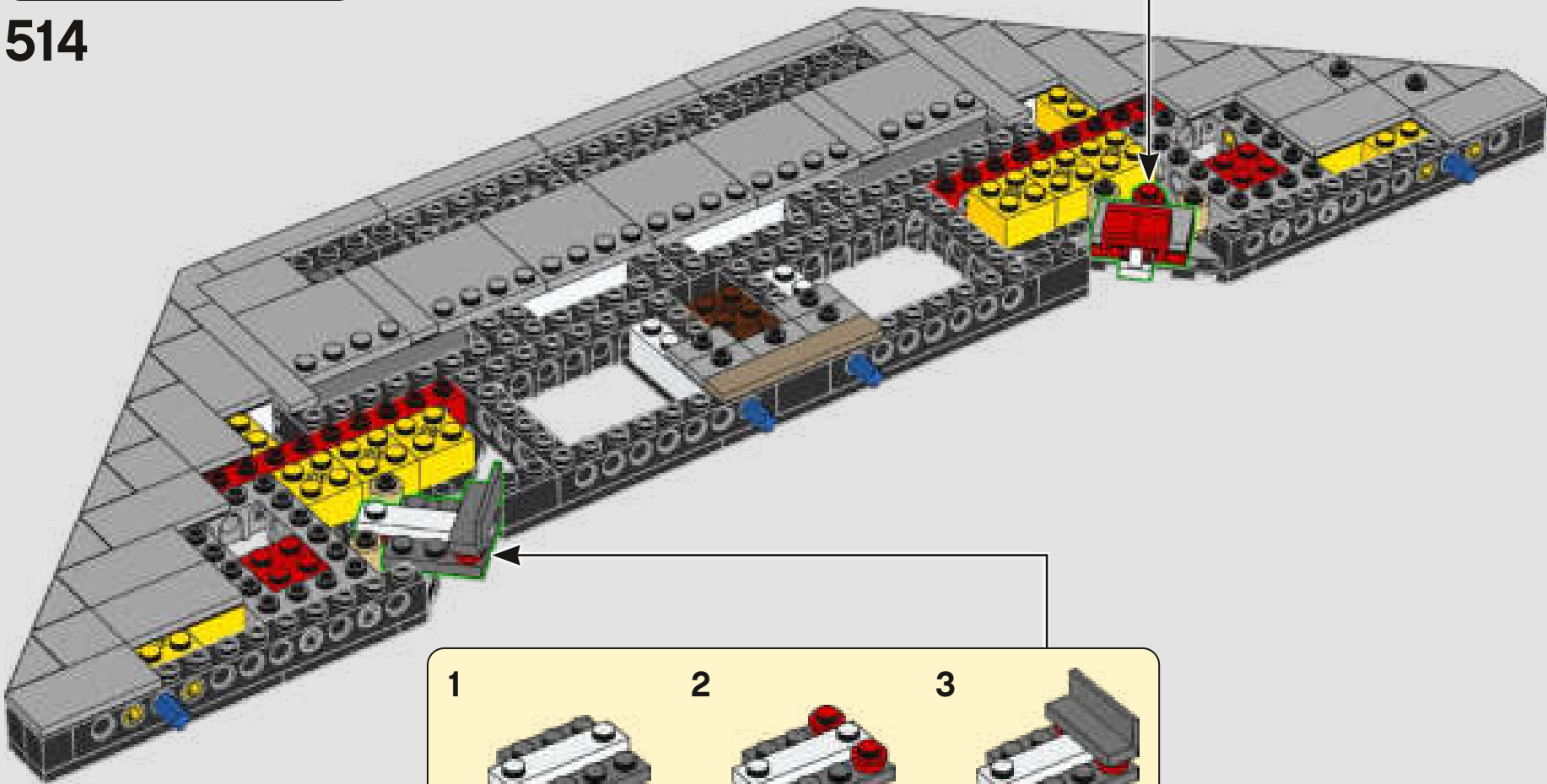


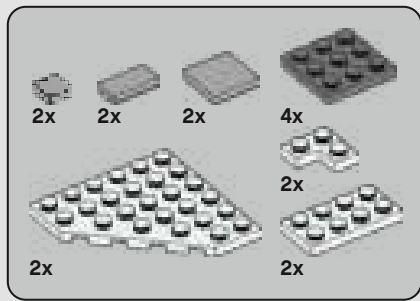
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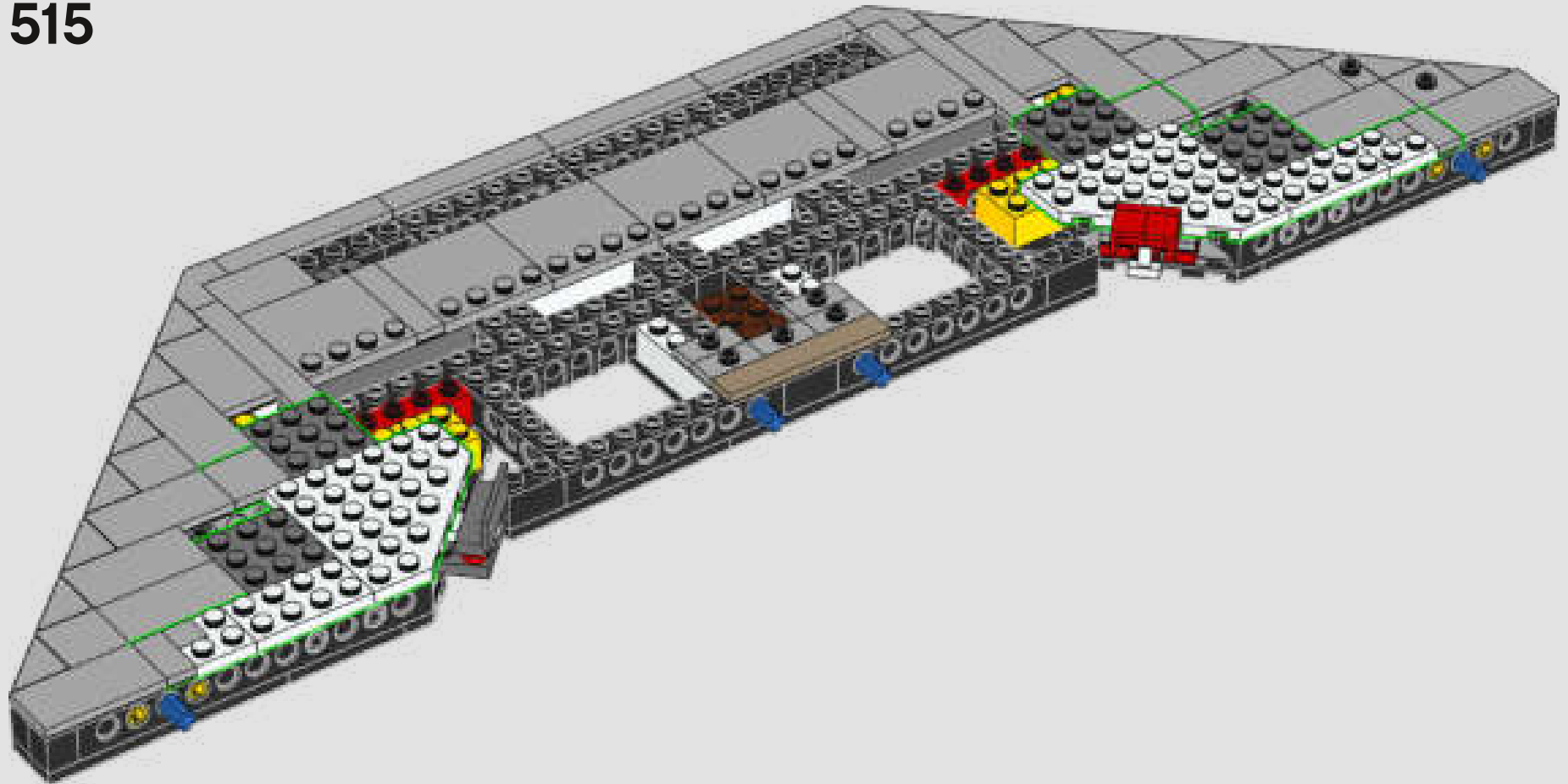


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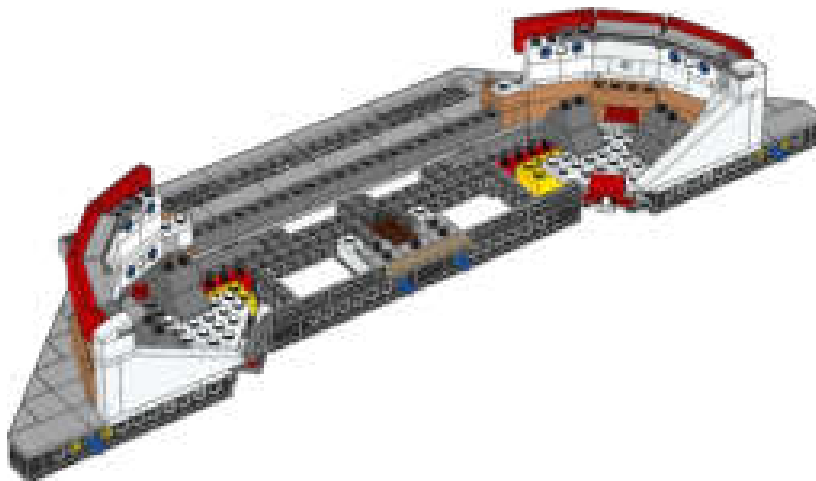




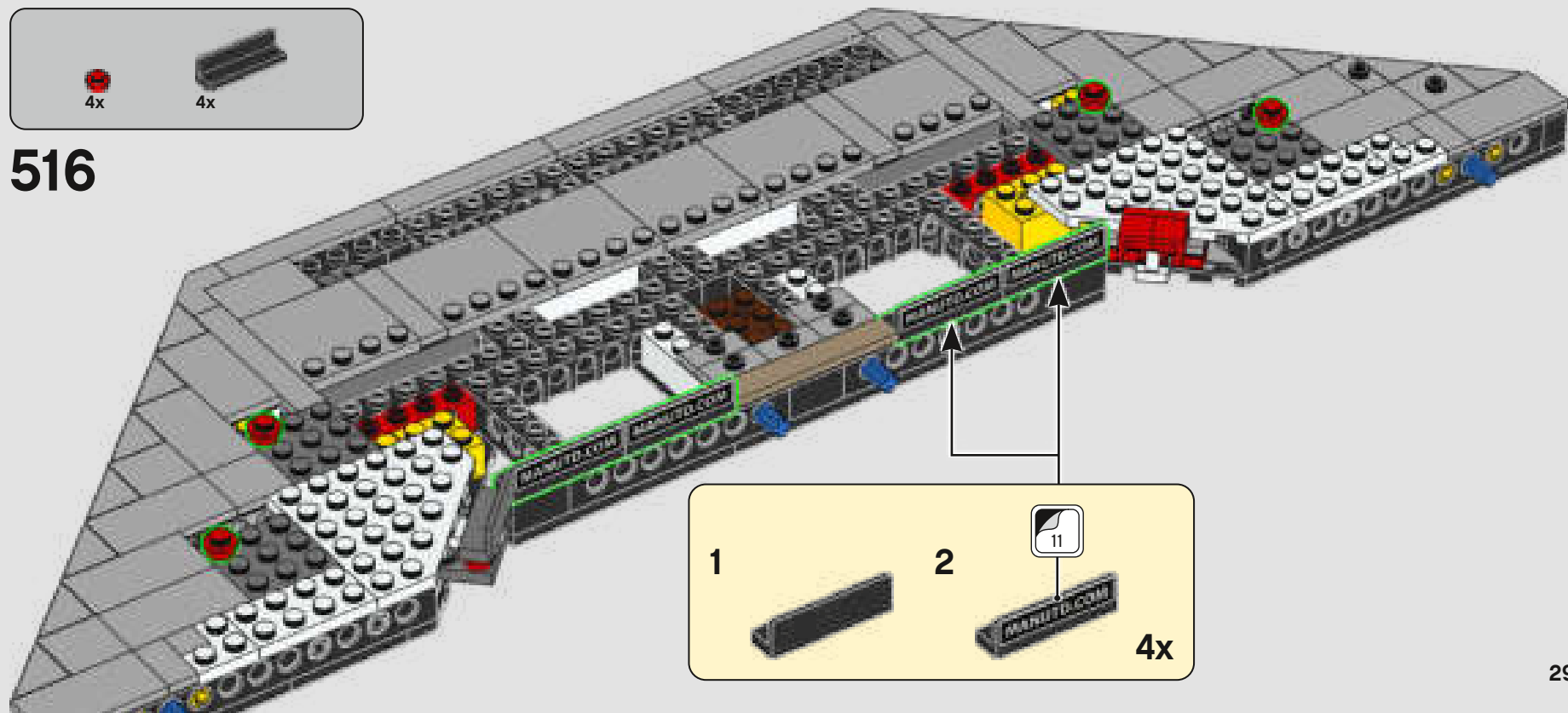
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18



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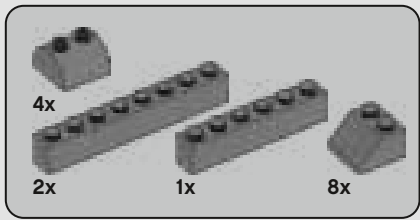


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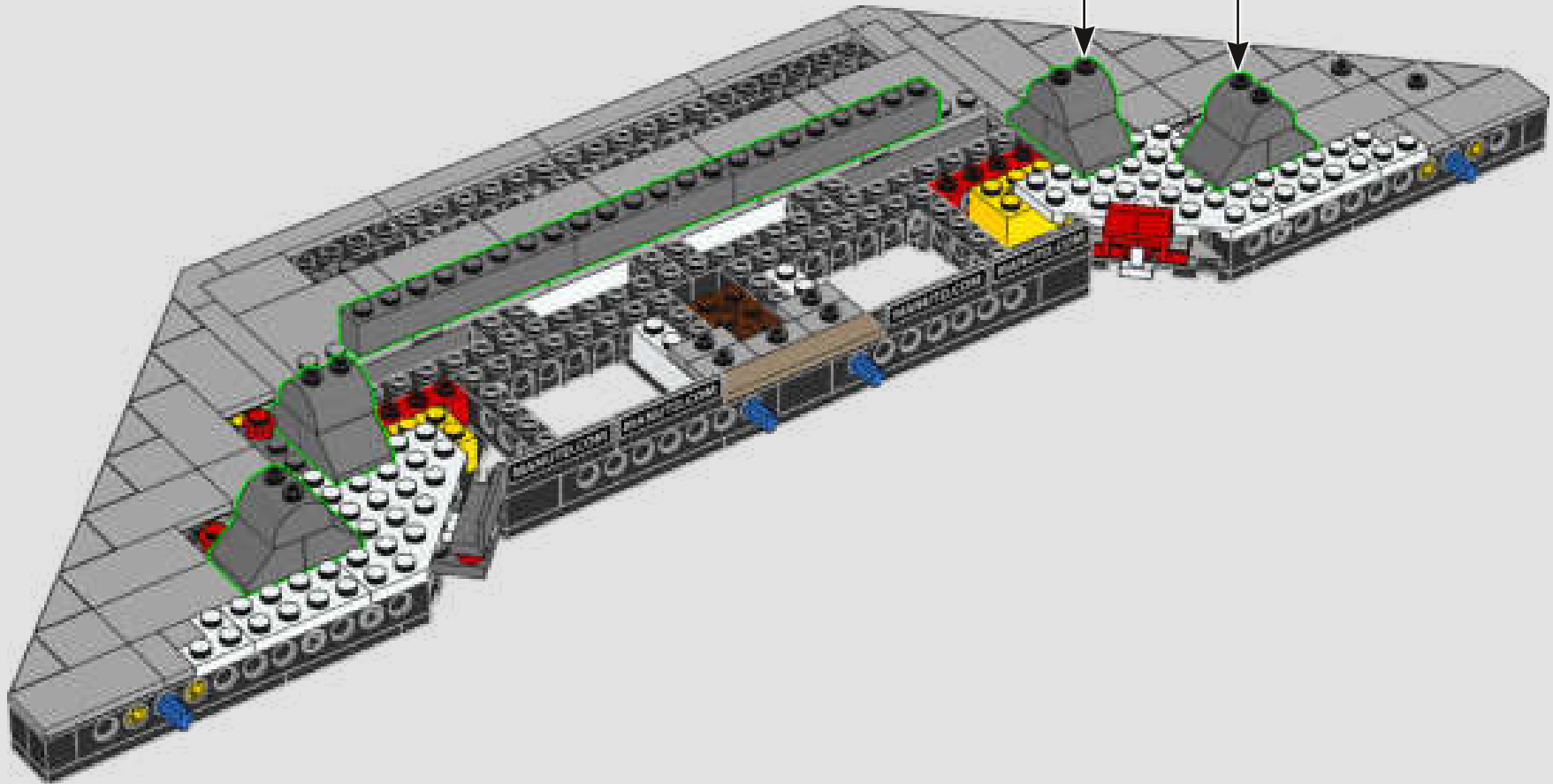
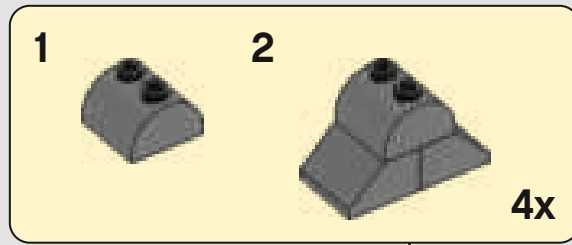
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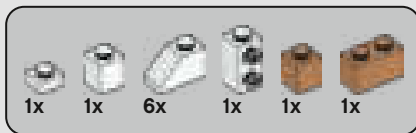
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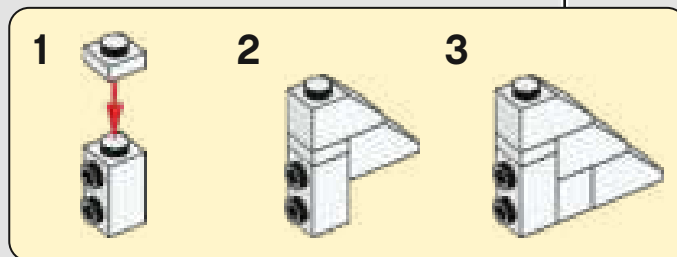
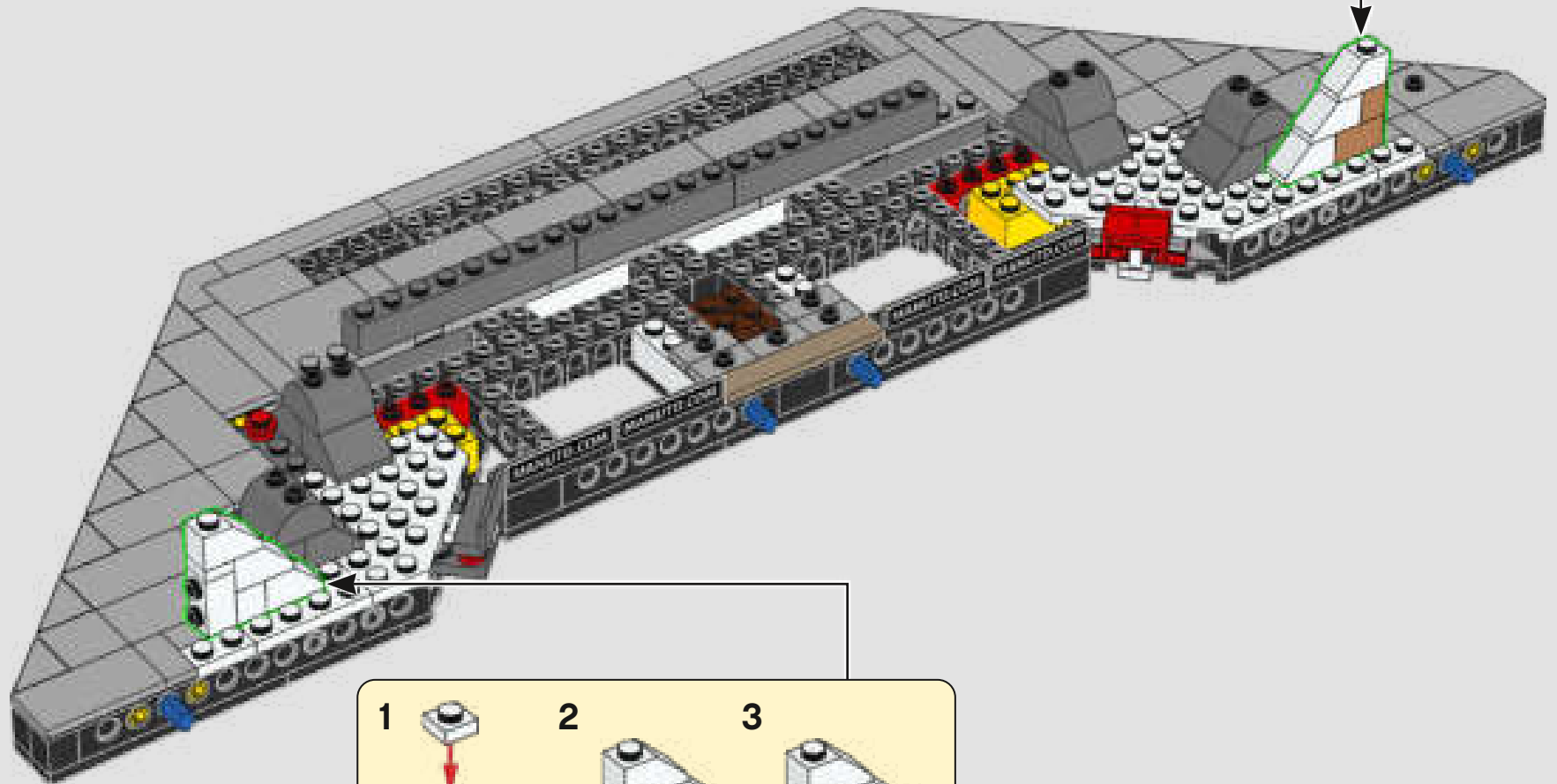
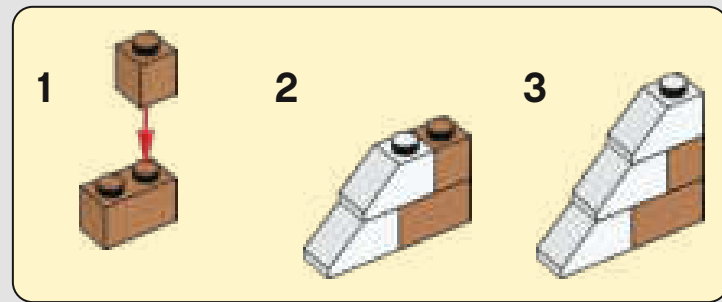


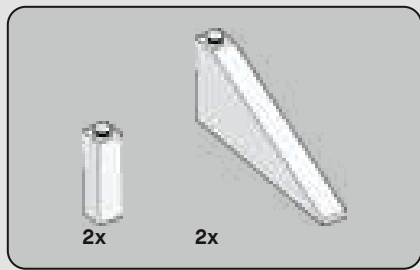
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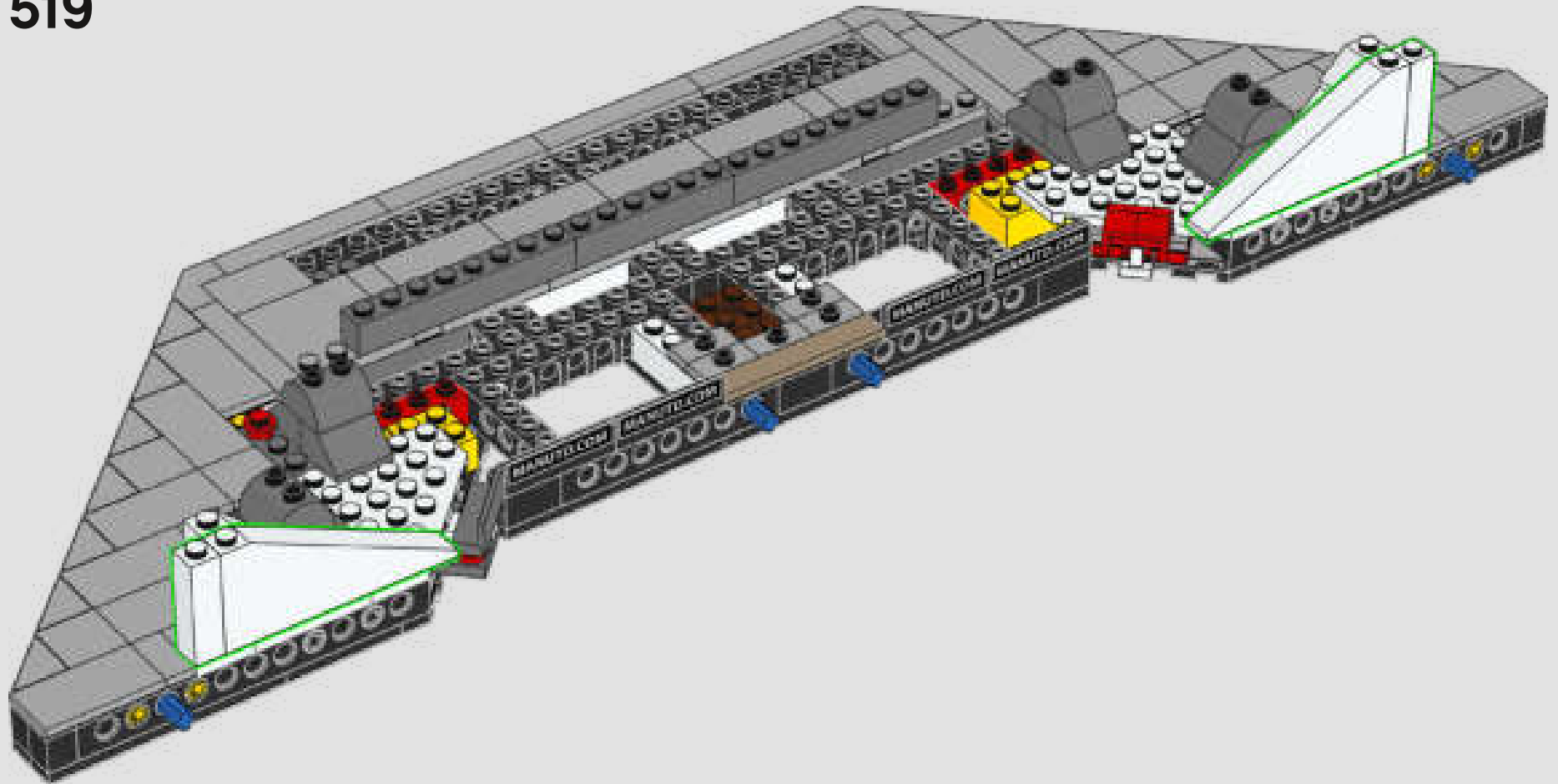


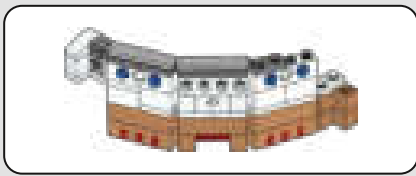
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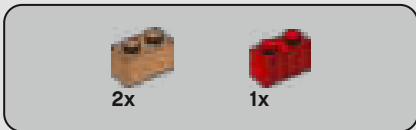
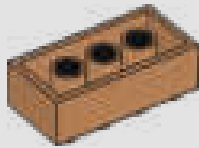


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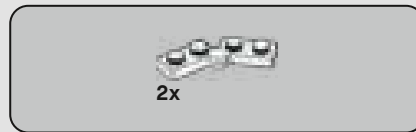
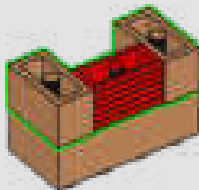




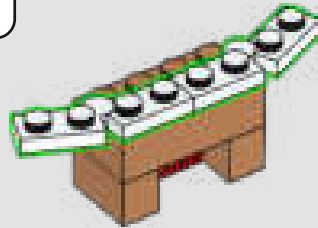
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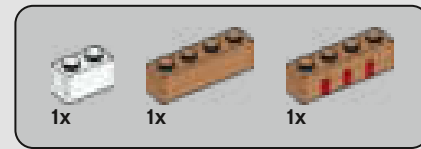
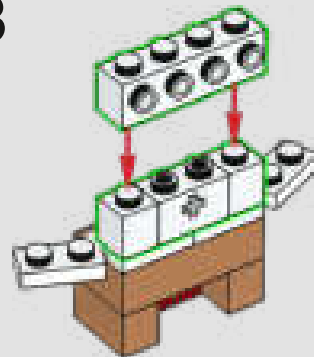
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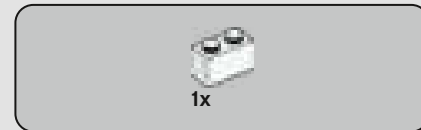
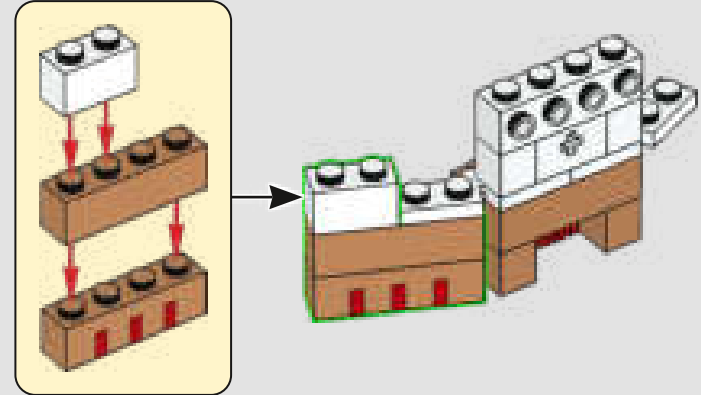
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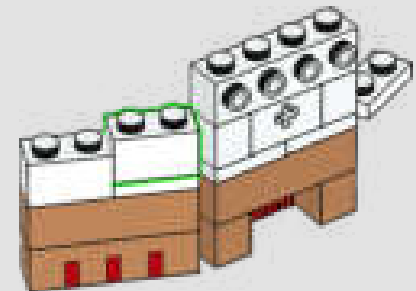
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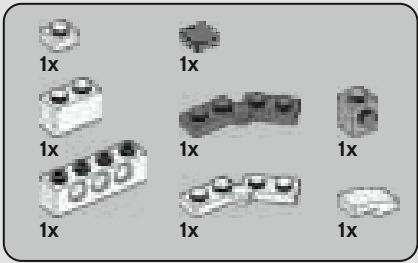


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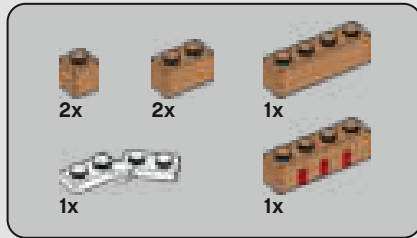
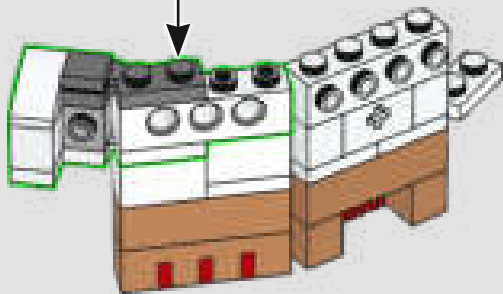
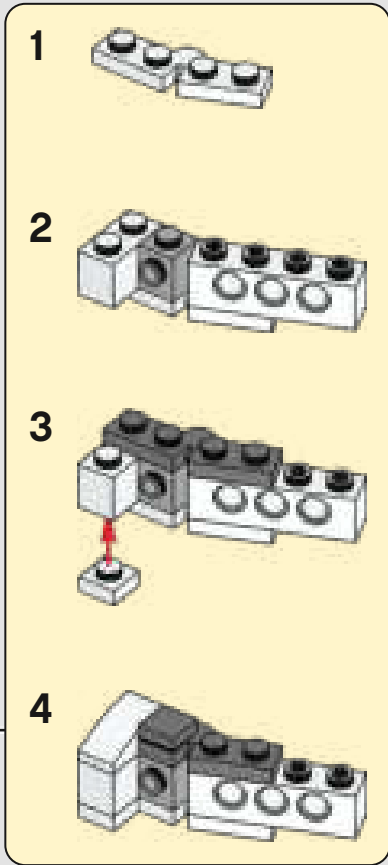


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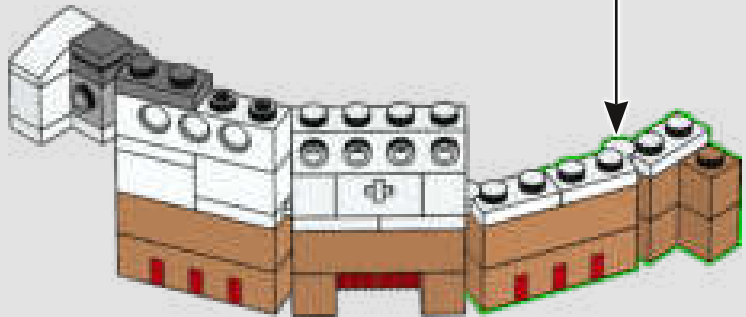
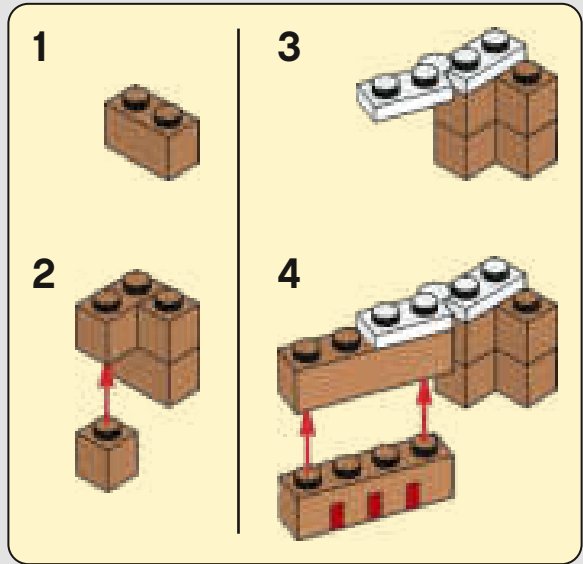


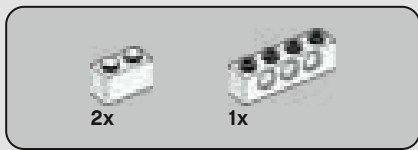


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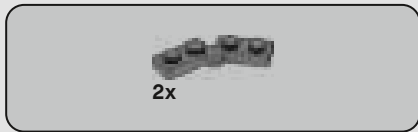
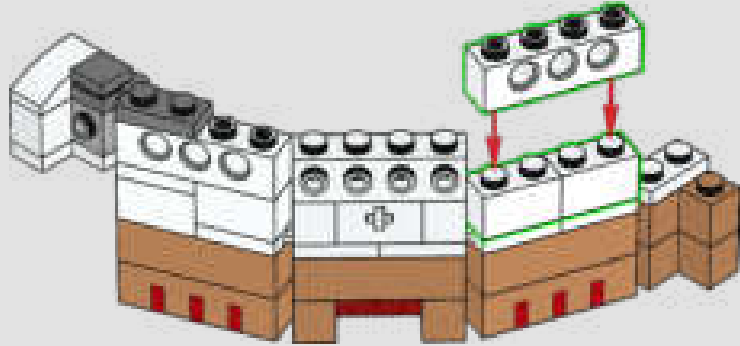


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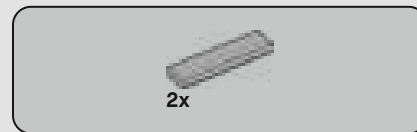
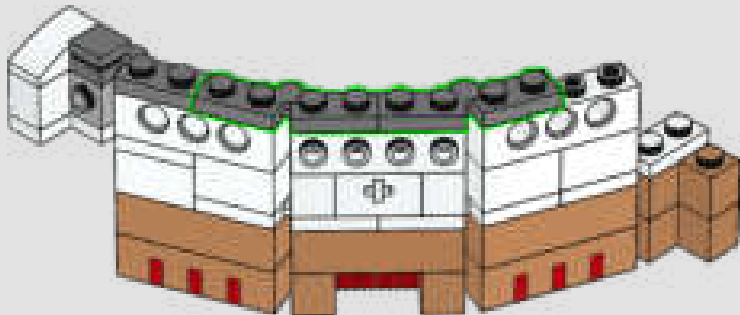




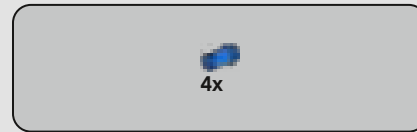
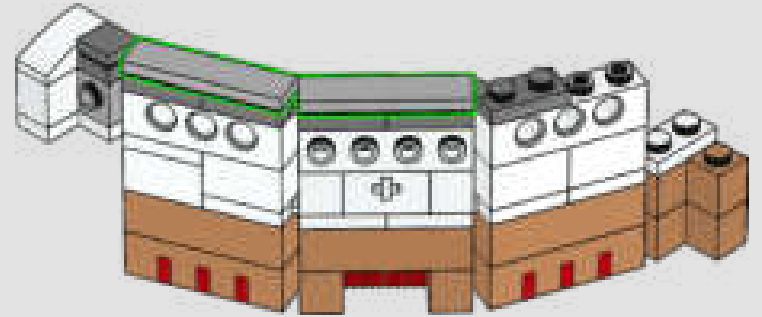
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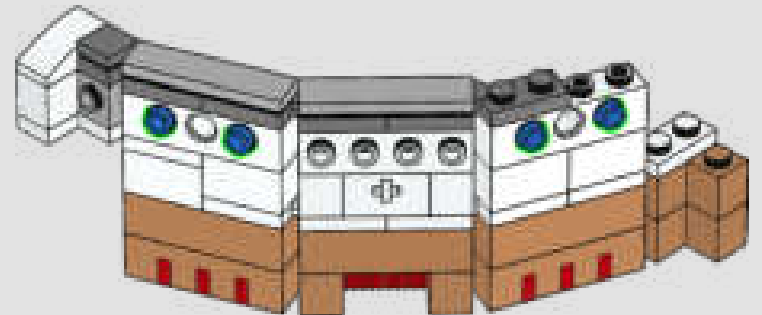
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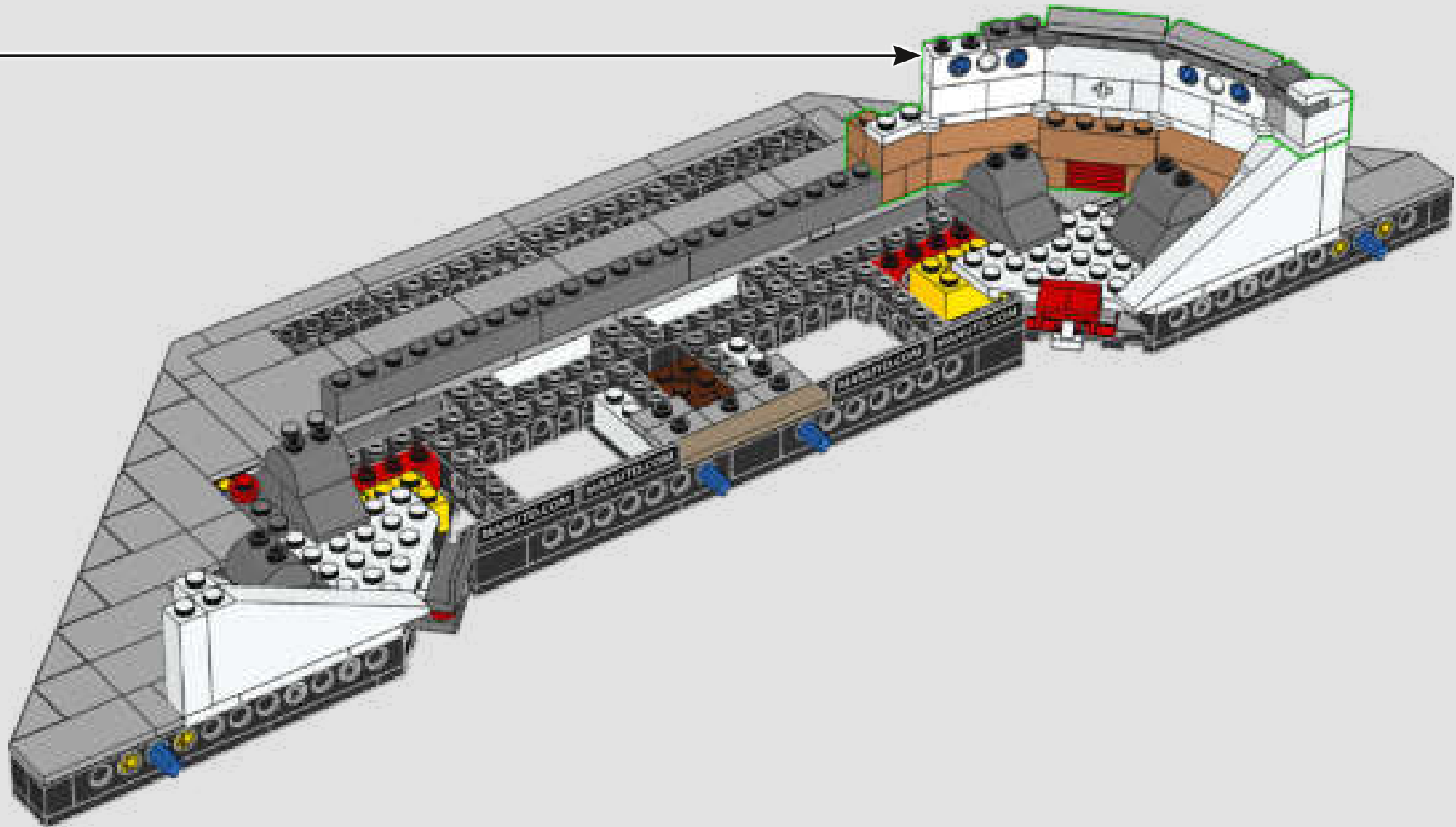
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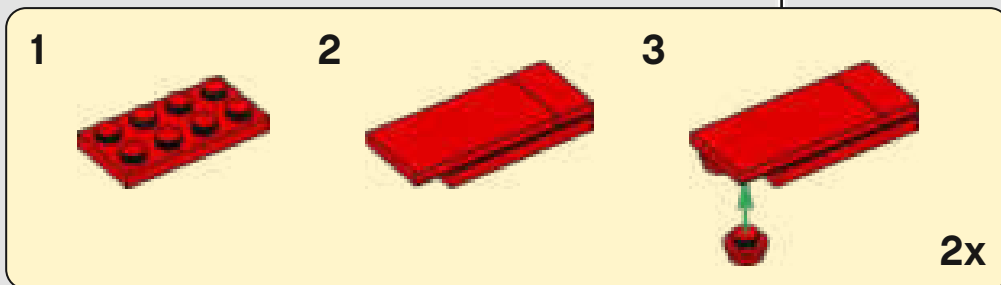
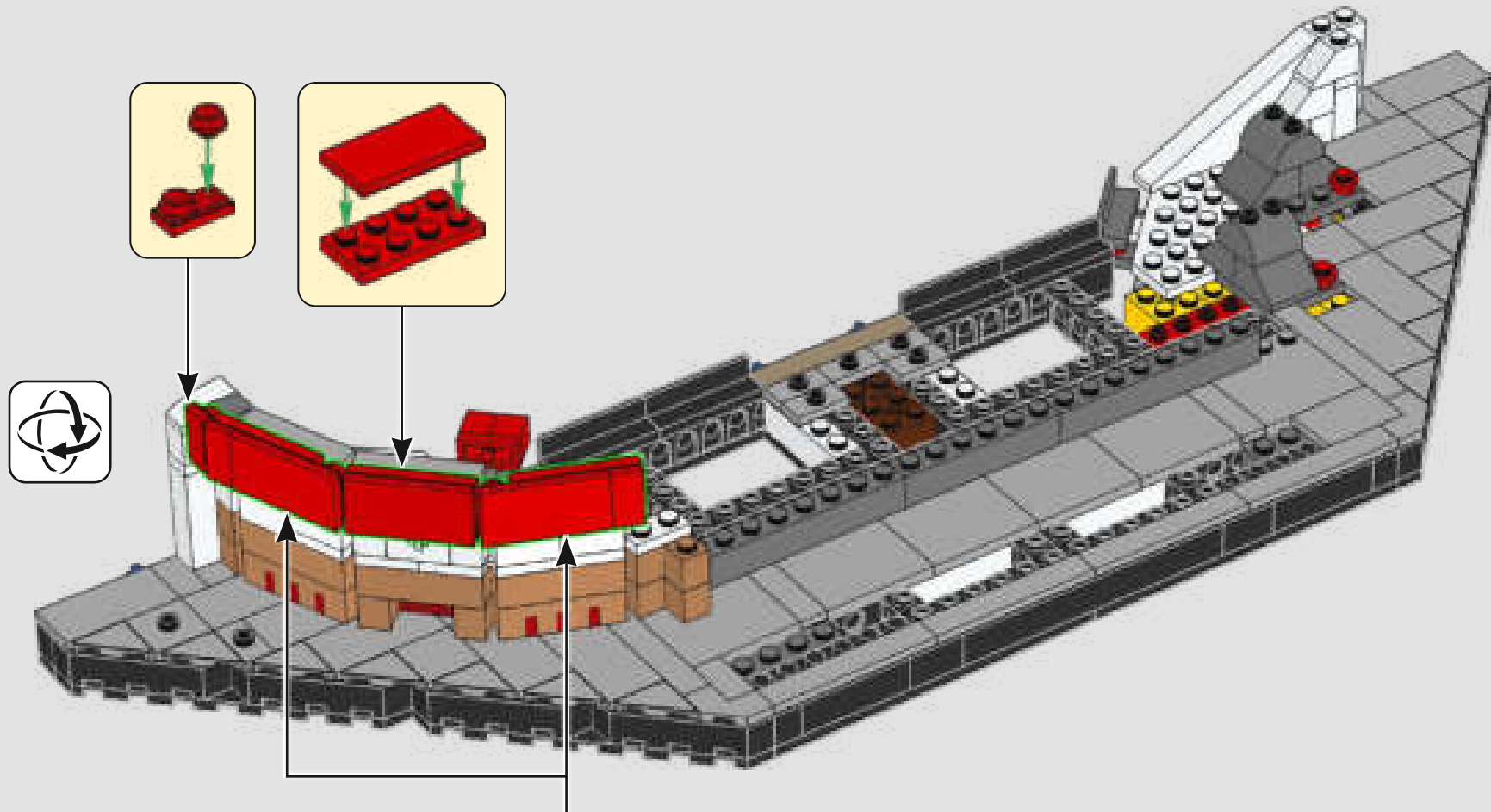


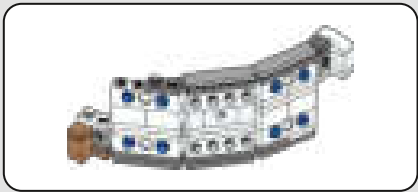
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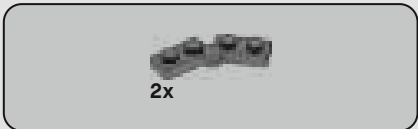


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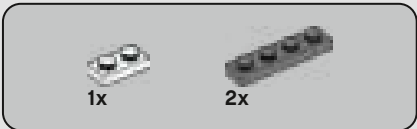
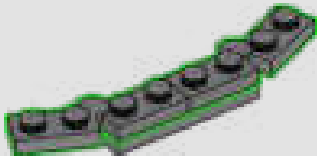




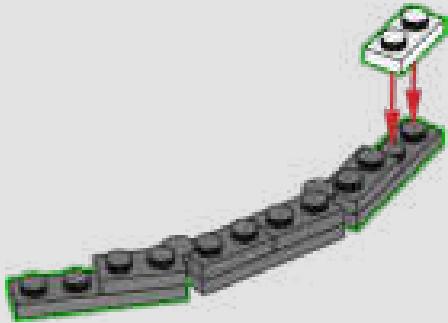
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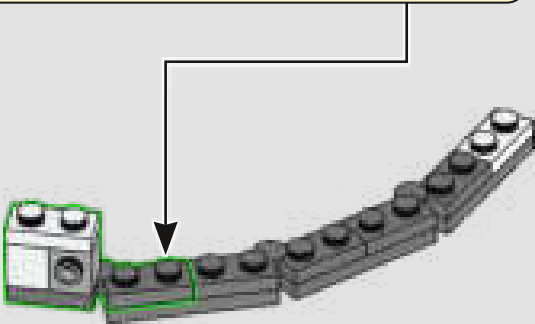
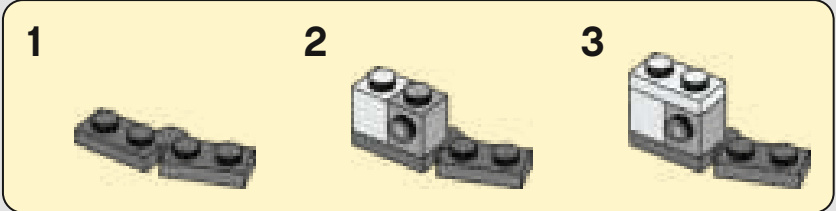
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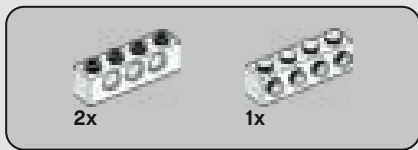


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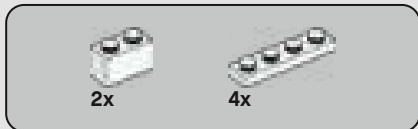


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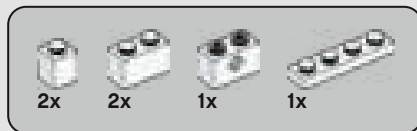
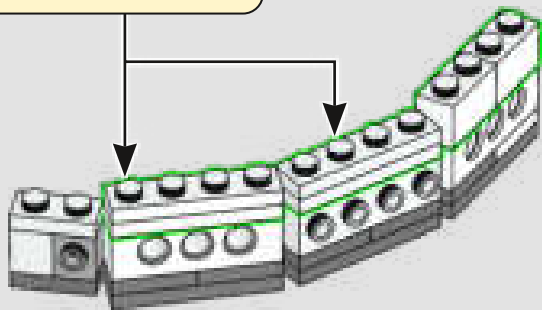
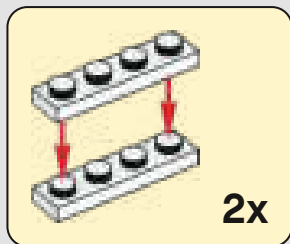




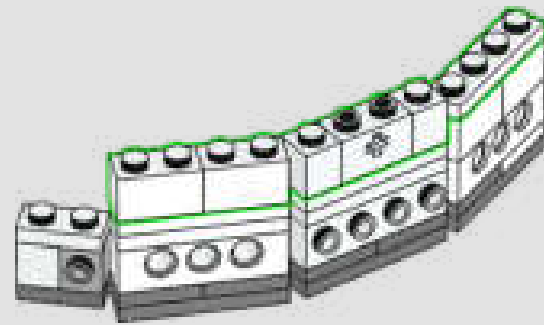
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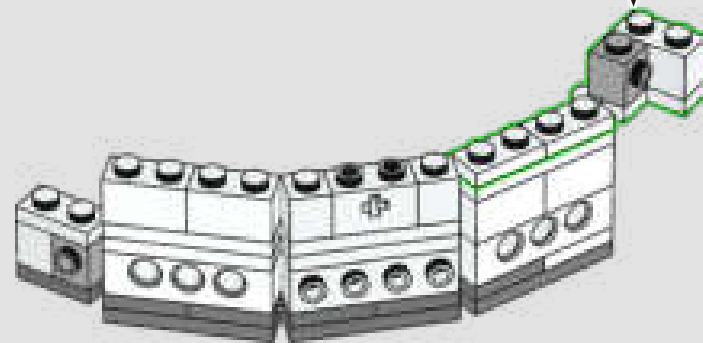
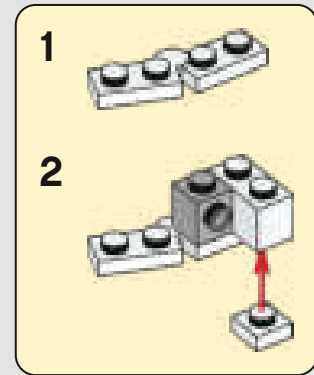
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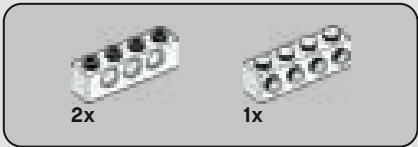


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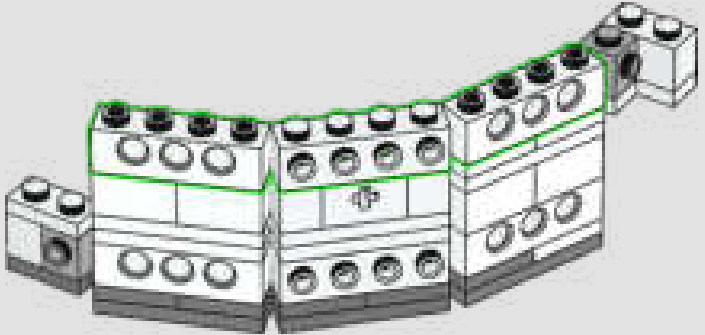


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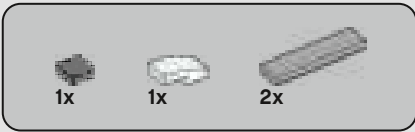
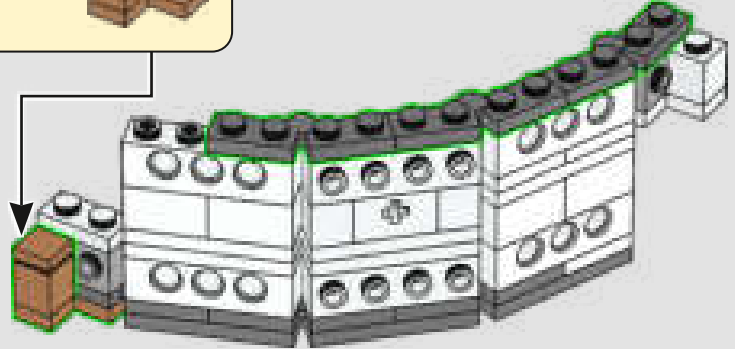
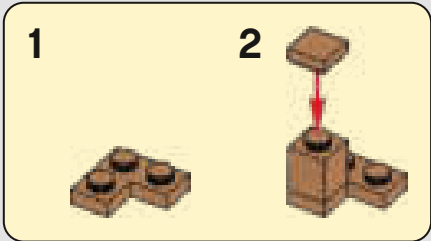




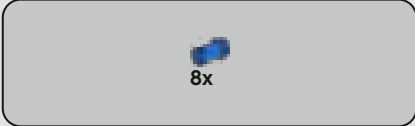
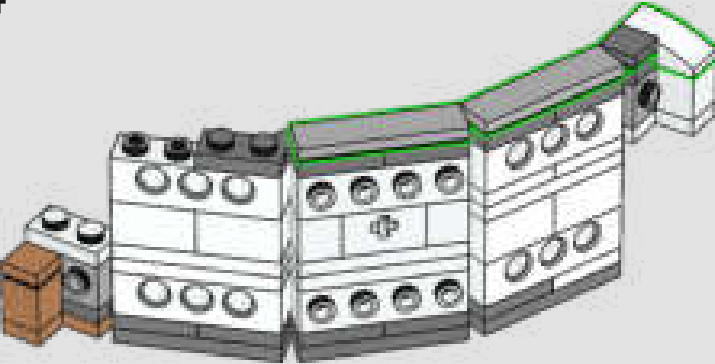
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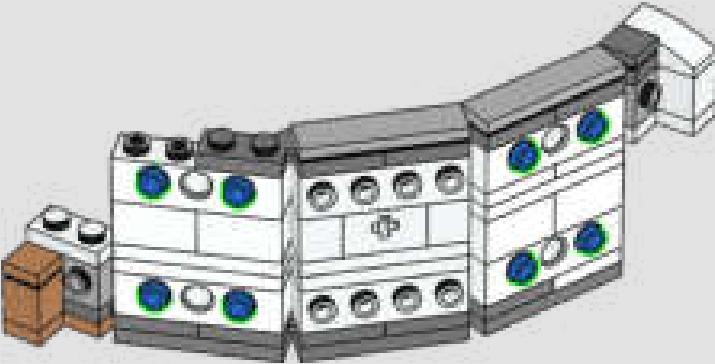
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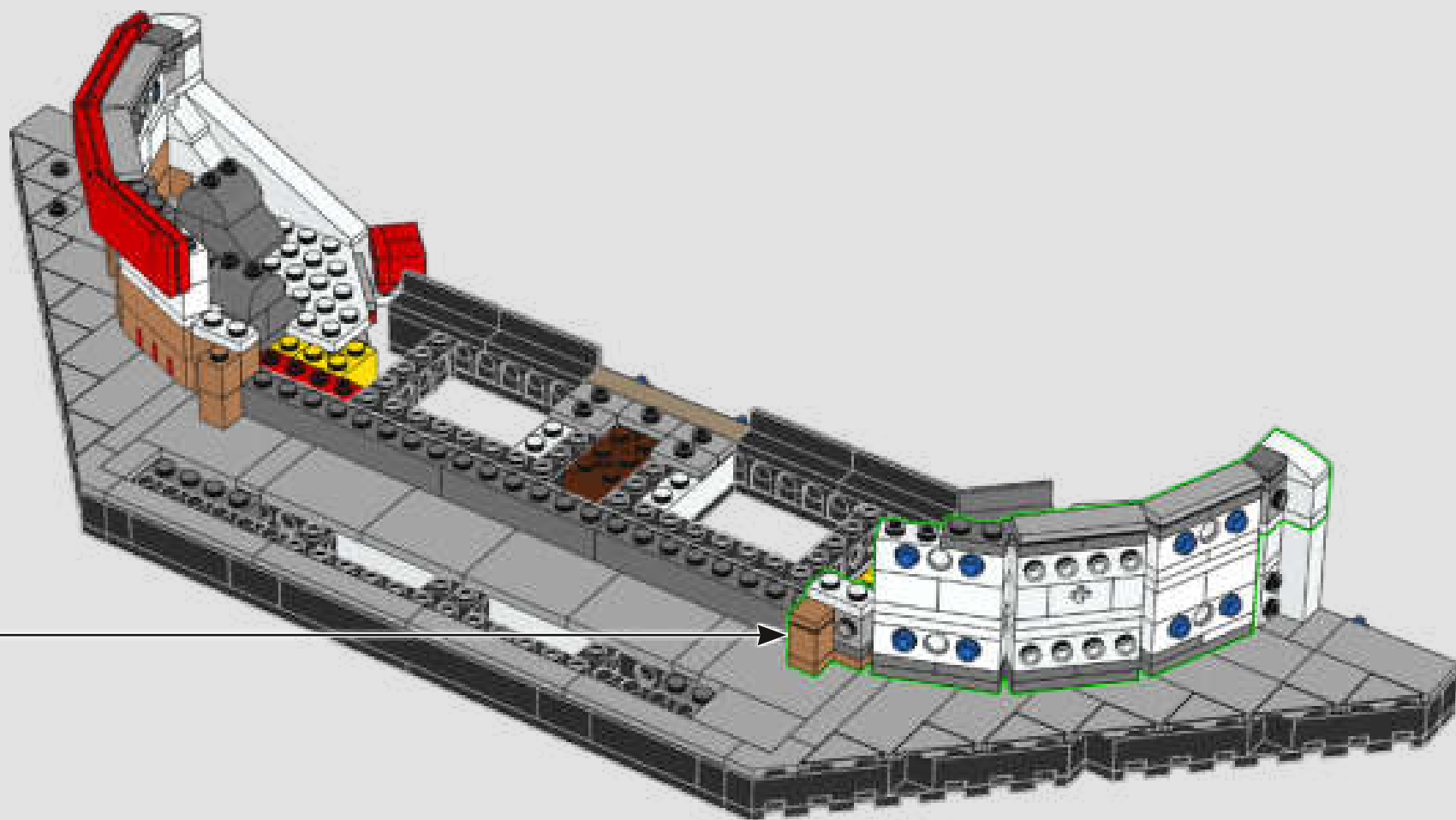
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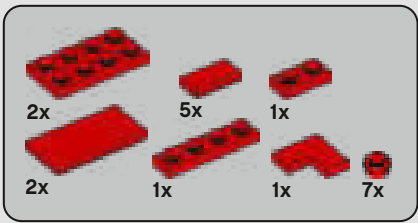


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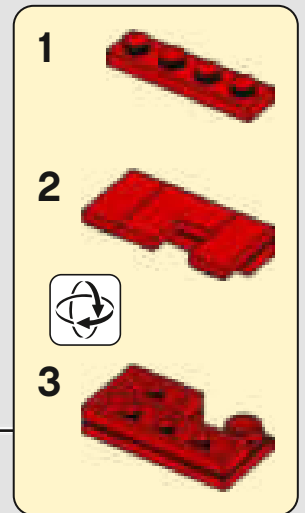
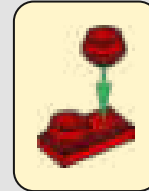
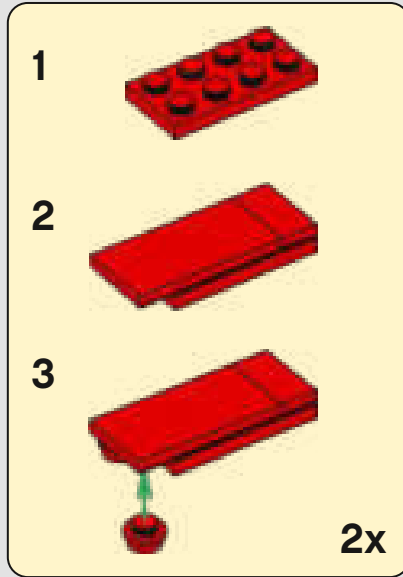
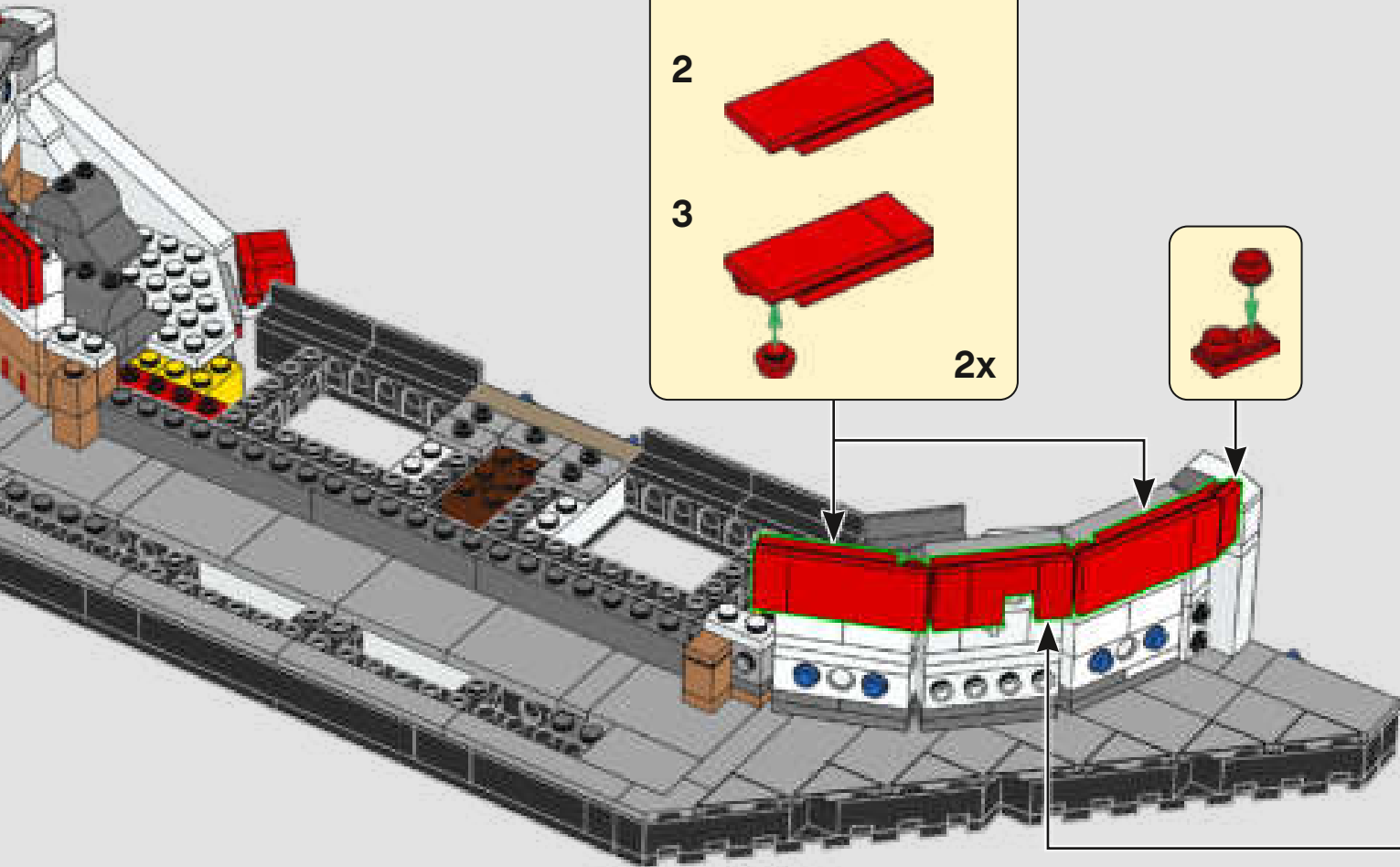


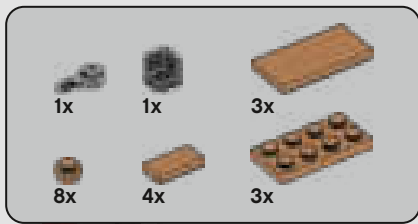
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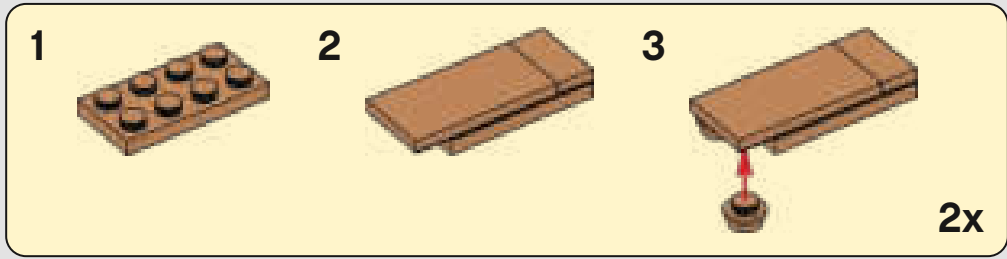
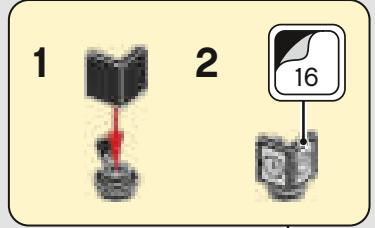
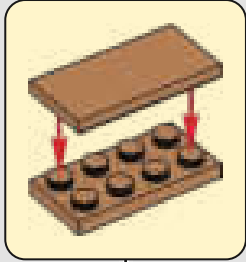
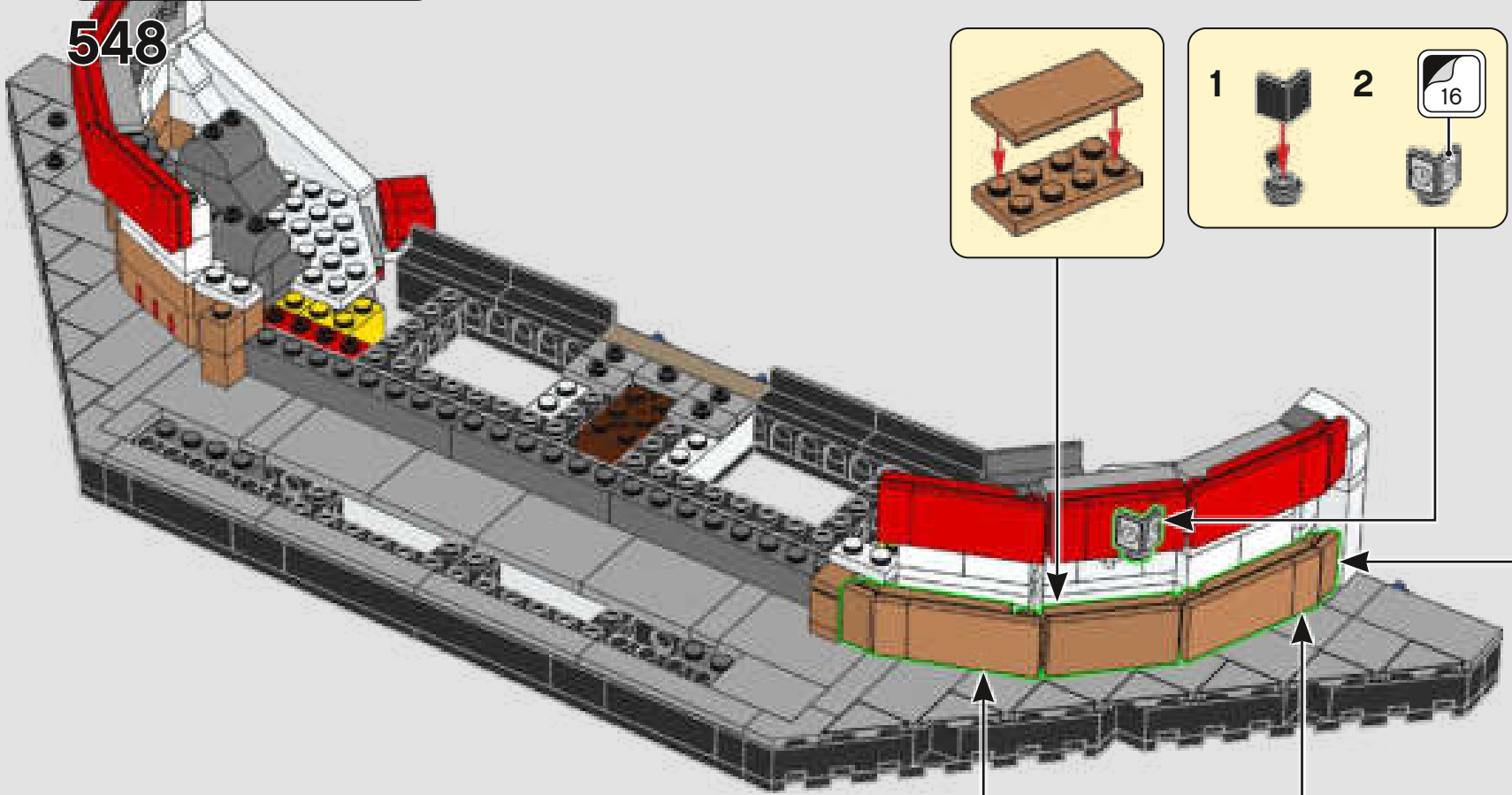


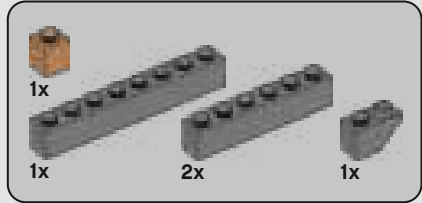
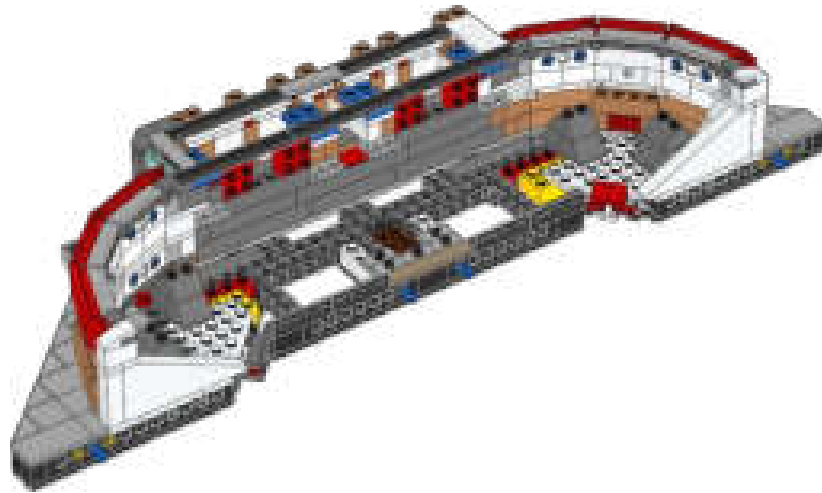
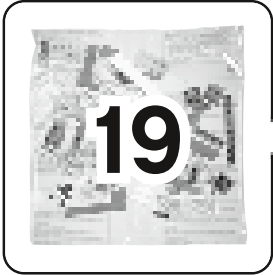
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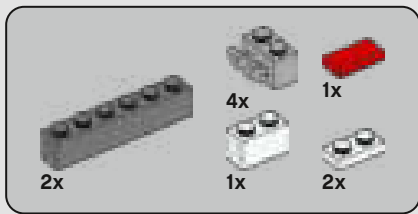
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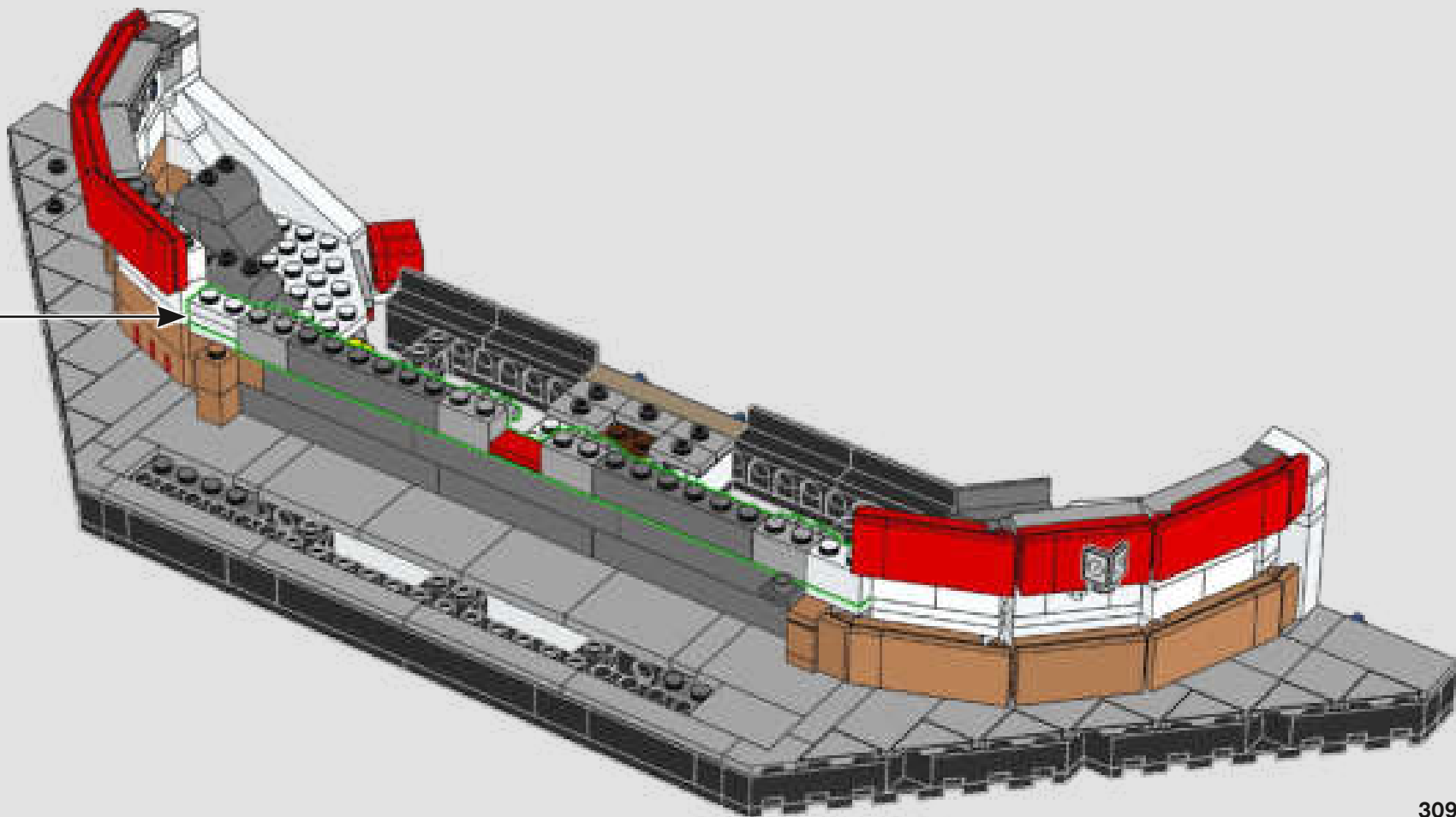
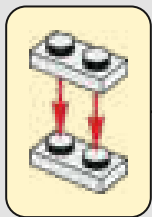


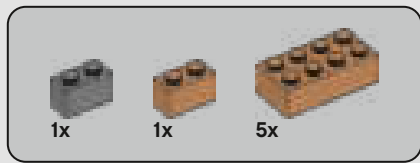
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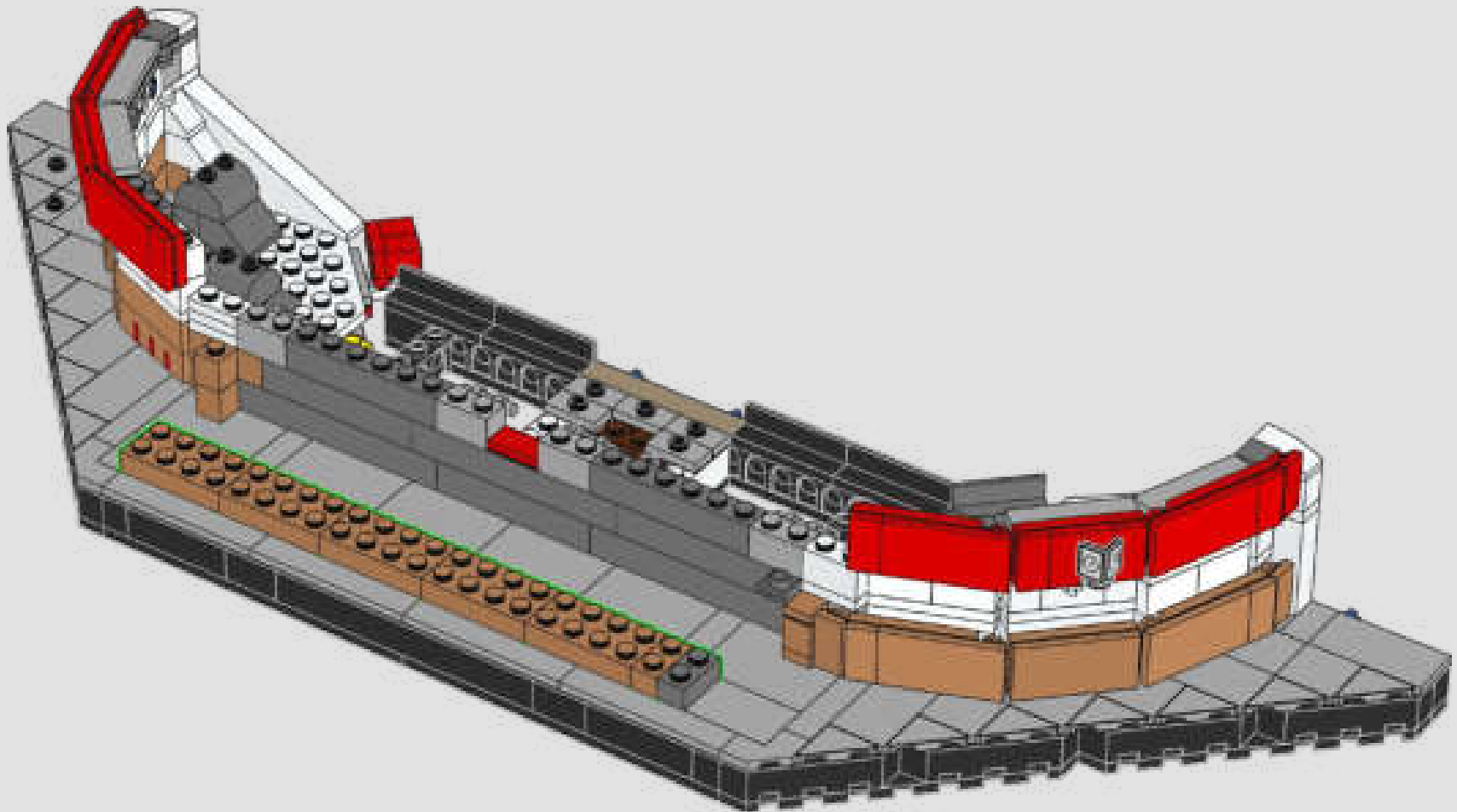


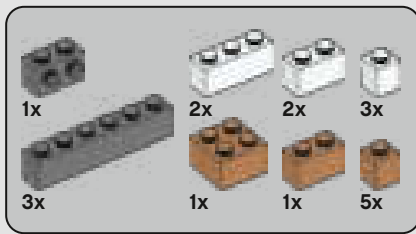
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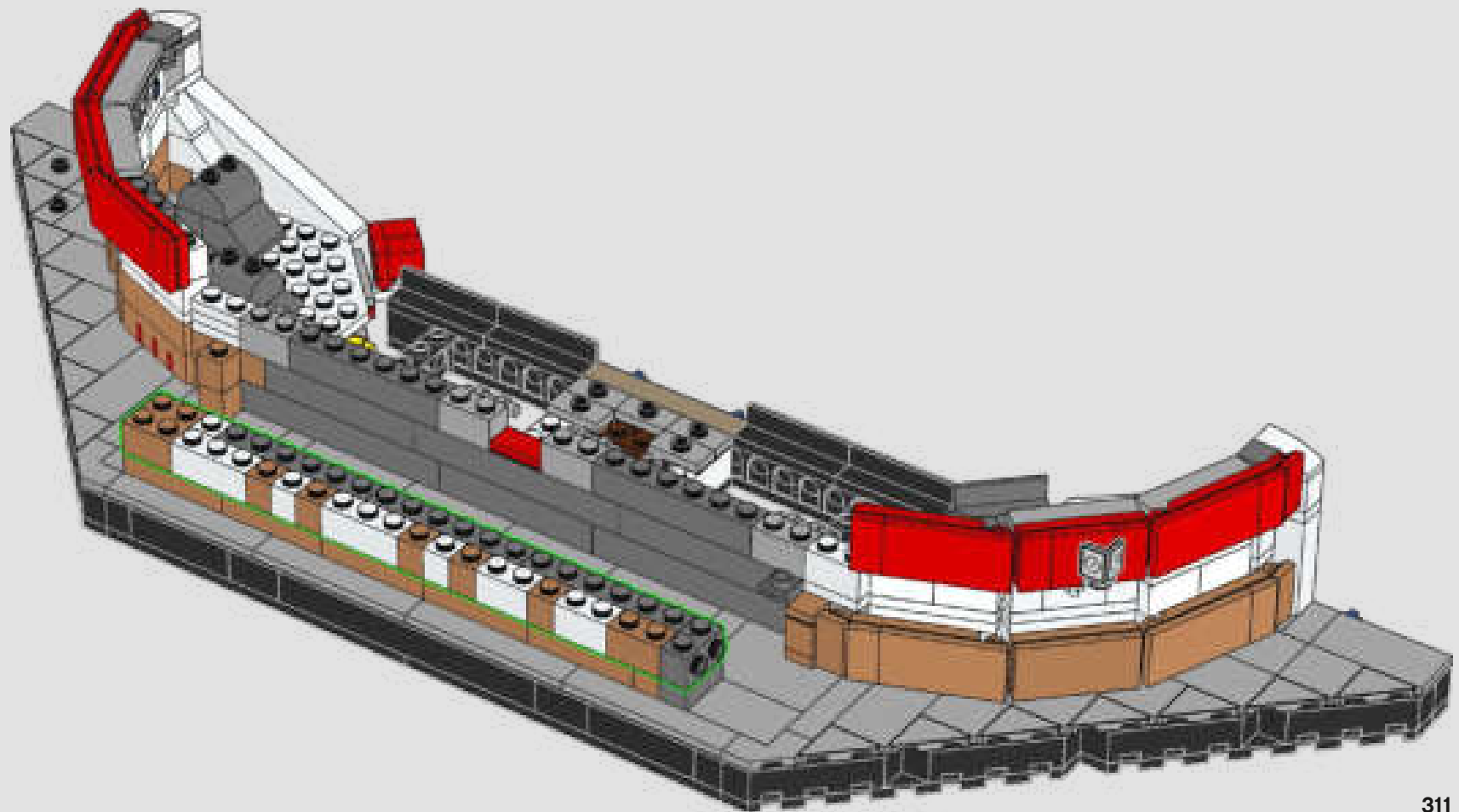


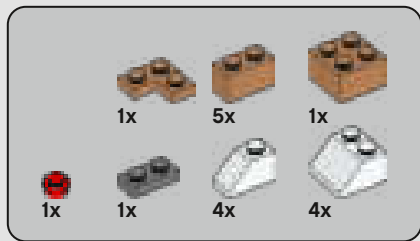
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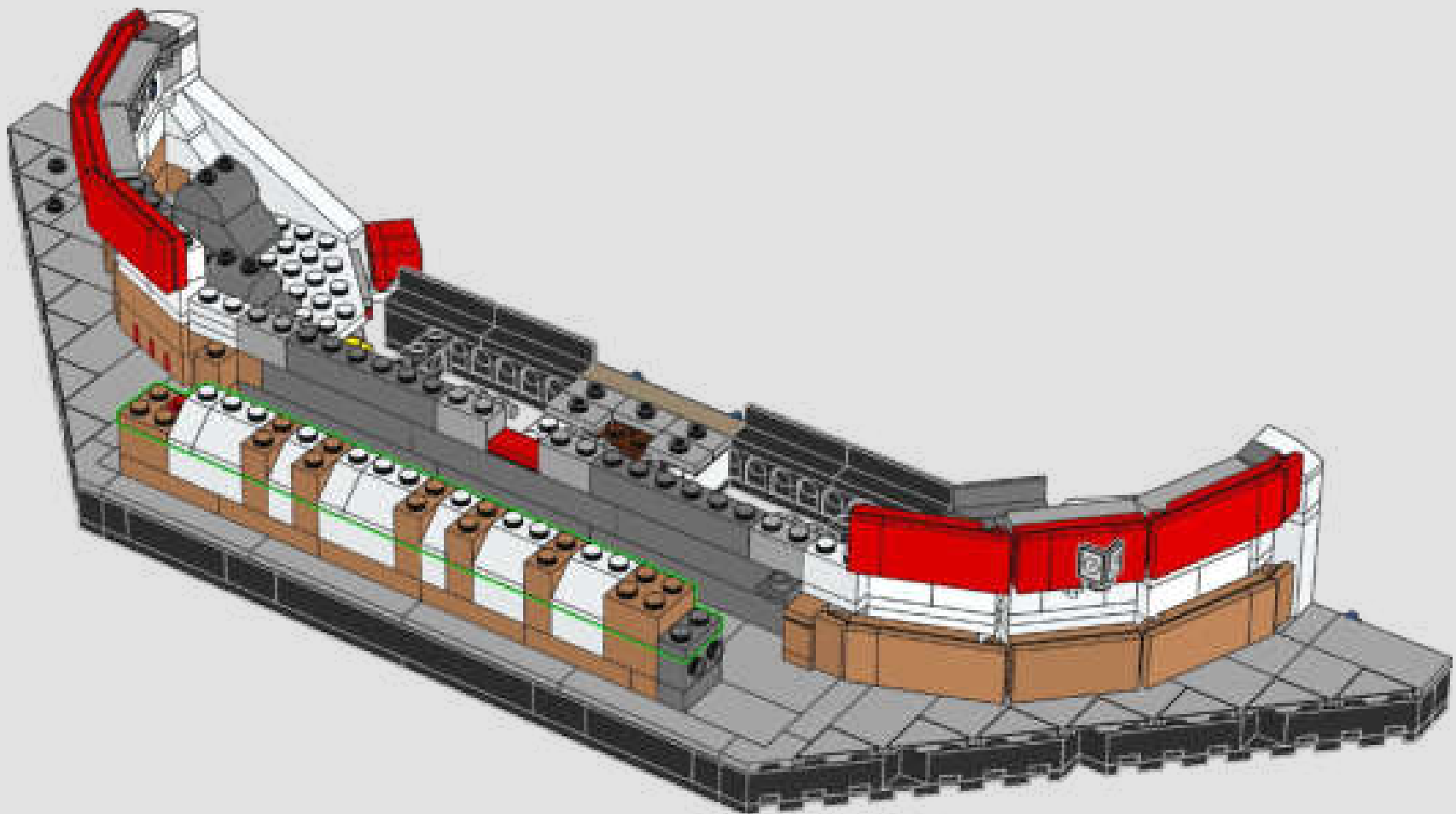


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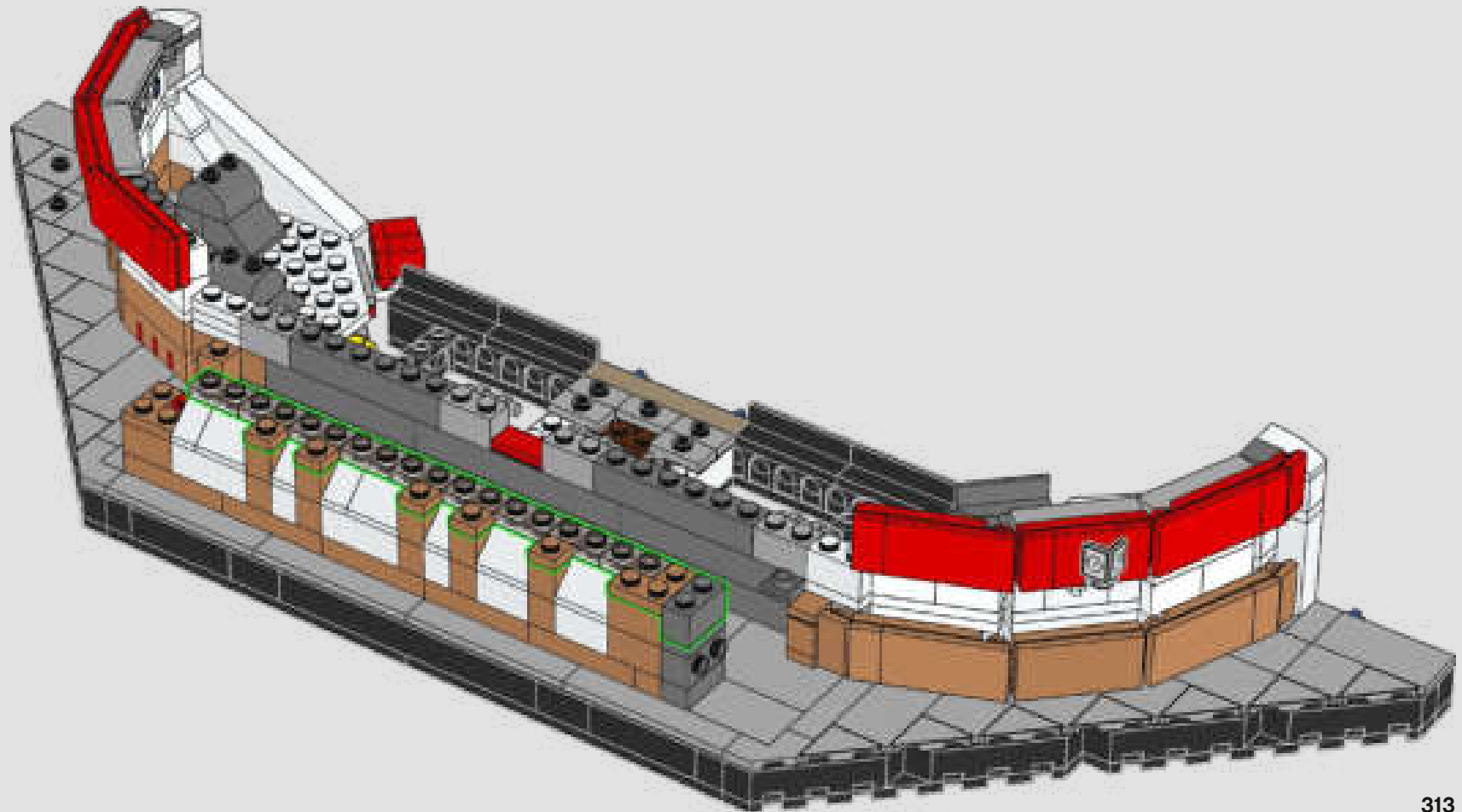


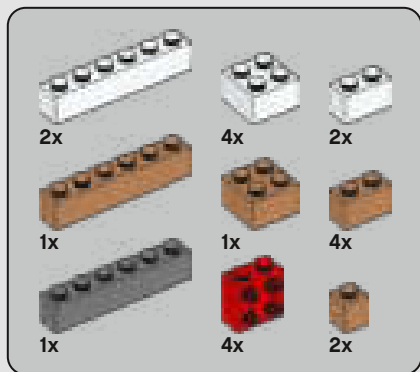
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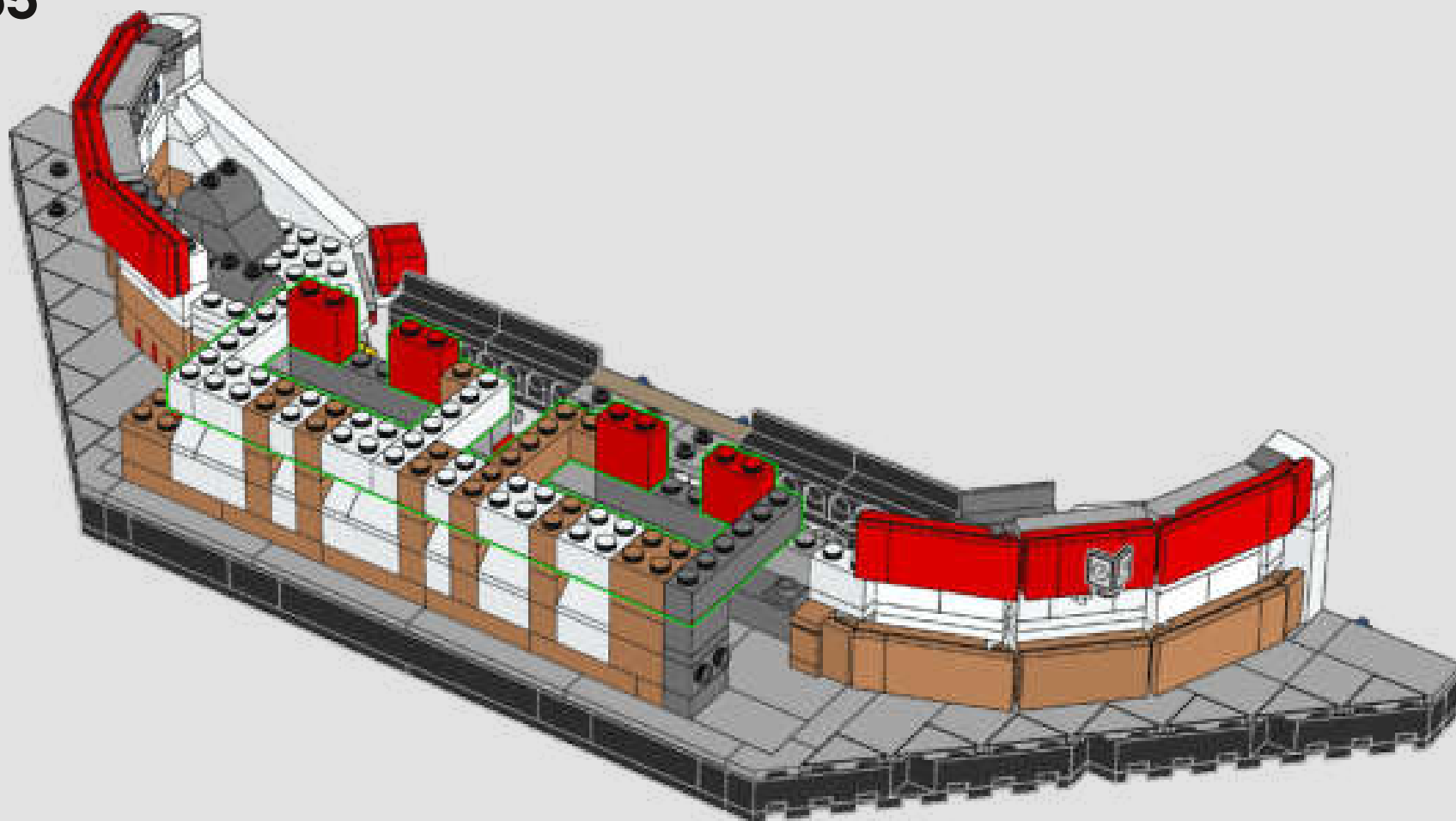


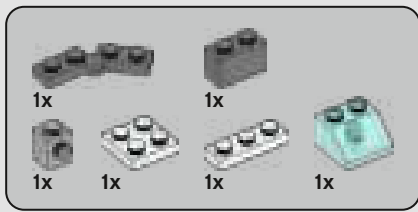
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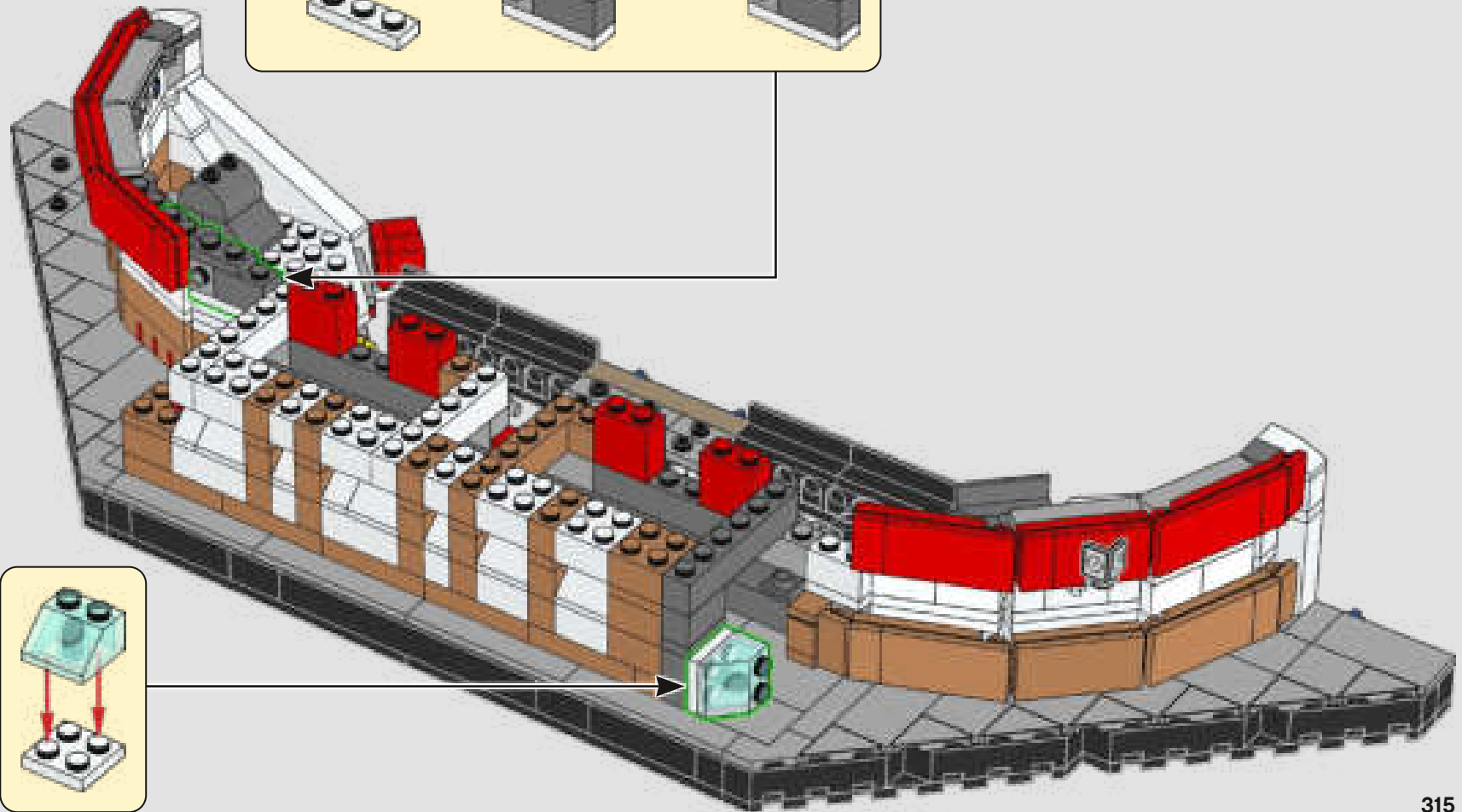


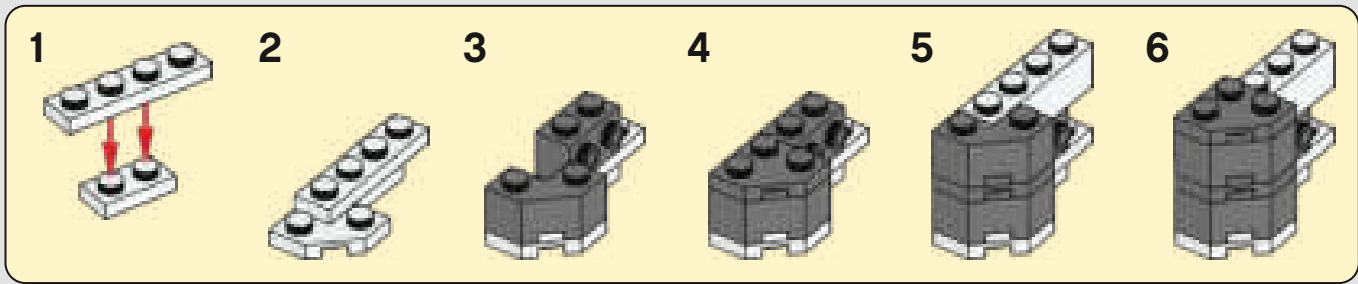
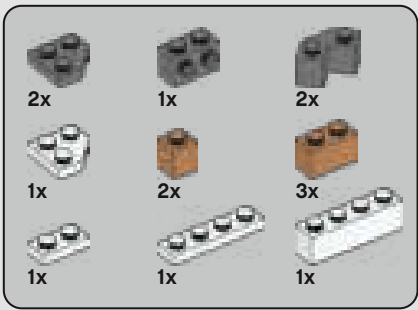
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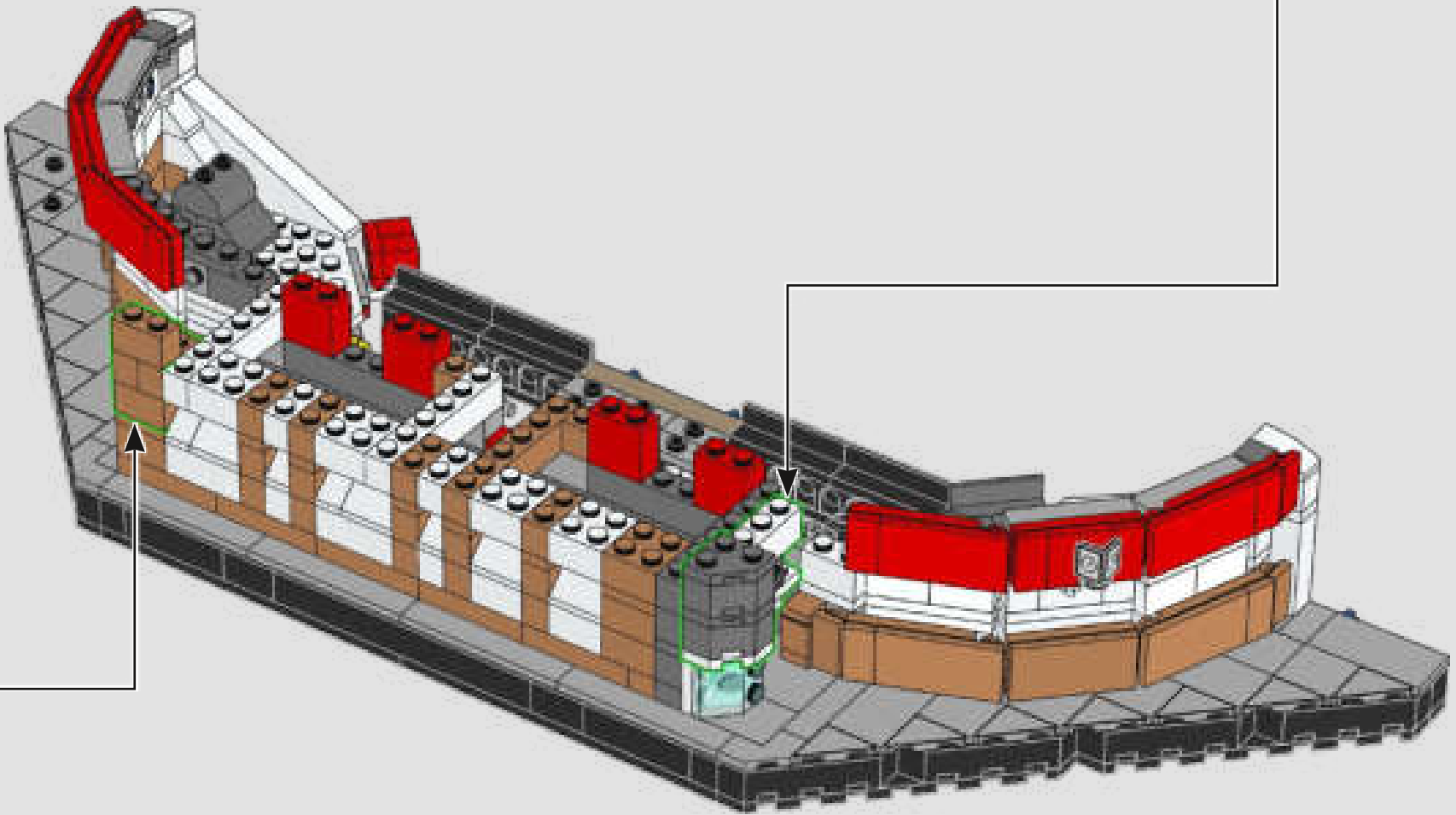
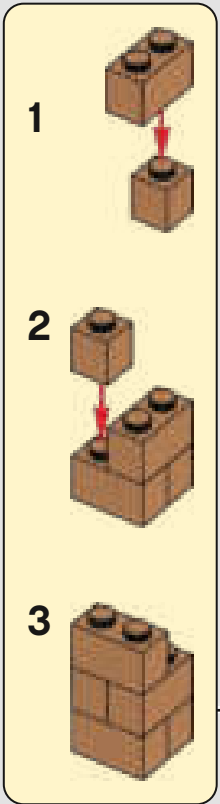


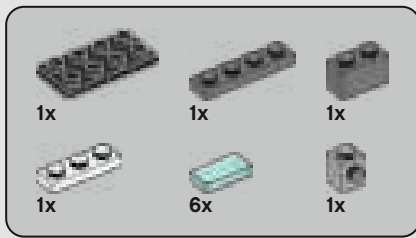
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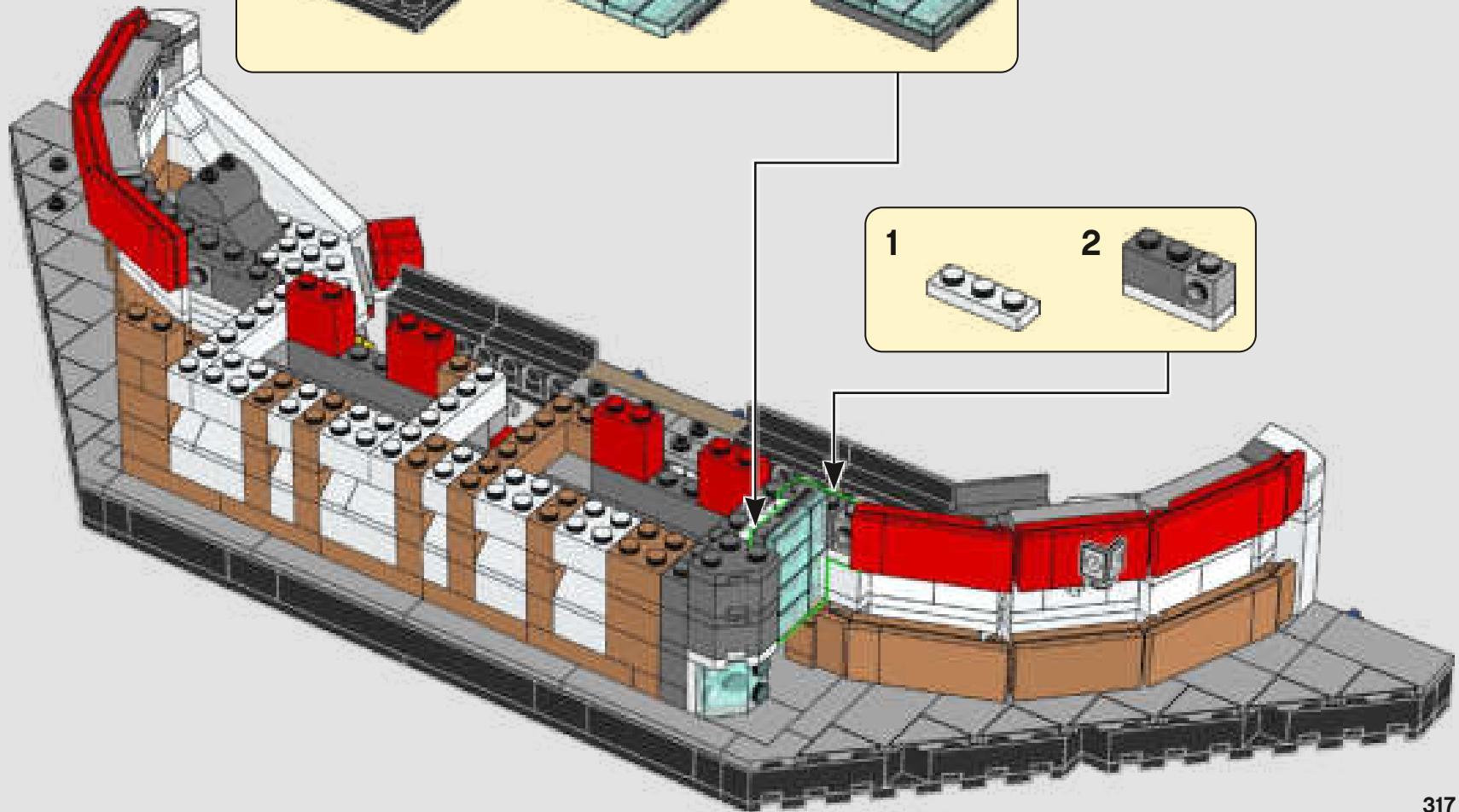
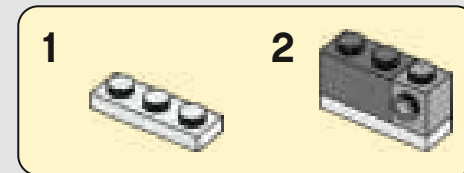


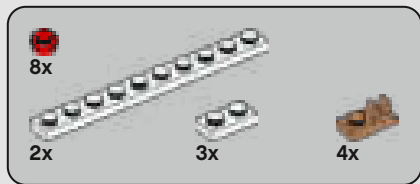
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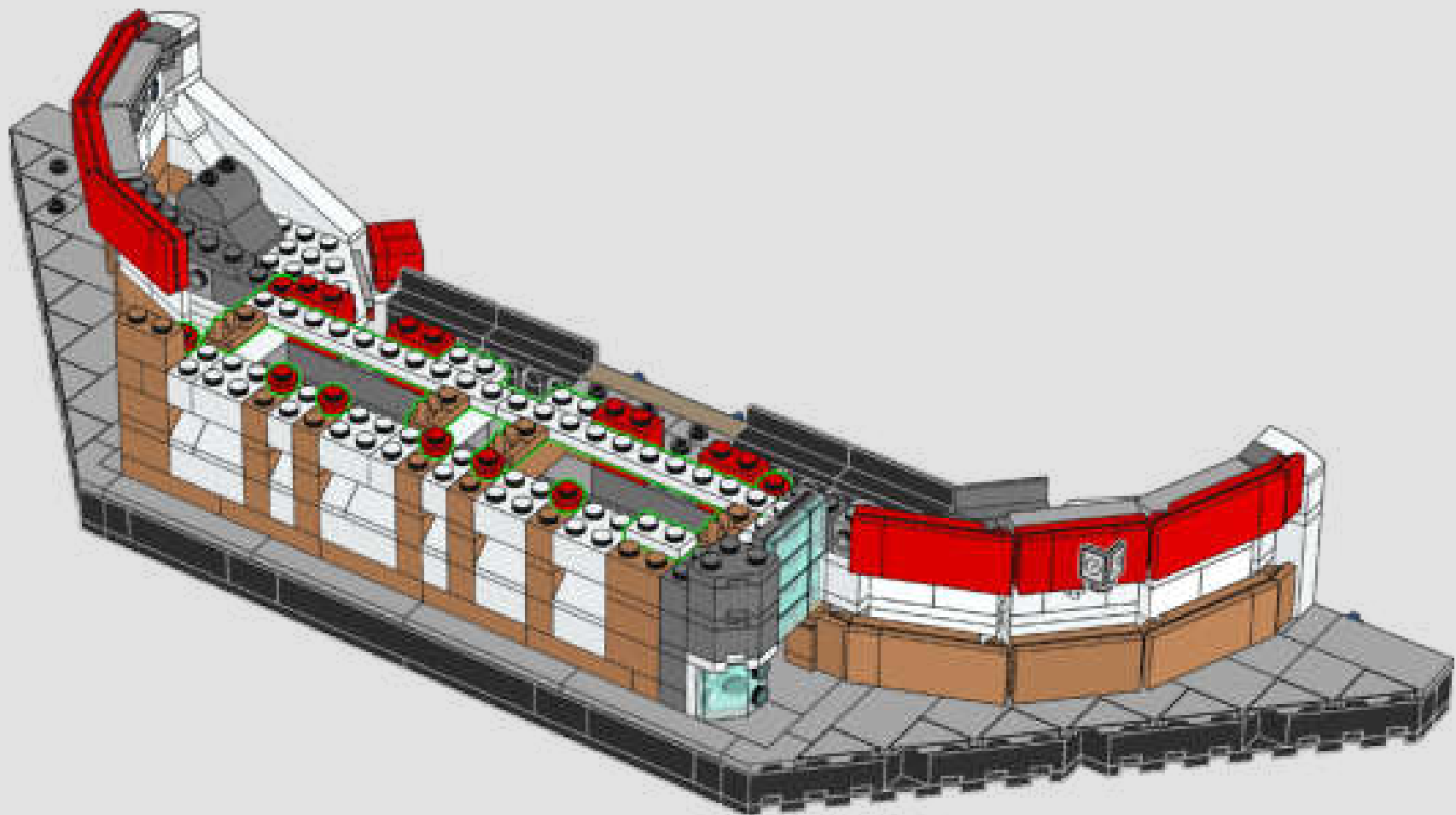


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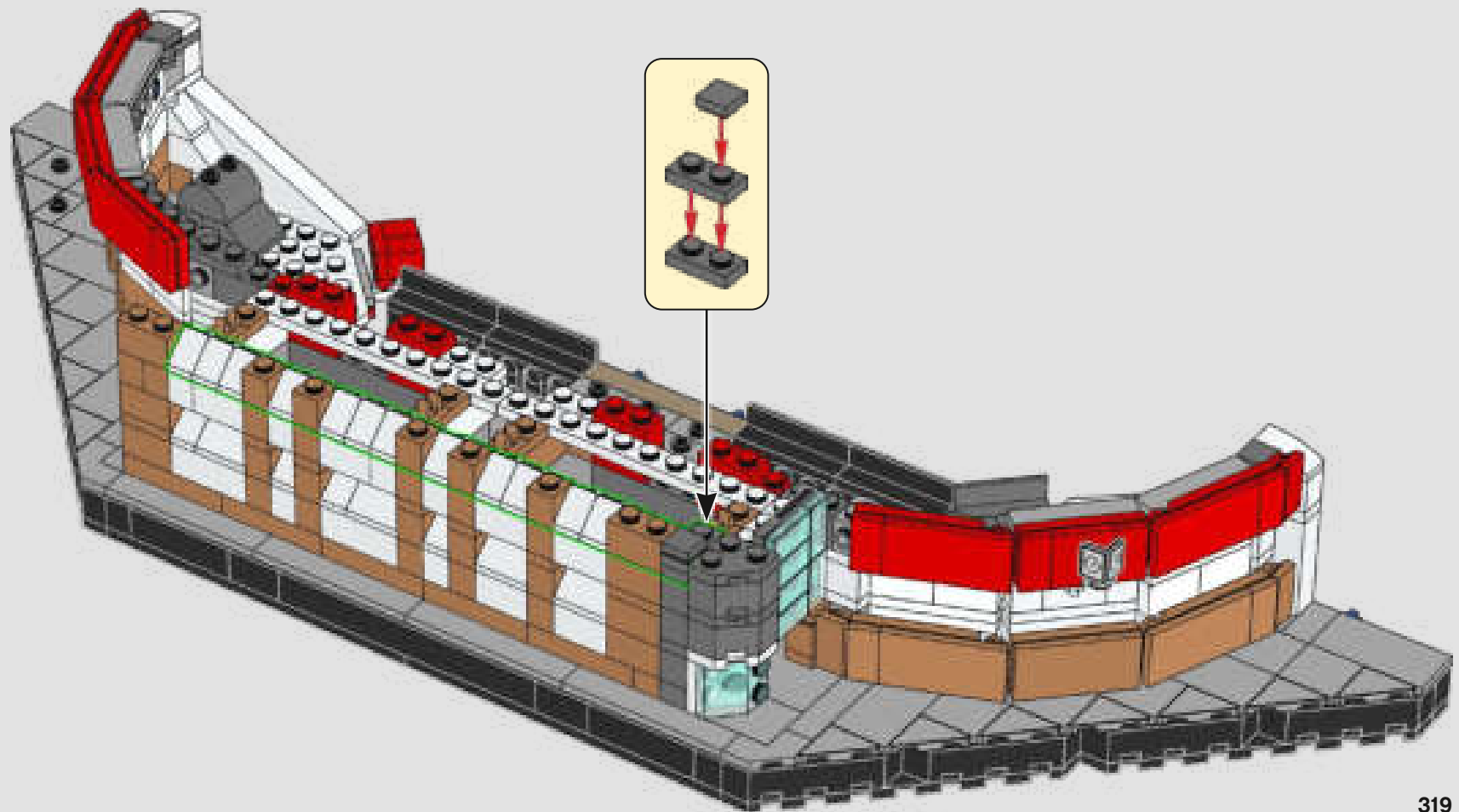


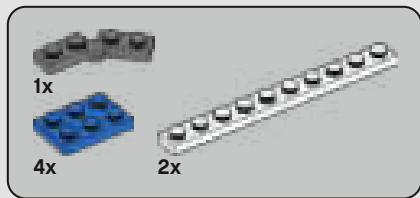
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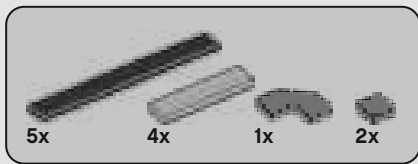
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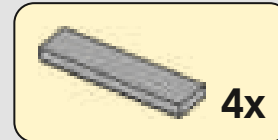


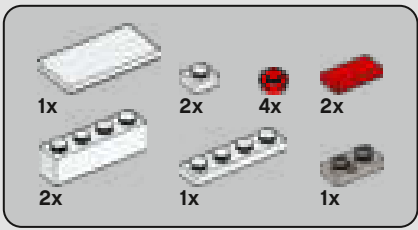
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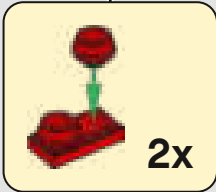
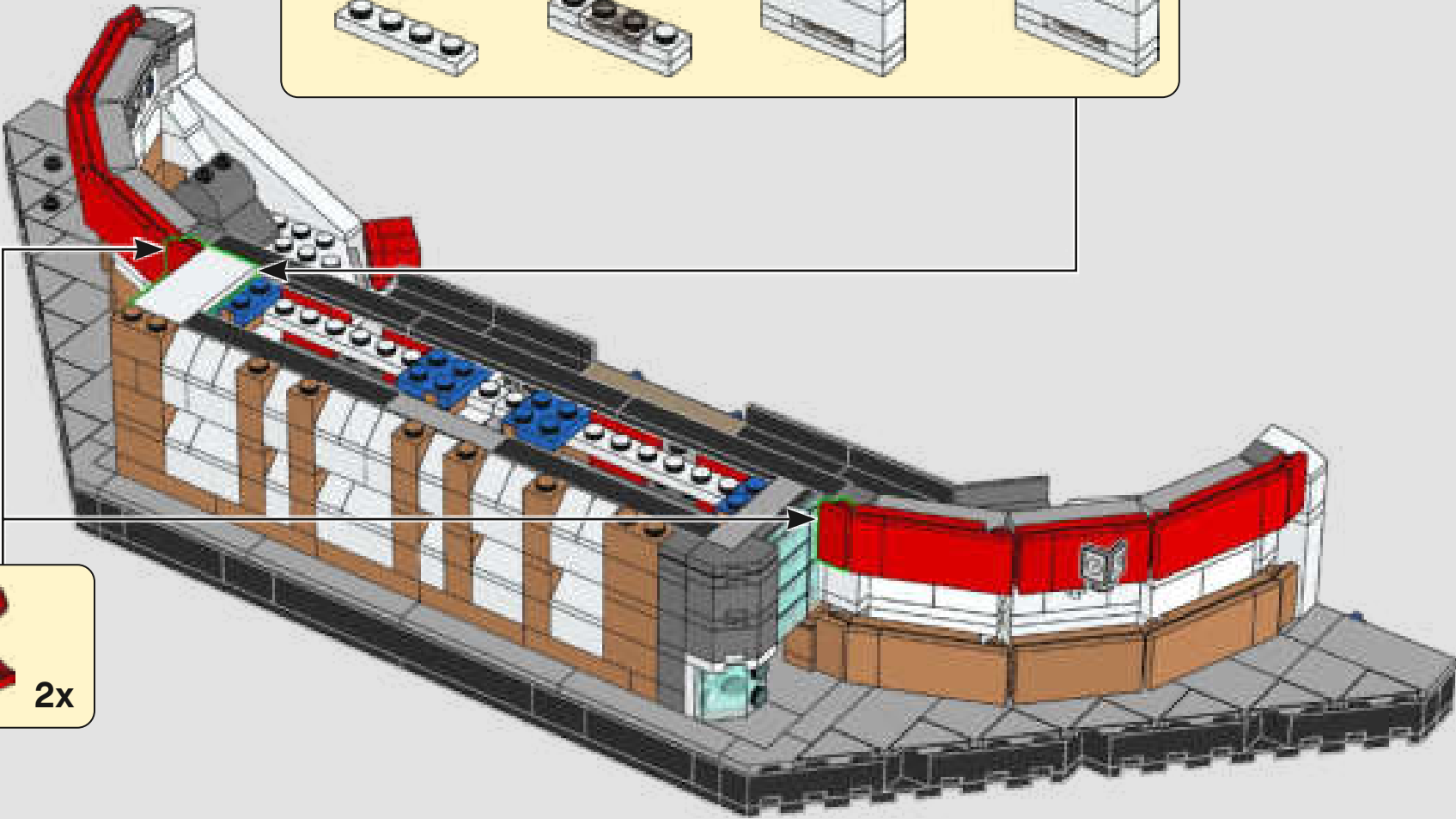
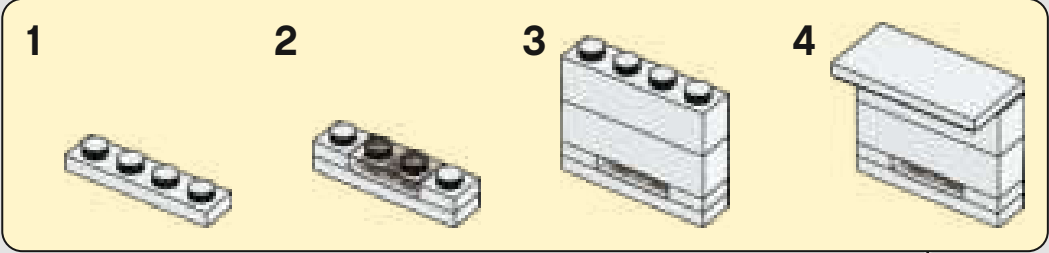


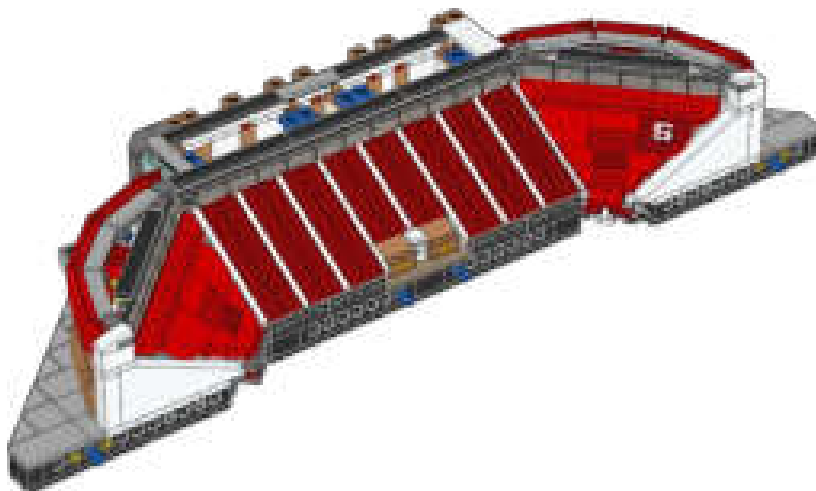
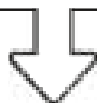
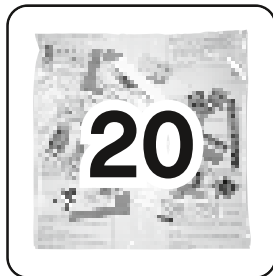
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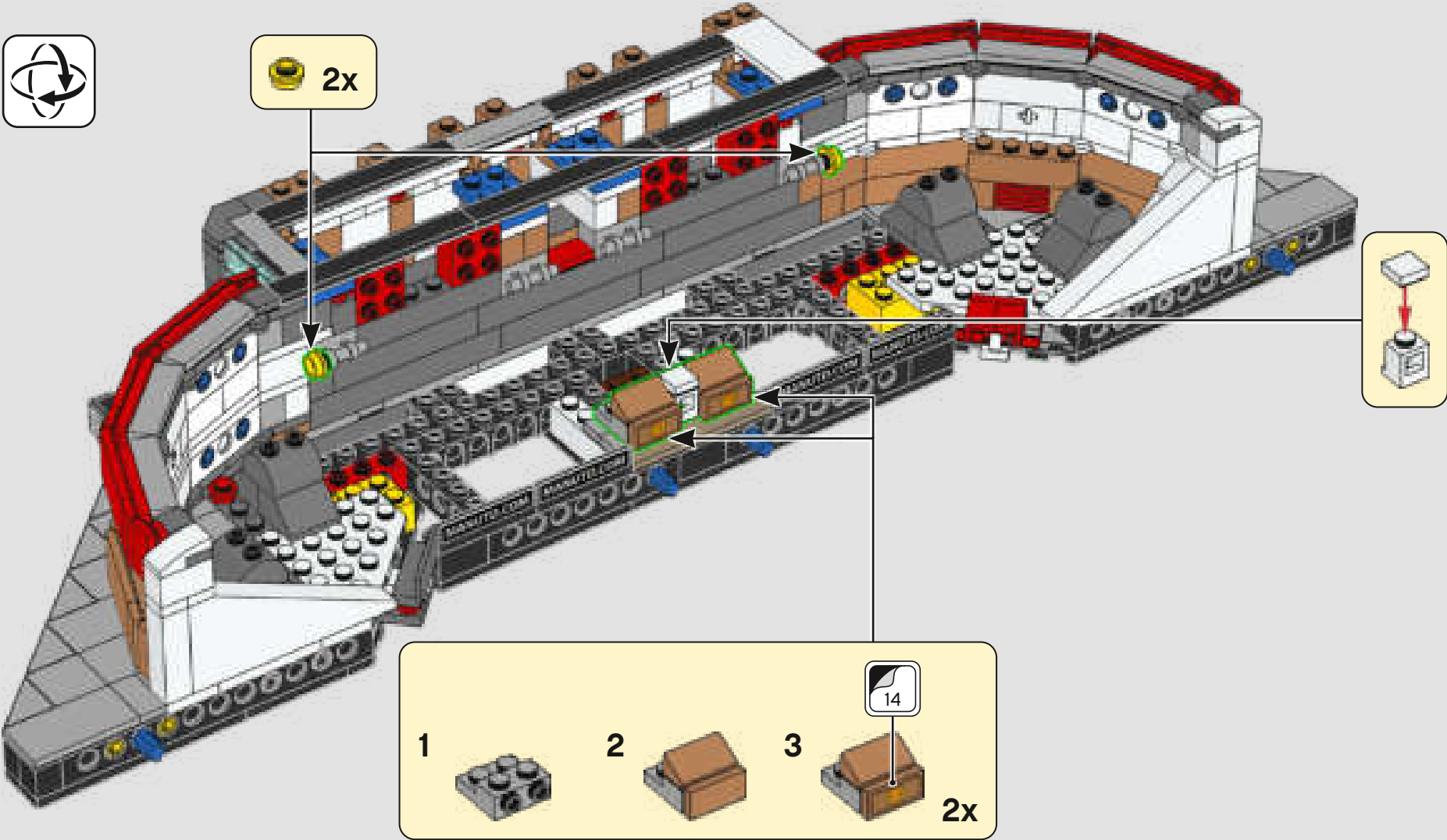
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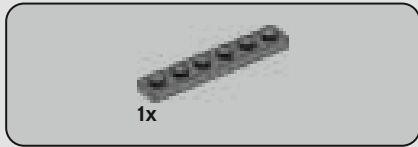




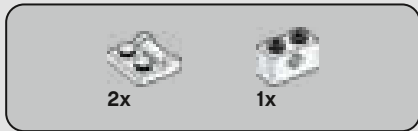


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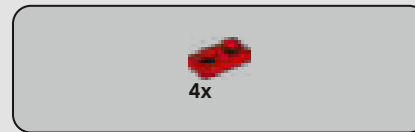
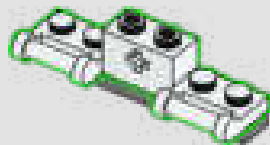




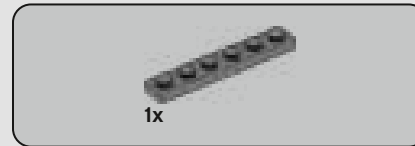
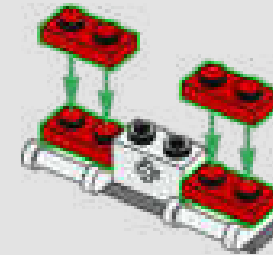
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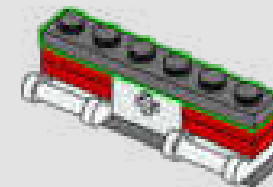
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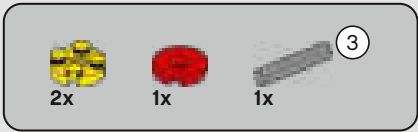


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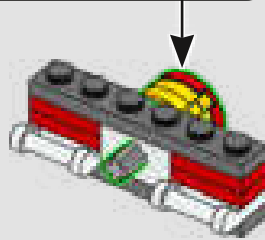
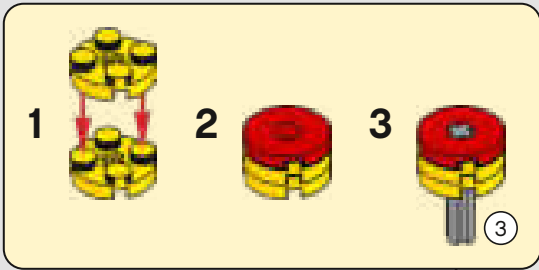


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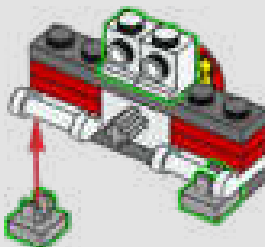




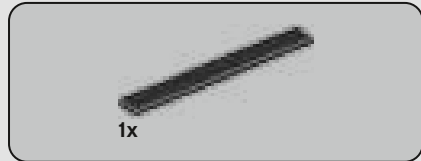
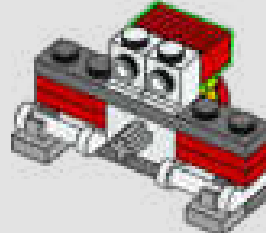
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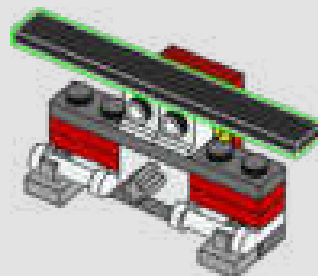
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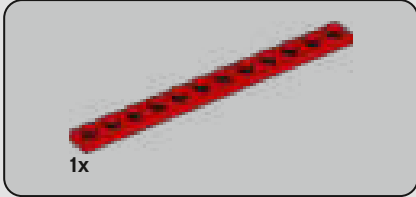
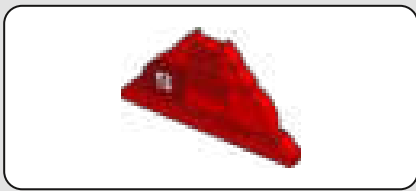
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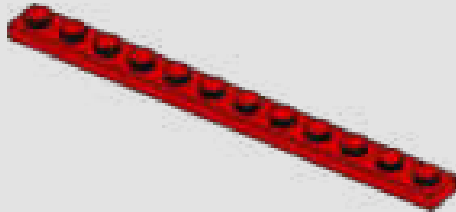


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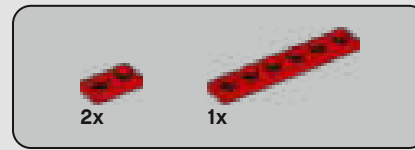
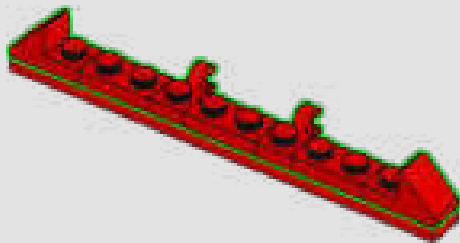




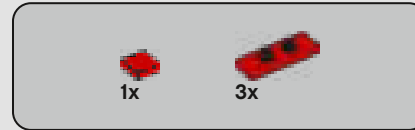
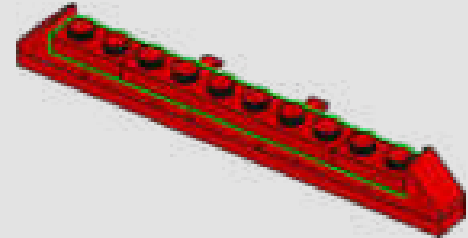
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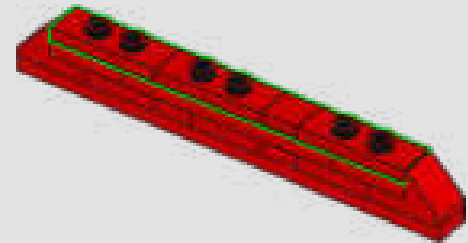
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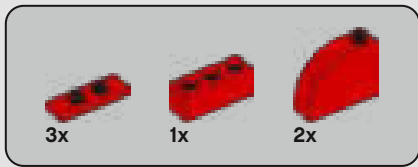


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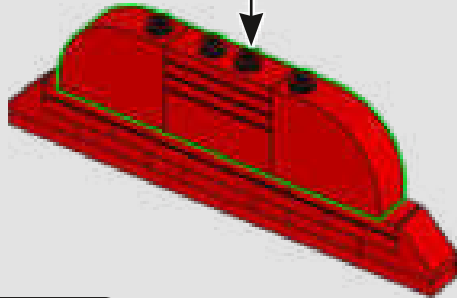


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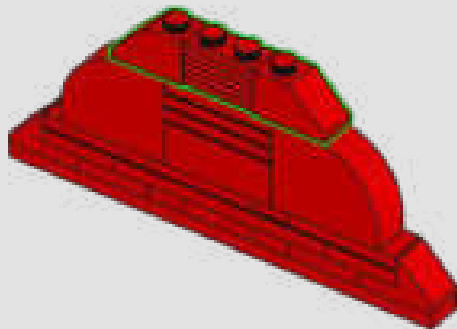




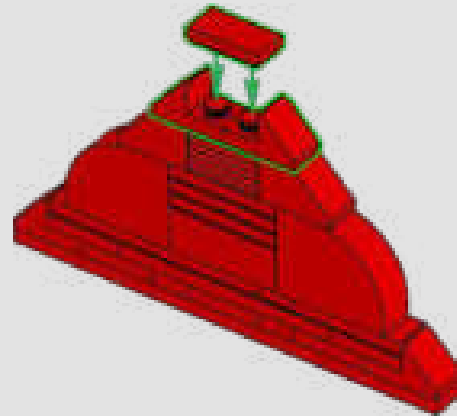
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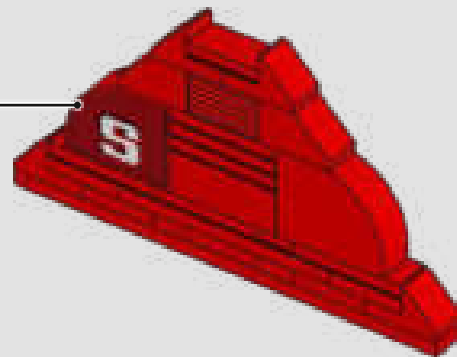
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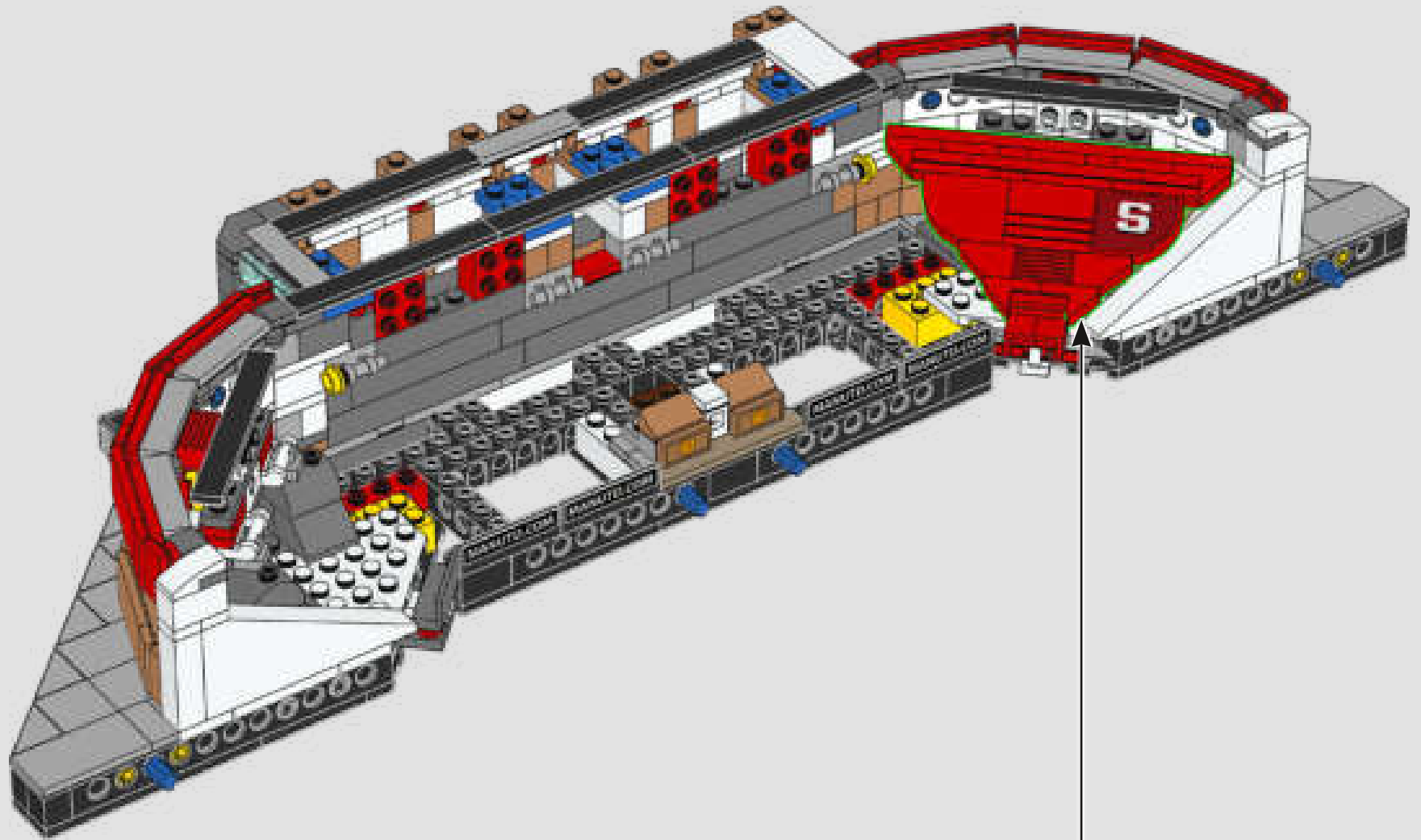
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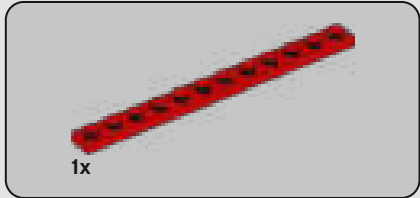
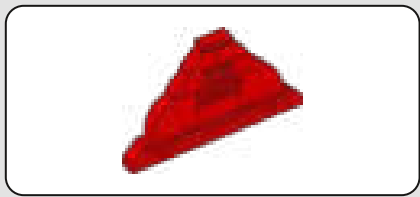


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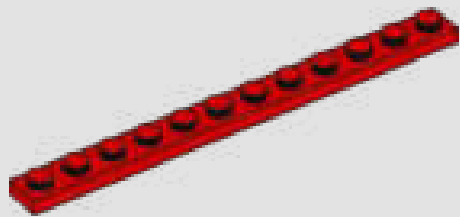


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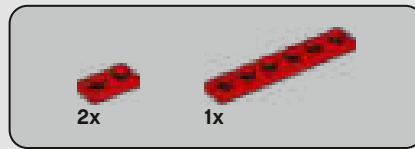
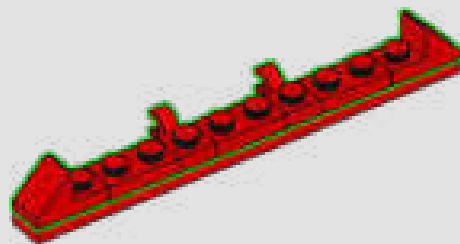




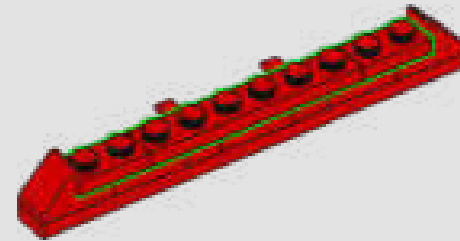
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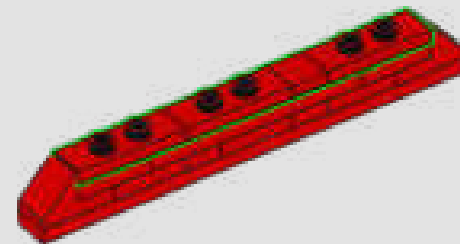
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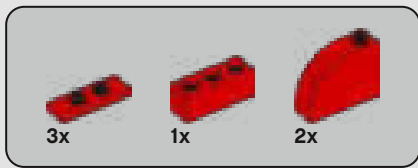


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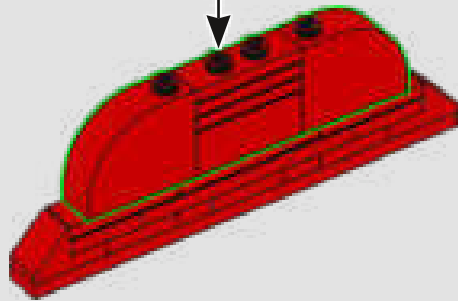


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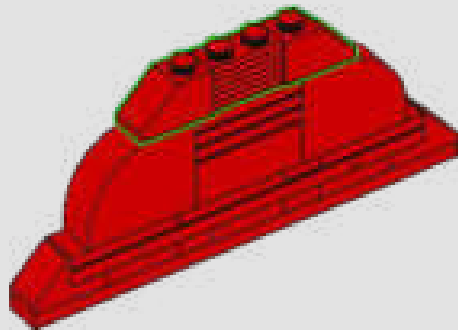




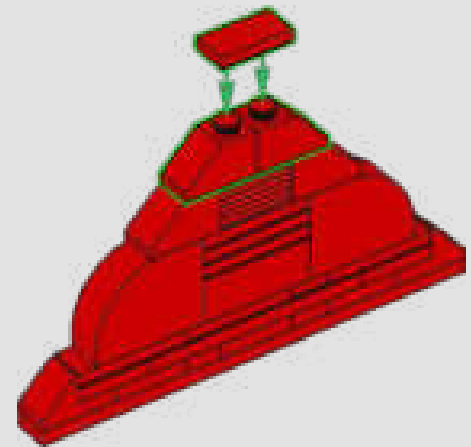
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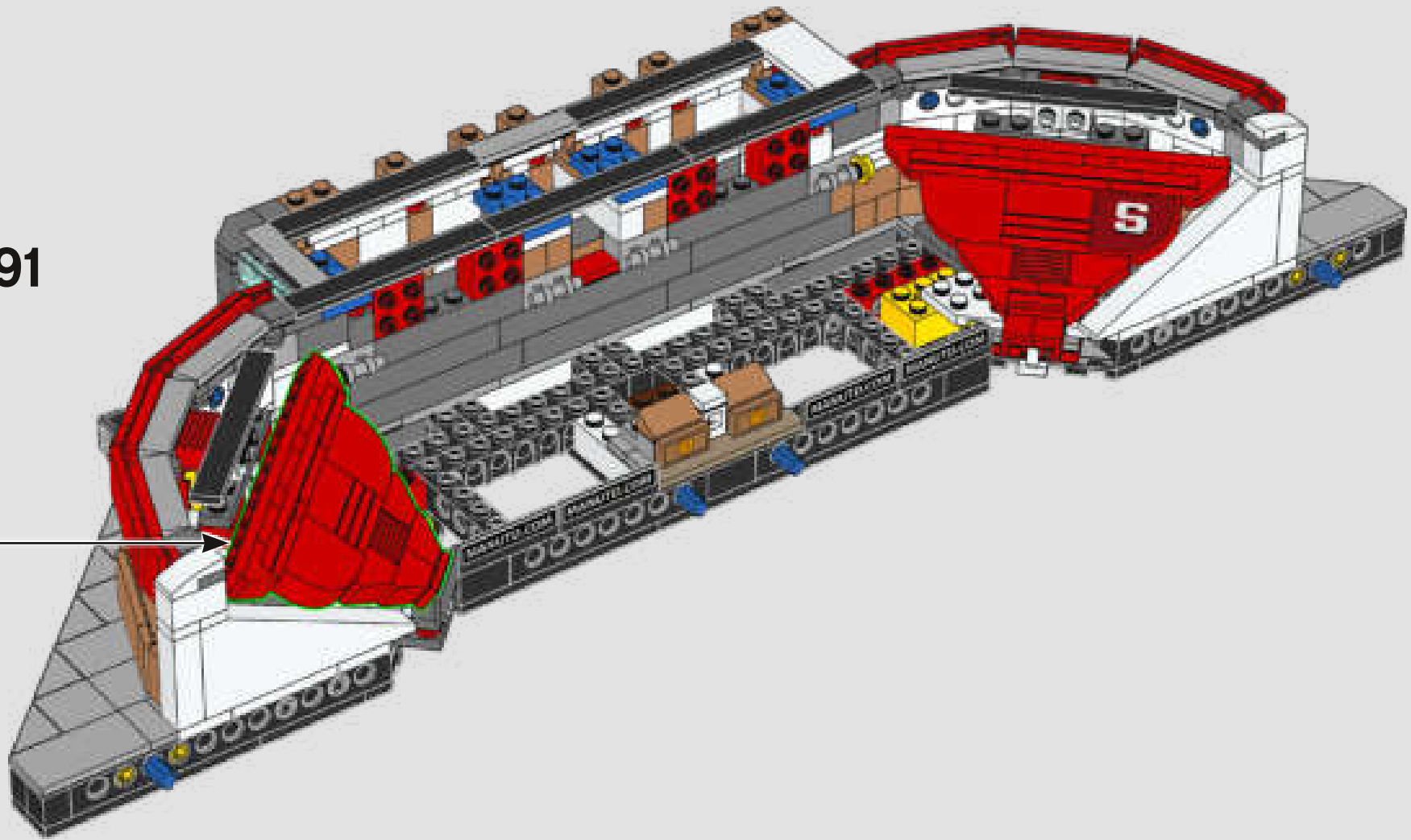
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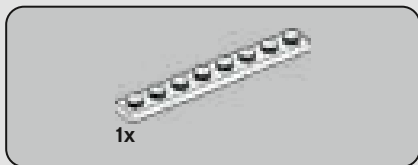
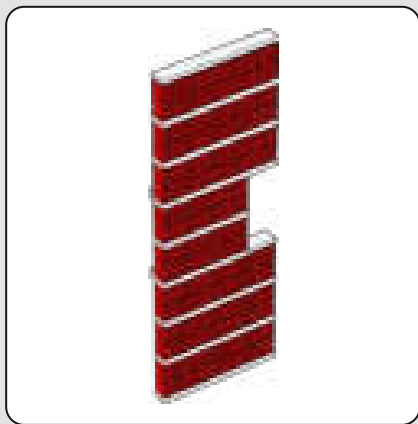


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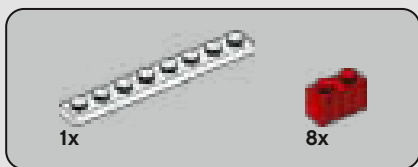
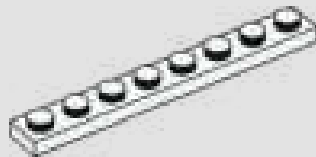


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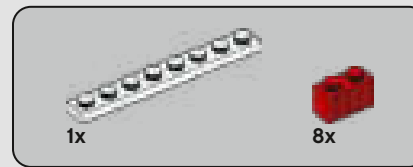
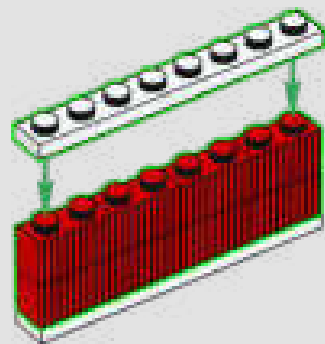




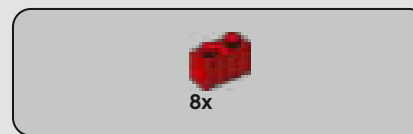
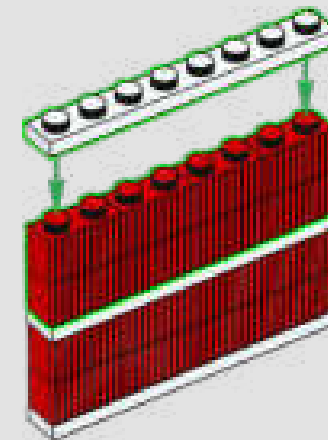
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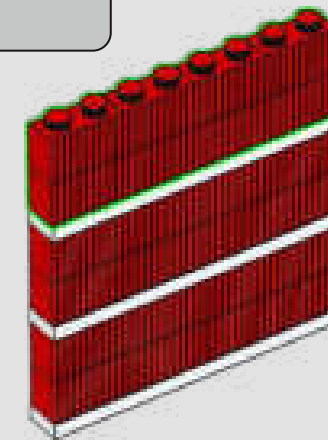
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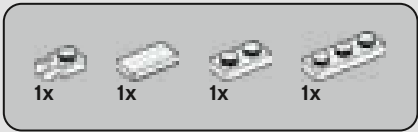


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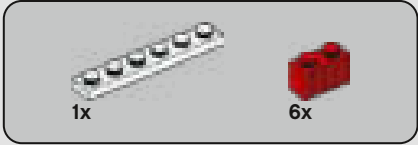
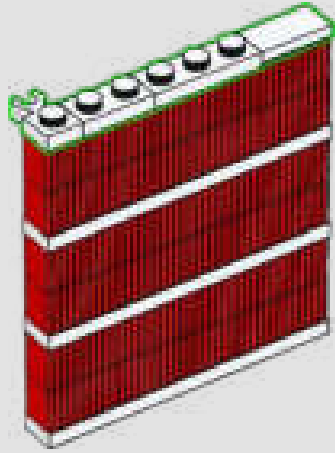


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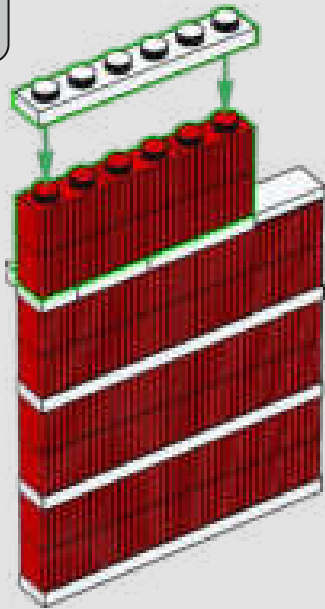




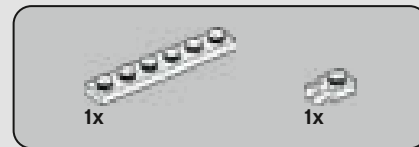
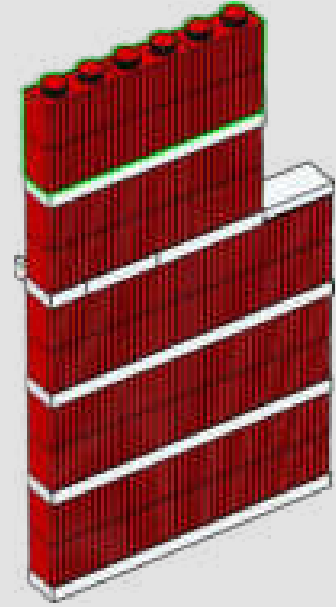
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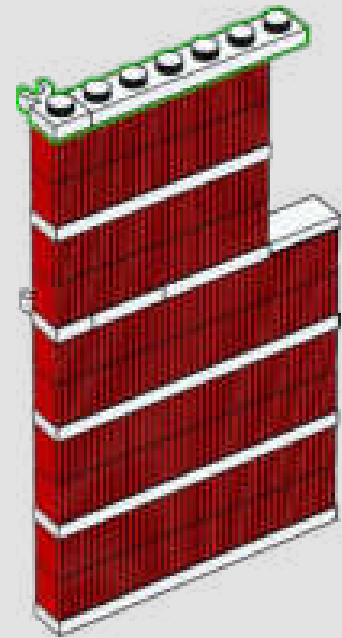
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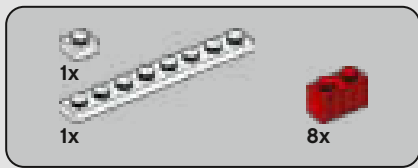


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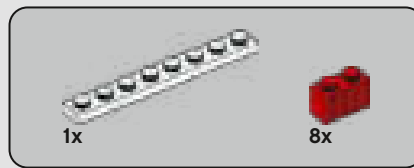
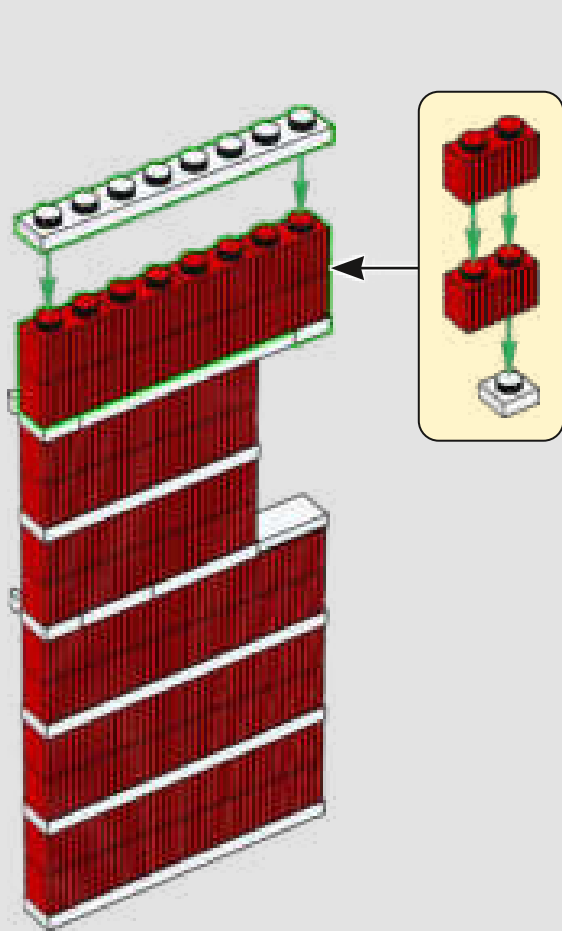


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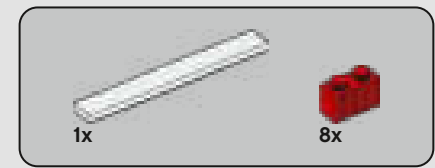
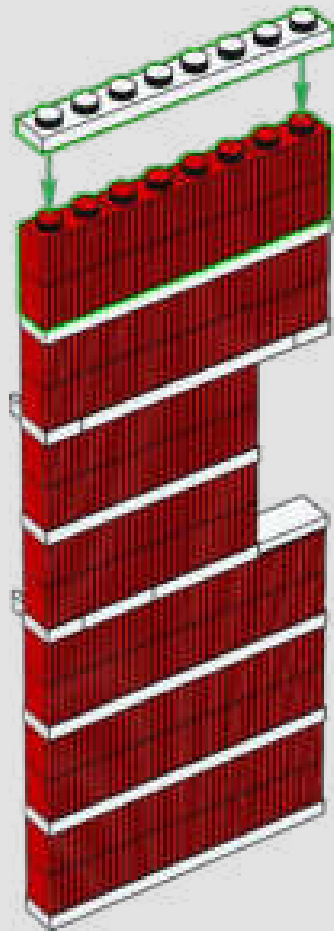




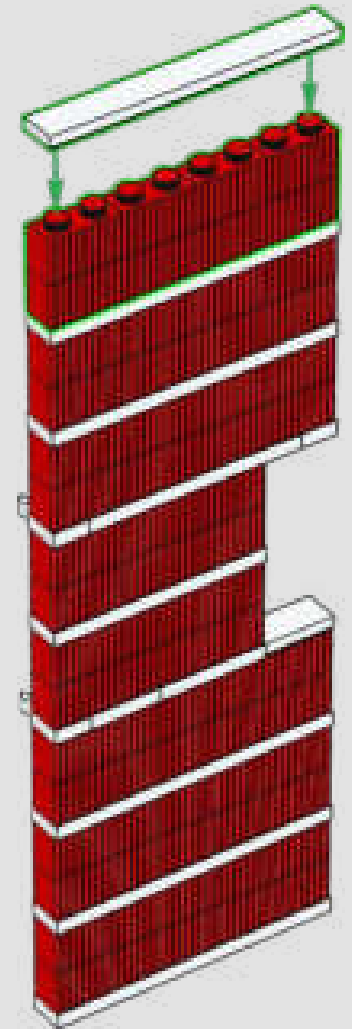
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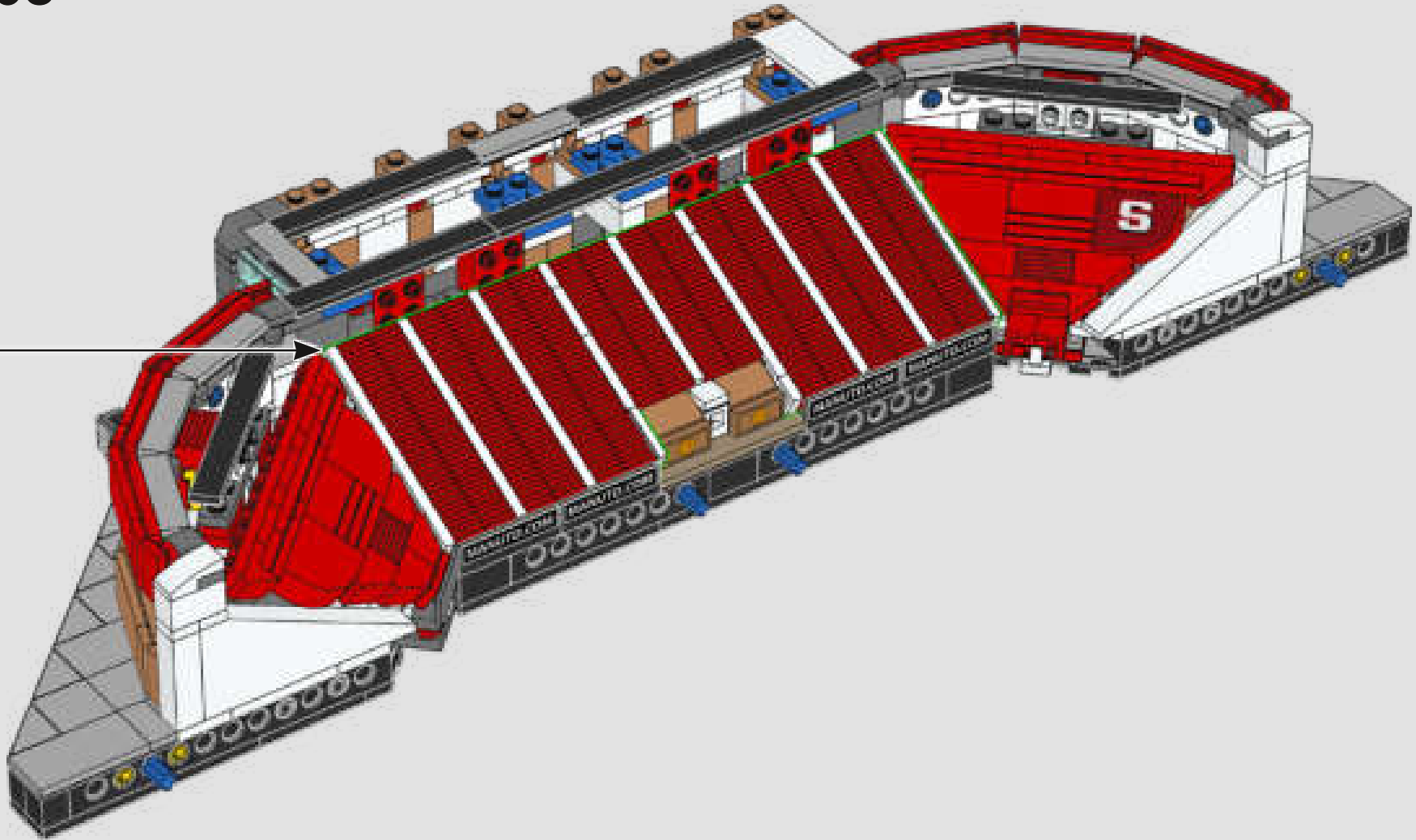
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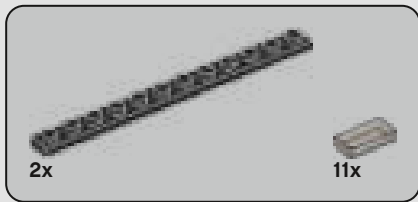


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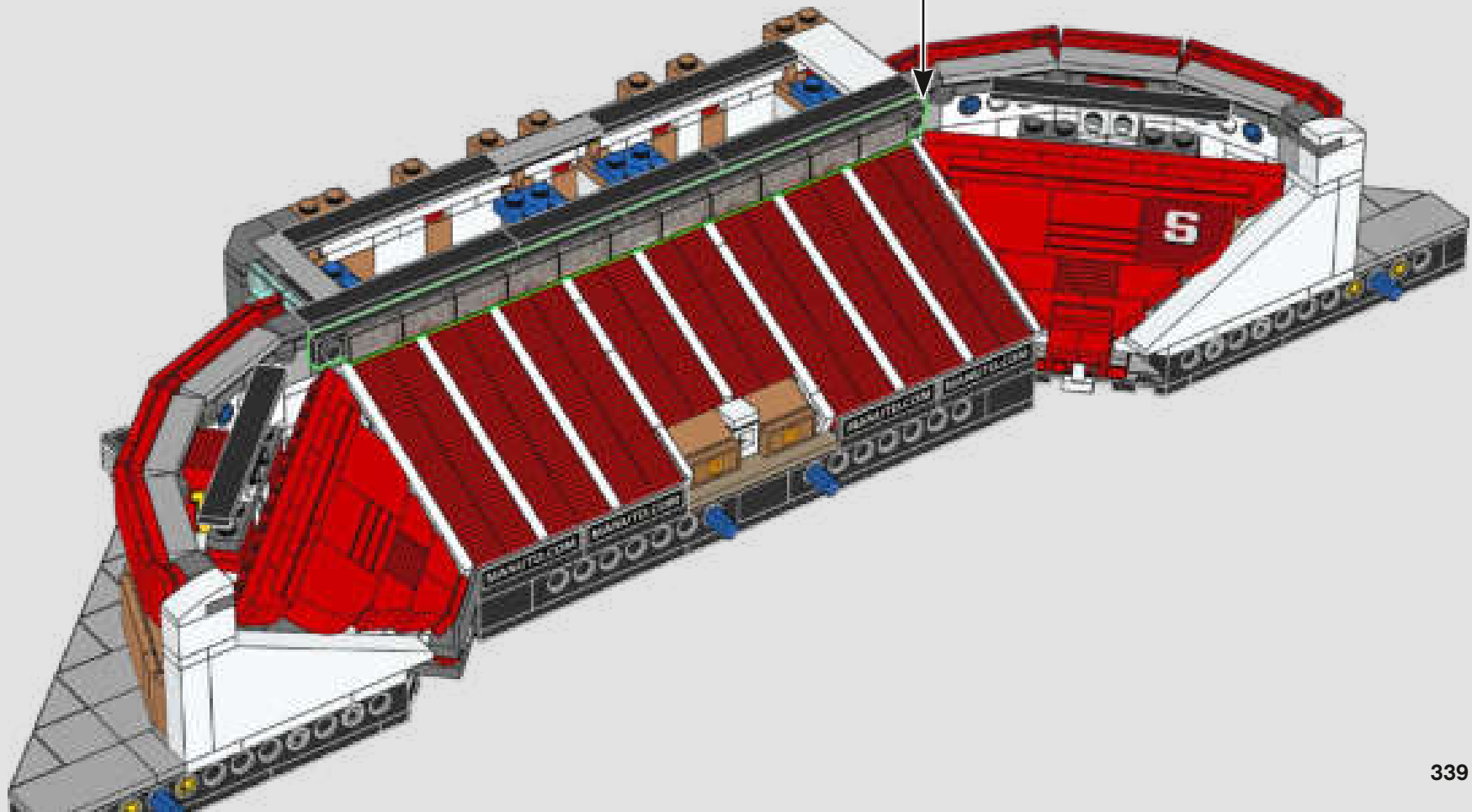
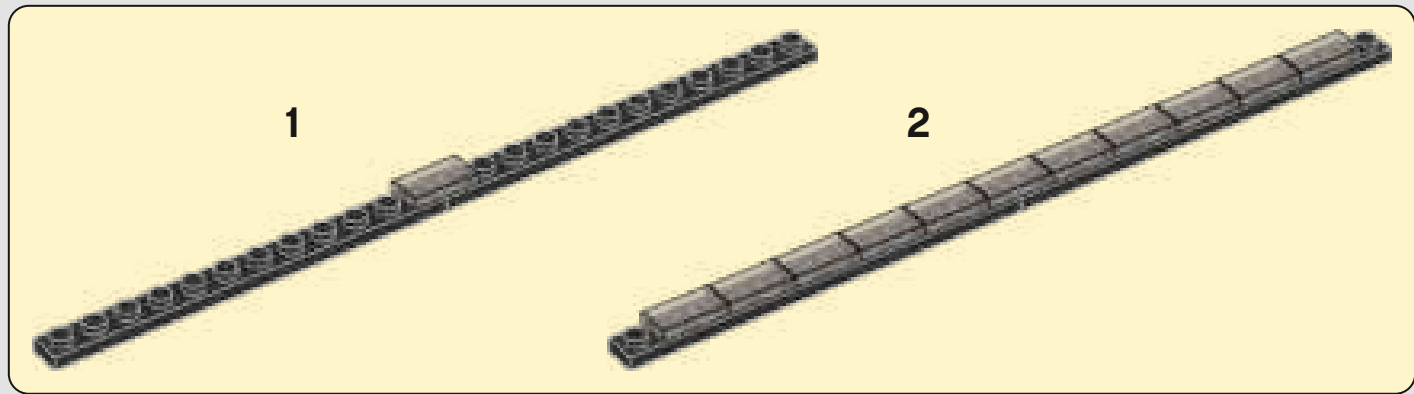


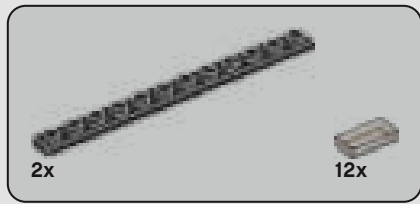
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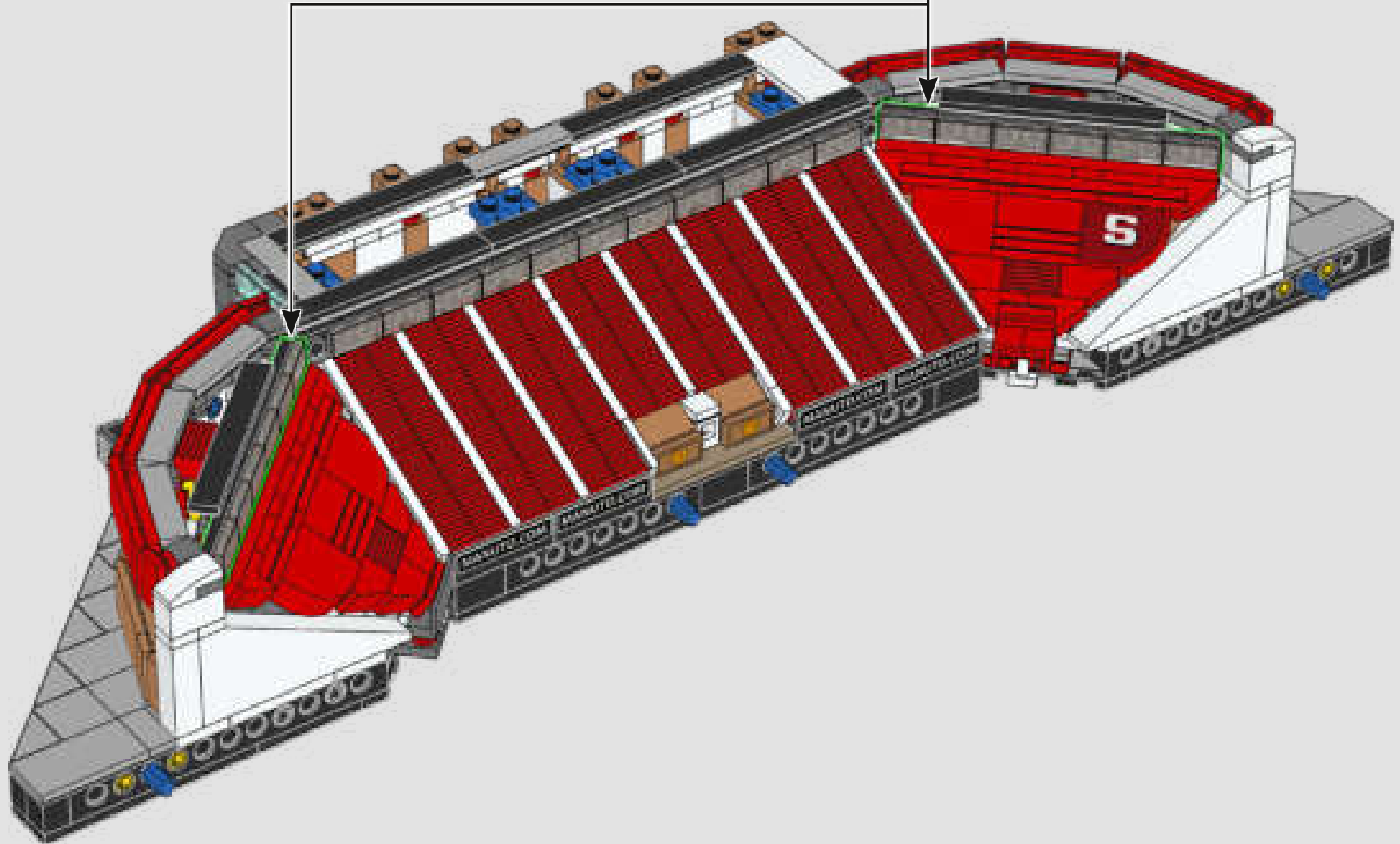
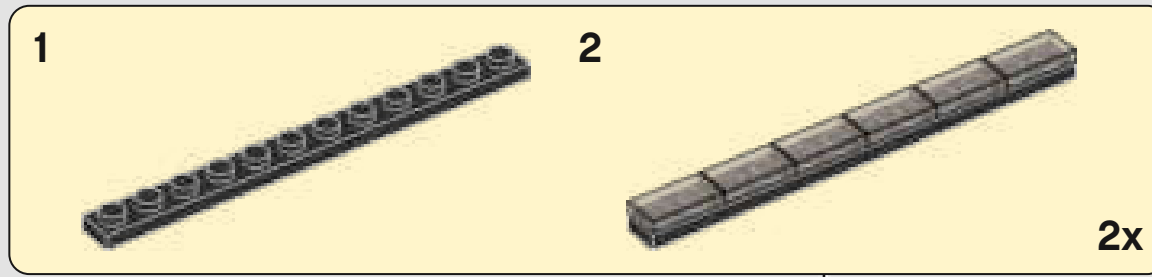


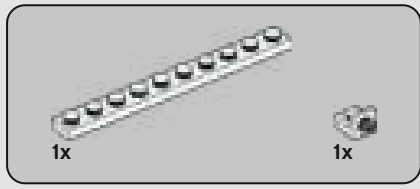
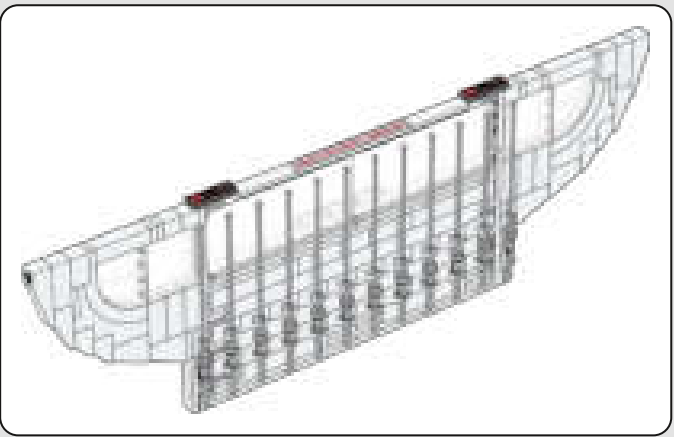
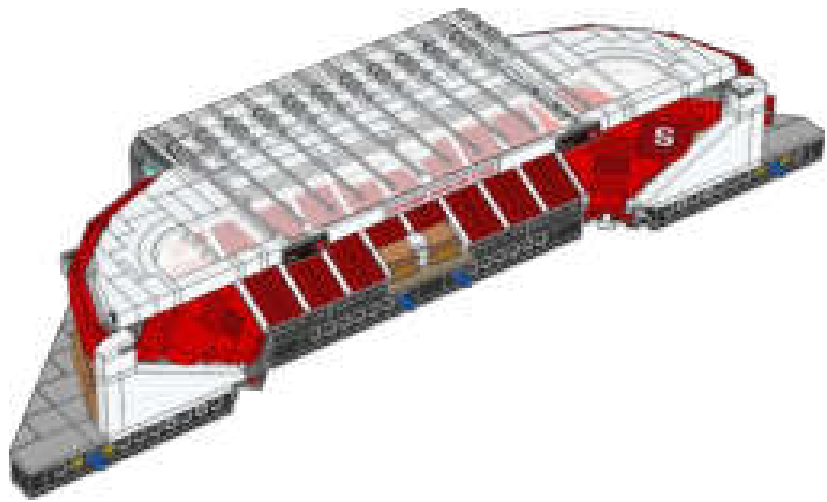
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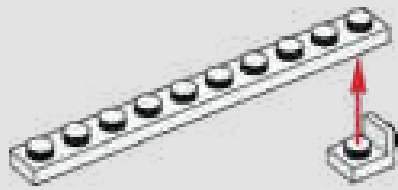


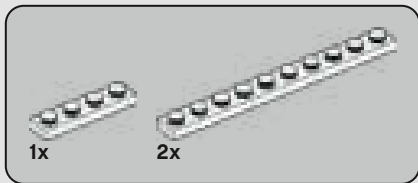
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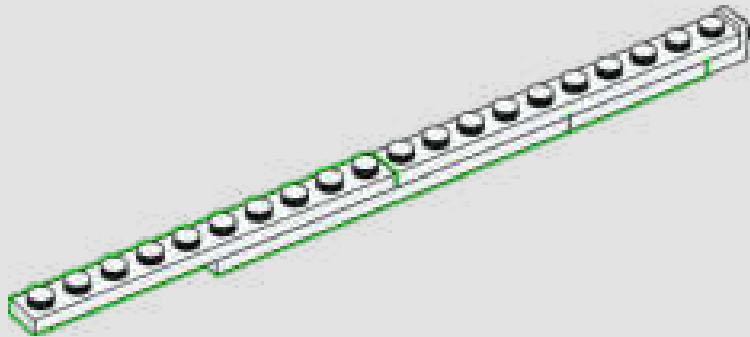


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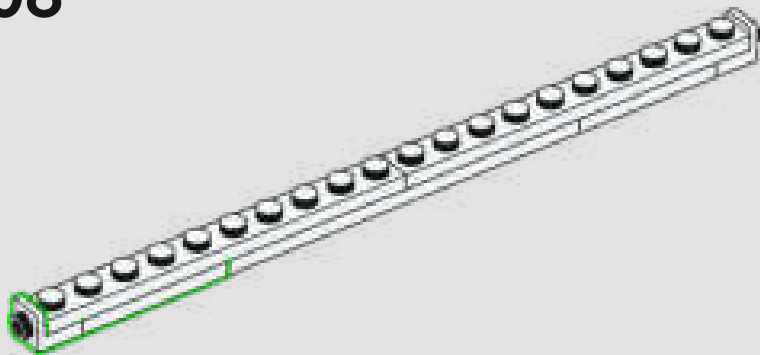




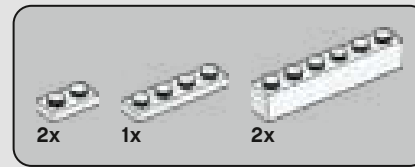
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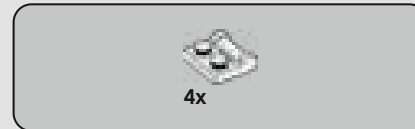
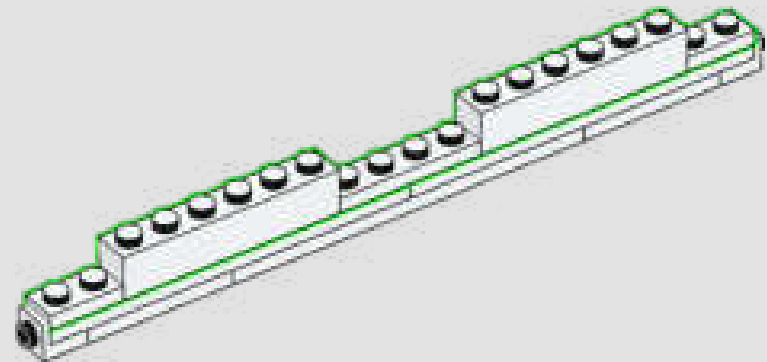
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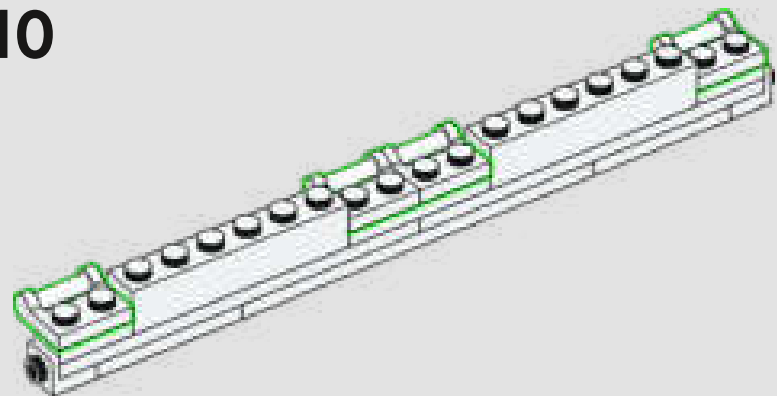
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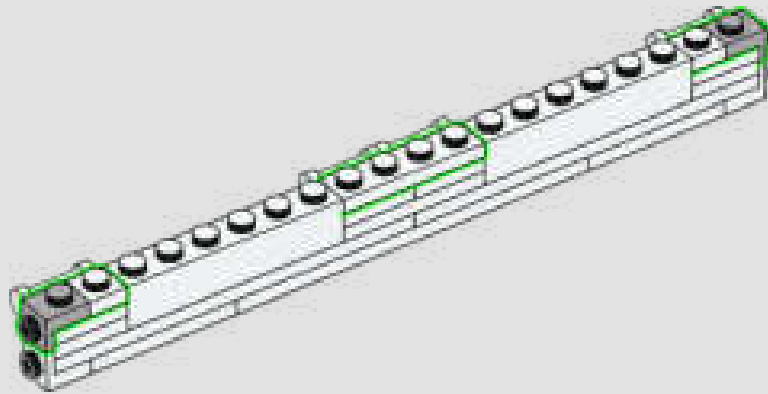


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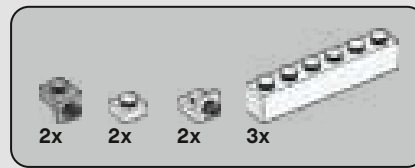
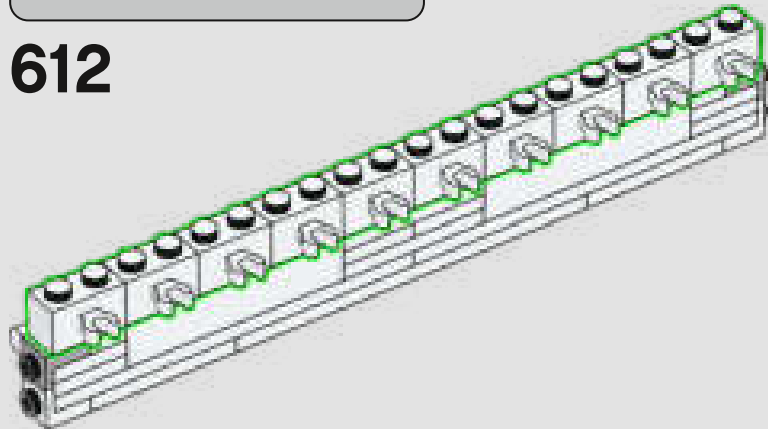




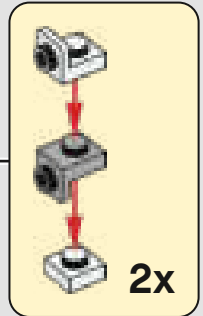
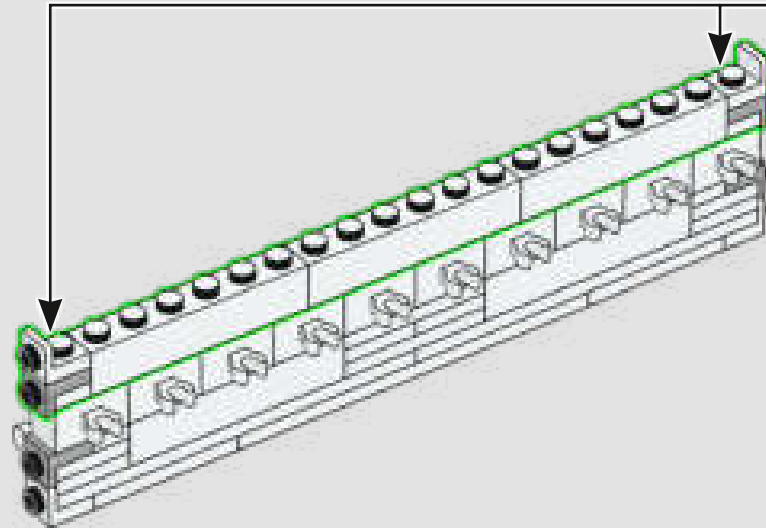
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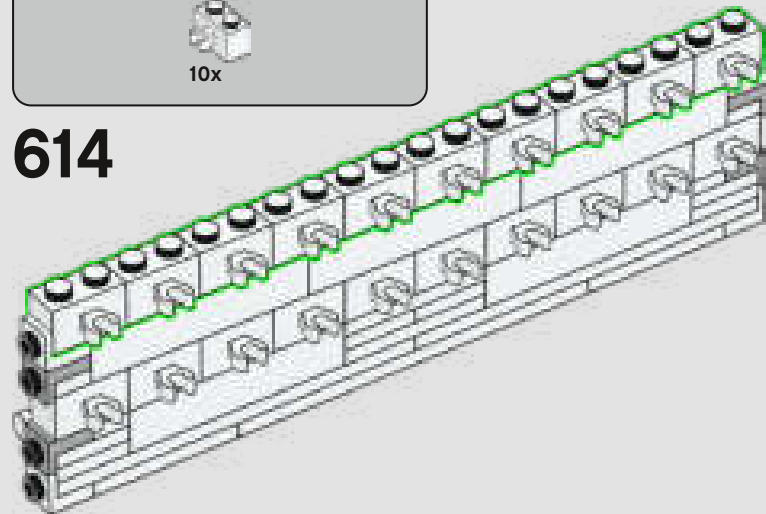
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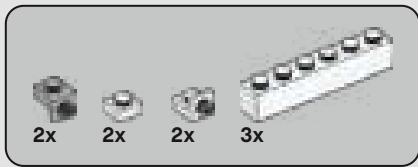


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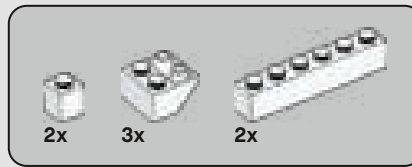
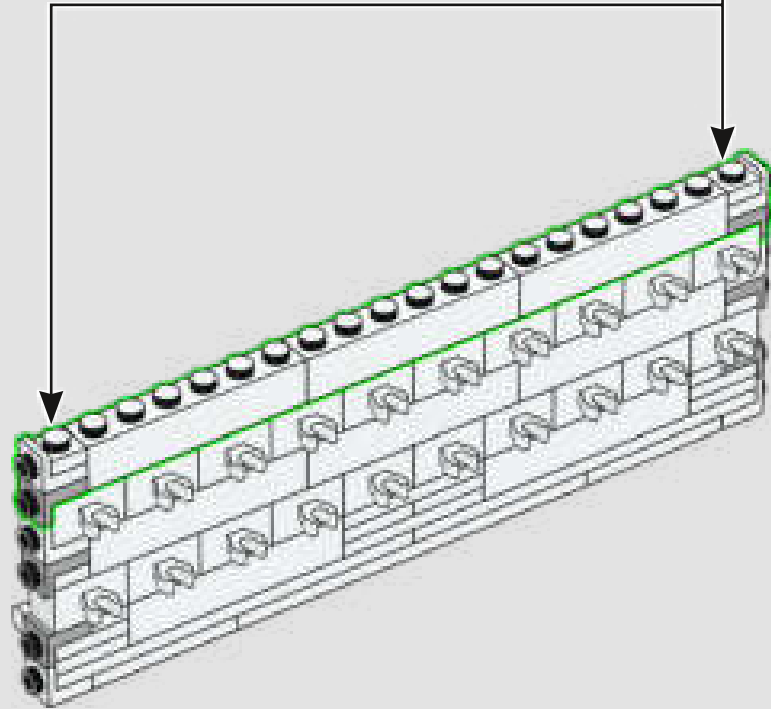
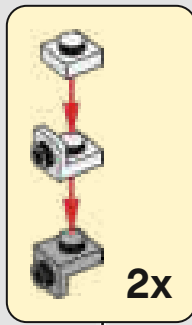


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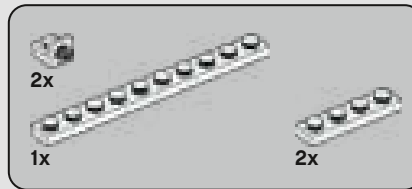
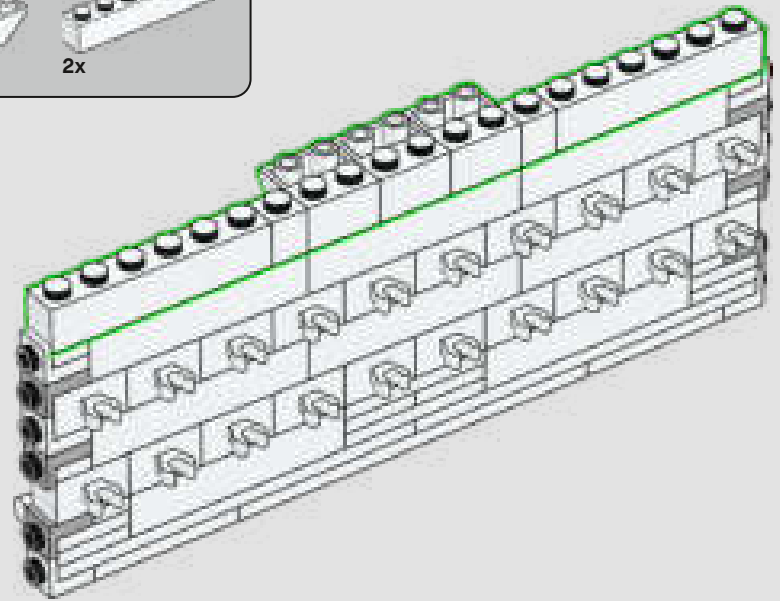




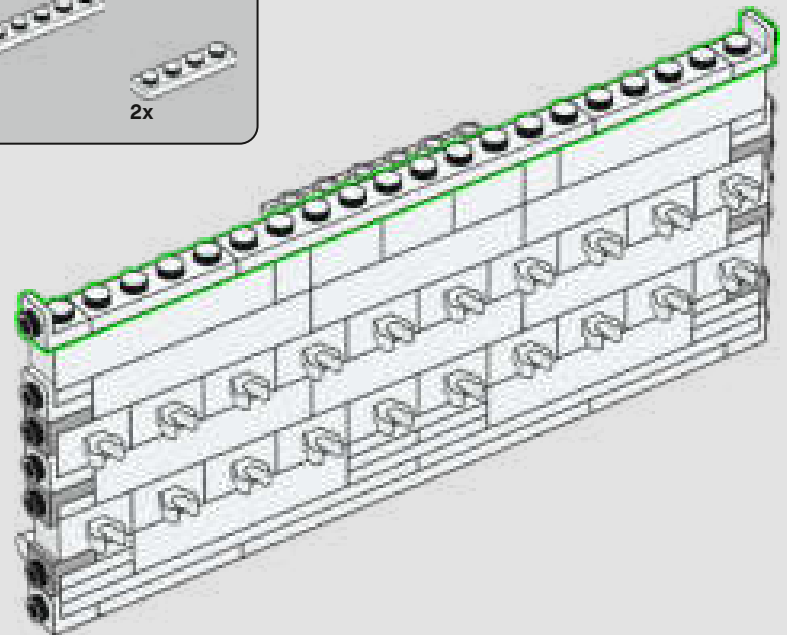
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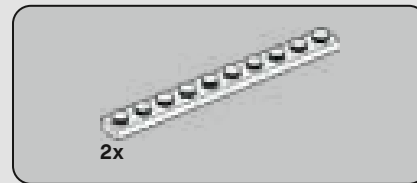
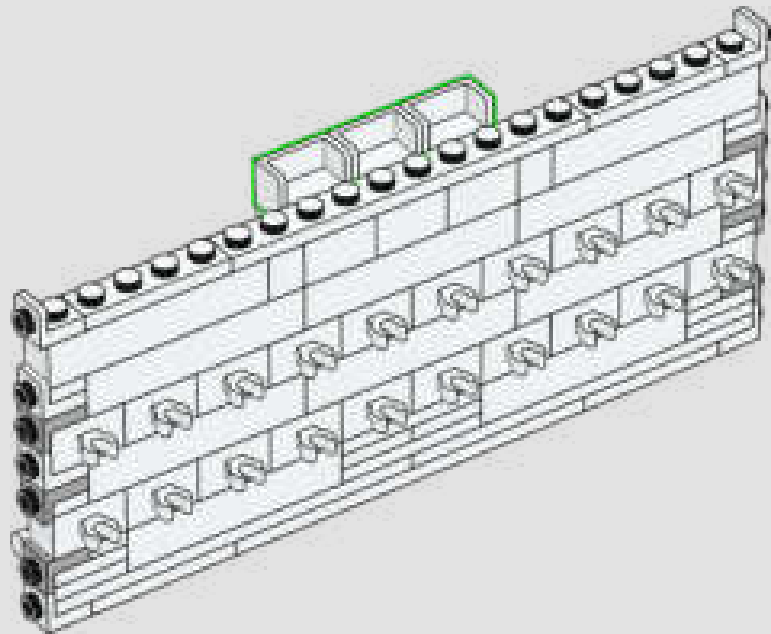


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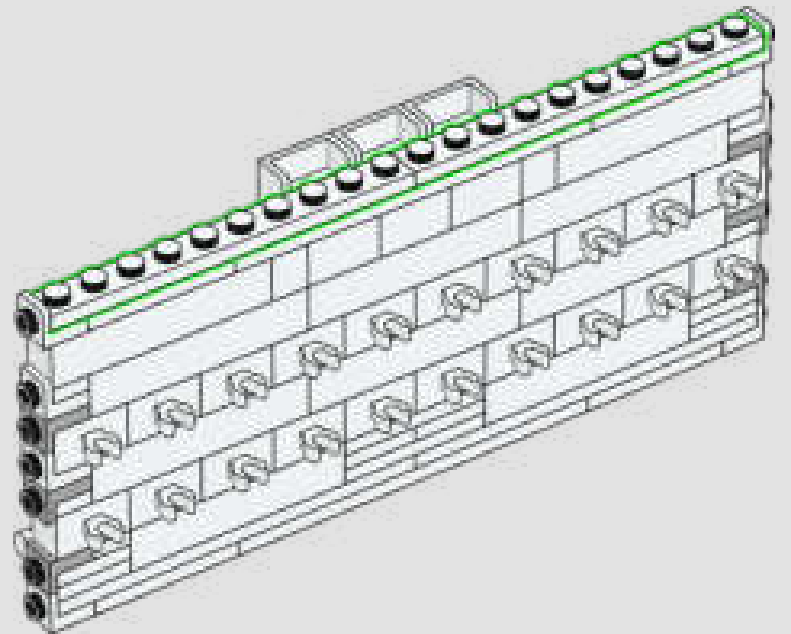


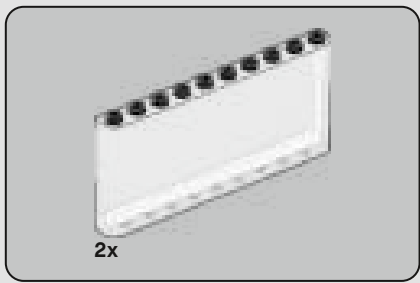


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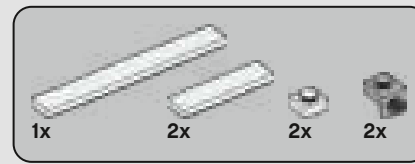
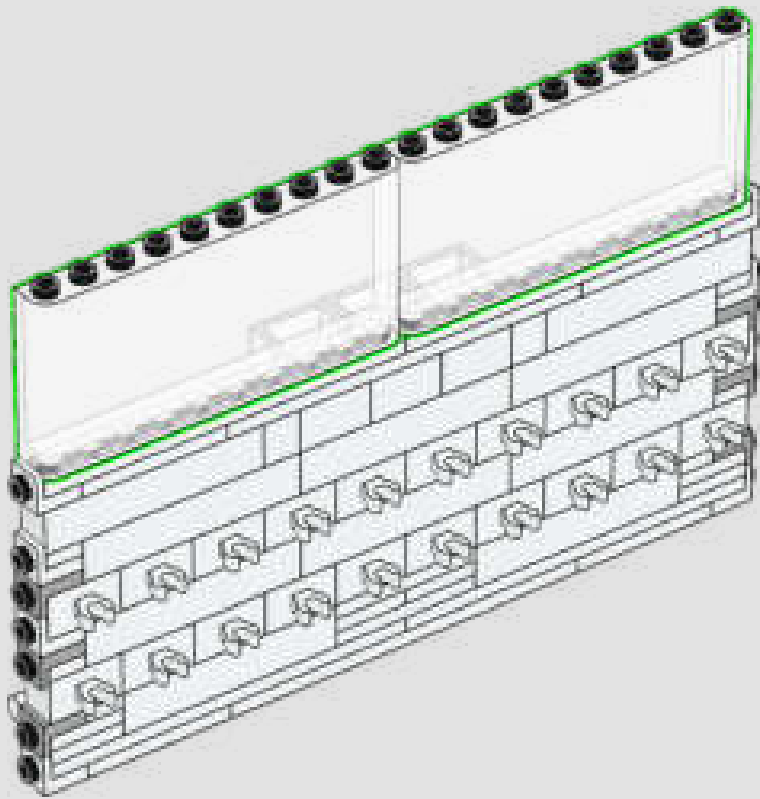


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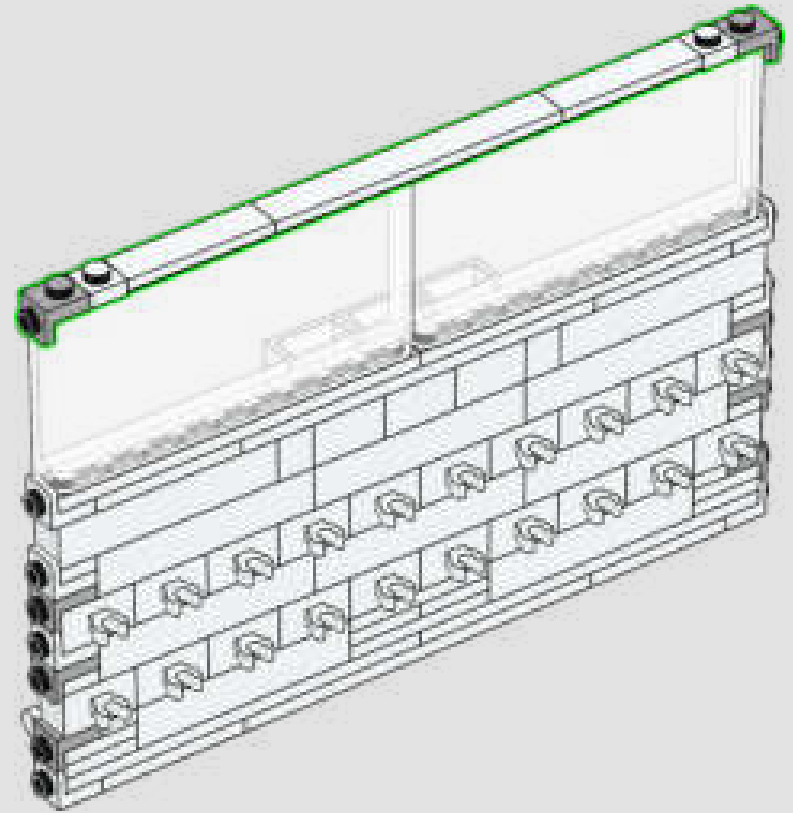


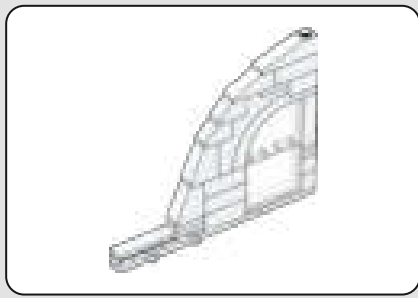


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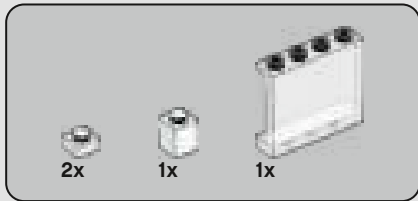
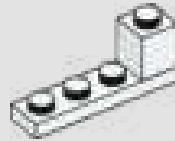


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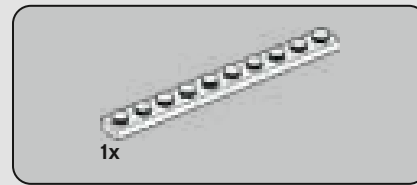
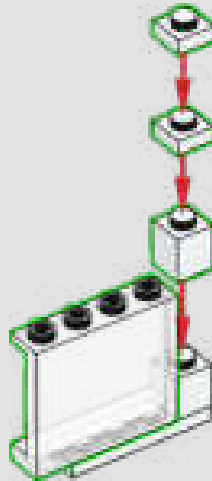




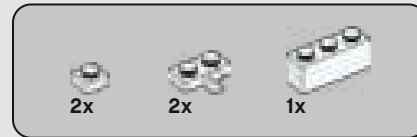
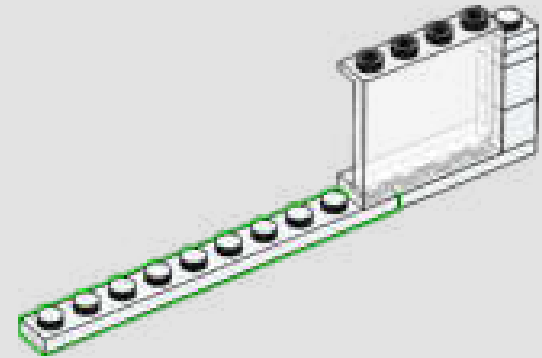
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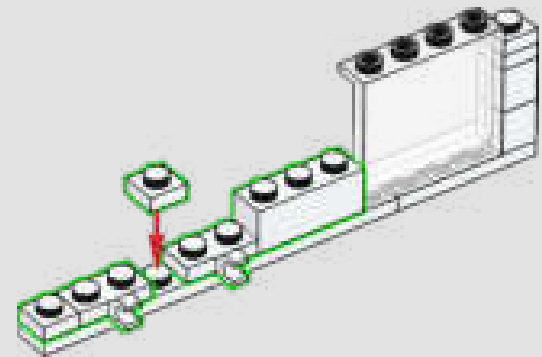
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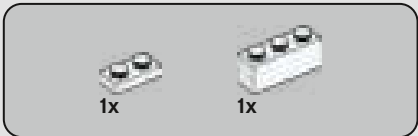
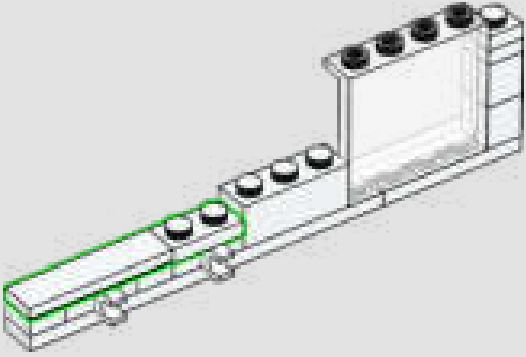


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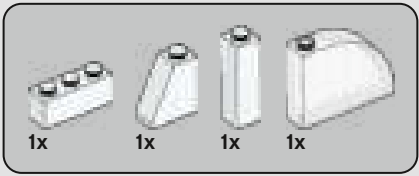
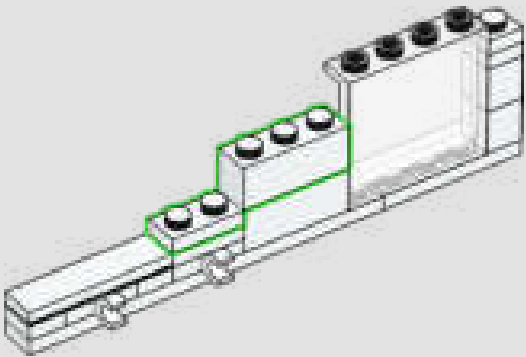




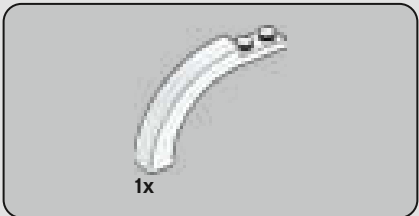
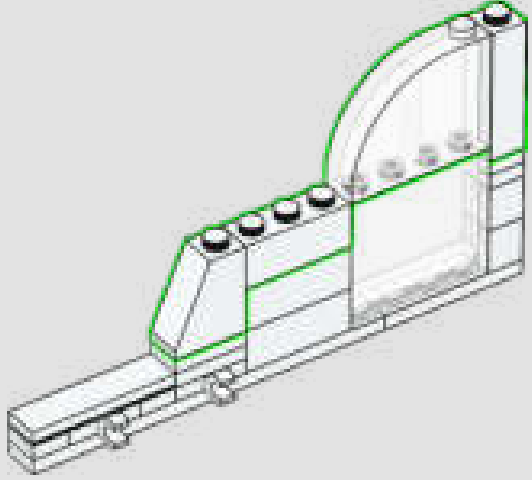
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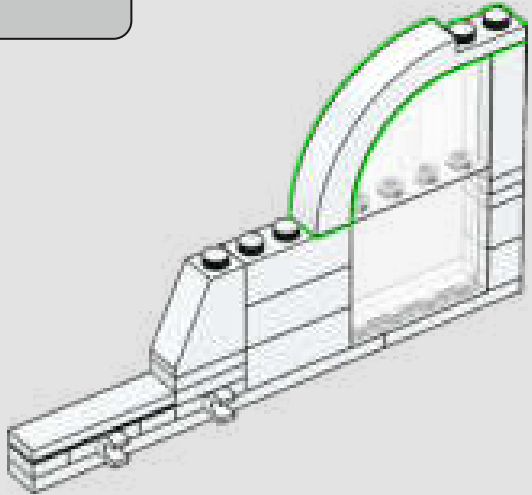
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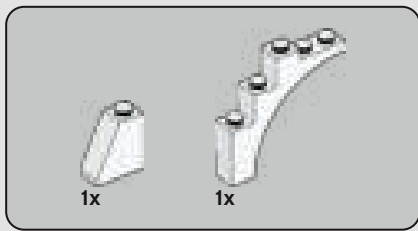


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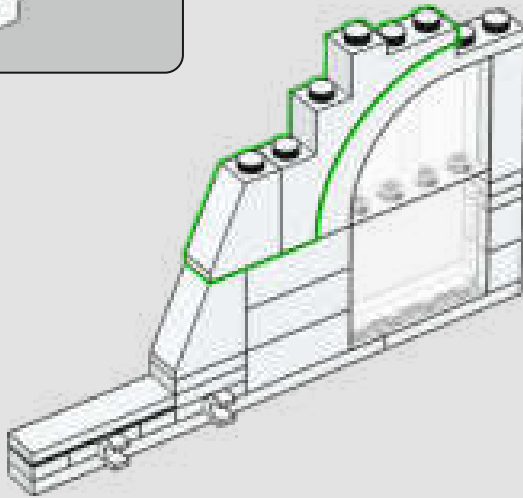


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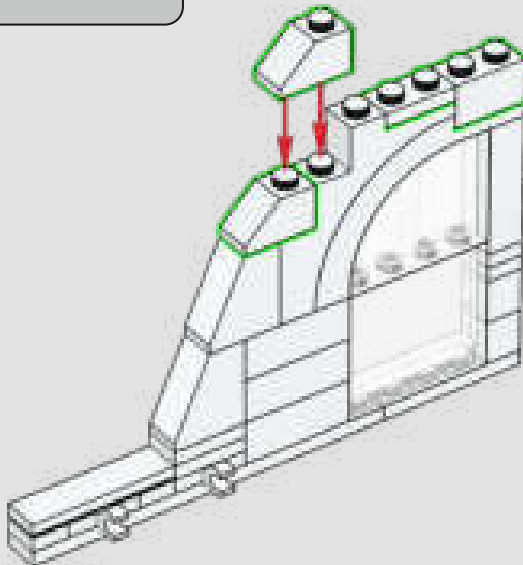




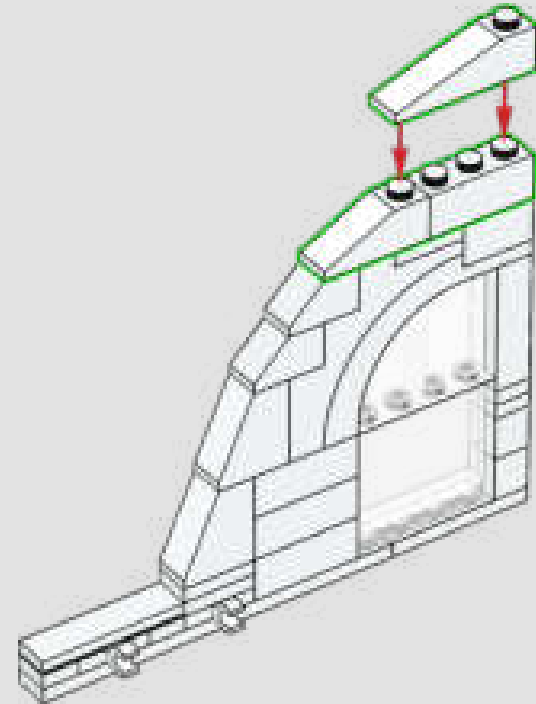
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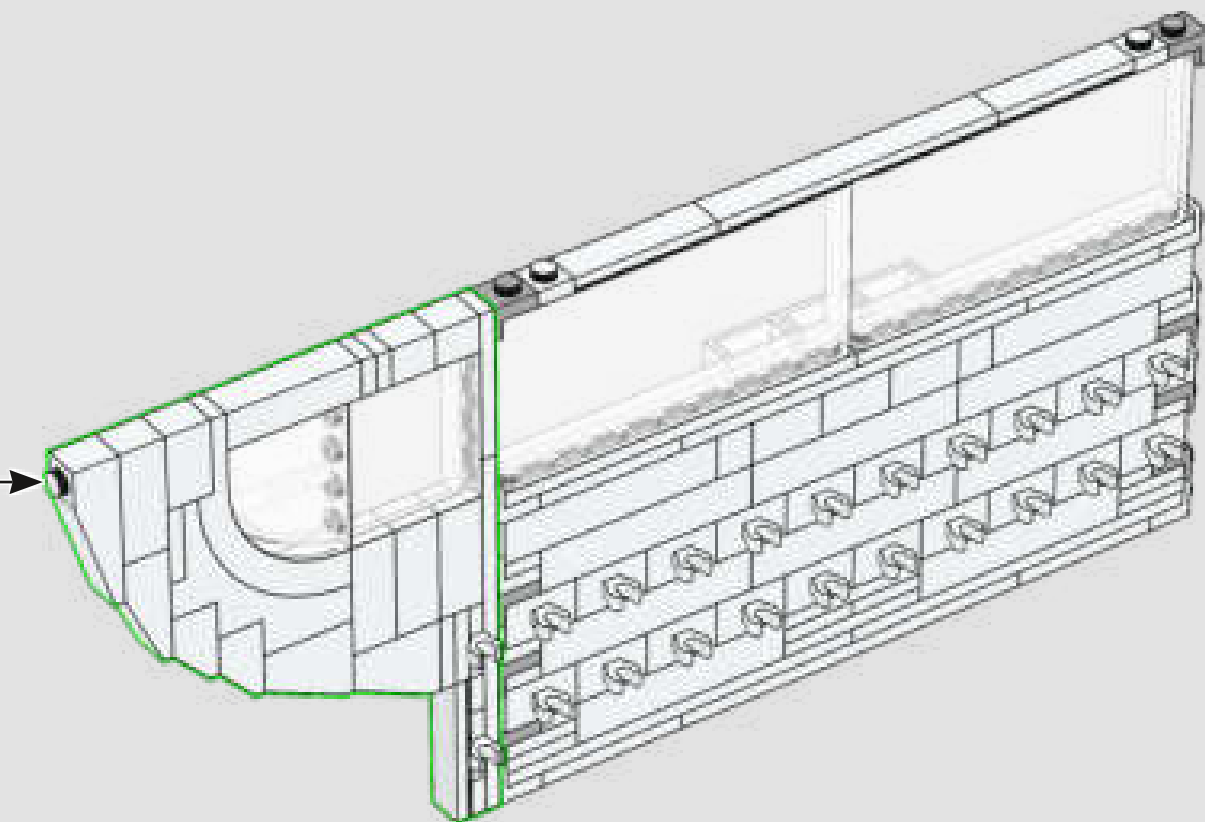
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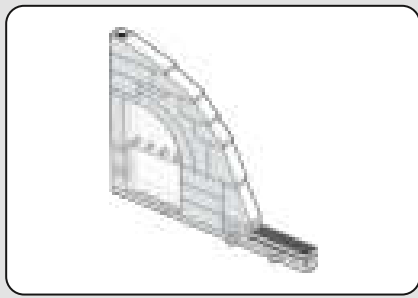


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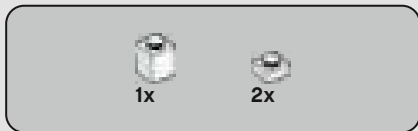
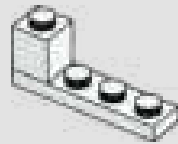


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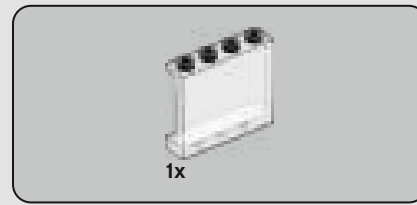
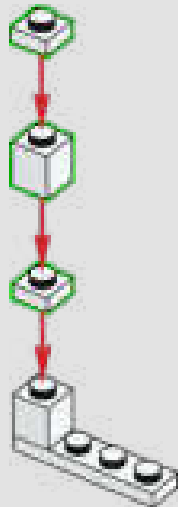




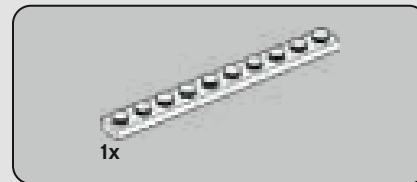
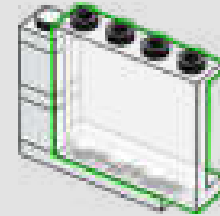
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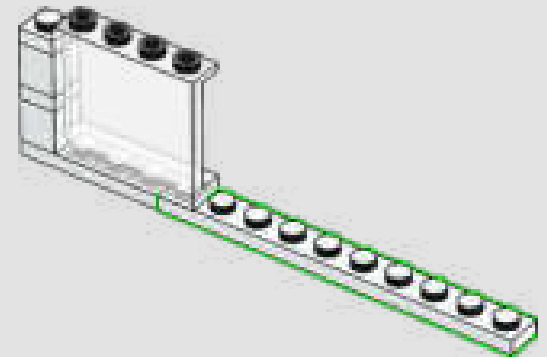
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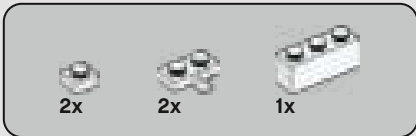


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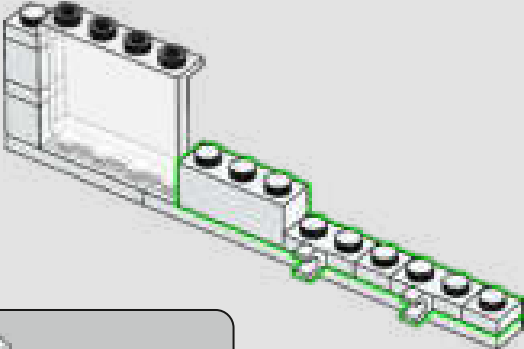


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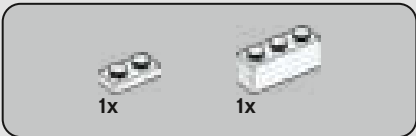
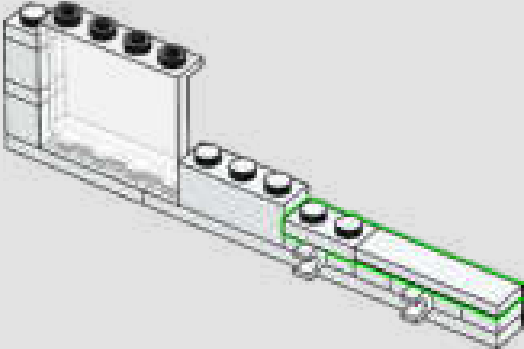




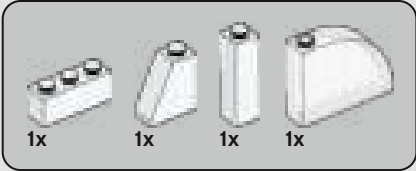
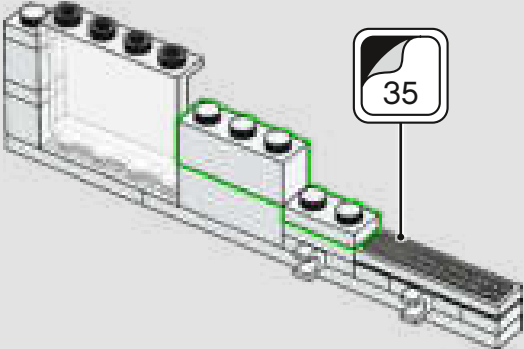
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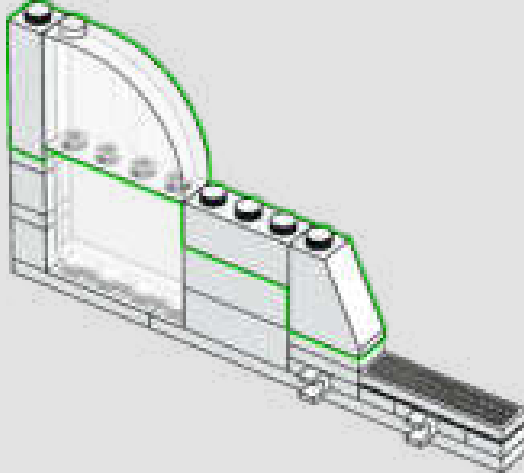
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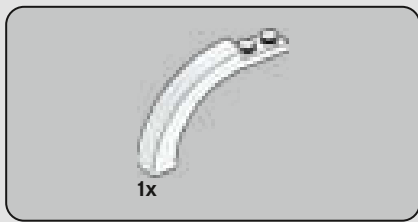


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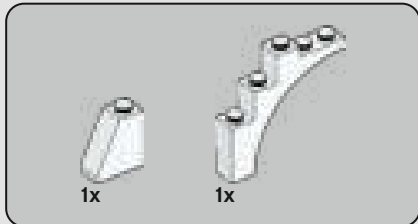
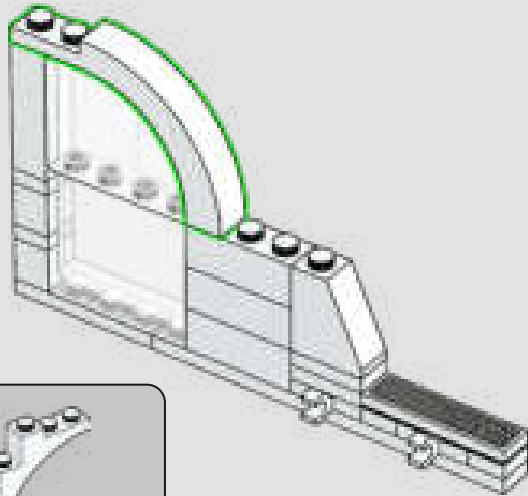


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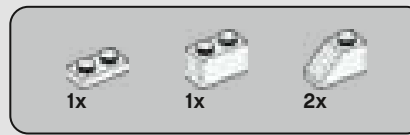
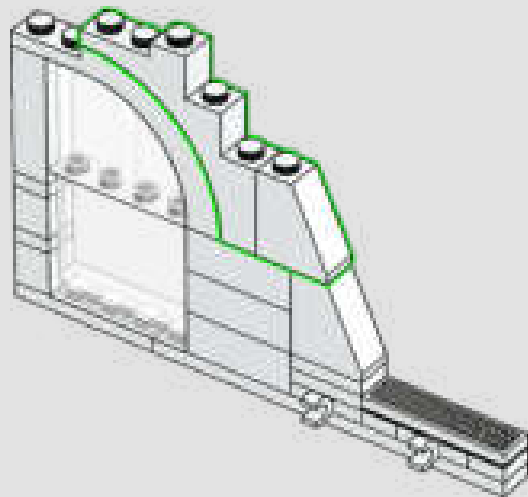




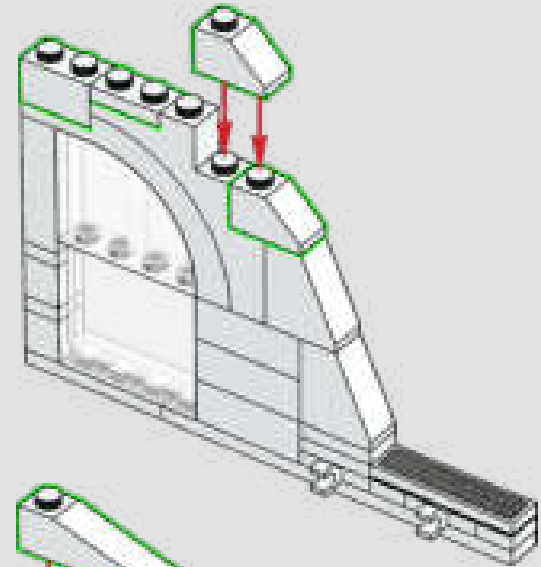
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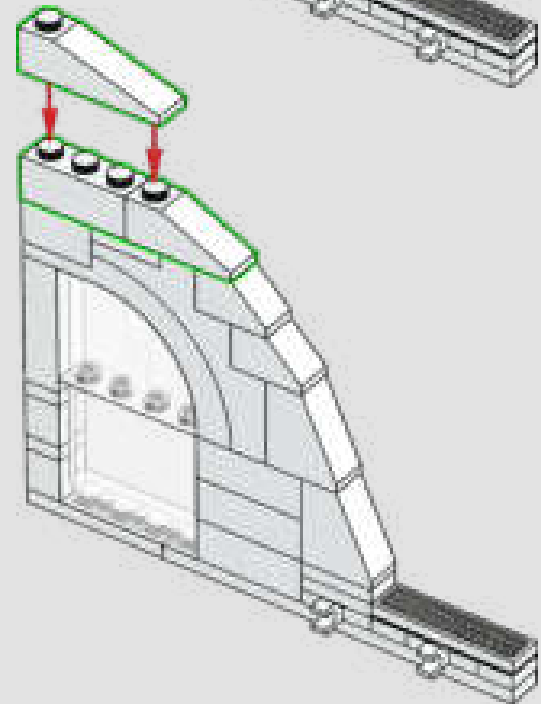
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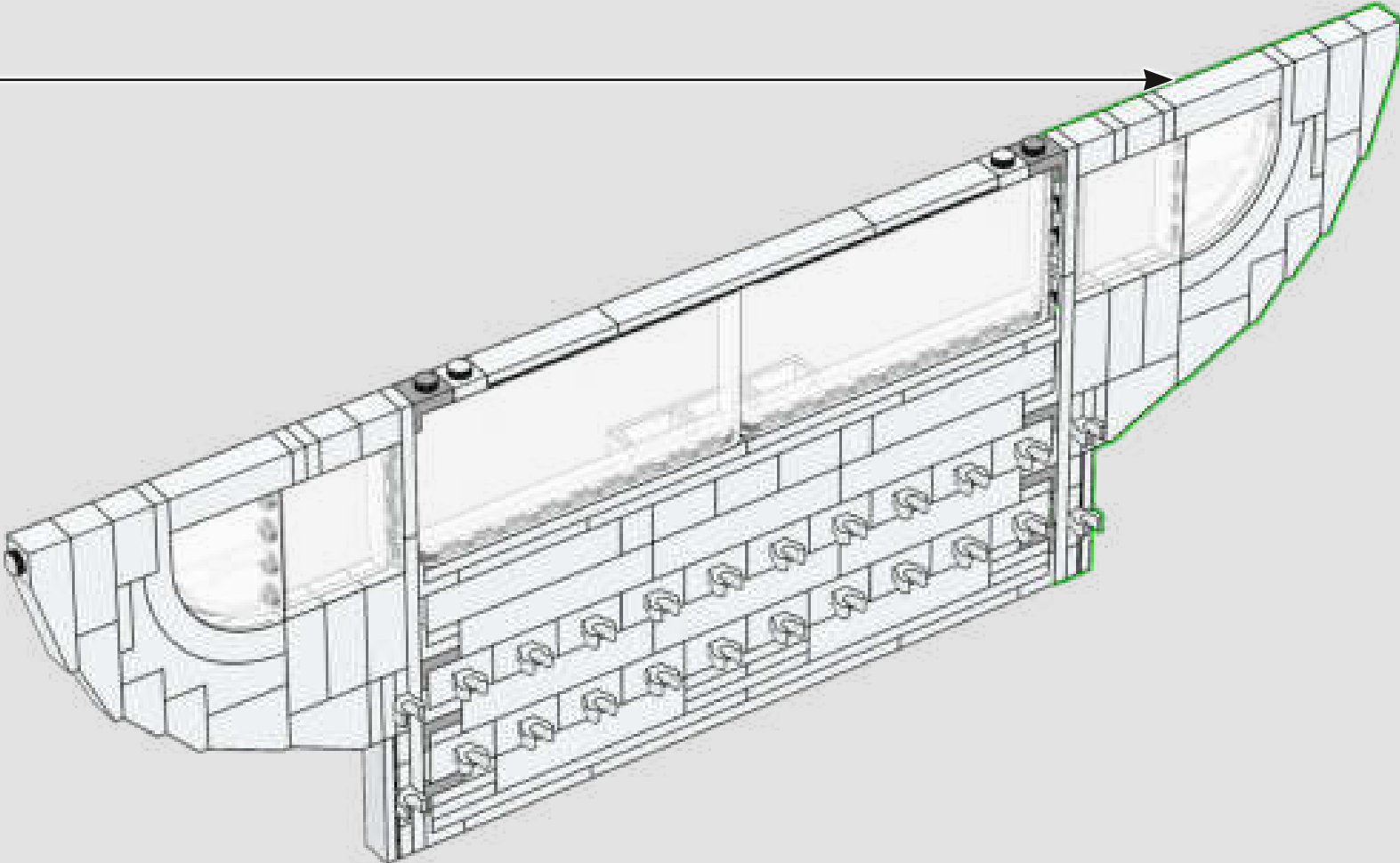
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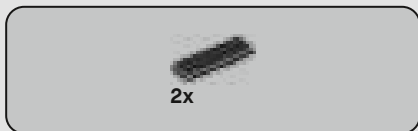


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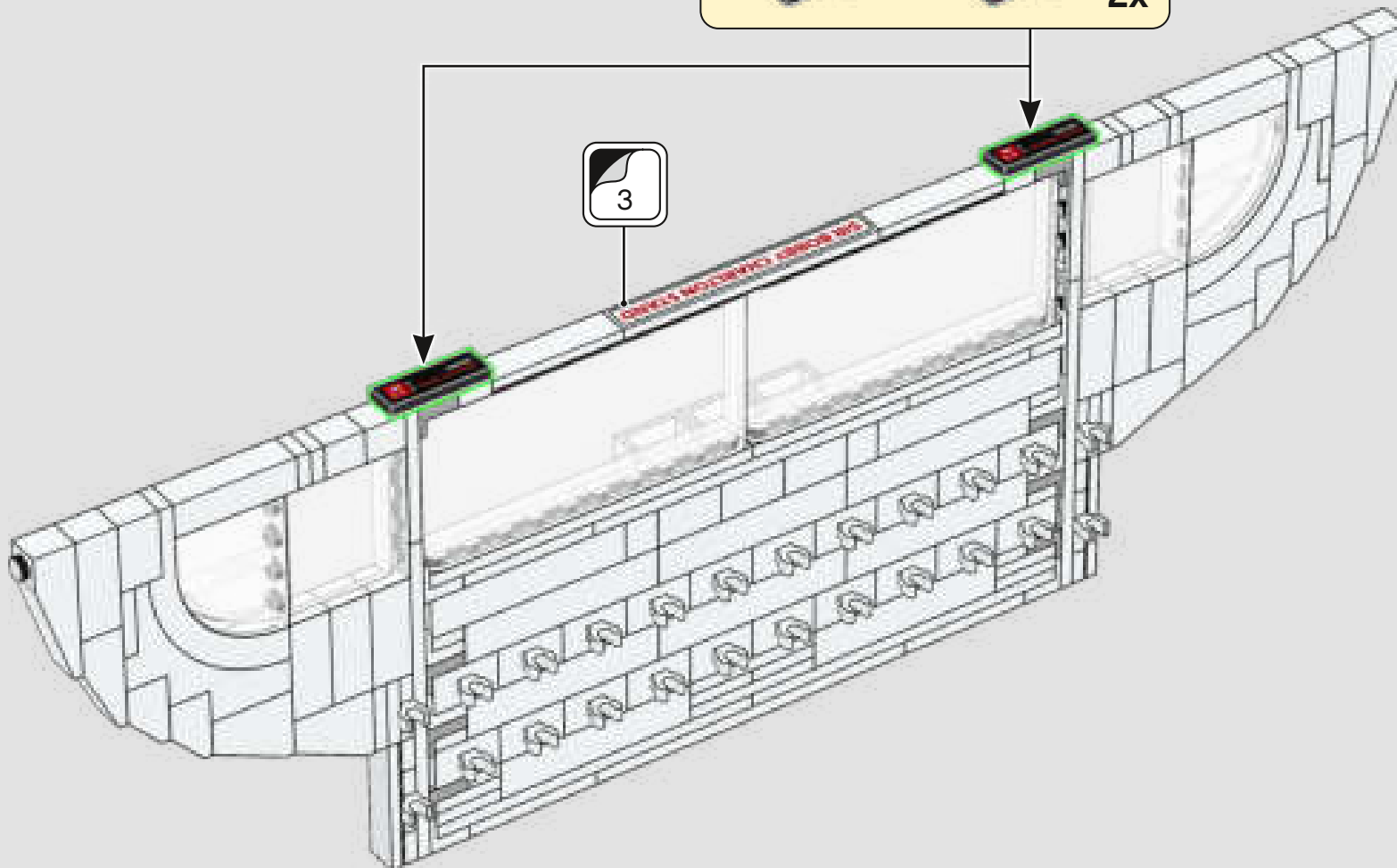
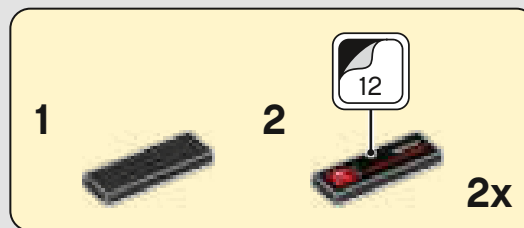


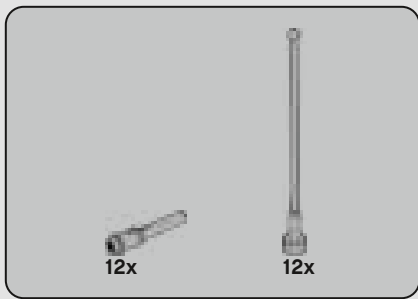
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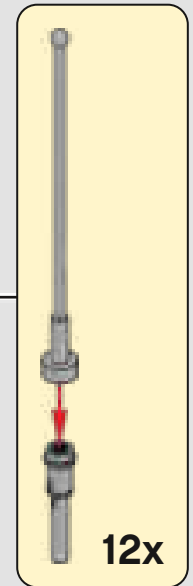
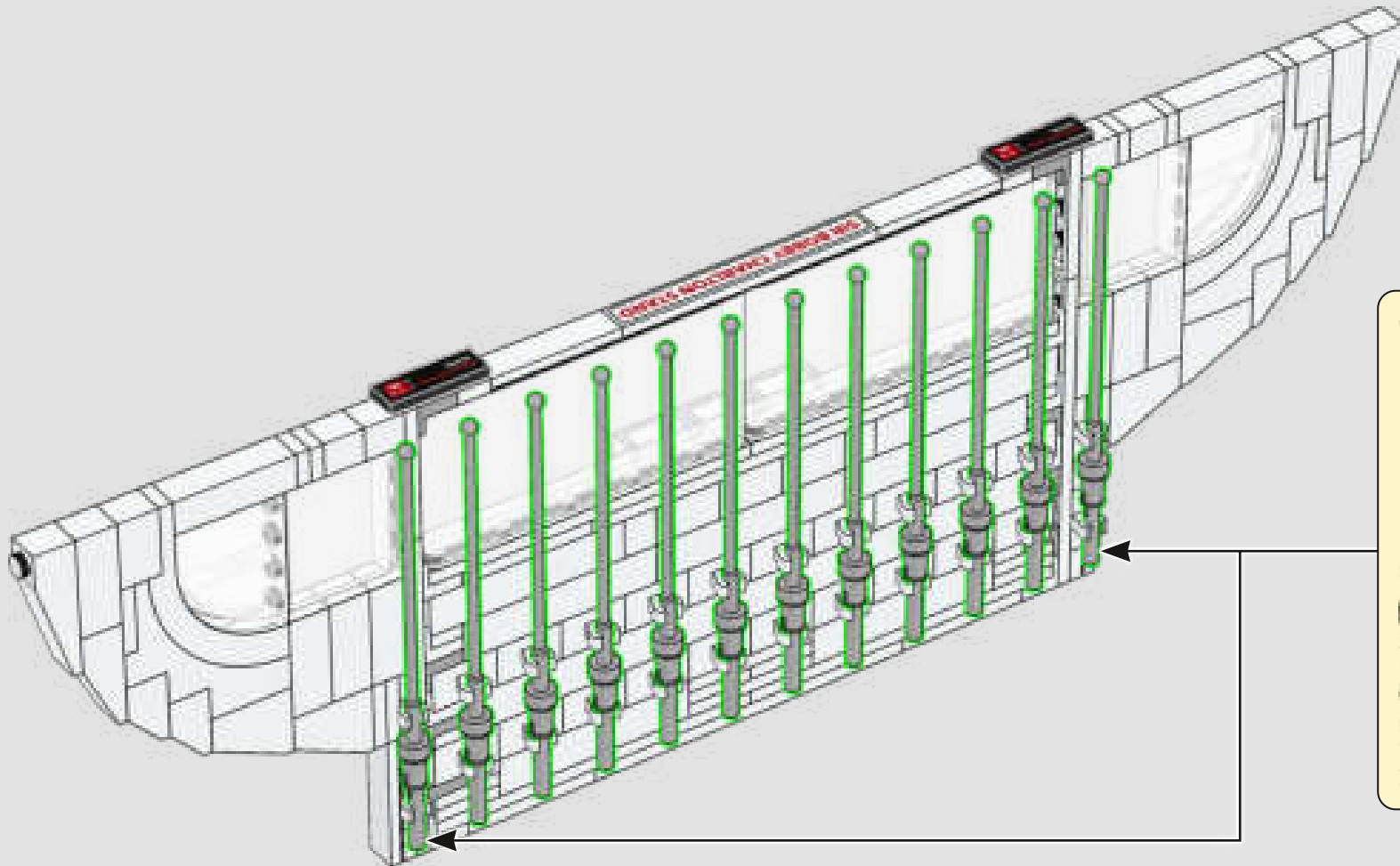


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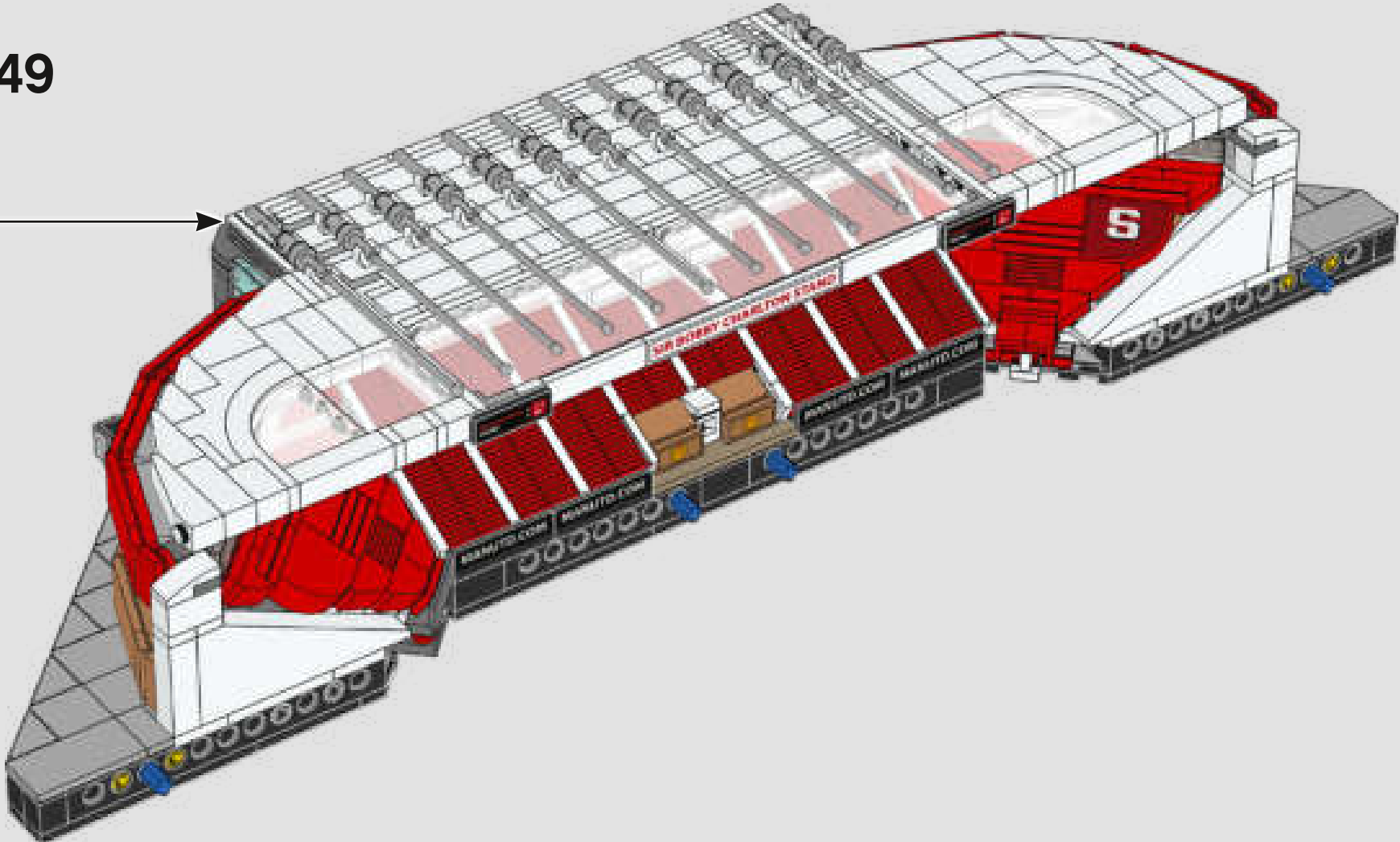




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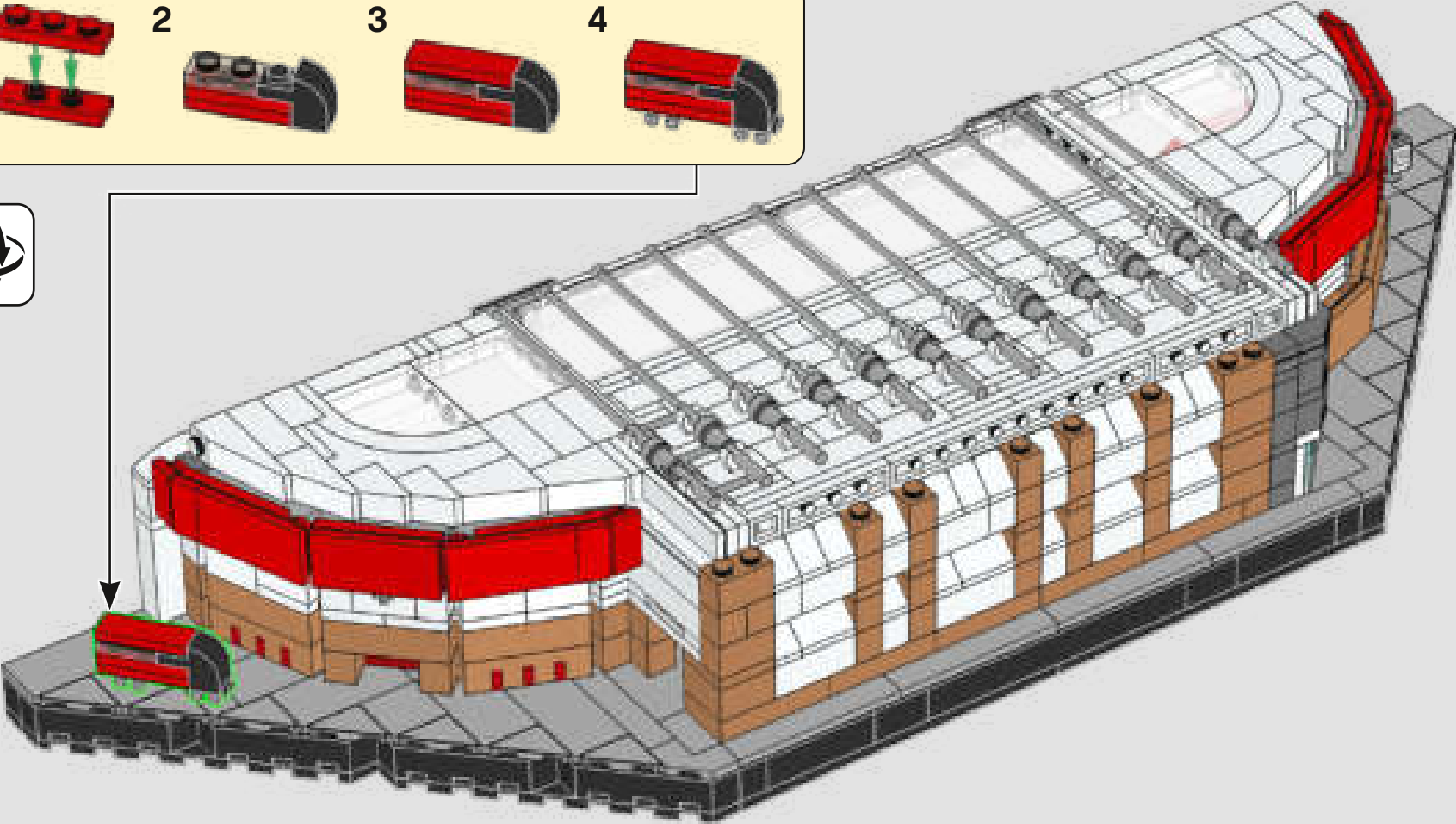
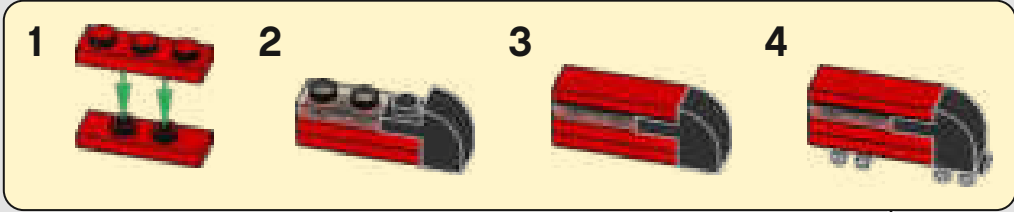


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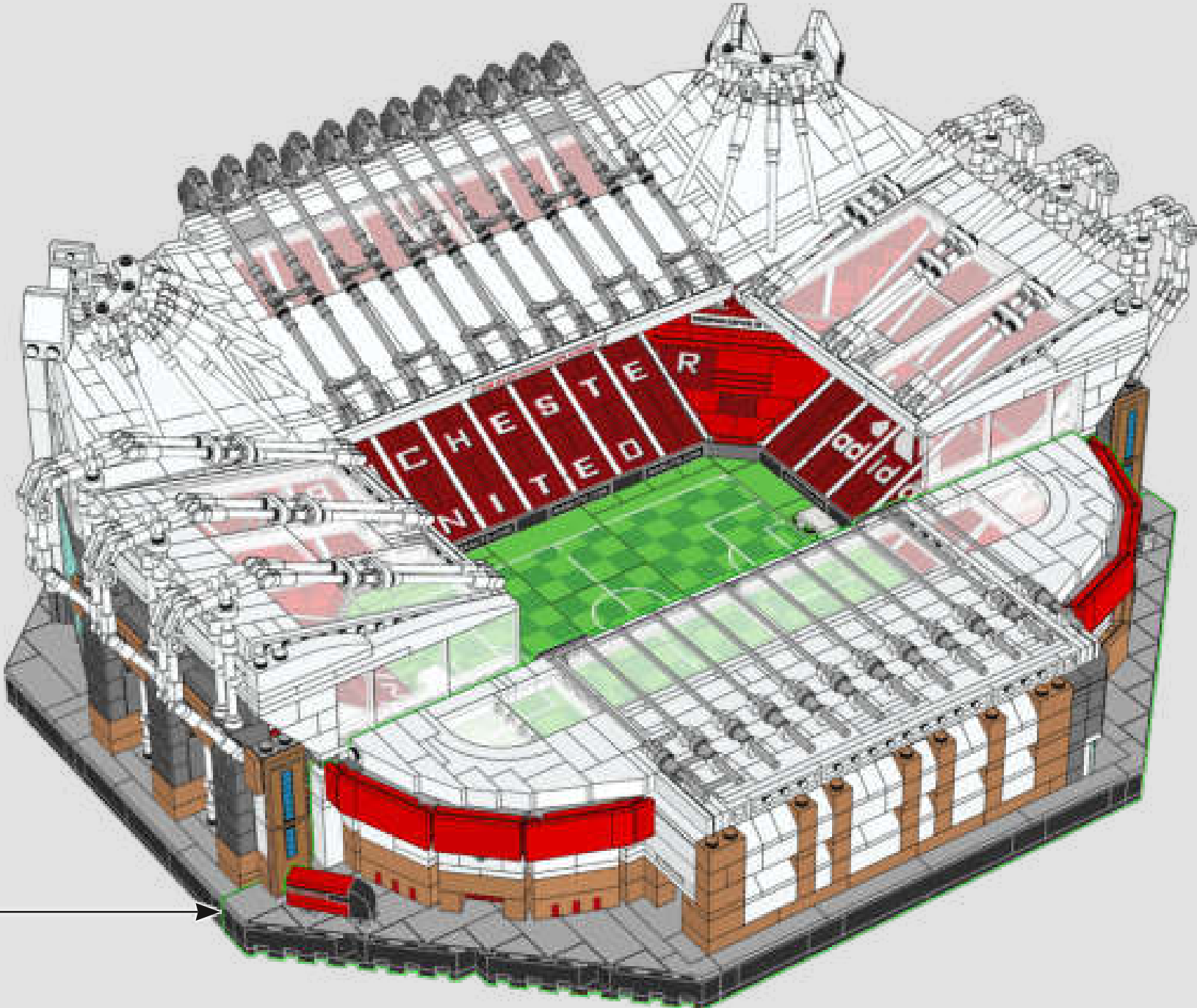


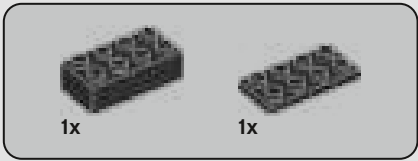


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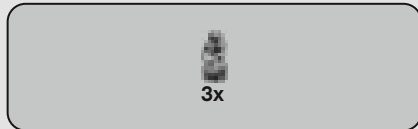




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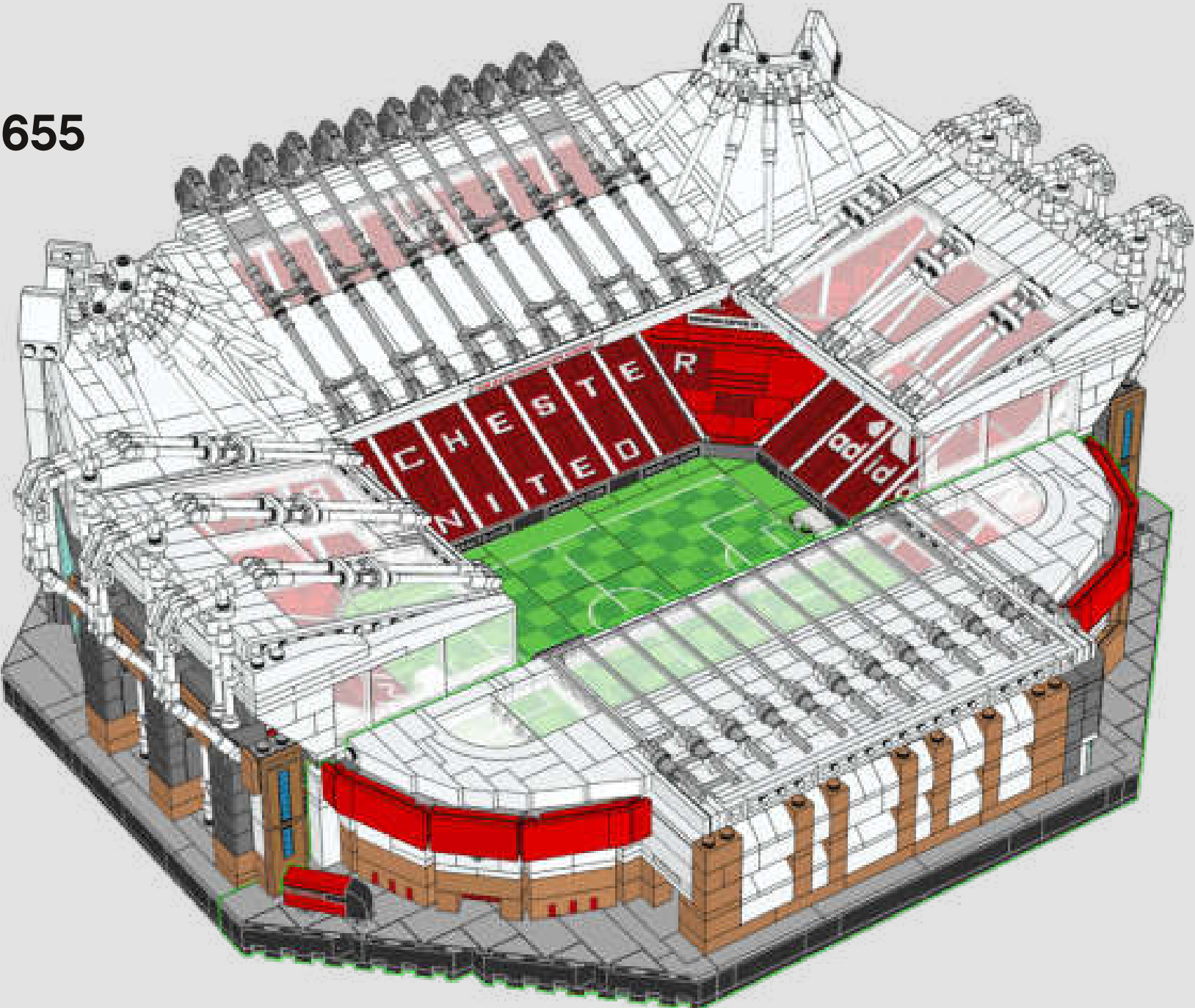
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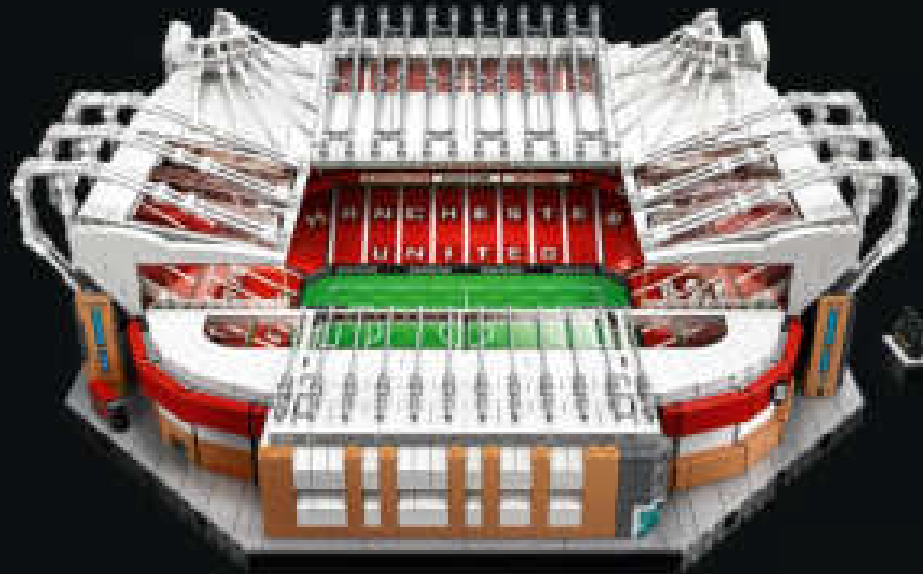


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

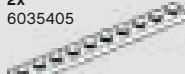






















































































































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 24x 6170419	 4x 6234807	 12x 6040333	 32x 6052824	 72x 6290268	 12x 6252200	 4x 4504369	 56x 302401	 3x 307001	 2x 6035405	 28x 447701	 4x 4514842	 2x 246501	 5x 244501	 12x 6069002	 2x 4260649	 40x 300401	 7x 366501	 16x 6070712	 4x 6057414	 1x 6176240	 8x 4598527	 2x 6218823	 22x 4121932	 20x 6070327	 6x 4556152	 8x 4160228	 5x 383101	 16x 4222017	 14x 6242241	 4x 6055541	 9x 6218841	 12x 6178921	 2x 6034044	 4x 303901	 2x 242001	 4x 4515364	 28x 362201	 15x 362301	 2x 428601	 8x 4558168	 16x 6116602	 6x 302101	 7x 300201	 36x 4613256	 13x 407001	 16x 6146215	 4x 329801	 6x 370101	 6x 4143254	 49x 371001	 3x 4597131	 25x 301001	 6x 6061047	 6x 4515359	 4x 303701	 12x 395701	 9x 6102776	 1x 4560178	 1x 4262011	 18x 6210272	 12x 4547489	 57x 300501	 20x 6092873	 6x 4515370	 5x 6011456	 6x 302001	 2x 6146188	 23x 366601	 5x 663601	 4x 4160403	 2x 6185956	 2x 6222425	 8x 6262530	 6x 4504228	 9x 243101	 2x 4160387	 20x 300901	 12x 416201	 23x 346001	 4x 303401	 4x 6107667	 8x 611101	 12x 6289866	 30x 6258135	 4x 6170567	 66x 302301	 3x 6248490	 1x 306901	 4x 4535737	 28x 6093526	 5x 302201	 3x 366001	 4x 300301	 20x 4504379	 8x 307021	 20x 302421	 8x 300521	 2x 4190219	 8x 4524644	 6x 6102138	 345x 6219677	 1x 4515338	 22x 6053011	 4x 6099736	 29x 4143832	 78x 302321	 23x 306921	 18x 4121934	 4x 6135130	 3x 302221	 8x 4113858	 2x 416221	 13x 4514843	 6x 389521	 72x 614121	 10x 300321	 5x 6078641	 25x 6251410	 1x 362321	 4x 362221	 8x 6289870	 5x 4533742	 1x 371021	 5x 4560179	 5x 302021	 4x 366621
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16x 4143005	5x 6107890	2x 4558170	1x 6184784	2x 4512363	12x 6276864	12x 6245277	18x 6308012
10x 4206482	4x 614126	12x 6092570	4x 4181144	7x 362226	2x 6295461	2x 6254256	30x 6152107
2x 4558606	2x 6088585	4x 301026	2x 370226	16x 4514845	2x 6211814	60x 6244910	4x 4211415
16x 4514553	1x 4106347	22x 6115117	6x 346026	4x 389526	2x 6244904	1x 6240222	7x 4558953
2x 6194751	6x 300526	4x 4159550	7x 416226	1x 303026	2x 6253231	45x 6251295	14x 6248078
4x 302123	1x 6196548	8x 302026	2x 416226	10x 4205347	2x 6240204	1x 6244885	8x 6078985
2x 6318114	71x 4121715	33x 300126	2x 303226	2x 6288587	4x 6242024	6x 6252039	20x 6066097
6x 6168644	2x 241226	14x 6039347	5x 611126	2x 303326	2x 6288587	24x 6240219	34x 4211658
4x 403224	9x 6146220	4x 4243819	7x 383226	4x 4107558	10x 6245269	70x 6251292	19x 4211414
2x 6173122	8x 3200026	1x 6222427	4x 303626	4x 302926	8x 6288588	2x 6248102	7x 6015344
10x 6057458	3x 300426	4x 4160025	7x 383226	1x 370326	8x 6288588	27x 6170418	1x 6117967
24x 623224	25x 6000650	1x 6222427	4x 303626	4x 302926	8x 6288588	27x 6170418	1x 4654580
4x 6116606	2x 346024	4x 4160025	12x 4188143	1x 370326	1x 6240515	12x 6265157	32x 6217876
2x 346024	10x 6192346	3x 379526	12x 4188143	1x 370326	1x 4507047	12x 6265157	4x 6171894
8x 4639693	10x 235726	3x 379526	12x 4188143	1x 370326	1x 4507047	12x 6265157	8x 4211580
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